

# द्विवार्षिक प्रतिवेदन BIENNIAL REPORT 2008-2010



Indian Patent, 224938  
US Patent, 6893479



केन्द्रीय नमक व समुद्री रसायन अनुसंधान संस्थान  
CENTRAL SALT & MARINE CHEMICALS RESEARCH INSTITUTE







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केन्द्रीय नमक व समुद्री रसायन अनुसंधान संस्थान  
गिजुभाई बधेका मार्ग, भावनगर — 364 021

**CENTRAL SALT & MARINE CHEMICALS RESEARCH INSTITUTE**

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महात्मा गांधी, जिन्होंने ब्रिटिश साम्राज्य की जड़ों को हिला दिया और 6 अप्रैल, 1930 को दांडी समुद्री तट पर निडरता से नमक लेकर लोगों को प्रेरित किया ।

The Mahatma who rocked the British Empire and galvanised the people by defiantly gathering salt at the Dandi seashore. 6<sup>th</sup> April, 1930





“मैं नहीं चाहता की इन प्रयोगशालाओं में कोई भी कार्यकर्ता सिर्फ अपनी आजीविका अर्जित करने के उद्देश्य से ही आये, मैं चाहता हूँ कि हमारे युवा पुरुष और महिलायें जो यहाँ आयें उनमें हमारी समस्याओं के निवारण के लिये कार्य करने का उत्साह हो। वे ही इन संस्थानों को जीवन शक्ति देंगे। उनको यह एहसास होना चाहिये कि विज्ञान की सेवा सच्चे अर्थ में भारतभूमि की सेवा ही नहीं बल्कि संपूर्ण विश्व की सेवा है। विज्ञान की कोई सीमा नहीं होती।”

**पंडित जवाहरलाल नेहरू**

10 अप्रैल 1954 को दिये गये उद्घाटन भाषण से उद्धृत

*“I do not wish any worker to come to these laboratories merely with the aim of earning his living. What I wish is that our young men and women who come here should have a zeal for working out problems which would have great consequence. That would give vitality to these Institutes. They should realize that service to science is real service to India – no, even to the whole world; science has no frontiers”*

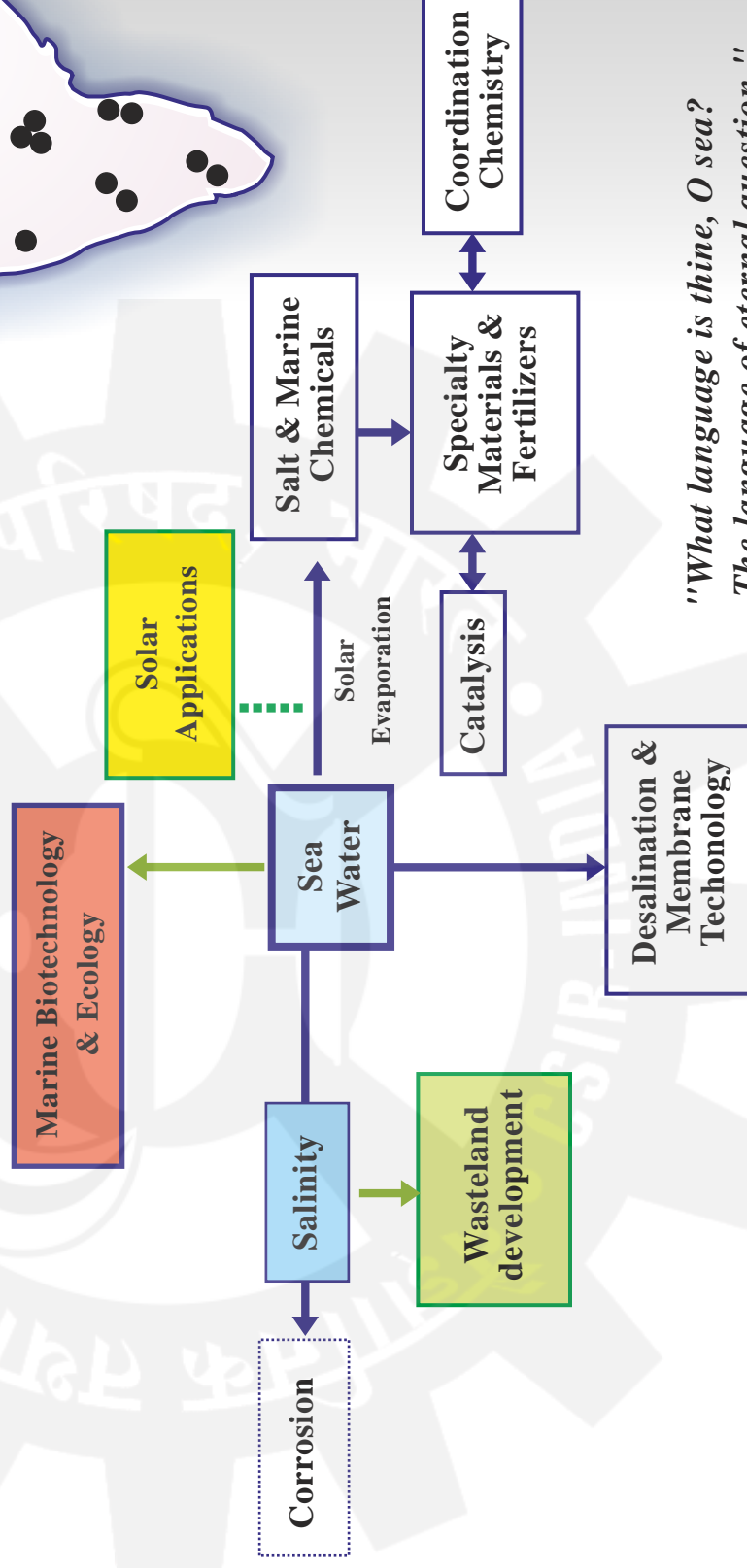
**Pandit Jawaharlal Nehru**

Extract from the Inaugural address on 10<sup>th</sup> April, 1954

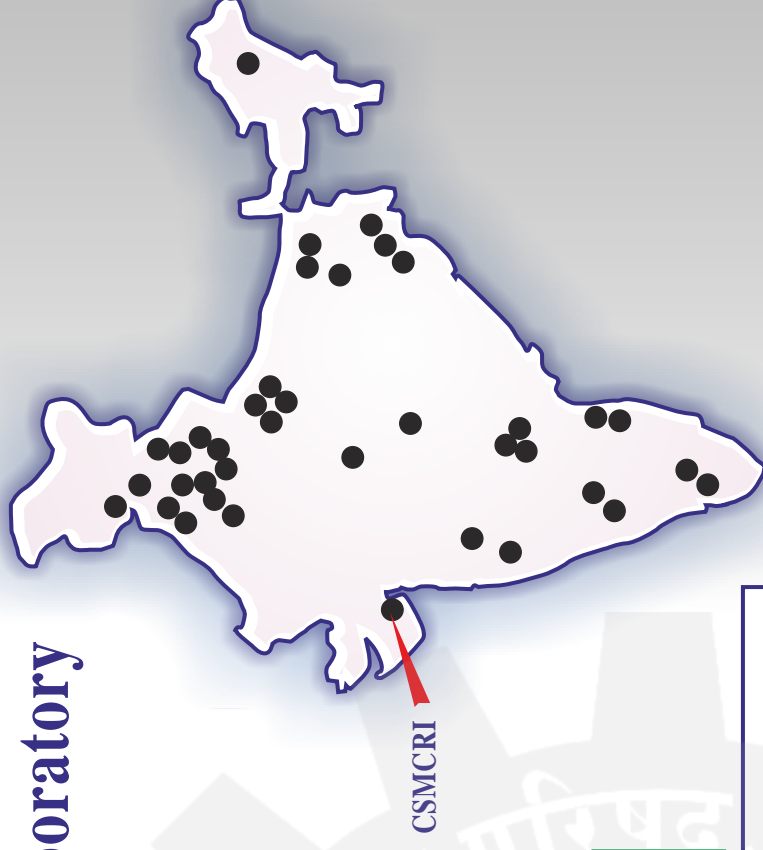


# CSMCRI: A CSIR Laboratory

## CSMCRI AT A GLANCE



*"What language is thine, O sea?  
The language of eternal question."  
(Stray Birds , Rabindranath Tagore)*





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## Foreword



I have great pleasure in presenting the report for the period 2008-10. Details of the grant received from CSIR, earnings from other sources, manpower details, papers, patents, technology transfer, etc. pertain to the financial years 2008-09 and 2009-10, respectively. The “balanced” scorecards for these periods are provided immediately following this foreword. As compared to 2007-08, the grant from CSIR was almost 60% higher in 2008-09 (₹ 32.90 crore vs. ₹ 20.50 crore), mainly due to the pay increase/payment of arrears arising from implementation of the Sixth Pay Commission recommendations and the generous funding under Network Projects. In the same period the external cash flow (ECF) declined to ₹ 4.5 crore (from ₹ 6.57 crore in 2007-08) in line with the greater focus on implementation of CSIR-funded projects. There was a reversal of trend the following year: the grant from CSIR declined by ca. 8% and, due to our proactive measures, the ECF touched the ₹ 10 crore mark (25% of total allocation) for the first time in the institute's history. We hope to better the record in the coming years.

At the research end, the institute was able to sustain the high standards it set for itself over the last decade. In recognition of some of the outstanding research being undertaken here, two of our research scholars got the opportunity to interact with Nobel Laureates in Germany in 2009 under invitation from the *Lindau Foundation*. There were 114 papers with average impact factor of 2.23 in 2008-09 and the number climbed to 142 in 2009-10. The average impact factor also rose to 2.695. This was possible because of the greater rigour with which scientific problems were addressed and the outstanding analytical facilities which enhanced the quality of publications. (The value of our analytical services was computed at ₹ 6.36 crore and ₹ 5.80 crore during 2008-09 and 2009-10, respectively based on the CSIR-approved charges as applicable to industries; actual earnings were, however, minimal as there was no direct charging for institutional and grant-in-aid projects while analyses for academic institutions and SSIs received 75% and 40% discounts, respectively.) Another reason was the improvement in quality of publications in biological sciences boosted by the network projects in this area and international collaborations. For example, the finding of a plant-associated natural habitat for *Cronobacter* spp. published in *Research in Microbiology* is being featured in the cover page of all the 12 issues of the journal in 2010. A recent article (Raghuraman et al. *Current Science* (2010), 99, pp. 577-587) has placed CSMCRI at #16 in “P” index among autonomous R&D sector institutions in India (Chemical Sciences) (Table 3). It will remain our goal to constantly sharpen the focus of the basic research so that it is seen as a seamless part of our overall thrust on innovation. At the same time, the number of foreign patents granted could be sustained at a high level



(35 and 26 in the two years, respectively). The US patent on our *Jatropha* biodiesel process was granted during this period. It is also to the institute's credit that filing of new patent applications continued unabated – a sign of sustained innovative thinking. The institute also successfully licensed a few of its technologies and demonstrated these to the satisfaction of the clients. One such technology, which has now been commercialized, is the co-production of *Karrageenan* and seaweed sap (by M/s Aquagri Pvt. Ltd.), the latter having found great utility as a foliar spray to boost agricultural productivity. Keeping an eye on the health of students and teachers, the institute also perfected the knowhow of producing dust free chalk which too has been commercialized.

CSMCRI has all along believed that its innovations must reach the people. It is in that spirit that the biennial reports since 2006 contain a separate section entitled “CSMCRI and Society”. It was indeed our privilege that we could serve the people in North 24 Parganas, West Bengal in the aftermath of cyclone Aila. Nearly 20,000 people got a taste of desalinated drinking water produced through our indigenous RO membrane technology (the water bodies turned saline after the cyclone). It has also given us great joy that the Forest Department, Government of Gujarat chose to run its tourist vehicles in Sasan Gir lion sanctuary with our eco-friendly B100 *Jatropha* biodiesel having high flash point and low emissions. CSMCRI also received wide coverage from the media, both national and international. The German state TV channel, ZDF, filmed our biodiesel activities and broadcasted a documentary largely based on our work. We are told there was a viewership of nearly 2 million. The baseline data we are generating on the Kalpasar project is yet another illustration of work of societal and environmental relevance.

Our endeavour in the coming years will be to work on large mission projects as well as those especially relevant to CSIR800 programmes catering to the masses. These will happen on the back of excitement generated among stakeholders in our work as was the case in 2010 when the National Manufacturing Competitiveness Council (NMCC), New Delhi took keen interest in our home grown technologies, particularly potash and indigenous TFC RO membrane.

People are at the heart of any organization. The institute has benefited from the knowledge and enthusiasm exhibited by the staff and they, in turn, have flourished as the institute has grown. I offer my congratulations to all those who have won awards and recognition for their achievements and hope they will sustain their creativity and intensify the research efforts. I also convey my thanks to all the support staff members who have played a vital role in the functioning of the institute. Even support functions such as the Workshop now play a pivotal role in research. Finally, the Institute would not have been able to grow but for the support it received from all stakeholders and well-wishers. We express our sincere thanks to all of them.

**Pushpito K. Ghosh**



## çLrkouk



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vxkeh o&K& ea foLr&r m&is ; ka ds #i ea i fj; kst ukvka i j gekjs &; kl fo'k& dj d& v&eturk dh thou vko' ; drkvkadh i&irZ l sl &f/kr CSIR 800 dk; D&e i j vk/kkfjr g&ka& bl l sLV&d g&v&Mj k&eam&U&st uk mRi Uu d&jxh t& k 2010 ea&us kuy e&ld; Q&D&pjh& d&kei hVhVhous ] ubZfnYyh usgekjs l LFkku }kjk fodfl r &ks] k&xf&d; ka fo'k& dj ds i k&v'k rFkk Lon&kh Vh, QI h vkj vkse&ca& ea&x&gj h #fp n' kk&usi j g&pZFkhA

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**Pushpito K. Ghosh**



## BALANCED SCORECARD (2008-2009)

**Allocation from CSIR** (2008-2009 financial year) - { 32.90 crore

**External Cash Flow** (2008-2009 financial year) - { 4.53 crore

**Manpower Resources** (March 31, 2009) : 275 permanent staff and 259 temporary staff comprising scientist fellows/research associates/research fellows/project assistants/apprentices

**HRD** – 9 research scholars were awarded Ph. D; 32 persons were provided training (2008-09)

**Papers** : 114 papers in SCI journals with average impact factor of 2.232 (April 2008 – March 2009)

**Patents** – (April 2008 – March 2009) :

Filed: Indian – 16, Foreign – 17; Granted: Indian – 20, Foreign – 35 (including 5 US patents)

### Technology transfer – 8

- (1) Integrated RO system for desalination of brackish water containing fluoride followed by the treatment of RO reject (Tata Project Ltd., Secunderabad)
- (2) Production of very high purity solar salt from sea water (DCW Ltd., Tuticorin)
- (3) Production of very high purity industrial grade salt suitable for chlor-alkali manufacture (Grasim Industries Ltd., Nagda)
- (4) Production of dustless chalk using calcium carbonate (Arasan Phosphates Pvt. Ltd., Tuticorin)
- (5) Production of high strength Plaster of Paris (Arasan Phosphates Pvt. Ltd., Tuticorin)
- (6) Multi-purpose solar oven (Mrs S Jayashree Rajan, Bhavnagar)
- (7) *Kappaphycus* knowhow (Tripartite agreement with M/s Pepsico Holdings, Gurgaon and M/s Aquagri Ltd., Bangalore)
- (8) *Kappaphycus* knowhow for cultivation outside Tamil Nadu (M/s Aquagri Ltd., Bangalore)

### Societal Initiatives

- (1) Setting up of additional RO plants in Afghanistan in partnership with Norwegian Church Aid
- (2) Setting up of 2000 LPH 2-stage seawater desalination plant in Kenya
- (3) Commissioning of 1 TPD zero effluent Jatropha biodiesel plant at DRDO Military Farm, Secunderabad

### Important media coverage

A number of articles appeared in the print media (Economic Times, Business Standard, etc.) covering developments around superior quality writing chalk, double fortified salt, Humma (Orissa) model salt farm and commercialisation of biodiesel engine by Rajkot firm following testing on CSMCRI biodiesel





## I rñyr Ldkj dkmZ - (2008-2009)

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cká udn çokg (2008-2009 foÜkh; oÖ) - { 4.53 djkm+

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x; kA (2008-09)

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-ekpZ2009)

i bVVI - (vcSy 2008 - ekpZ2009):

OkbZy dh xbZ Hkkj rh; - 16, fons kh - 17; Lohdr: Hkkj rh; - 20, fons kh - 35 (5 ; q, I i bVVI )

### çkS] kfxdh gLrkj . k - 8

- (1) ñlykjbM; Dr uedhu ty dk I ekdfor vkj vksç.kkyh }kjk vi {kkjhdj.k vkS rri'pkr vkj vks  
vLohdr ty dk 'kk/kku %kV% çkst DV fyfeVM] fl dnjkcn½
- (2) I enhty eal svfr'kq I kS ued dk mri knu %mhl hMcY; qfyfeVM] nrhdkg hu½
- (3) Dykj vkYdyh fuekZ.k dsfy, mi ; Dr vks] kfxd Lrj dsvfr'kq ued dk mri knu %kfl e bUMLVht  
fyfeVM] ukxn½
- (4) dSYI ; e dkckuV dk mi ; kx djdsjtd.keDr pkb dk mri knu %vjl u QkLQV çkboV fyfeVM]  
nrhdkg hu½
- (5) mPp {kerkoky lykLVj vkQ i fj I %vjl u QkLQV çkboV fyfeVM] nrhdkg hu½
- (6) cgq ; kxh I kS vkbu %Jherh, I t; Jh jktu] Hkkouxj½
- (7) dli kQbdI dscjsearduhd tkudkj h %ed I Zi I hdksgkYmhl I xkSxk rFk ed I Z, Dokxjh fyfeVM]  
c&y# dsl kFk f=foHkkthr djkj½
- (8) rfeyukMq scgkj dli kQbdI dh [krh dsfy, rduhdh tkudkj h %ed I Z, Dokxjh] c&y#½

### I kekftd fgr

- (1) ukot h; u ppZ, M-dsl kFk I k>nkjh eavQ?kkuhLrku eavrfjDr vkj vkslykUV LFkfi r fd, x, A
- (2) dS; k ea2000 yh@?k. Vh dh {kerkoky nksLrjh; I enhty vi {kkjhdj.k lykUV LFkfi r fd; k x; kA
- (3) I Vhi hMh 'kQ; cfg% = kooky tVhQk ck; kMhty lykUV DRDO ehyhVh Qke] fl dnjkcn eaLFkfi r  
fd; k x; kA

### egRo i wkZ ehFM; k dojst

bdkuehd VkbEI ] fctud LVMMZtS sdbZçdk'kue] mÜke xqkoÜkk; Dr pkb] Mcy QkLhQkbM I KYV] gek  
%mhl kZ ekMiy I KYV Qke] rFk jkt dV ds Qke] }kjk ck; kMhty , Uthu dk 0; ki kjhdj.k vkS rri'pkr-  
I h, I , el hvkj vkb eai jh{k.k i j yS[k çdkf'kr gq gA



## BALANCED SCORECARD (2009-2010)

**Allocation from CSIR** (2009-2010 financial year) - { 30.22 crore

**External Cash Flow** (2009-2010 financial year) - { 9.95 crore

**Manpower Resources** (March 31, 2010) : 274 permanent staff and 251 temporary staff comprising ad hoc scientists/scientist fellows/research associates/research fellows/project assistants/apprentices

**HRD** – 11 research scholars were awarded Ph. D; 41 persons were provided training (2009-10); 1 Young Scientist Award to research scholar (Indian Science Congress 2010)

**Papers** – 142 papers in SCI journals with average impact factor of 2.695 (April 2009-March 2010)

**Patents** – (April 2009 – March 2010):

Filed: Indian – 09, Foreign – 15; Granted: Indian – 07, Foreign – 26 (including 3 US patents)

### Technology transfer – 3

- (1) 18E6 Omega ultra pure water system (Infusil India Pvt. Ltd., Bangalore)
- (2) Know how to cultivate *Kappaphycus Alvarezii* in the sea (inter tidal water) (M/s Indian Seaweed Co. Ltd., Vijaywada, AP)
- (3) Preparation of styrene oxide from styrene by  $H_2O_2$  and hydrogenation of styrene oxide to phenyl ethyl alcohol (M/s Aquila Organics P. Ltd., Mumbai)

### Major new initiatives

- (1) Project on *Bioethanol from indigenous seaweeds with scaled up off-shore cultivation* has been sanctioned by MNRE
- (2) CSIR-MoES inter-laboratory NMITLI project on *Microalgal Biofuels* has commenced with CSMCRI as nodal laboratory
- (3) Collaborative project with Agaria Hith Rakshak Manch on new salt cluster development (funded by Gujarat Industries Commissionerate) has commenced
- (4) Project with General Motors/US Department of Energy on technical feasibility & economic viability of commercial *Jatropha curcas* production together with life cycle analysis
- (5) Discussions initiated with NMCC on promotion of home grown CSMCRI sulphate of potash knowhow

### Most significant societal initiative :

Providing desalinated drinking water to 20,000 people on daily basis for 2 weeks in Hingalganj, N. 24 Parganas, West Bengal in the aftermath of cyclone Aila

### Important media coverage

- (1) Article entitled “Worth the Salt” in Business India, Sep 6, 2009, pp.106-108
- (2) Coverage by Nature correspondent, Katharine Sanderson, in *nature.com* (Climate Feedback blog) (17 Sep, 2009) stating that: “The CSMCRI (*Jatropha*) project has benefited from a realistic approach from the start”. The *Jatropha* plantation in Orissa was also featured
- (3) Documentary film on *Jatropha* biodiesel shown on German State TV Channel, ZDF, with extensive coverage of CSMCRI activities (2 million viewers)
- (4) PTI news on PHA bioplastic from *Jatropha* biodiesel waste stream





## I rñyr Ldkj dkmZ - (2009-2010)

CSIR }kjk I forfjr fuf/k (2009-2010 dsfoUkh; oÖ) - { 30.22 djkm+  
cká udn çokg (2009-2010 dsfoUkh; oÖ) - { 9.95 djkm+

tu'kfDr I d k/ku (31, ekpZ2010) : 274 LFkk; h deþkj h] 251 vLFkk; h deþkj h& rnFkZ oKkfud]  
oKkfud QSyks@'kksk I g; kxh] v/; rñk] i fj; kst uk I gk; dka@, çvVhI

, pvkjMh & 11 vuq dkku Nk=kadksPh. D. dh mi kf/k I sl Eekfur fd; k x; k; 41 çf' k{kffkZ kadksçf' k{k. k fn; k  
x; kA (2009-10); , d 'kksk Nk= dks; pk oKkfud , okMZçkIr gqvk gA (bñM; u I k; Ul Økad 2010)

'kksk i = & 142 oKkfud tuzykaeçdkf' kr fd, x, ftudk vkI ru bEi DV QDVj 2.695 (vçŸy 2009 - ekpZ  
2010)

i vVVI – (vçŸy 2009–ekpZ2010): QkbŸy dh xbZ Hkkj rh; – 09, fonŸ kh – 15;  
Lohdr: Hkkj rh; - 07, fonŸ kh – 26 (3 ; q, I i vVVI I fgr)

### çkS] kfxdh gLrkj .k – 3

- (1) 18E6 vkesk vfr'kq ty ç. kkyh buUQqI y bfUM; k çkboV fyfeVM] çkyj½
- (2) I enp ea vkrj Tokj ty½ ea dli kQk bdl vYojsth dfÖ dh rduhdh tkudkj h ÷ed I Z , dokfy; k  
vkj xfuDI çkboV fyfeVM] epb½
- (3) H<sub>2</sub>O<sub>2</sub> rFkk LVkbu vkDI kbM dk fQukby bFkkby , Ydkgkly eagkbMst usku }kjk LVkbjhu vkDI kbM  
dk I áyÖ.k ÷ed I Z , dokfy; k vkj xfuDI çkboV fyfeVM] epb½

### eq; ubZxfrfof/k; ka

- (1) LonŸ kh I enp 'kky eal sck; kbFkukly rFkk I enpV I snj vkrfjd I enp ea [krh i j i fj; kst uk MNRE us  
Lohdr dh gA
- (2) I fe 'kky eal stbñku ij CSIR-MoES vkrj ç; kx'kky NMITLI i fj; kst uk eal LFkk ukMy  
ç; kx'kky ds#i eadk; Zdj jgk gA
- (3) u, ued I enp fodkl ij vxfj; k fgr j {kd ep ds I kFk I g; kxh i fj; kst uk xqtjkr buMLVht  
dfe'kujV }kjk çk; kŸtr½ i j dk; Z'k# gA
- (4) tV/Qk ddi dsthoupØ dsfooj .k I fgr mRi knu dsÖ; ki kjhdj .k dh rduhdh I HkkÖ; rk , oavkfFkd  
{kerk ij tujy ekV I @; q I fmi kvbV vkDI , utHzdsI kFk i fj; kst uk
- (5) I h, I , el hvkjvkb }kjk fodfl r I YOv vkDI i kV'k'k dh rduhdh tkudkj h dsmUu; u dsckj sea  
NMCC dsI kFk fopkjfoe'kZ tkjh gA

fof'kV I kekftd dk; Z%if'pe çaky ds24 i xuk ftys dsghaxat eaegkpØokr dsckn nks I lrg  
rd 20,000 ykxadks vi {kkjhdr iŸ ty] I LFkk }kjk mi yC/k dj; k x; kA

### egRo i wkZ ehfM; k dojst

- (1) “oFkZn I KYV” uked yŸk fctud bfUM; k dsfl rEcj 2009 dsi - I a 106-108 eaçdkf' kr gqvkA
- (2) nature.com (tyok; qçrfØ; k çykk) (17 fl rEcj, 2009) dsI oknnkrk dFkjhu I ßMj I u usdgk gsf  
“I h, I , el hvkjvkb i fj; kst uk dks'k# I sgh , d ; FkkFkoknh nFVdks k I sykHk gqvk gŸ”. bl eamMh k ea  
tV/Qk o{kjki .k dsckj seaHkh çdkf' kr fd; k x; k gA
- (3) teU Vhoh pŸy ZDF ij tV/Qk çk; kMhty ij nLrkosth fQYe ds I kFk I h, I , el hvkjvkb dh  
xfrfof/k; kadksÖ; ki d #i I Ÿçl kfjr fd; k x; kA (2 yk [k n'kd)
- (4) tV/Qk çk; kMhty dsvif'kV çokg eal stb lykLVhd dsckj seaPHA i j i hvkvbZ }kjk I ekpkj çl kfjr  
fd, x; A

# CHAPTER 1



## INORGANIC CHEMICALS

Salt & Marine Chemicals  
Analytical Science  
Inorganic Materials & Catalysis  
used, oil, and other products  
from the sea, and the use of  
inorganic chemicals in the  
oil and gas industry.

## SALT & MARINE CHEMICALS

### Production of superior quality industrial grade salt from sea/subsoil brines

In the Biennial report 2006 - 08 we have reported the development of an improved process for the recovery of high purity solar salt with highly reduced levels of Ca, Mg and  $\text{SO}_4$  impurities and proper Ca/Mg ratio suitable for chlor-alkali manufacture. The process developed on a mini field scale was implemented on a large scale at our Experimental Salt Farm during 2008 - 09. The salt produced through the improved methodology is found to be of high purity with respect to NaCl and other major impurities like

Ca, Mg and  $\text{SO}_4$ . However, the salt was found to be contaminated with traces of Br and other trace element impurities beyond the prescribed limits for its specialty applications. These impurities could not be removed by simple heap washing. Looking to the fluorchem industrial demand, an innovative route was developed for the production of high purity solar salt with all the impurities including Br and other trace elements well within the prescribed limits.



Production of high purity solar salt in progress through upgraded process

#### Specifications of salt produced through upgraded technology

Constituents	Before Upgradation (% w/w)	After Upgradation (% w/w) (unwashed)
$\text{Ca}^{2+}$	0.09	0.03
$\text{Mg}^{2+}$	0.05	0.02
$\text{SO}_4^{2-}$	0.28	0.07
$\text{Br}^-$	60 ppm	< 10 ppm
NaCl (on dry basis)	99.4	> 99.7

#### Trace metal analysis of upgraded salt

Constituents	Upgraded Salt (unwashed), in ppm
Al	< 0.0280
Cd	< 0.0130
Co	< 0.0070
Cr	< 0.0071
Fe	< 0.1520
Pb	< 0.0420
Ni	< 0.0150
Zn	< 0.0059

### Semi mechanization of solar salt works

In India more than 30% of the total salt produced in the country comes from marginal and unorganized sector. The modernization and

mechanization being introduced in the country should be amendable to marginal sector also. Innovations are in progress to design and develop



mechanization implements adaptable to smaller units where one can work with light machinery. These changes are very important in making small salt units competitive and reduce the drudgery of salt workers as majority of the younger generation are shifting away from salt production activities. It is equally important to design and develop the equipments at an affordable price to the marginal agarias. Several equipments are available for mechanical harvesting of salt. However, most of the machines

are less appropriate for small salt works. The institute had developed a mechanical device in 2000 to form salt ridges in the crystallizers reducing the drudgery of labourers. During 2009, the device was further modified suiting to the size of the crystallizers and mechanical salt harvesting process was undertaken without affecting the purity of the product. The system of harvesting and loading of salt was also introduced as a part of semi- mechanization process.



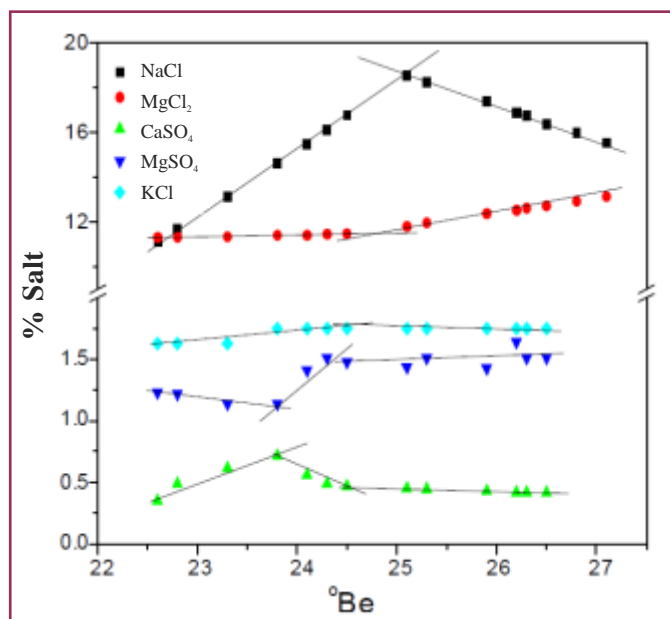
Various stages of salt harvesting introducing semi mechanization

### Basic studies on brine systems

#### Effect of bittern mixing on solubility path of dissolved salts in the brine system and consequent effect on solar salt quality

It has been observed that in solar salt works the bittern left after the recovery of salt is recycled in the process brine. This exercise is practiced to promote NaCl crystallization with reduced evaporation demand and also to recover salt lost in the bittern. Studies were undertaken to see the change in solubility of the inherent salts in brine

and its subsequent effect on quality of salt produced. Bittern of 27 to 28 °Be' was added to subsoil brine of 16.5 °Be' in different proportions. The mixed system was allowed to concentrate through solar evaporation and the figure shows the changes in the probable composition. The studies are continuing.



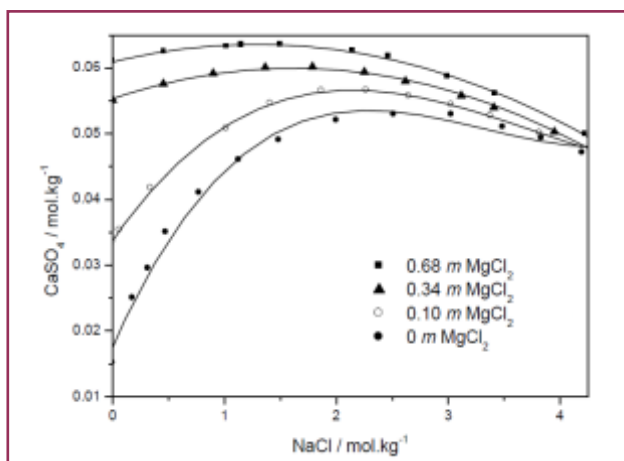
Solubility path of probable salts in mixed brine/bittern (16.5 + 28 °Be) system

### Effect of addition of $\text{MgCl}_2$ or organic additives on solubility of $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$ in aqueous NaCl solutions up to high salinities

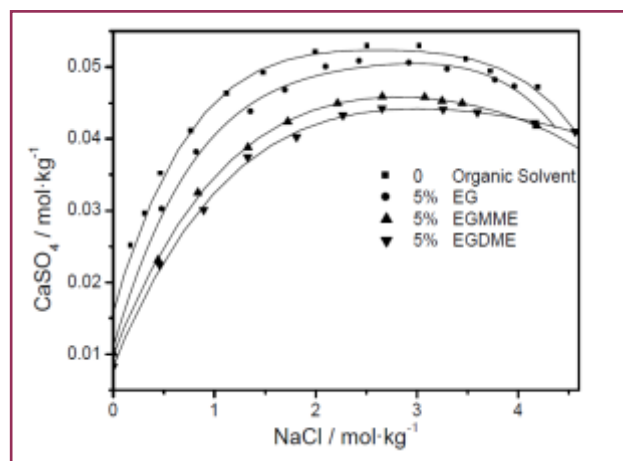
The solubility studies of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  in aqueous NaCl solutions up to very high salinities were carried out in presence of  $\text{MgCl}_2$  and organic additives (ethylene glycol and its derivatives) at ambient temperatures with a view to improving our understanding of gypsum solubility in presence of electrolytes other than NaCl, particularly those that are present in brine. The studies revealed that the addition of  $\text{MgCl}_2$  in the brine system, in general, enhanced the solubility of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$ . The solubility of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  increases markedly at lower salinities, and this increase is significant up to approximately 3.0 m NaCl concentration in the solution. At still higher concentrations of NaCl, the effect of  $\text{Mg}^{2+}$  ions was less pronounced. Further, the addition of  $\text{MgCl}_2$  shifts the solubility maximum of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  slightly towards lower NaCl concentrations. Addition of  $\text{MgCl}_2$  decreases the solution compressibility quite significantly which is mainly due to the weakening of hydrogen bonding of bulk water, thereby making the solutions more rigid. The total hydration number of the ionic species at lower salt concentrations in brines enhances significantly with the addition of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  or  $\text{MgCl}_2$  but at

higher molalities of NaCl (2.5 m) the effect of added electrolytes on the ionic hydration is much less pronounced (*J. Chem. Eng. Data*, 55 (2010) 1623).

Addition of ethylene glycol (EG), ethylene glycol monomethyl ether (EGMME), and ethylene glycol dimethyl ether (EGDME) showed an antisolvent effect wherein the solubility of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  decreased with the increase in concentration of organic component in all the systems. Replacement of hydroxyl group of EG by the methoxy group decreased the solubility of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  in the order: EGDME > EGMME > EG. A comparatively stronger hydrogen bonding between EGDME and water molecules is responsible for lower solubility of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  in the NaCl +  $\text{H}_2\text{O}$  + EGDME system. However, there is less of a decrease in the NaCl +  $\text{H}_2\text{O}$  + EG system due to the comparatively weaker hydrogen bonding interactions between EG and water molecules owing to self association of EG. The addition of organic solvent did not shift the solubility maximum of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  (*J. Chem. Eng. Data*, 55 (2010) 4704).



$\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  solubility at constant  $\text{MgCl}_2$  concentrations but varying  $\text{NaCl}$  concentration at  $35^\circ\text{C}$



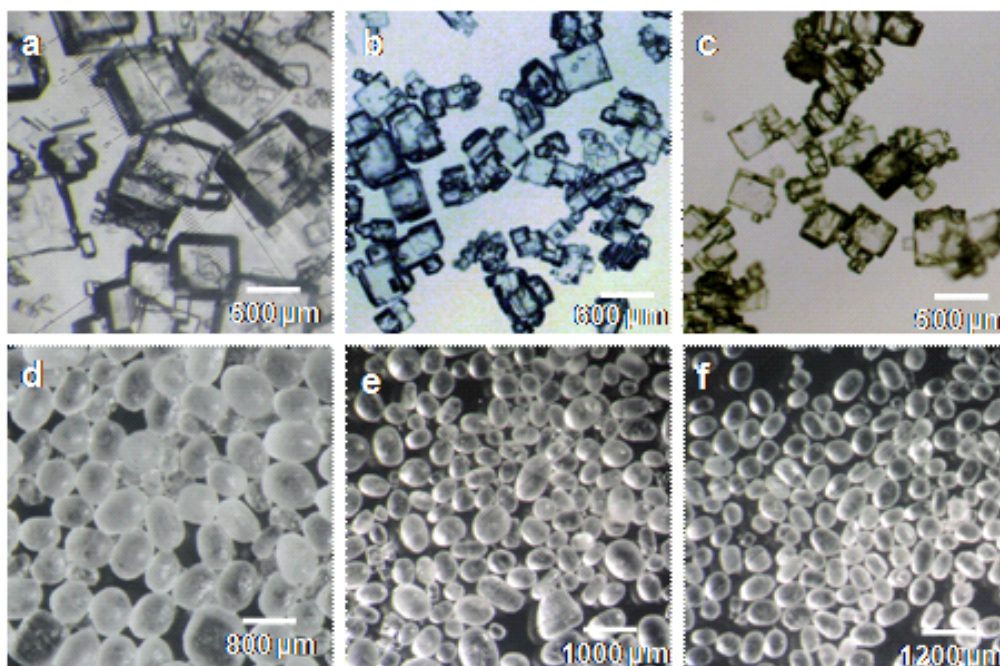
Comparison of solubility of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  in aqueous  $\text{NaCl}$  solutions at  $35^\circ\text{C}$  having similar concentration of EG / EG derivatives. Lines are polynomial and fit to the experimental data

### Preparation of spherical crystals of $\text{NaCl}$ and $\text{KCl}$ by simple mechanical means without using habit modifier

In the biennial report 2006 - 08 we have reported an innovative route for the production of common salt with nearly spherical morphology through simple mechanical means. This followed the highly publicized innovation on preparation of rhombic dodecahedral solar evaporated salt from natural brines through use of glycine as habit modifier. A sample of the mechanically engineered spherical salt was sent to an American company for testing in bio-medical applications. The sample yielded encouraging results in their applications. Arising out of the request for larger amounts of the salt, the laboratory process was successfully scaled up to 10 kilogram level and the salt was once again confirmed by the company to be well suited to their applications. Morphology control was equally effective with synthetic and natural brines. In further studies

undertaken here, the sieved spherical salt of 350-500  $\mu\text{m}$  size treated with potassium ferrocyanide anti-caking additive was shown to exhibit superior free flow (ca. 20% greater mass flow rate through funnel; angle of repose  $\sim 16^\circ$ ) compared to commercial vacuum evaporated free flow cubic salt of comparable dimension. The superior flow characteristic was retained even after 3 months of storage. Scanning electron microscopic studies revealed that the round polycrystalline particles were derived from the stacking of minute  $\text{NaCl}$  cubes and the average size of the spheres was amenable to reduction through use of ethanol as anti solvent. The spherical salt crystals could also be successfully iodised (*Ind. Eng. Chem. Res.*, 49(2010) 12197).





Optical microscopic images of cubic salt crystals obtained through crystallization of (a) synthetic-, (b) sea- and (c) sub-soil brines in an open beaker under gently magnetic stirring at 55 °C. When the experiments were repeated using a special impeller operating at 250 rpm while maintaining all other conditions identical spherical salt particles shown in (d), (e) and (f), respectively, were obtained

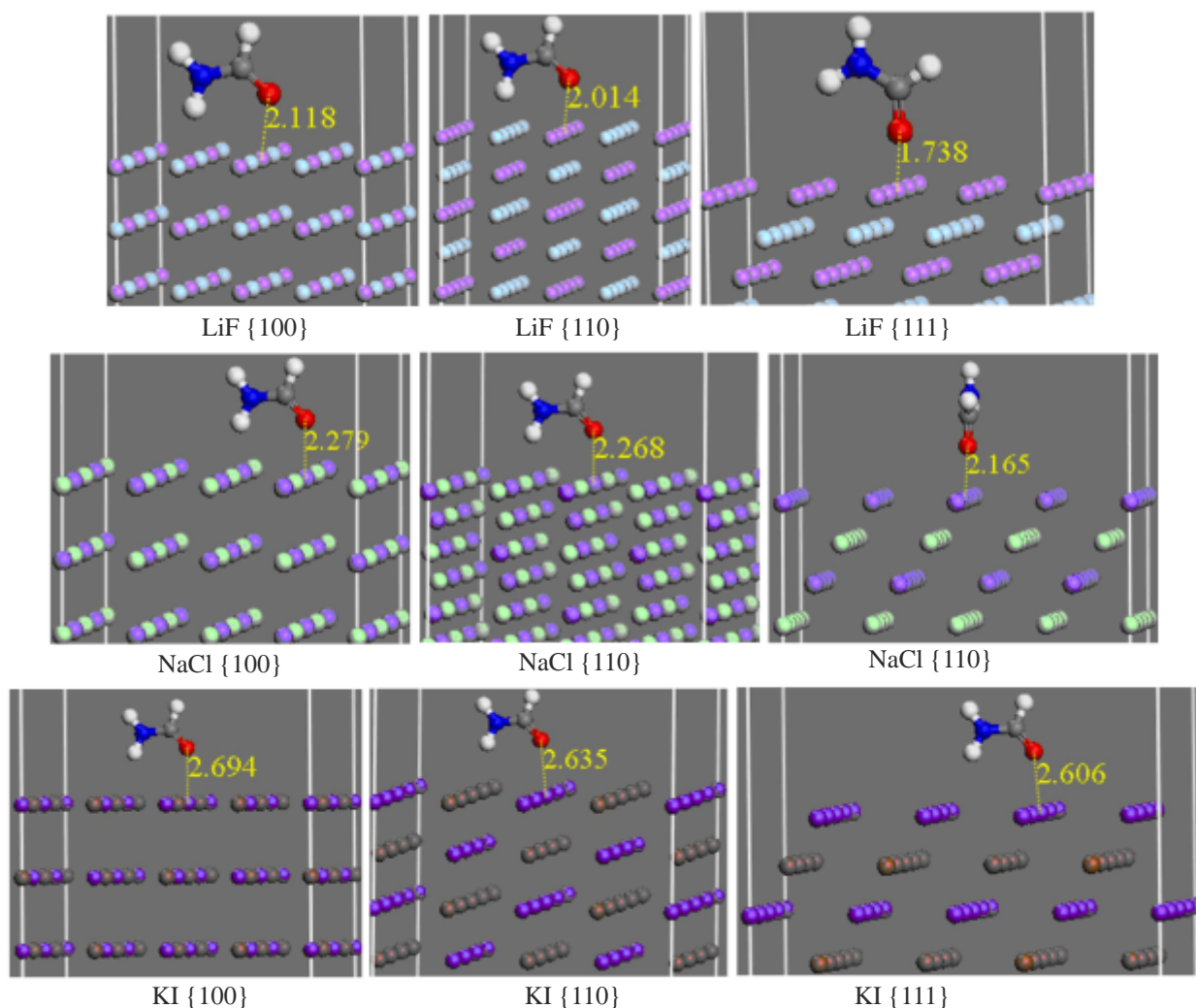
We are in the process of up-scaling the process to 1 TPD scale with the assistance of a globally recognized expert in computational fluid

dynamics. Studies on similar lines are being undertaken for the preparation of low sodium spherical salt.

### Influence of formamide on the crystal habit of LiF, NaCl, and KI: A DFT and aqueous solvent model study

We have performed a density functional study to examine the effect of formamide on the morphology of different alkali halide (namely LiF, NaCl, and KI) crystals. The calculations were performed both in the gas phase and aqueous phase using a continuum model (COSMO/COSMO-RS). Solvation is observed to have a major effect on the interaction energies whereas the matching of the size of the additive with the neighboring ion spacing on the lattice planes of the different alkali halides is seen to be less important. The calculated results employing the slab models show that, in the aqueous phase,

formamide interacts preferentially with the {111} surface of sodium chloride (  $E$  ) -23.8 kcal/mol for {111} vs -0.4 and -4.3 kcal/mol for {100} and {110}, respectively). This would favor the formation of octahedral-shaped crystals as reported experimentally (Surf. Sci. 2003, 523, 307-315). On the other hand, interaction of formamide with all the surfaces of LiF are found to be repulsive in the aqueous phase while, in the case of KI, the interactions are weak ( -2 to -5 kcal/mol) on all surfaces, i.e., no pronounced effect of formamide on morphology (Can. J. Chem., 87 (2009) 514).

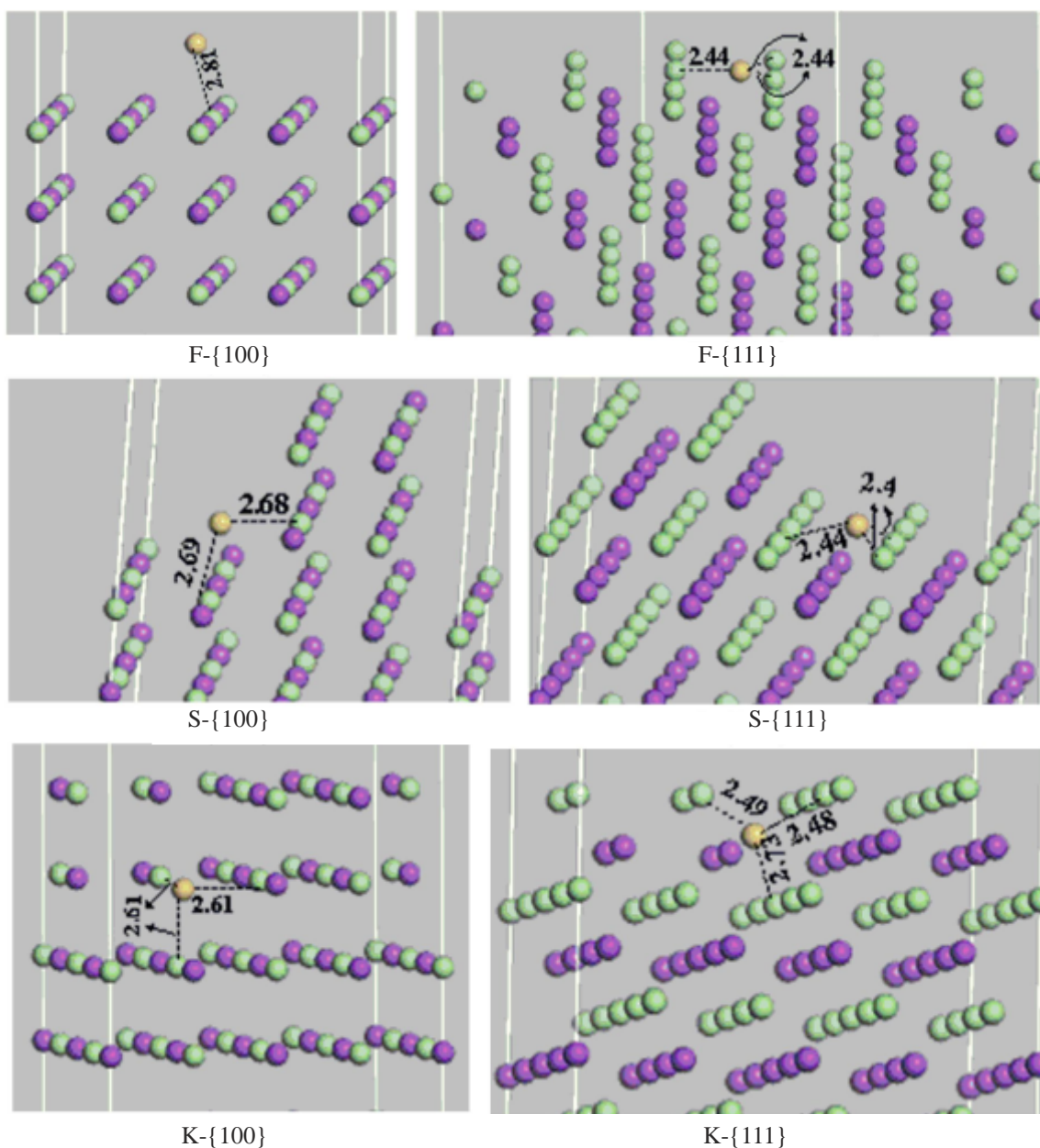


LDA/PWC/DND-calculated geometries of formamide with {100}, {110}, and {111} surfaces of NaCl, LiF, and KI in the slab model (purple: sodium, lithium, and potassium; green: chlorine and fluorine; brown: iodine; red: oxygen; blue: nitrogen; white: hydrogen)

### First principle study towards the influence of $\text{Cd}^{2+}$ on the morphology of sodium chloride

The interaction of  $\text{Cd}^{2+}$  with various surface sites of sodium chloride such as, flat face, steps and kinks was examined theoretically by DFT methods. The stabilization of the {111}NaCl

surface by a 1:3 (molar ratio) combination of  $\text{Cd}^{2+}$  ions and water molecules was the highest, in agreement with the SXRD results (Surf. Sci., 599 (2005)196) reported by others .



Interaction of  $\text{Cd}^{2+}$  ion with flat, step and kink sites of {100} and {111} NaCl planes at LDA/PWC/DND level of theory. The distances are in angstroms (purple: sodium, green: chlorine and yellow:  $\text{Cd}^{2+}$ )

### Recovery of important minerals from marine sources

Apart from the well known marine chemicals such as NaCl, gypsum, potash, magnesium chloride and bromine, sea water also contains important elements such as lithium (0.2 ppm), strontium (8 ppm), boron (4.8 ppm) and uranium (3 ppb), albeit in trace amounts. However, their concentration can increase with concentration of

brine as occurs during the recovery of marine chemicals. A base data of the concentration of lithium and strontium at various stages of solar evaporation of brine of different sources from different locations was generated using ICP-OES.



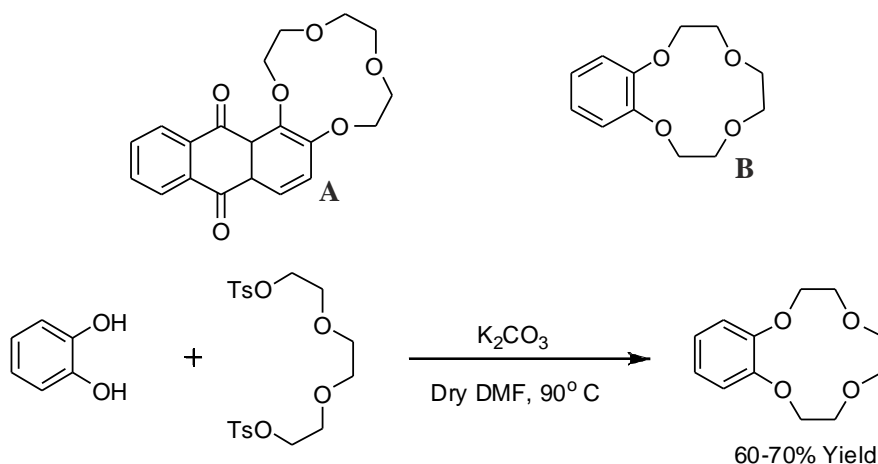
## Lithium and strontium concentration of various brine systems

Sr. No.	Sample Type	Density °B'e	Lithium content in mg/L	Strontium content in mg/L	Location Details
1	Sea Brine	14.0	0.42	30.96	ESF sea brine collected in Jan-2010
2	Subsoil Bittern	30.0	3.55	13.67	ESF subsoil bittern from year 2009 crop, collected in Jan-2010
3	Sea + Subsoil Bittern	27.7	3.3	32.2	Navlakhi (Vinod Salt), collected in Dec-2009
4	Subsoil Bittern	29.74	0.183	3.86	Sambar Lake Nava, Rajasthan, collected in Jan-2010
5	Sea Brine	7.56	0.243	11.98	Navlakhi (Vinod Salt), Collected in Feb-2010
6	Sea Brine	27.4	2.01	42.17	Navalakhi (Vinod Salt) from pre crystallizer, collected in Feb-2010
7	Sea Bittern	29.4	3.04	28.58	Navalakhi (Vinod Salt), collected in Feb-2010
8	Subsoil Bittern	27.31	2.238	5.693	GRK, collected in 2002
9	Sea Brine	3.67	0.142	6.384	Alang coast, collected in March-2010
10	Sea Bittern	27.01	1.955	24.13	Modern Salt, Bhavnagar collected in Jan-2010
11	Sea Brine	3.81	0.132	22.486	Khambhat, collected in Feb-2010
12	Subsoil Bittern	29.31	2.183	15.78	Khambhat, collected in Feb-2010
13	Subsoil Brine	16.56	0.726	39.073	Chandasani, Rajasthan (part of GRK nr. Indo-Pak Border in Badmer district) collected in March-2010
14	Carnalite Bittern	35.3	6.315	121.85	Carnalite End bittern, after removal of Carnalite ( $\text{KMgCl}_3 \cdot 6\text{H}_2\text{O}$ ) at ESF
15	Kainite Bittern	38.0	9.81	0.523	Kainite End bittern, after removal of Kainite ( $\text{MgSO}_4 \cdot \text{KCl} \cdot 3\text{H}_2\text{O}$ ) at ESF
16	Mg-free concentrated Bittern	32.0	10.5	1.125	The bittern at #2 was concentrated to 30°Be' and then Mg was removed with NaOH. The solution was further concentrated to 32.0°Be'
17	Enriched Bittern	40.0	23.1	19.0	The solution at #16 was further evaporated to 40°Be'
18	Enriched Bittern	29.0	4.75	--	The bittern at #2 was concentrated to 29°Be' and then Mg was removed with soda ash
19	Sea Bittern	27.74	1.95	39.63	Rajula, Collected in June-2010

ESF = CSMCRI Experimental Salt Farm

It is of interest to note that a ca. 100-folds enhancement in the lithium concentration to a value of 23.1 ppm was observed in going from normal seawater to concentrated bittern from which the magnesium ion was precipitated out

with caustic soda (entry 17 in accompanying table). Exploratory studies were also carried out towards selective extraction of lithium from the mother liquor of entry 17, after diluting to 7.5 ppm Li concentration. Two 12-crown-4 ether



derivatives were synthesized and evaluated. 11.7% uptake of Li by the ligand was observed. Studies will continue to maximize the

concentration of Li in brine and its selective uptake.

### Room temperature ionic liquids

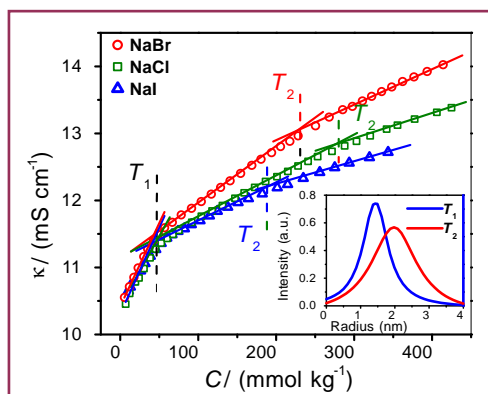
Room temperature ionic liquids (ILs), due to their unique physicochemical properties are rapidly gaining interest as greener replacements for traditional volatile organic solvents used in chemical processes. We have initiated the work on ILs during 2006 – 08 and included our exploratory results in the earlier biennial report.

In continuation to our earlier studies we have physico-chemically characterized various room temperature ionic liquids in neat, aqueous as well as non aqueous medium and have explored their potential applications for dissolution, regeneration and ion gel formation of agarose and other biopolymers.

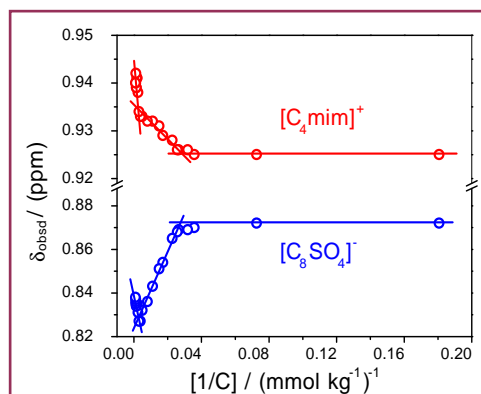
### Micellar transitions in the aqueous solution of a surfactant like ionic liquid: 1-butyl-3-methylimidazolium octyl sulfate

While investigating the surfactant like behavior of 1-butyl-3-methylimidazolium octylsulfate  $[C_4mim][C_8SO_4]$  in aqueous media, an ionic liquid (IL), we noticed dual transition in its various physical properties. Interestingly, in the conductivity measurements it was found that the second transition which was comparatively weaker in pure water can be enhanced through addition of a suitable electrolyte. Using an array of techniques such as conductivity, ultrasonics, TEM, cryo-TEM, DLS,  $^1H$  NMR and 2D  $^1H$ - $^1H$

NOESY, it has been established that the first transition corresponds to the anionic aggregation with imidazolium cations adsorbed as counter ions, and the second transition corresponds to the restructuring of initially formed aggregates in a way that the alkyl chain of imidazolium cation is incorporated towards the micellar core leading to a unique mixed micelle type structure in a single IL system (*Phys. Chem. Chem. Phys.*, 12 (2010) 11728).



Transitions in conductivity



Transitions in chemical shift

## Physicochemical characterization of imidazolium-based room temperature ionic liquids

Physical properties such as density, speed of sound and refractive index for the ILs:  $[C_8mim][Cl]$ ,  $[C_4mim][C_1OSO_3]$ , and  $[C_4mim][C_8OSO_3]$  were measured as a function of temperature at normal atmospheric pressure. From measured properties internal pressure and molar refraction were computed. Internal pressure decreases with increase in temperature for all the ILs except  $[C_4mim][C_1OSO_3]$ , which may be attributed to the more self-associated nature of IL due to high polarity of  $[C_1OSO_3]$

anion. Internal pressure of the investigated ILs was found higher than those of water and molecular organic liquids but less than that of classical molten salts. Also, the derived parameters from experimental quantities as a function of temperature were found to vary with the nature of cation and anion of various ILs. Results have been compared to the ILs investigated in previous biennial report and found to be in agreement (*J. Soln. Chem.*, 38 (2009) 1043).

## Technology transfer

### Transfer of technology for the production of high purity solar salt on a commercial scale to M/s. Grasim Ltd., Nagda

In the biennial report 2006–08 we have reported the transfer of technology for the production of high purity solar salt to M/s. Grasim Ltd., Nagda as per our patented process. The technology was initially demonstrated on 200 ton scale at Vinod Salt Works, Navalakhi (Gujarat). Seeing the results of demonstration the party desired CSMCRI to demonstrate the process on a commercial scale producing about 10000 ton of

high purity salt. All the facilities for commercial solar salt production were provided by Grasim and Vinod Salt Works. About 10000 ton of high purity salt having the specifications  $Ca = 0.06 - 0.08\%$ ,  $Mg = 0.03 - 0.04\%$ ,  $SO_4 = 0.20 - 0.22\%$  and  $NaCl > 99.3\%$  with  $< 100$  ppb iodine was produced during the process demonstration and the certificate of satisfactory demonstration was signed between Grasim & CSMCRI.



High purity solar salt technology demonstration on a commercial scale at Vinod Salt Works, Navalakhi



Sr. General Manager P & QC, Grasim Chemical (Left) & Scientist & Head, SMC, CSMCRI (Right) signing the technology transfer certificate for production of high purity solar salt in field

### Transfer of technology for the production of high purity solar salt from subsoil brines of Rajasthan to M/s. DCM Consolidated, Kota

The innovative process for the production of high purity solar salt from subsoil brines of Rajasthan was demonstrated to M/s. DCM Consolidated,

Kota. The process was demonstrated in one part of the model salt farm established by CSMCRI at Nawa. As the party wanted the demonstration in



the last salt season itself, the activities were carried out under not too conducive conditions with the limited facilities available. High purity solar salt with > 99% NaCl and low sulphate was

produced during the demonstration. The iodide content in salt was also reduced from 4 – 5 ppm to < 1 ppm, i.e. the iodide content was reduced by more than 80%.



Demonstration of high purity solar salt technology to  
M/s. DCM Shriram Consolidated, Kota at HSL site, Nawa

## Transfer of -plaster knowhow

**Arasan Phosphates (P) Ltd.**  
(An ISO 9001 : 2000 Certified Company)  
43/4, Harvey Road,  
KADAMBUR - 626 714.  
Tuticorin District (TN)  
INDIA.  
Bankers : STATE BANK OF INDIA, Tuticorin.

Drug Lic. No. : 934/26  
TIN No. : 3398882780  
GST No. : 469887 / 07 - 03 - 98  
Factory :  
By No. 148 /12, 13, 17, 19 & 20,  
Kayethar Road, Kothai - 626 714.

ISO 9001 : 2000  
Reg No : K2014646

REF.F.POP/ Date: 24.03.09

The Director,  
Central Salt & Marine Chemicals  
Research Institute,  
Gijubhai Badheka Marg, (Tel : 0278-2567462)  
BHAYNAGAR - 364 002. (Fax : 0278-2567562, 2566970)  
Gujarat.

Dear Sirs,

SUB: High Strength Plaster of Paris (Alpha Plaster) –  
Technology Licensing – Reg.  
REF: 1. Technology Licence Agreement we signed with NRDC,  
New Delhi on 17.03.09  
2. Technology Demonstration we had at CSMCRI, Bhavnagar  
from 16.03.09 to 20.03.09

\*\*\*\*\*

With reference to the above, we thank you very much for the kind  
courtesy extended to our Managing Director, Mr. Murugan Kasirajan during his  
visit to CSMCRI, Bhavnagar from 16.03.09 to 20.03.09. It is indeed a great  
pleasure to express/share our views/experience at CSMCRI, Bhavnagar during  
the demonstration of the Alpha Plaster Technology.

We have been Demonstrated with 5 Batches of Alpha Plaster  
Production and all Analytical Testing by your Scientist to our fullest  
satisfaction.

Thanks and Respectful Regards,

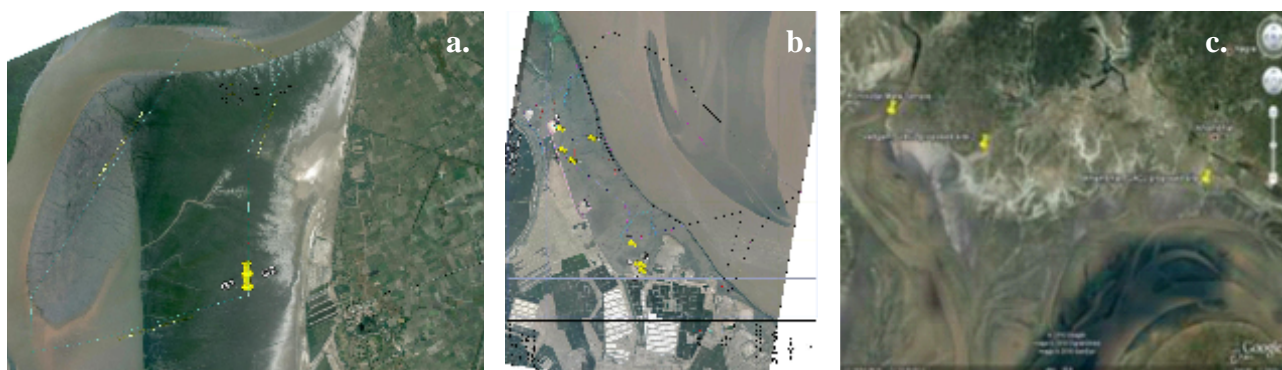
Yours faithfully,  
For Arasan Phosphates Ltd.  
Managing Director

The institute had developed the technology for the production of high strength -plaster from marine gypsum in the early 90s and transferred the process to various industrial units. Interest in the know how was revived recently and there have been inquiries from cottage industries for technology transfer. During 2009, we transferred the technology to M/s. Arasan Phosphate Pvt. Ltd. and the technology was demonstrated at bench scale to the full satisfaction of the party.

### Pre-feasibility study of the site selected for manufacture of salt by M/s. GACL, Vadodara

M/s. Gujarat Alkalies and Chemical Ltd., Vadodara has two manufacturing units in Vadodara and Dahej for the production of caustic soda. The company produces about 1200 – 1250 MT of caustic soda per day and they are in the process of expanding their units to double the capacity. The company consumes 1900 – 2000 MT of industrial salt per day for caustic soda manufacture. As a part of backward integration, they intend to manufacture their own salt. The company approached the institute for conducting prefeasibility studies of potential sites to assess their suitability for solar salt

production. Preliminary surveys were conducted at Paniyadra & Katpar in Bharuch district and Khambhat & Vadgamin Anand district where the company is acquiring land for salt production. All the essential parameters like physical and chemical characteristics of soil, initial density of brine available at the locations and its continuous and copious supply, climatic parameters of the region, GPS of the location, infrastructural facilities available for the transport of salt, etc., were studied in detail and a comprehensive report submitted to the party.



Sites surveyed: a. Katpar, b. Paniyadra, c. Khambhat & Vadgam

### Exploratory studies on recovery of chemicals from tannery waste liquor

It is reported that large amounts of tannery waste liquor are being generated by the leather industries. The liquor is first subjected to RO desalination and the reject water is evaporated upto dryness stage using forced evaporation for its safe disposal. The solid residue generated during the process is found to be a mixture of sodium chloride, sodium sulphate and calcium sulphate as major constituents with minor quantities of magnesium chloride as well as other insoluble/soluble impurities. Various alternatives for the effective utilization of the effluent including the recovery of chemicals in

their pure form were discussed during the meeting held at Tamil Nadu Pollution Control Board (TNPCB), Chennai. Encouraged by the laboratory results a project on exploratory studies on the recovery of valuable chemicals from the tannery waste liquor was awarded to CSMCRI by TNPCB. Both laboratory and bench scale studies were conducted and we could recover gypsum and NaCl in 97.8% and 99.3% purity from the waste liquor. A detailed report of exploratory studies was submitted to M/s. TNPCB within the stipulated timeframe.



Original liquor



Decolourized liquor



Clarified liquor

Decolorization and clarification of tannery waste liquor

## Studies on the environmental impact assessment of the saline land of M/s. Hindustan Salts Limited, Jaipur in Little Rann of Kutch, Gujarat

M/s. Hindustan Salts Limited, Jaipur has allotted 3100 acres of their saline land out of the total 22700 acres in Little Rann of Kutch to one of the leading salt producers of Tamil Nadu. M/s. HSL desired to have some environmental parameters to be studied by an expert institution so that construction of large solar salt works may not create any environmental problems in future. The

party approached CSMCRI, Bhavnagar, for conducting the above studies. After visiting the site the scientists agreed to take up the job jointly by Salt & Marine Chemicals and Marine Environment Disciplines. The project work will be initiated after signing an agreement between CSMCRI and M/s. HSL, Jaipur which is in progress.

## Low sodium salt from bittern

In the biennial report 2006 – 08 we have reported the initiation of demonstration of low sodium salt technology to M/s. Hindustan Lever Ltd., Mumbai at the site of M/s. Sahaymatha Salt Refinery Ltd., Tuticorin, Tamil Nadu where the party is operating their salt refinery. The low sodium salt produced during the demonstration had the specifications: NaCl = 55 – 58%, KCl = 42 – 45% and other trace elements within the permissible limits for edible salt. Based on the success of the demonstration, M/s. HUL has decided to utilize the low sodium salt in all their food products which will be marketed globally with the technology brand name of CSIR / CSMCRI. M/s. HUL also expressed their desire to produce low sodium salt at our Experimental Salt Farm on a commercial basis. Accordingly, carnallite preparation is in progress at our ESF.



Carnallite production in progress at ESF

## Ambient temperature potash recovery from CDP

As part of the ongoing R&D activities, efforts are being made to develop ambient temperature process for separation of potassium chloride from NaCl/KCl mixture (carnallite decomposed product), obtained after decomposition of carnallite type mixed salt. Conventional hot leaching process for effecting this separation is highly energy intensive & also requires

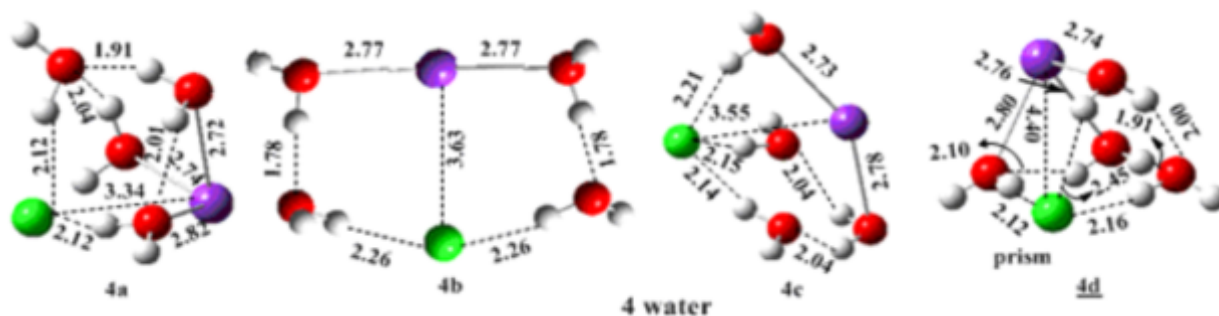
substantial capital expenditure. To address these issues, presently four different ambient temperature NaCl/KCl separation methods, harnessing difference in their physico-chemical properties, are being explored. Preliminary findings are encouraging & scaled up experiments are in progress.

## Study of the minimum requirement of water molecules for dissolution of a KCl molecule

Quantum chemical calculations were carried out with Møller-Plesset second-order perturbation method (MP2) and further employing the coupled cluster theory (CCSD(T)). The calculated results show that 4 water molecules stabilize a solvent separated  $K^+/Cl^-$  ion-pair in prismatic structure, and with 6 water molecules, further dissociation is observed. Previous work by others on attenuated total reflection (ATR) infrared

spectroscopy of dissolution of KCl in water had established that clusters are made of closely bound ions with a mean of five solvated water molecules per ion pair  $K^+(H_2O)_5Cl^-$  (Applied Spectroscopy 53 (1999) 1601; J. Chem. Phys. 115(2001) 2664), in good agreement with the present findings (J. Comput. Chem., 31 (2010) 2948).





MP2/6-31+<sub>G</sub>\* optimized geometries for various conformers of  $\text{KCl}(\text{H}_2\text{O})_{n=4}$   
[potassium : purple; chlorine : green; oxygen : red; hydrogen : white]

### Preparation of triple fortified salt (TFS)

Salt is an excellent and cheap carrier of micro nutrients essential for human body. This will help to augment the nutrient deficiency among the common masses by providing essential nutrients through intake of common salt. We have developed an innovative route for fortification of salt with essential micro nutrients like iodine, iron and zinc. The TFS has been tested for its stability

under varying climatic conditions and the nutrients are found to be quite stable even under extreme atmospheric conditions. Patent application on the development is being prepared. Meanwhile, feedback was obtained from the Salt Department regarding the stability of the Fe+I double fortified salt developed by the institute.

### Value addition of gypsum produced in the integrated CSMCRI SOP process and the improved Solvay process with utilization of distiller waste for high purity salt production

During preparation of sulphate of potash, kainite is decomposed with water/sea water to generate solid schoenite and mother liquor which is de-sulfated by calcium chloride. During this process gypsum is generated. We have undertaken the optimization studies for the preparation of ammonium sulphate and calcium carbonate by reacting gypsum with ammonia and carbon dioxide (Merseberg process). In a laboratory scale (3 kg batch) reaction 93% of gypsum got converted to calcium carbonate along with ammonium sulphate. The calcium carbonate thus obtained was used to prepare lime by calcination and the lime was used to prepare lime slurry in

decarbonated water. This lime slurry was reacted with de-sulfated schoenite end liquor to obtain high purity  $\text{Mg}(\text{OH})_2$  and  $\text{CaCl}_2$  (CSIR IPMD NF Number: 0233NF2008 and PCT Ref. No: PCT/IN2010/000194).

In a parallel development, an improved process – coined as the Solvay-Merseberg-CSMCRI process – has been developed to co-produce ammonium sulphate along with soda ash while reducing the need for quarrying of limestone. Another important aspect of this invention is the part utilization of flue gas as feedstock ( $\text{CO}_2$ ) for the Merseberg process.

### Ultrapure magnesia from bittern

The institute had earlier reported the preparation of ultra-pure magnesia (purity > 99%). The Refractories Division, Central Glass and Ceramic Research Institute, Kolkata prepared magnesite refractory from this magnesia and have stated that “the 99%  $\text{MgO}$  grade gave excellent results ( $RUL > 1680^\circ\text{C}$ )”. Simultaneously, the ultra-pure magnesia was also evaluated by the Metal Extraction and Forming Division, National Metallurgical Laboratories (NML), Jamshedpur

to assess its suitability for magnesium metal production. The laboratory has written saying that they have “analysed the  $\text{MgO}$  sample (>99% pure) of CSMCRI and found it suitable for  $\text{Mg}$  production.”





## Progress update on sulphate of potash (SOP) knowhow



In the biennial report 2006 – 08 we have reported the development of an integrated technology for the production of sulphate of potash fertilizer from bittern. The technology was transferred to M/s. Archean Chemical Industries, Chennai and the party is in the process of establishing a 100,000 TPA plant at GRK which will be subsequently up-scaled to 300,000 TPA. In view of the increasing export prices and growing

demand for potassic fertilizers in the country, the dire need for the indigenous production of potash is gaining momentum. CSMCRI's internationally patented SOP process was discussed in detail during various meetings at national level. Following the initiatives of National Manufacturing Competitiveness Council, Government of India, a 0.75 TPD Sulphate of Potash test bed is proposed to be set up at our Experimental Salt Farm with the financial support from Department of Science & Technology, Government of India. This test bed will also produce 0.75 TPD ammonium sulphate (FCO grade) & 0.3 TPD ultra-pure MgO. This will serve as a scaled-up demonstration facility and will help to instill confidence about robustness & scalability of the technology among the entrepreneurs & financial institutions alike. In parallel, discussions are underway with M/s Tata Chemicals on licensing of the SOP knowhow.

## Studies to accelerate solar evaporation rate for enhanced efficiency of potash recovery

As reported in our earlier Biennial Reports, a novel scheme has been devised to produce sulphate of potash (SOP) using bittern and lime as the sole raw material inputs. In this approach, schoenite and muriate of potash (MOP) are reacted together to obtain SOP and the MOP is generated from the side stream (SEL) of schoenite production from kainite mixed salt. The scheme as devised forms a closed loop in as much as the side stream is continuously recycled. In view of the closed loop it was felt

appropriate to explore the accelerated evaporation of the SEL through use of dyes. 10 to 15% increase in the rate of evaporation was recorded with a green dye (Devaracid Green VA) and with only marginal loss of dye over the entire cycle. Efforts are underway to minimize the losses and maximize the acceleration of evaporation through better selection of dyes, especially those having high absorptivity and broad absorption.

## BR-S, green bromine reagent, without NaCl contamination

The institute has previously patented the production of 2:1 sodium bromide: sodium bromate from the intermediate stream of liquid bromine manufacture via the cold process, wherein bromine vapors released from biterns is trapped in alkali. The intermediate having 4:1-5:1 bromide:bromate ratio was thereafter oxidized further with  $\text{Cl}_2$ /alkali or hypochlorite to the 2:1 composition and the reagent was coined as

“green bromine” as it eliminates the use of liquid bromine and carries out bromo substitution reactions with high bromine atom efficiency. This approach, however, introduces NaCl as by-product which, although, innocuous, may not be desired by all. Accordingly, an electrochemical process of oxidation of 5:1 bromide:bromate to 2:1 bromide:bromate in a membrane cell was developed which avoided NaCl contamination.



### Paranitrobenzyl bromide

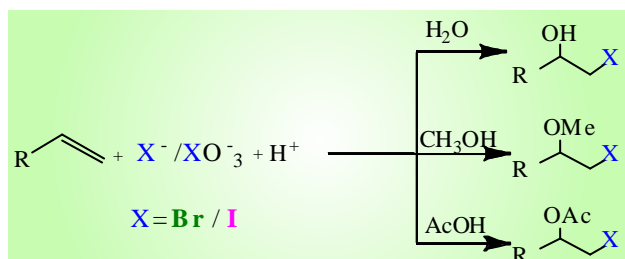
The process for production of pure *p*-nitrobenzyl bromide (PNBBBr) from *p*-nitrotoluene (PNT) employing green bromine (2:1 NaBr-NaBrO<sub>3</sub> generated from bromine intermediate) was further improved. Carbon tetrachloride was identified as an ideal solvent in as much as it promoted the reaction efficiently and also facilitated cold crystallization of the product. 250-300 g of 98% pure PNBBBr was obtained per batch and the mother liquor containing excess PNT, residual product and impurities was recycled directly in the subsequent batch thereby

greatly simplifying the operations. At the end of the 8<sup>th</sup> cycle, solvent was stripped off from the mother liquor and the residue was subjected to vacuum distillation to recover PNT. The residue remaining after distillation of PNT contained over-brominated impurity (NO<sub>2</sub>-Ar-CHBr<sub>2</sub>) along with PNT and PNBBBr. The impurity could be converted back into a PNT or PNBBBr and the product as obtained was recyclable. The overall yield and bromine atom efficiency were 96% and 90%, respectively, arising out of the improvements.

### Comparative study of the vicinal functionalization of olefins with 2:1 bromide-bromate and iodide-iodate reagents

A comparative evaluation was made of the syntheses of vicinal halohydrins, halo methyl ethers and halo acetates from olefins using 2:1 Br<sup>-</sup>/BrO<sub>3</sub><sup>-</sup> and I<sup>-</sup>/IO<sub>3</sub><sup>-</sup> reagents. In many cases both reagents afforded products selectively in high yields. The highest halogen atom efficiencies attained were 97% and 93% for Br<sup>-</sup>/BrO<sub>3</sub><sup>-</sup> and I<sup>-</sup>/IO<sub>3</sub><sup>-</sup>, respectively. Of the two reagents, I<sup>-</sup>/IO<sub>3</sub><sup>-</sup> was established to be the preferred reagent for vicinal functionalization of linear alkenes and also for halo acetate preparation. However, only Br<sup>-</sup>/BrO<sub>3</sub><sup>-</sup> was effective for vicinal functionalization of *trans*-stilbene and chalcones.

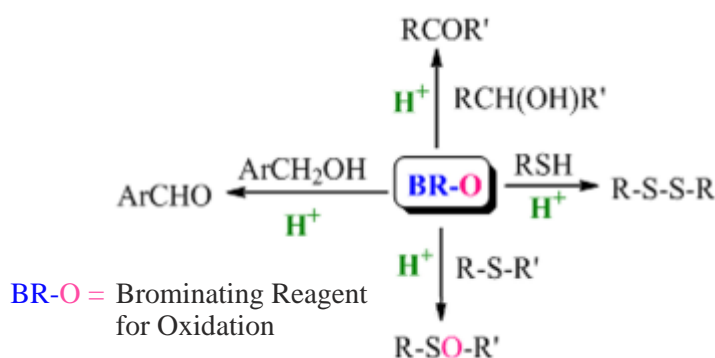
An efficient one-pot process was devised for synthesis of rose oxide from citronellol in 82% yield via the iodomethyl ether obtained using 2:1 I<sup>-</sup>/IO<sub>3</sub><sup>-</sup> (*Tetrahedron*, 65 (2009) 2791).



### BR-O – A new oxidizing agent derived from “green bromine”

Green bromine having 2:1 molar ratio of Br<sup>-</sup>/BrO<sub>3</sub><sup>-</sup> was converted into two oxidizing reagents, one having Br<sup>-</sup>:BrO<sub>3</sub><sup>-</sup> = 1:3.5 and the other 1:8. The former was used for thiol oxidation and the latter for sulfide and alcohol oxidation. The oxidation of thiols to disulfides was achieved in high yields

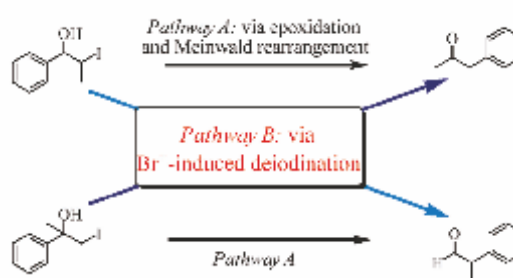
with 6:1 mole ratio of thiol to BrO<sub>3</sub><sup>-</sup> while the oxidation of sulfides and benzylic/secondary alcohols to the corresponding sulfoxides and aldehydes/ketones was successfully undertaken with 3:1 mole ratio of substrate to BrO<sub>3</sub><sup>-</sup>.



These ratios correspond to the minimum theoretical requirement of  $\text{BrO}_3^-$ . The reactions were conducted at 0-30 °C, depending upon substrate, and were initiated with catalytic

amounts of  $\text{H}^+$  and  $\text{Br}^-$ , the latter being already present in the reagents. Regeneration and reuse of the spent reagents was also demonstrated (*Ind. Eng. Chem. Res.*, 49 (2010) 1236).

In a related study, acid activation of BR-O at 0-10 °C was found to trigger the deiodination of styrene-based vicinal iodohydrins. Violet coloration of the organic layer was ascribed to formation of IBr. Deiodination was followed by phenyl migration and deprotonation leading to formation of phenyl acetone and 2-phenylpropanal in good yields from 1-iodo-2-phenylpropan-2-ol and 2-iodo-1-phenylpropan-1-ol, respectively. Phenyl acetaldehyde - which was obtained in 92% GC yield from styrene iodohydrin - was also presumably formed in analogous manner. NBS and HOCl too were



effective for transformation of styrene iodohydrin into phenyl acetaldehyde (*J. Org. Chem.*, 74 (2009) 7947).

### Technical assistance rendered to industrial units / state agencies

#### Preliminary survey of the site of M/s. Sanghi Industries Ltd., Sanghipuram, Kutch

Sanghi Industries Ltd., Sanghipuram is the world's largest manufacturer of cement, producing about 8000 ton per day. The party has put up an MED unit (Multiple Effect Distillation plant) to produce drinking water and process water. During the operation of this plant about 300 M<sup>3</sup> per hour of saline water having a TDS of 50000 – 55000 ppm is produced. The cement plant and MED unit are located near the Kharo

creek where there is a continuous in flow of tide water. The party has been allotted 1104 acres of government waste land for the manufacture of salt near Kharo creek at village Akri, Dist. Kutch, and approached CSMCRI for technical assistance. CSMCRI scientists made a preliminary survey of the area to assess its suitability for solar salt production and a detailed project proposal was submitted to the party.



### **Technical services for the utilization of RO reject for solar salt production to M/s. Patel Energy Ltd., Mumbai**

M/s. Patel Energy Ltd., Mumbai is going to set up 2 coal fired power plants near village Lunsapur in Jafrabad Taluka of Amreli district in Gujarat, each with a capacity of 660 MW/h. The party is also planning to set up RO plants for desalination of sea water. It is expected that during the process of desalination, about 750 M<sup>3</sup>/h of brine concentrate

having a density of 5.5 – 6 °Be' will be obtained. The party desired to explore the possibilities of utilizing this RO reject water for the production of solar salt. Two of our scientists visited the proposed site along with the company officials and a consultancy proposal was submitted to the party.

### **Analysis of soil samples collected by M/s. HSL, Jaipur from the reservoir area admeasuring 45 acre near Sambhar Lake**

It is reported that M/s. Sambhar Salts Ltd., a subsidiary of HSL, Jaipur is planning to construct a reservoir area for storage of brine. They have identified a 45 acre land near Sambhar lake area for this purpose. The company desired to test the soil to assess the percolation rate of brine. It is

observed from the soil analysis of 15 samples that the soil falls under the clayey soil category where minimum percolation rates are recorded. Hence the area selected appears suitable for construction of reservoirs.

### **Reduction of fluoride in soda ash**

A breakthrough was achieved in reduction of fluoride content in mined trona in collaboration with Magadi Salt Works, Kenya. Several

processes were developed based on phase chemistry and it was possible to remove more than 90% fluoride in finished product (soda-ash).





## ANALYTICAL SERVICES AND METHOD DEVELOPMENT

Centralized instrumental facility under Analytical Science Division was created in 2002 with the aim to bring all the major instruments of the institute under one umbrella to provide equal opportunity to all the users of the institute to use the facility for their work. Since its formation, Analytical Science Division has been rendering analytical services and intellectual input to all the in-house projects and also outside users on payment basis. It has started with a few instruments and subsequently every year new instruments have been added according to institute's requirement and at present there are 31 major instruments. A group of dedicated scientists and technicians are involved in maintenance and operation of these instruments

and also to develop new analytical methods and modification of existing methods for better results.

The list of instruments under centralized facility available during the period, and the number of samples analyzed per year, are summarized and given below. For the record, we have calculated the value of the service rendered during the year on the basis of normal charges as approved by CSIR.

As mentioned above, in addition to routine analytical services, we were also involved in analytical method development and modification of existing methods for better results. Highlights of the work are given below.

List of instruments in the centralized facility under Analytical Science Division

S.No.	Instrument	Make/model
1	FT-NMR (500 MHz)	Bruker, Avance II 500
2	FT-NMR (200 MHz)	Bruker, DPX-200
3	FT-IR	Perkin Elmer, GX- FTIR
4	FT-IR-Raman	Nicolet FT-IR and NXR FT-Raman
5	CHNS/O Analyser	Perkin Elmer, Series II, 2400
6	Inductive Coupled Plasma Spectrometer (ICP)	Perkin Elmer, Optima 2000
7	X-ray Fluorescence Spectrometer (XRF)	Bruker AXS, S4 Pioneer
8	Atomic Absorption Spectrometer (AAS)	Shimadzu, AA-680
9	Ion Chromatograph (IC)	Dionex DX-500
11	Single Crystal XRD	Bruker Smart Apex CCD
12	Powder XRD	Philips X'pert MPD System
13	Thermal Analysers (TGA, DSC, DMA)	Mettler Toledo
14	Surface Analyser	Micromeritics, ASAP 2010
15	Particle Size Analyser	Malvern Mastersizer 2000
16	Mercury Porosimeter	PASCAL 140
17	Gravimetric Sorption Analyser	MB-300 GHP
18	Scanning Electron Microscope (SEM)	LEO 1430 VP
19	Transmission Electron Microscope (TEM, 200 KV)	JEOL, JEM 2100
20	Tensiometer	Data Physics
21	Rheometer	Anton Paar, Haake,
22	Spectrofluorimeter	Perkin-Elmer, LS-50B
23	Spectrofluorimeter (with life-time attachment)	Horiba Jobin, Fluorolog
24	Spectrophotometers (UV-VIS-NIR)	Varian Cary 500, Shimadzu,
25	Circular Dichroism (CD) Polarimeter	Jasco, J-815
26	HPLC (three)	Waters (Alliance) and Shimadzu
27	GC	Thermo, Trace-GC Ultra
28	GC-MS (with head space analyzer)	Shimadzu, QP-2010
29	Total Organic Carbon Analyzer (TOC)	Elementar, Liqui TOC
30	Biodiesel Rancimat	Metrohm 873
31	Atomic Force Microscope	NT-MDT, Model Ntegra Aura



## Central Salt & Marine Chemicals Research Institute

Sample analyzed during April, 2008 – March, 2009

Name of the instrument	Total samples analyzed
FT-NMR [500 MHz]	H =3208, C=1001, P=46, Solid:H=3, C=12, Si=4, Al=3, P=16, B=11
FT-IR	2295
FT-Raman	14
CHNS/O Analyser	874
Inductively Coupled Plasma Spectrometer (ICP)	322 (elements 2170)
X-ray Fluorescence Spectrometer (XRF)	65
Atomic Absorption Spectrometer(AAS)	847
Ion Chromatograph (IC)	665
LC-MS	1651
Powder XRD	1675
Single Crystal XRD	159 (154 solved)
Thermal Analyses (TGA, DSC, DMA)	1068
Surface Area Analyser (BET)	673
Particle size Analyser	150
Scanning Electron Microscope (SEM)	1435
Transmission Electron Microscope (TEM)	210
Tensiometer (Goniometer)	51
Luminescence (Perkin Elmer)	206
Spectrofluoremeter (with lifetime measurement)	4967
Spectrophotometers (Varian and Shimadzu)	16,189
CD Polarimeter	598
HPLC (Shimadzu)	975
GC	822
GC-MS	2316
TOC	560
The total value of services on nil subsidy basis is Rs.636 lakhs	



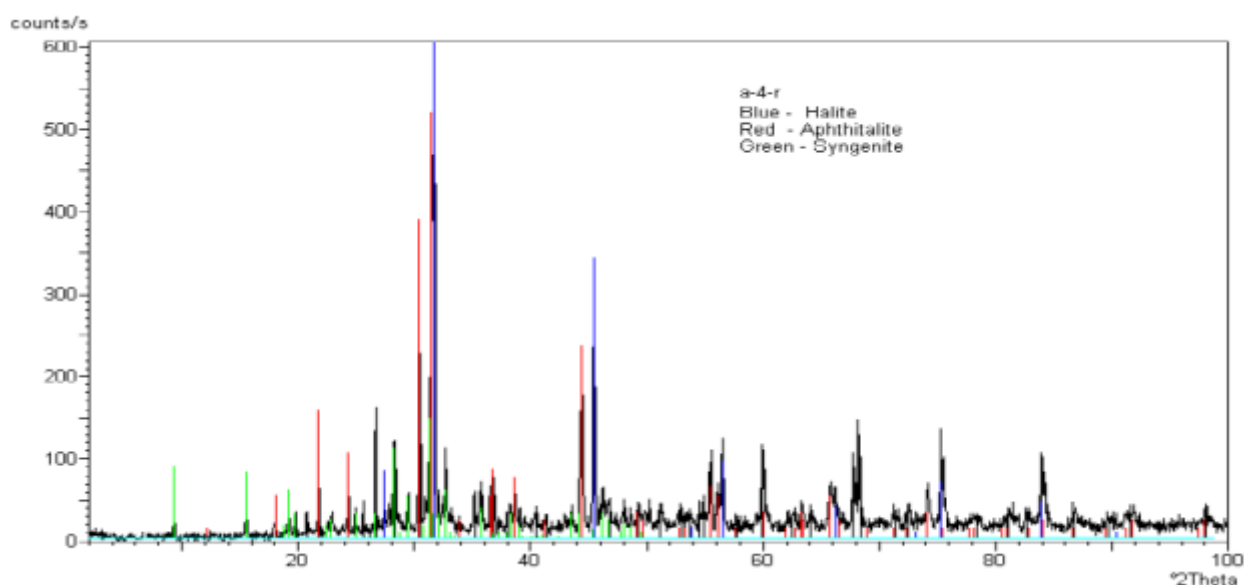
Sample analyzed during April, 2009 – March, 2010

Name of the instrument	Total samples analyzed
FT-NMR [500 MHz]	H =1397, C=508, P=23, B=4; Solid:H=4, C=59, Si=45, B=8
FT-NMR [200 MHz]	H =984, C=521, P=12
FT-IR	2546
FT-Raman	26
CHNS/O Analyser	684
Inductively Coupled Plasma Spectrometer (ICP)	903 (elements 5582)
X-ray Fluorescence Spectrometer (XRF)	262
Atomic Absorption Spectrometer(AAS)	650
Ion Chromatograph (IC)	297
LC-MS	1464
Powder XRD	850
Single Crystal XRD	108(104 solved)
Thermal Analyses (TGA, DSC, DMA)	1039
Surface Area Analyser (BET)	414
Particle size Analyser	195
Scanning Electron Microscope (SEM)	1623
Transmission Electron Microscope (TEM)	404
Tensiometer (Goniometer)	171
Rheometer	19
Spectrofluoremeter (Perkin and Horiba)	1982
Spectrophotometers (Varian and Shimadzu)	5787
CD Polarimeter	296
HPLC (Shimadzu)	1645
GC	363
GC-MS	2612
TOC	413
The total value of services on nil subsidy basis is Rs.580 lakhs	

## Phase identification of seaweed constituents using powder-XRD

Process research is underway in the institute to extract energy from dry seaweed granules and to explore the possible utility of the ash as manure. It is therefore necessary to understand in depth the composition of the ash. A method was developed for phase identification of the constituents using powder-XRD measurements followed by search match analysis. Approximate ranking of the concentration of constituent phases of each sample was done based on the relative intensity of the major peak

of each phase. Intensity of the peak depends on concentration, structure factor and molecular absorption coefficient of the constituent phase. Approximate ranking of the structure factor and molecular absorption coefficient was done based on the values given in literature. Intensity ranking is known experimentally and based on all of the data concentration ranking could be carried out. Experimental data are summarized below.



Powder X-ray diffractogram of seaweed ash showing different constituents in different colour code

Sample code	Phase -ID	Chemical formula	JC-PDF number	Approximate ranking of phase concentration
A-1	1. Aphthitalite 2. Arcanite syn	$K_3Na(SO_4)_2$ $K_2SO_4$	20-0928 44-1414	Aphthitalite > Arcanite
A-2	1. Aphthitalite 2. Syngenite 3. Quartz	$K_3Na(SO_4)_2$ $K_2Ca(SO_4)_2 \cdot H_2O$ $SiO_2$	20-0928 11-0117 33-1161	Aphthitalite > Quartz > Syngenite
A-3 ( KP-A3)	1. KCl 2. Aphthitalite 3. Quartz 4. Syngenite	KCl $K_3Na(SO_4)_2$ $SiO_2$ $K_2Ca(SO_4)_2 \cdot H_2O$	04-0587 20-0928 33-1161 11-0117	KCl > Aphthitalite > Quartz > Syngenite
A-4 (A-4-R)	1. Halite 2. Aphthitalite 3. Syngenite syn	NaCl $K_3Na(SO_4)_2$ $K_2Ca(SO_4)_2 \cdot H_2O$	05-0628 20-0928 11-0117	Halite > Aphthitalite > Syngenite

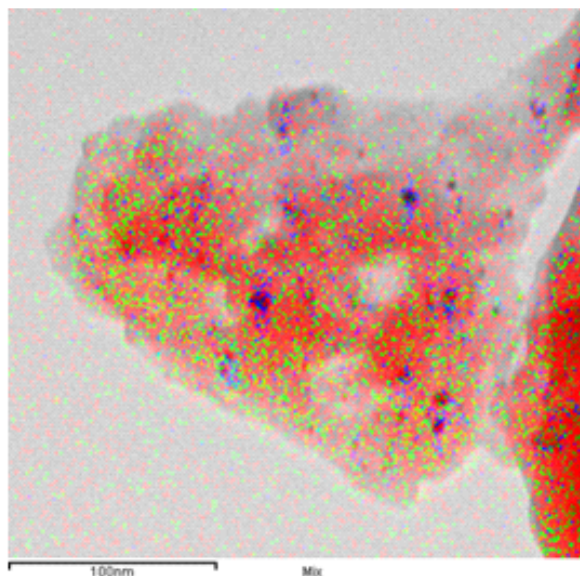
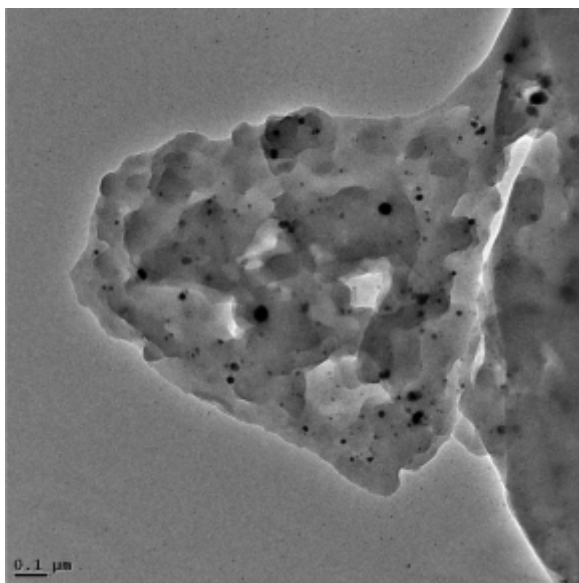


## Transmission electron microscopy (TEM) for material characterization

### Silver-impregnated resins

Silver impregnation is gaining importance in view of the bactericidal effect imparted by silver. A sample of poly (vinyl-alcohol) impregnated with nanoparticulate Ag was given for analysis.

The black spots seen in TEM and STEM images were suspected to be silver, which was further confirmed using in-situ STEM-EDS mapping.

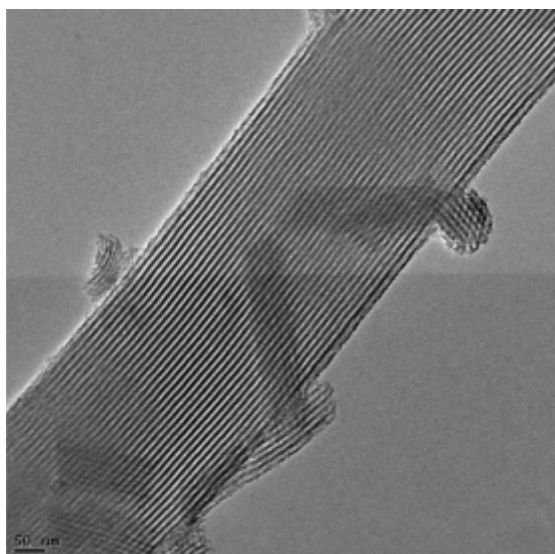


(Left) Normal bright field TEM image and (right) STEM image with elemental mapping (Legend - Red: Carbon, Green: Oxygen, Blue: Silver)

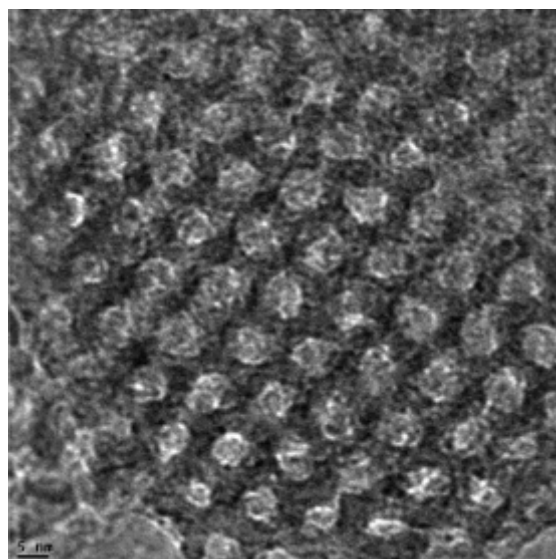
### Investigation of mesoporous materials

SBA-15 type mesoporous silica was synthesized from sodium silicate in presence of PEG-20,000 (surfactant). The images below provide glimpses

of the channel like structure (left) and of the pore openings (right).

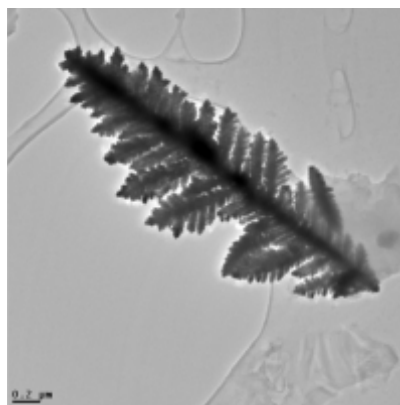
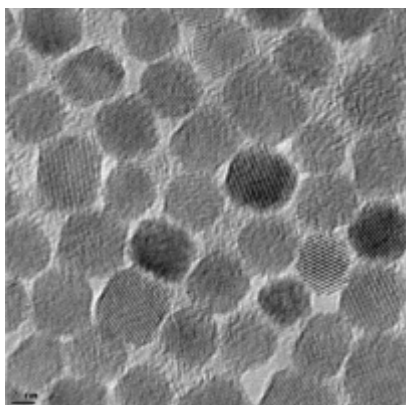


Pore channels



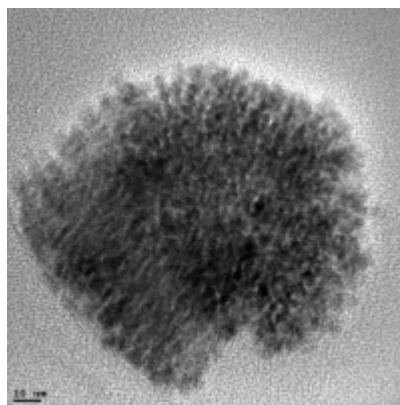
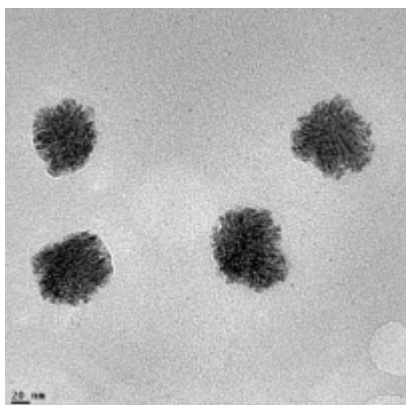
Hexagonal pore opening

### Investigation of nano materials



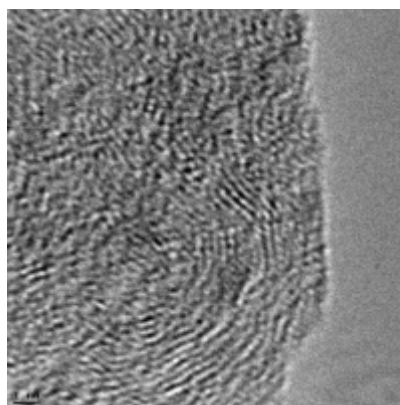
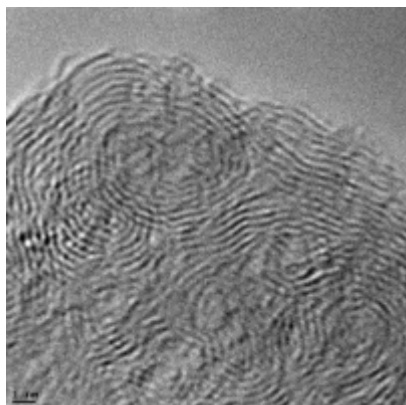
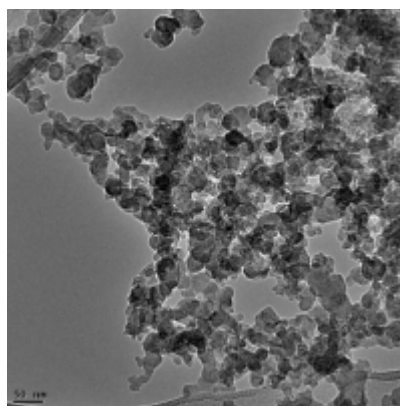
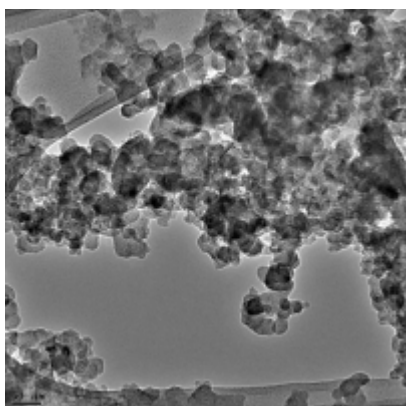
Nanomaterials were also investigated by TEM. The image on the left is of  $\text{CeO}_2$  nano cubes synthesized under hydrothermal condition at  $180^\circ\text{C}$  while the image at right is of an Au-Pd core-shell nanoparticle with leaf like morphology

### Investigation of vesicles



The images shown are of vesicles formed from a mixture of surfactants (ionic liquids) in aqueous solution. The images were recorded after overnight drying of the sample placed over the TEM grid. The image on the right provides a blown up view.

### Comparison of the soot from bio-diesel and fossil-diesel



The TEM pictures shown are those of soot particles collected using an accessory fitted to the tail pipe of regular vehicles running on (left) CSMCRI's B100 Jatropha biodiesel and (right) fossil diesel. At low magnification (25 K; top) the particles were seen to form open ring like structures while at high magnification (1 MK; bottom) the particles were seen to possess onion like microstructure with interlayer spacing similar to that found in graphene.

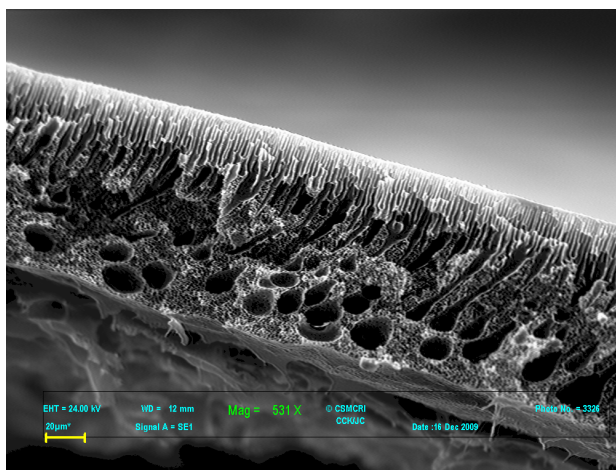
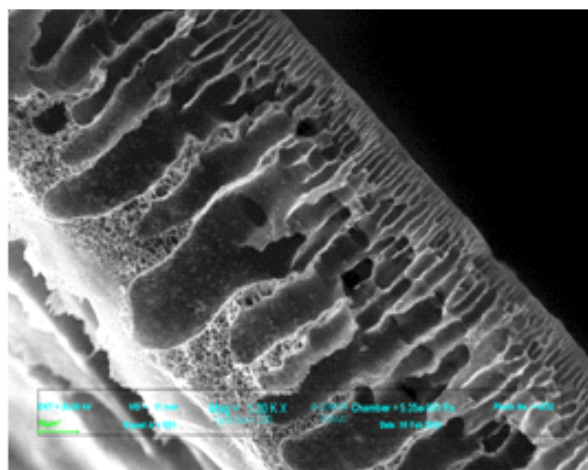
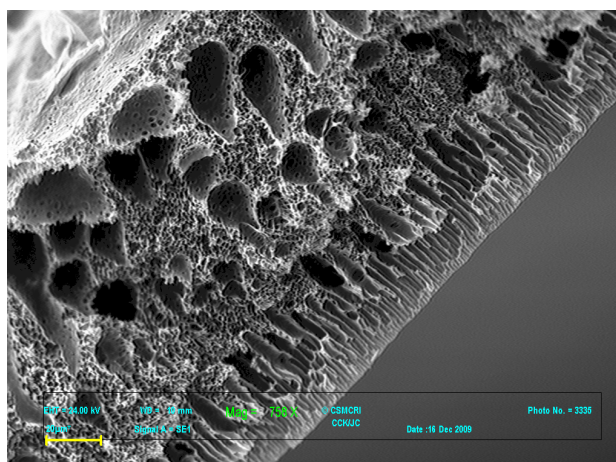
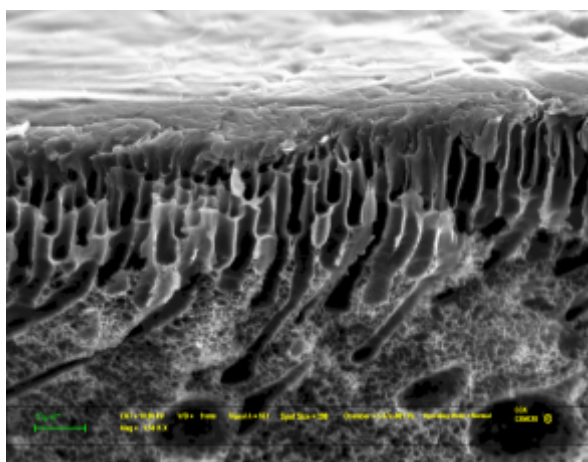


## Scanning electron microscopy (SEM) for material characterization

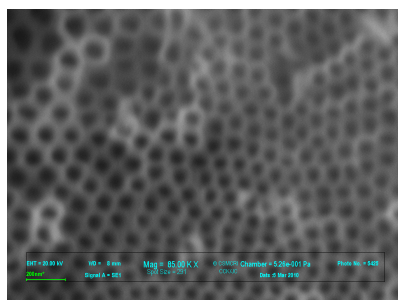
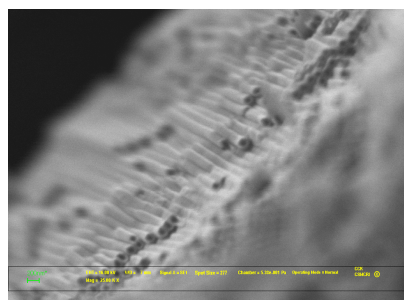
### Cross-sectional investigation of polysulfone membrane

CSMCRI has developed and scaled up both flat sheet and hollow fibre membranes for specialty applications such as water disinfection. The knowhow was licensed in 2010. It is necessary to understand the pore structure and pore dimensions arising from subtle modifications in the membrane preparation method. Such

understanding was provided through SEM studies of the membranes. Sectioning was done using a sharp knife. A vertical groove was made over the aluminium stub to hold the sample vertically. The samples were coated with gold using sputter coater and imaged. Selected images are given below

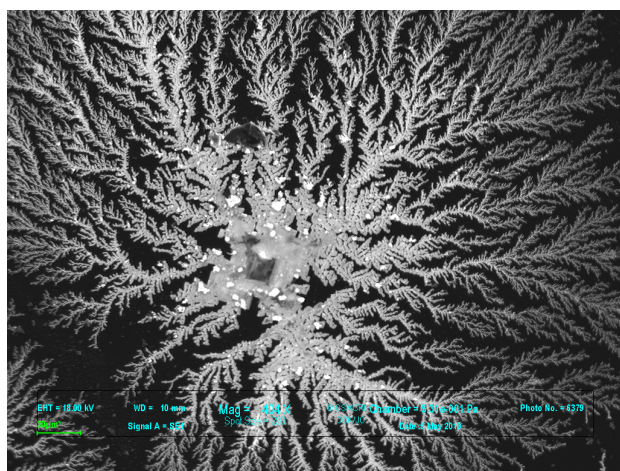


### Investigation of titanium dioxide nanotube



A titanium dioxide nanotube structure was developed over titanium metal using an electrochemical method. The lateral view (left) shows the tube like structures while the top view (right) shows the opening of the tubes.

## Electrodeposited polyaniline

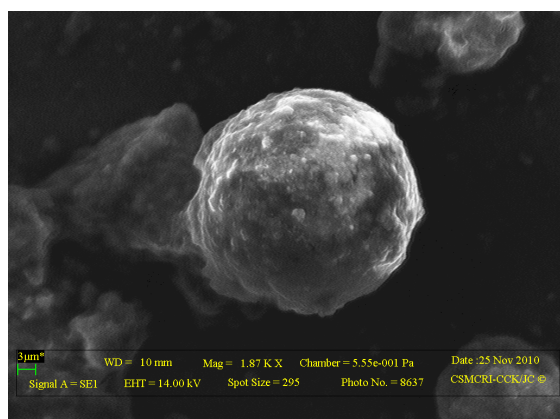


Polyaniline has been widely studied in view of its conducting properties and ease of electrochemical preparation. The fractal like structure obtained over graphite surface by electrochemical synthesis is readily discernible from the accompanying image.

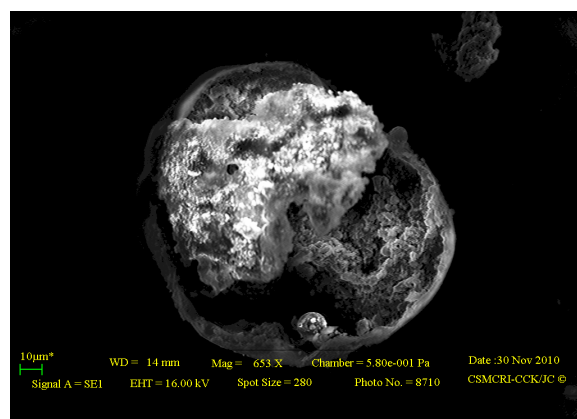
## Imaging of polymer film without conductive coating under cryo condition

Two images are shown below taken in conventional and cryo condition (-10 °C). The internal structures are better revealed in the

micrograph of cryo-fractured sample imaged under cryo conditions.



Normal imaging



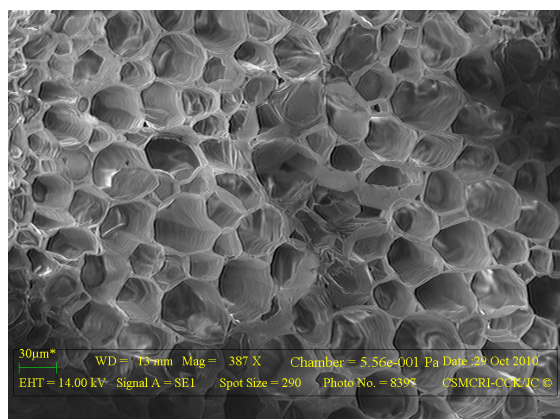
Imaging under cryo condition

## Investigation of groundnut plant and seeds (external samples)

SEM images of the groundnut plants of normal and infected samples were investigated and a few

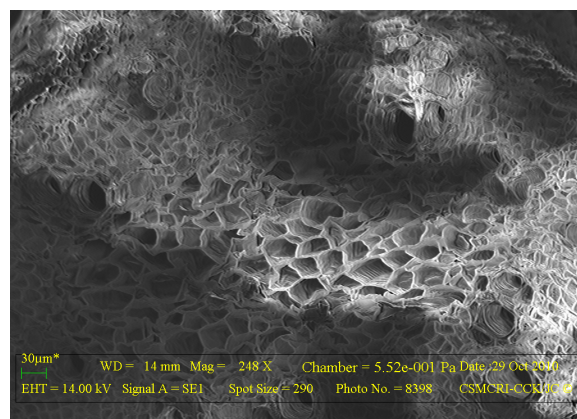
images are shown below. The infected plant parts exhibited clear differences.

CS-19 Infected



Root surface

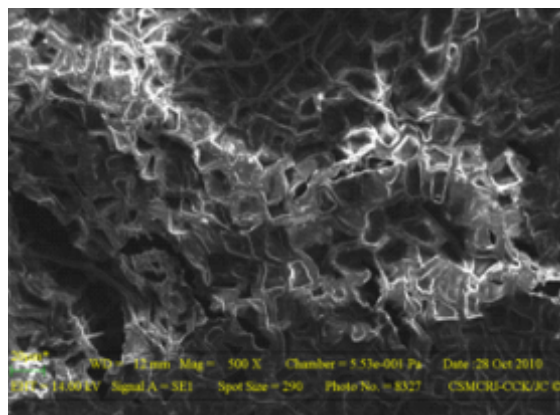
GG-20 Infected



Root surface

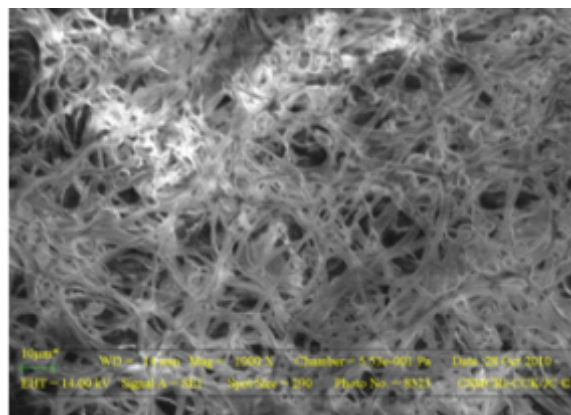


GG-20 Control

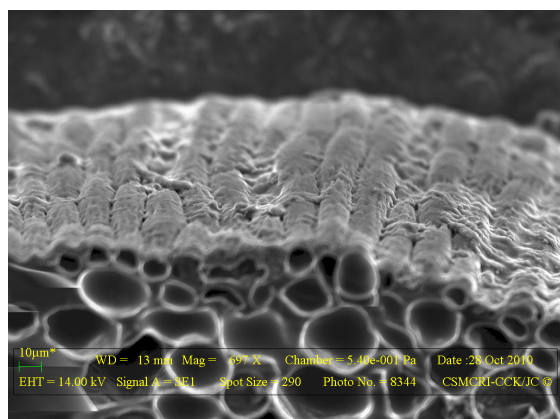


Seed

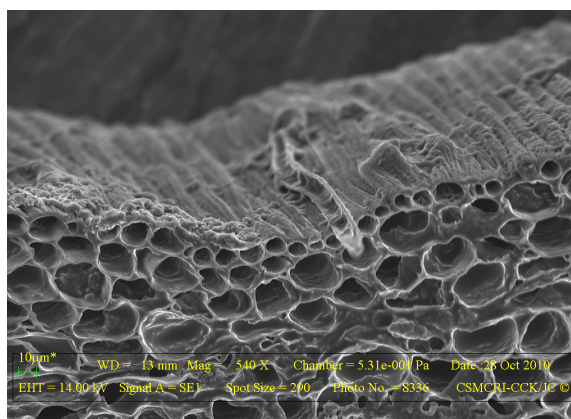
GG-20 Infected



Seed

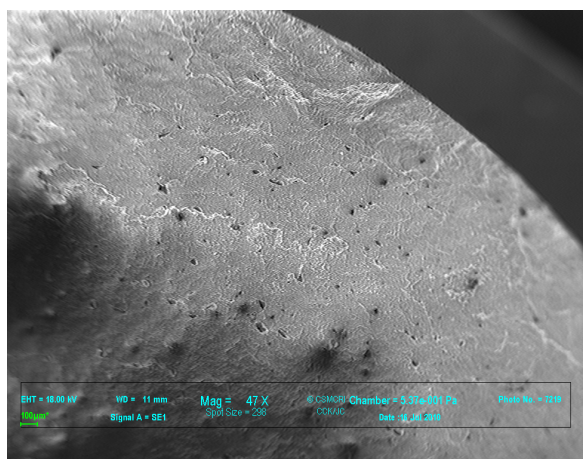


Stem surface



Stem surface

## Investigation of fractures in clean-write chalk: Analytical investigation using electron beams



*Clean Write* chalk developed by the institute was examined through scanning electron microscope to understand the distribution of fractures. Length of a fracture in a brittle material is known to reduce the safe range of stress. Higher density of fractures was observed closer to the centre than nearer the periphery, suggesting formation of fractures during the process of drying. Comparison of elemental composition (by EDAX) of few randomly selected fractures and of the plane surfaces indicated similar compositions. Hence compositional variations are not the likely cause of the fractures.

### Atomic force microscope (AFM) for surface characterization

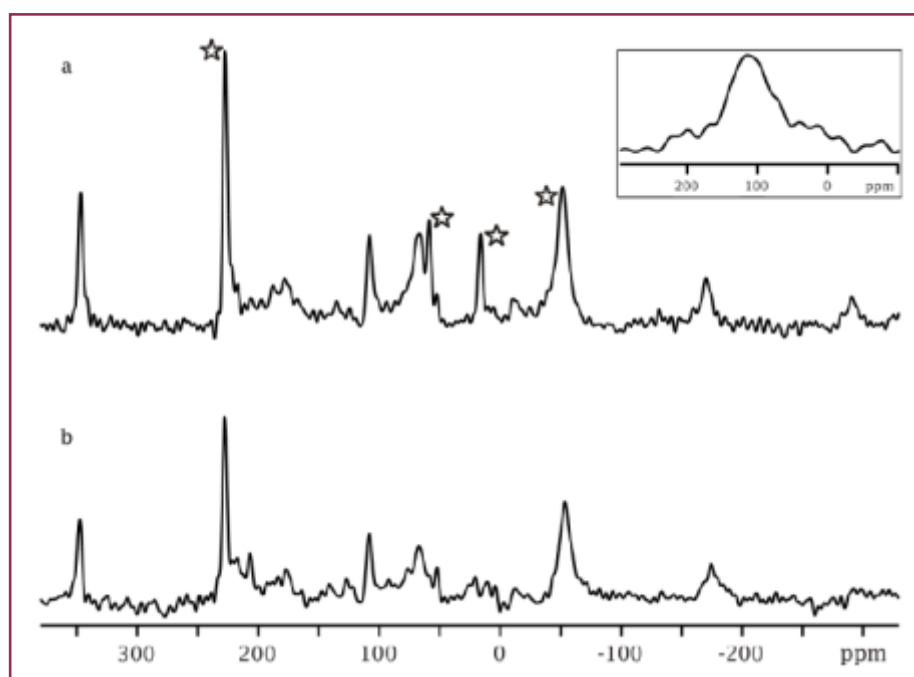
AFM is very useful to understand the surface texture of films and coatings at high resolution. Studies were carried out on the textures of the polysulphone support layer and the polyamide

salt rejecting layer in RO membranes produced at the institute. These studies are helpful in identifying future directions of research to improve upon the surface texture.

### Investigating gas-storage material with solid-state NMR

Gas storage capacity of a metal-organic framework (Cu-BTC) is significantly enhanced upon incorporation of activated carbon during the synthesis. Solid-state NMR investigation was undertaken to understand the state of activated carbon. The porous nature of the material and the presence of paramagnetic  $\text{Cu}^{2+}$  necessitated modification of the spectrum

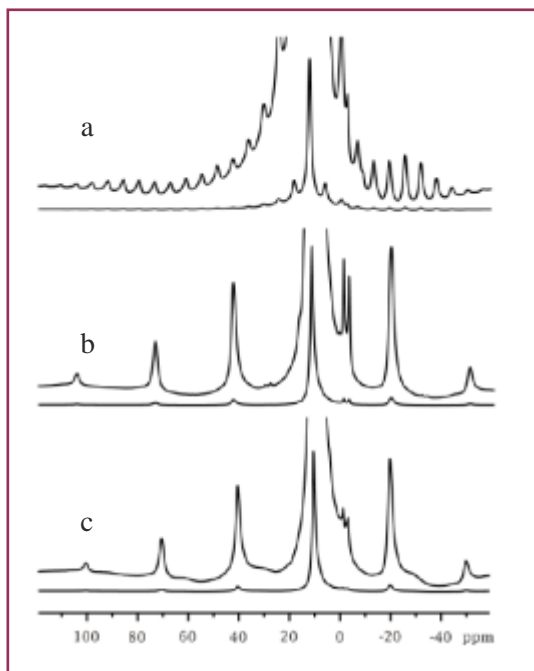
acquisition protocol. High resolution  $^{13}\text{C}$  spectra were obtained by applying an echo and accumulating large number of scans with a short relaxation delay.  $^{13}\text{C}$  NMR spectra (shown below), show that two resonances (out of four in Cu-BTC) are broadened in carbon-incorporated Cu-BTC, suggesting interaction with constituents of carbon.



$^{13}\text{C}$  solid-state NMR spectra of the (a) Cu-BTC and (b) carbon incorporated Cu-BTC. Inset shows the spectrum of activated carbon

Solid-state  $^1\text{H}$  NMR spectrum (peaks marked with star are isotropic and others are spinning side bands) of bare Cu-BTC suggests fractional incorporation of water molecules in the cavity as well as attachment to Cu cation. The intensities of both resonances were reduced significantly upon incorporation of carbon suggesting that some of the water molecules were displaced.

This was confirmed through TGA measurements. High resolution at MAS frequency of 3kHz suggests that the distance between  $^1\text{H}$  nuclei are large in the system as a consequence of porous nature of the preparation. solid-state  $^1\text{H}$  NMR is thus shown to be a useful tool for the characterization of porous materials.



Solid-state  $^1\text{H}$  NMR spectra of Cu-BTC at  
(a) 3 kHz MAS  
(b) 15 kHz MAS  
(c) carbon incorporated Cu-BTC at 15 kHz MAS

### The diffusion study of ED membrane by MRI

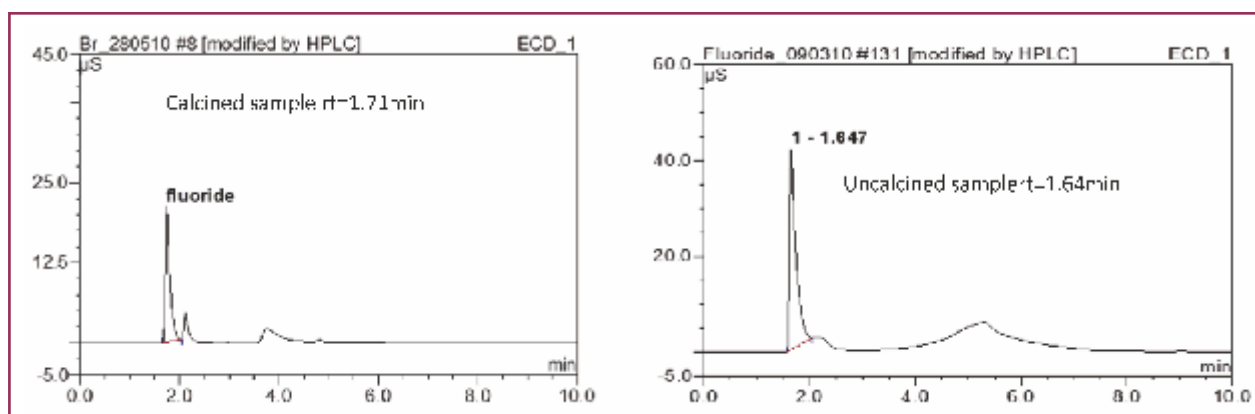
The diffusion of ions through charged electrodialysis (ED) membranes is expected to depend on the membrane ion exchange capacity. A study has been initiated to understand the diffusion of protons and other cations across the

cationic Nafion membrane. Once the method is validated, the studies will be extended to CSMCRI's anionic and cationic inter-polymer membranes.

### Determination of fluoride in industrial product (fluoride removal process) by ion chromatography

Method has been developed for quantitative estimation of fluoride in solid waste generated in the course of fluoride removal from high fluoride-containing RO reject water, the knowhow for which was licensed to Tata Projects. There was a problem in getting a well defined retention time of fluoride in the sample. We prepared standard of fluoride with different possible matrix constituents (sodium

carbonate, sodium bicarbonate and sodium chloride) and the chromatogram showed no interference from these entities. We then calcined the sample for one day at  $500^\circ\text{C}$  and found the expected retention time for fluoride (1.71 min) and analyzed the samples. Chromatograms of calcined (left) and uncalcined (right) samples are shown below.



## Elemental analysis by X-ray fluorescence (XRF) spectrometer

For the elemental analysis of samples in solid form, XRF is an appropriate and versatile analytical technique, yielding both qualitative and quantitative data with high precision and accuracy. Various types of samples were analyzed such as bauxite, sediments, clays, seaweeds, and soil taken from different

locations. Reproducible & reliable results from percentage to ppm level were obtained. Toxic heavy metals at trace level in soil could also be determined successfully. Recently, elemental analysis (Na, Al, Ca, F etc.) of fluoride removal resin at various stages of preparation and use have been analyzed for better understanding.

## Inductively coupled plasma (ICP) spectrophotometer for elemental analysis

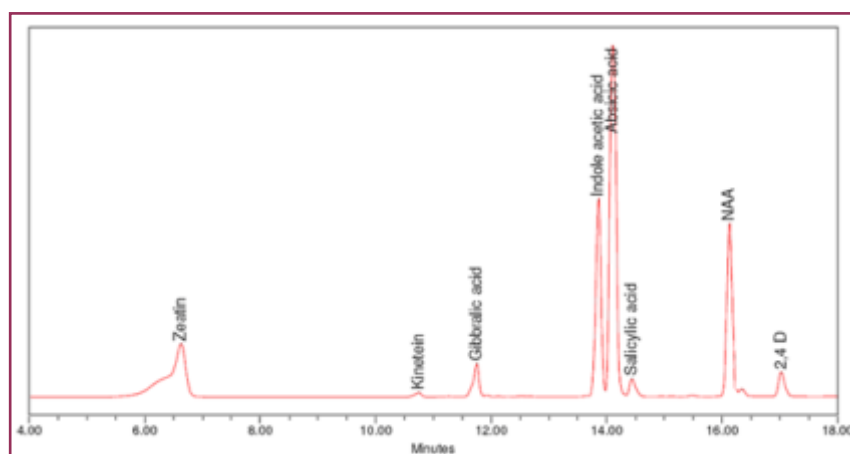
Inductively coupled plasma (ICP) spectrophotometry is a technique for quantitative determination of metal ions as well as sulphur, phosphorus, silicon, arsenic present in solution in trace amounts (ppm, ppb). This instrument has been extensively used for the elemental analysis of a wide variety of samples obtained from different sources, particularly from the Environmental Group. It has been used for (i) monitoring of heavy/toxic metal ions in effluent, (ii) determination of metal ions/leaching of metal ion during reaction,

(iii) determination of exchange of metal ions in zeolites, (iv) metallic impurities in certain samples e.g. pharmaceuticals, (v) to study the effect of metal ions on biological functions, (vi) soil analysis after extraction, (vii) presence/absence of micronutrients in biological samples and (viii) to monitor quality of water. For analysis of all these samples, various techniques for sample preparation have been applied and in many cases new methodologies had to be devised.

## Method for separation of plant growth regulator using RP-HPLC

A method was developed for different plant growth regulators (PGR) using RP-HPLC system. Luna C18 column having 150 mm length, 4.6 mm diameter and 5  $\mu$ m particle size was used as a stationary phase. Acetonitrile-

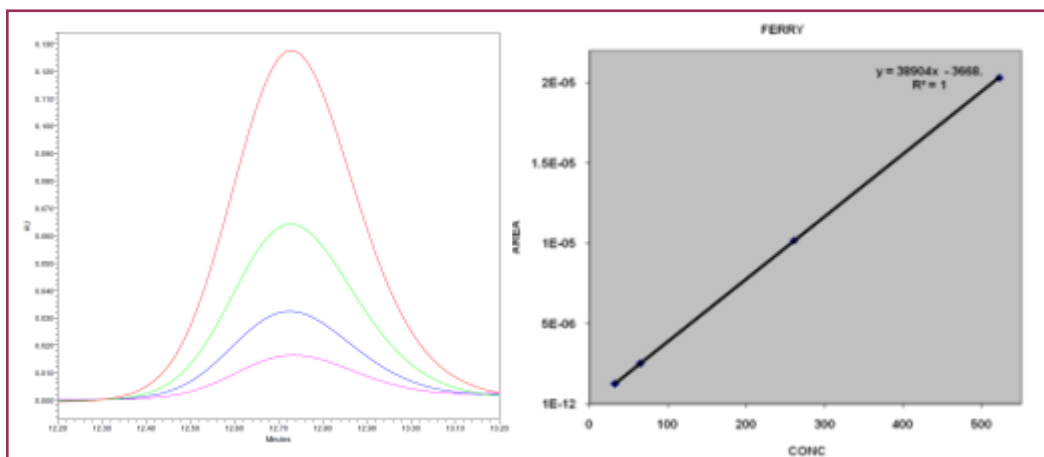
water was used as a mobile phase. Spectra were monitored at 265 nm wavelengths for all components (except gibberillic acid which was monitored at 208 nm).





Method was developed for the estimation of Feraccylum in gel formation for a private company. Feraccylum is a polymer based on polyacrylic acid, which contain  $\text{Fe}^{3+}$ .

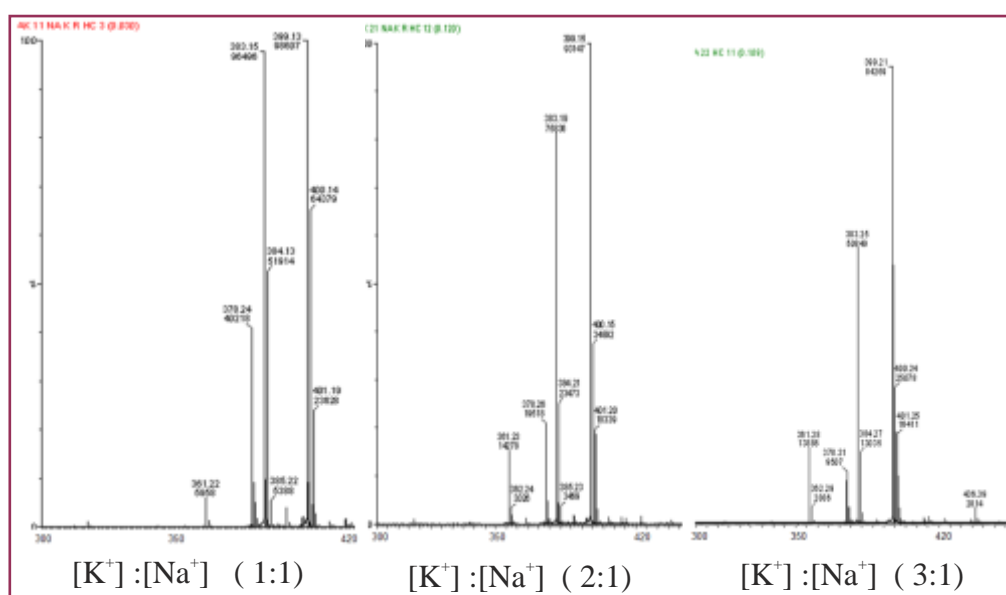
Feraccylum has antibacterial property with gelling nature. Feraccylum (in gel formulation) was estimated using HPLC-GPC system.



### Measurement of stability constant using electrospray ionization-mass spectrometry (ESI-MS)

Determination of stability constant of a macrocyclic ionophore with  $\text{K}^+$  and  $\text{Na}^+$  was done using ESI-MS. In this work, measurement of complexation efficiency and concentration ratio of the two metal complexes was obtained by generating ESI-MS spectra with the help of internal standards. The data was used for

calculation of stability constant using the equation reported in literature. The same method was extended for determination of stability constant for other macrocyclic ionophore with  $\text{K}^+$ . The figure below shows the mass spectra of the metal complex with different metal concentration ratio.



Mass spectra comparison at metal ion concentrations of various molar ratios



### Moisture analysis of different products

Moisture analyses for different types of samples such as hydrotalcite, biodiesel, ionic liquids etc. were carried out using Karl-Fischer titration. For

some of these analyses, modifications of the existing methods were necessary.

### Analysis of nitrate-nitrite and phosphate in aqueous media

Nitrate-nitrite and phosphate analyses were carried out with the help of a flow injection analyser (FIA, Model 5000, Foss Tecator). It was possible to obtain both total  $\text{NO}_2^- - \text{NO}_3^-$  and  $\text{NO}_2^-$  analysis alone in sea water keeping the calibration conditions equivalent to salinity of

sea water. Analysis of total phosphorus and ortho-phosphate in aqueous media was also carried out using the same instrument, albeit with the modification of the existing method. Large number of samples have been analysed using this modified method.

## INORGANIC MATERIALS AND CATALYSIS

Catalysis and adsorption are hand-in-hand central themes of a chemical industry. CSMCRI has been pursuing research in these areas for more than a decade. We have made exciting contributions in improving our fundamental understanding of these processes and made inroads in collaborating with industry in developing materials/processes with focus on specific objectives. The discipline has strength in the understanding of materials like clays, zeolites, layered materials, mesoporous materials, metal complexes, metal oxides, metal nano particles and carbons and explored them for diverse catalytic (homogeneous, heterogeneous, heterogeneously modified homogeneous, photo and supported) and adsorption applications. In catalysis, hydroformylation, asymmetric transformations,

selective oxidation, isomerisation, condensation and degradation reactions were carried out in view of their potential application in pharmaceutical, fine chemical, agrochemical and perfumery industries. In the area of adsorption, oxygen-nitrogen separation, CO enrichment of a tail gas,  $\text{CO}_2$  recovery from flue gas, hydrogen storage, selective recovery of methane are some of our on-going research ventures. Further, material synthesis capability of this institute dovetails with the contributions made in these important areas. Needless to say, such exciting contributions were covered extensively in international journals of high impact and protected through IP rights. With this brief background, we are excited in presenting here work that we carried out during 2008-10.

### MATERIALS

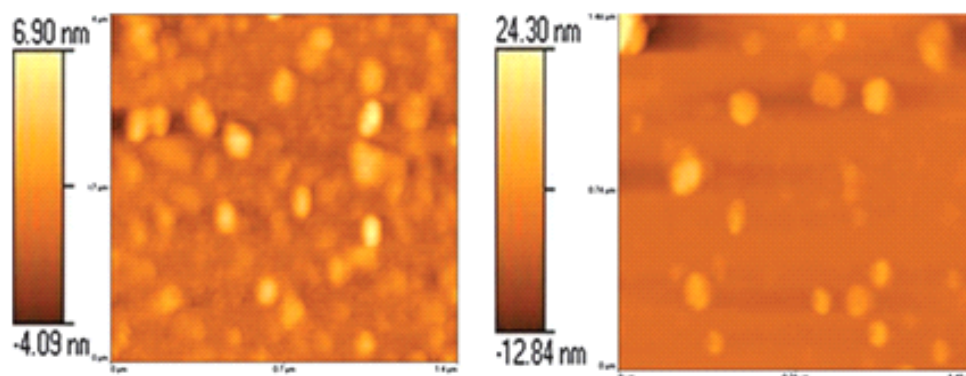
#### Synthesis of delaminated LDH: A facile two step approach

Layered double hydroxides (LDHs) are ionic lamellar compounds that consist of positively charged hydroxide sheets and interlayers filled with anions. They are expressed by the general formula  $[\text{M}_{(1-x)}^{2+}\text{M}_x^{3+}(\text{OH})_2]\text{A}^{n-}_{x/n}\cdot m\text{H}_2\text{O}$ , wherein  $\text{M}^{2+}$  and  $\text{M}^{3+}$  are any divalent and trivalent metal ions capable of occupying the octahedral vacancies of brucite-like sheets and  $\text{A}^{n-}$  is any

hydrated anion. Recent applications in functional nanocomposites or nanostructures demand delamination of LDHs into nano sheets of thickness around 1–5 nm as they possess novel physical and chemical properties. In comparison with other inorganic anions, nitrate-containing LDHs have a greater degree of exfoliation; however, the one-step synthesis of such nitrates in

interlayer always leads to carbonate impurities. We have recently synthesized nitrate-containing NiAl or CoAl-LDHs without any carbonate impurity in a novel one step scalable method using a well-known hexamethylenetetramine (HMT) hydrolysis wherein the temperature of hydrolysis is critical. These LDHs were delaminated successfully in water under optimized conditions and they showed total

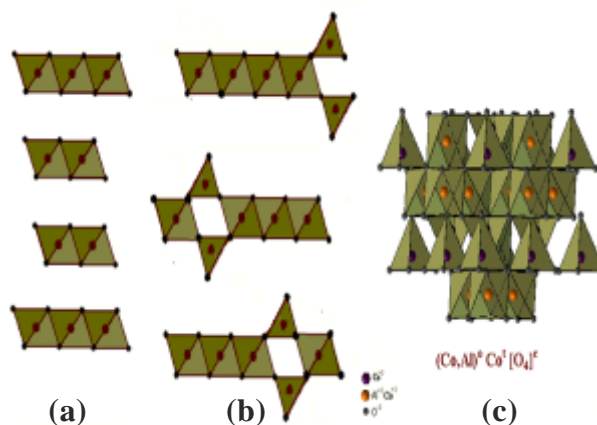
delamination in formamide. AFM results show a similar extent of exfoliation with similar particle shape/dimension irrespective of the medium; on the contrary, restacking behaviour showed a strong dependence on the medium. Phosphate uptake studies showed that these materials have higher ion exchange capacity than reported for uncalcined LDHs. (*Chem. Commun.*, 46 (2010) 1902).



AFM images of CoAl-NO<sub>3</sub> LDH delaminated in (a) formamide and (b) water

### Thermal decomposition of CoAl-LDH: Identification of precursor to oxide with spinel structure

Understanding of thermal decomposition pathway of 3R<sub>1</sub> polytype of Co-Al-CO<sub>3</sub><sup>2-</sup> LDH was unraveled using combined physicochemical techniques comprising of variable temperature X-ray diffraction, UV-vis and SEM along with theoretical DIFFaX simulations. The LDH phase decomposes to yield spinel structure below 250 °C. The decomposition reaction is preceded by the formation of an intermediate hydroxide in which the metal hydroxide layers are regularly stacked about the *c*-crystallographic axis, but the layers themselves are aperiodic. Aperiodicity is modeled by locating randomly chosen Co<sup>2+</sup> ions in tetrahedral sites in the interlayer region. The nucleation of aperiodicity in the layer is facilitated by the small difference between the octahedral and tetrahedral ligand field stabilization energies of Co<sup>2+</sup> ions, leading to Co<sup>2+</sup> migration without significant loss of energy. This phase is characterized by a single



Schematic representation of the structural transformation taking place during the calcination of the Co-Al-CO<sub>3</sub><sup>2-</sup> LDH, (a) 3R<sub>1</sub> polytype, (b) 'inverse house of cards' hydroxide phase and (c) spinel (Interlayer atoms in (a) and (b) are removed for the purpose of clarity)

strong basal reflection in its powder diffraction pattern. All other reflections are extinguished on account of (1) turbostratic disorder which destroys all *hkl* reflections and (2) layer

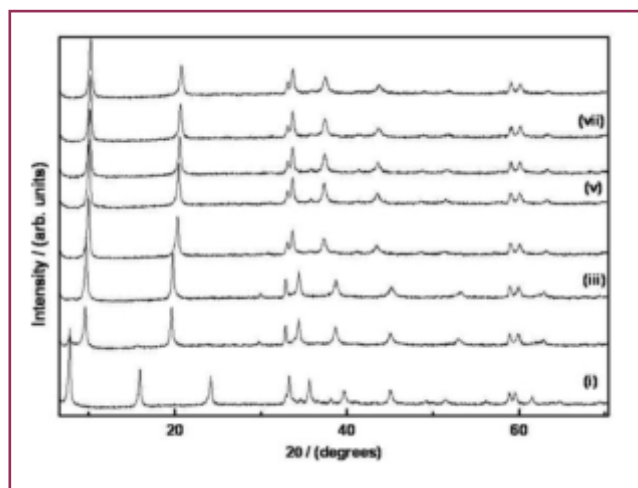
aperiodicity, which destroys all two dimensional  $hk$  reflections. We refer to the structure of this intermediate phase as the 'inverse house of cards' structure. Given its topochemical relationship

with the spinel structure, such an intermediate is a necessary precursor to spinel formation (*Bull. Mater. Sci.*, 33 (2010) 319).

### Metal hydroxide layer as 'structural synthon' in LDH

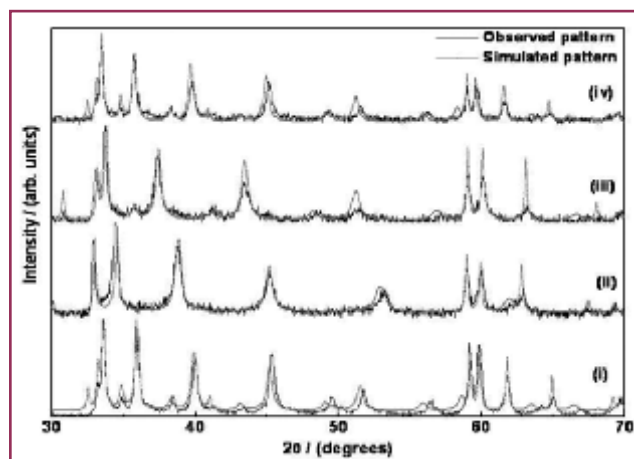
Among the LDHs, the stacking pattern of the metal hydroxide layers is mediated by the anions. In the case of the sulfate ion, it intercalates with one of its  $C_3$  axes (also the S–O bond) aligned parallel to the crystallographic  $c$  axis of the LDH. The sulfate ions form strong hydrogen bonds with water molecules and depending on the temperature and pH of

of solids) and the interconversion of polytypes of rhombohedral and hexagonal symmetries takes place by rigid translations of successive layers by  $(\pm 1/3, \pm 2/3)$  relative to one another in the  $ab$  plane. These translations are selected among the many possible, as they preserve the coincidence of the symmetry elements of the individual layers and thereby conserve the



Variable temperature PXRD data of  $[Zn-Cr-SO_4]$  LDH at different temperatures ( $^{\circ}C$ ): (i) 30, (ii) 40, (iii) 50, (iv) 60, (v) 70, (vi) 80, (vii) 90 and (viii) 100

precipitation grow their hydration sphere to different extents. Several phenomena can occur during the dehydration of the interlayer region resulting in polytype transformation. Such transformation is monitored through variable temperature powder X-ray diffraction and complemented with DIFFaX simulation studies. The metal hydroxide layer behaves as a "structural synthon" (a certain packing motif of atoms that occurs repeatedly in diverse families



Variable temperature PXRD patterns of  $[Zn-Cr-SO_4]$  LDH at different temperatures ( $^{\circ}C$ ) overlaid with their DIFFaX simulations: (i) 30 (3R1), (ii) 40 (1H), (iii) 60 (3R1) and (iv) similar data for the sample heated to 100  $^{\circ}C$ , cooled and rehydrated for 10 h under wet  $N_2$  gas. Basal reflections are removed for clarity

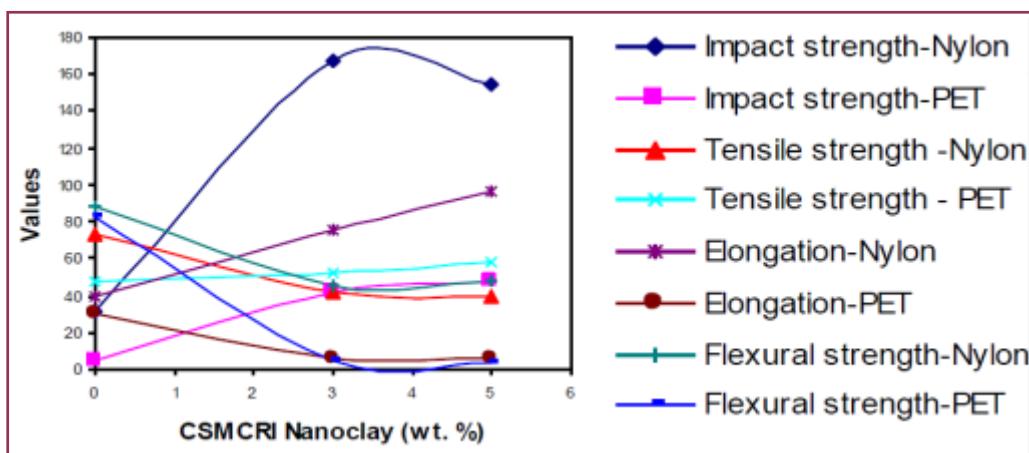
threefold symmetry of the crystal across the interpolytype conversions. These translations are facilitated at near ambient temperatures (30–60  $^{\circ}C$ ) by the reversible dehydration of the LDH, which involves the deinsertion/insertion of water molecules within the restricted space of the interlayer region. The structural synthon approach adopted here can be used widely to predict the crystal symmetries of a wide range of solids (*Z. Anorg. Allg. Chem.*, 636 (2010) 2658).



## Nanoclays for polymer composites

To build data and knowledge base on polymer-clay nanocomposites using bentonite clay of Indian origin, a study was conducted to evaluate nanoclays developed at CSMCRI. In this study, nylon, polycarbonate (PC) and PET,

were compounded with 3 and 5 wt. % of three different nanoclays, with and without compatibilizers. It is observed that all compounded samples are opaque, and having yellowish color with Nylon, brownish with PC and pinkish with PET. CSMCRI nanoclay is suitable for use with Nylon and the percent



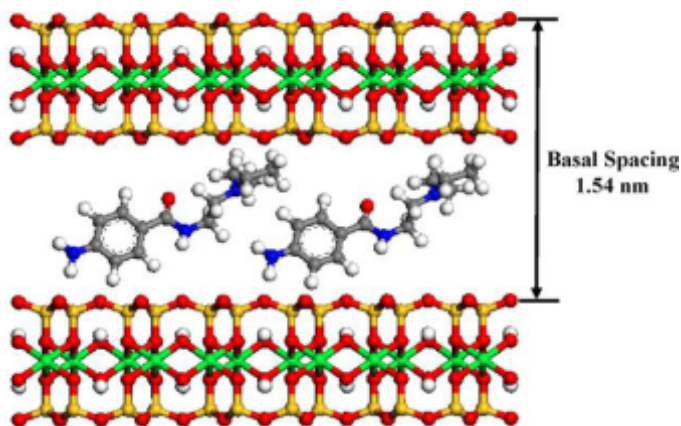
Properties of polymer composite as a function of CSMCRI nanoclay content

elongation increased significantly upon addition of suitable compatibilizers. It has also indicated that higher nanoclay content required for obtaining higher percentage of elongation. Our nanoclay is also suitable for PET and good impact strength was imparted at 3% level of the filler. However, the CSMCRI nanoclay was not suitable for PC (*Ind. Eng. Chem. Res.*, 49(2010) 1677).

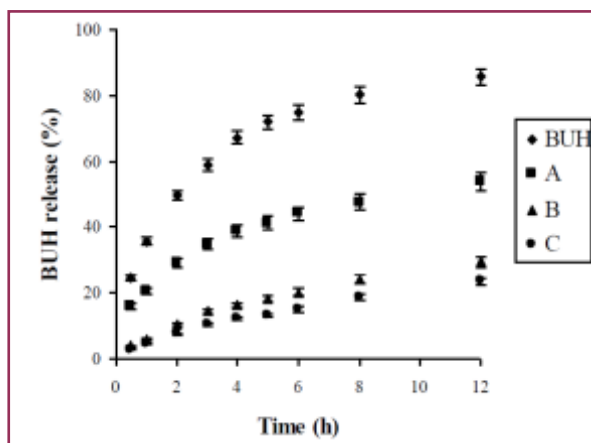
## Montmorillonite as drug delivery carrier

Controlled drug delivery technology is one of the most rapidly advancing areas of biomedical materials science, in which chemists and chemical engineers are contributing equally to

human health care. By designing controlled delivery systems, the desired concentration of drug can be maintained without reaching a higher toxic level or dropping below the minimum



Possible structural arrangement of PA into interlayer gallery of MMT

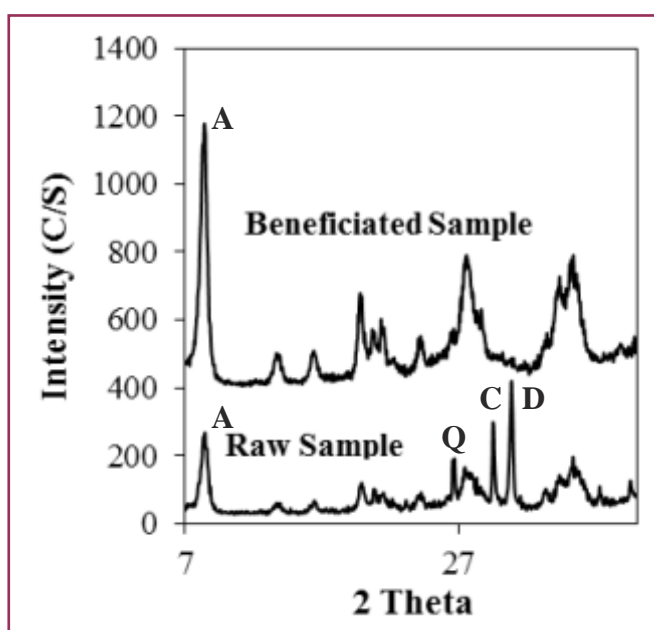


Release profiles of BUH from pure BUH, (A) MMT-BUH composite, (B) MMT-BUH/Eudragit® L 100 55 (1:0.5), and (C) MMT-BUH/Eudragit® L 100 55 (1:1) in buffer pH 6.8 at  $37 \pm 0.5$  °C

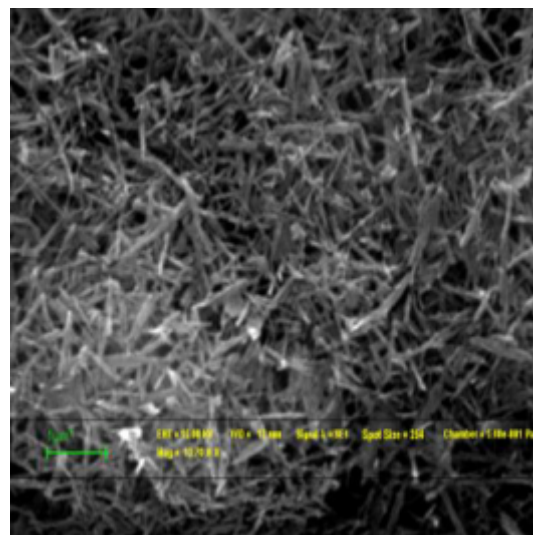
effective level. Purified bentonite clay, containing mainly montmorillonite (MMT), was exploited as drug delivery carrier. In particular, the intercalation of several cationic drug molecules, e.g., timolol maleate (TM, a  $\beta$ -adrenergic blocking agent), ranitidine hydrochloride (RT, antacid), buspirone hydrochloride (BUH, antianxiety agent), and procainamide hydrochloride (PA, an antiarrhythmia drug), were studied systematically. Further, the intercalated drugs were incorporated in synthetic or natural

biodegradable polymers (Eudragit® E 100 (cationic); Eudragit® L 100 55 (anionic); alginate (anionic)). *In vitro* drug release behaviours were performed using buffer solutions of pH 1.2, 6.8, and 7.4 at  $37 \pm 0.5$  °C. It was found that, depending on the requirements, one can tailor the MMT–drug/biopolymer composites. One limitation, however, is that MMT does not release all of the intercalated drug (*Appl. Clay Sci.*, 45 (2009) 248; *Int. J. Pharm.*, 374 (2009) 53; *J. Biomaterials Applications*, 25 (2010) 161).

### Beneficiation of attapulgite clay of Bhavnagar district



Powder XRD Patterns of raw and beneficiated attapulgite samples A= Attapulgite; C = Calcite; D = Dolomite; Q = Quartz



Scanning electron micrograph of beneficiated sample

Attapulgite (also known as Palygorskite) has a fibrous morphology, with cation exchange capacity (cec) of 10-40 meq/100 g. These minerals possess ( $3.7 \times 6.4$  Å) channels running parallel to 'x' direction. The mineral offers excellent adsorptive properties and high viscosity under saline conditions and finds application in drilling mud for off-shore oil well drilling.

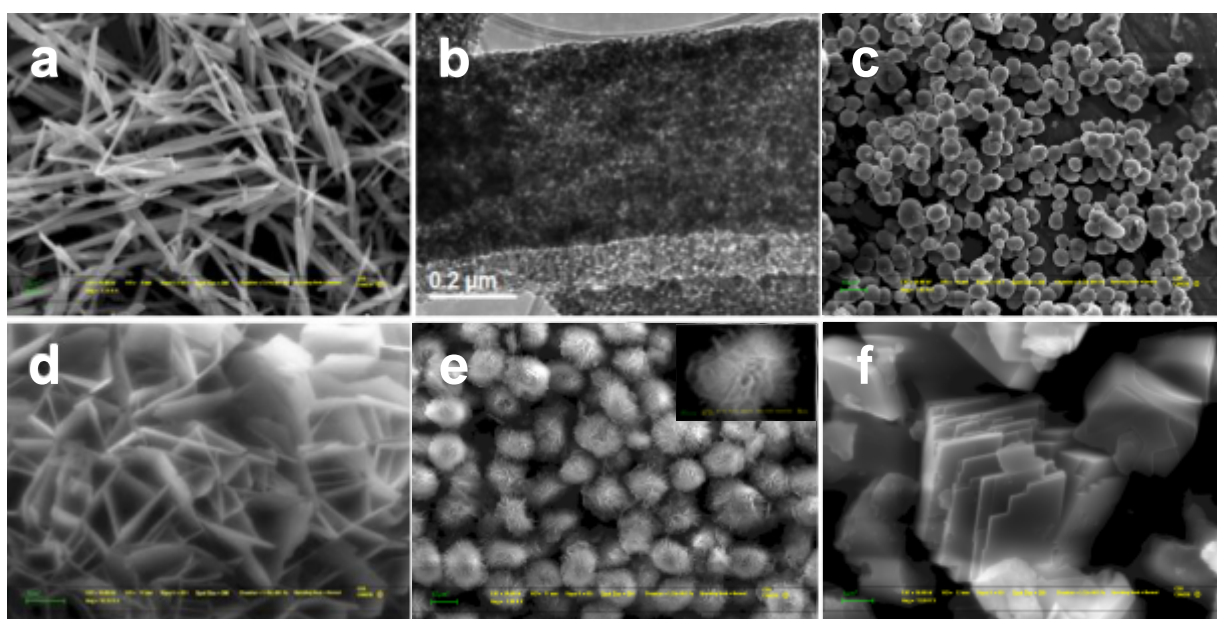
Further, it is useful in anti-diarrheal formulation. The protocol for the beneficiation of this mineral was optimized at 1 kg batch scale, keeping in mind the anti-diarrheal (specifications were in conformity with USP-29 and BP-2004) and oil well drilling mud (viscosity data comparable with that found with DC150 from BASF) applications.

## Synthesis and applications of MgO nanostructures

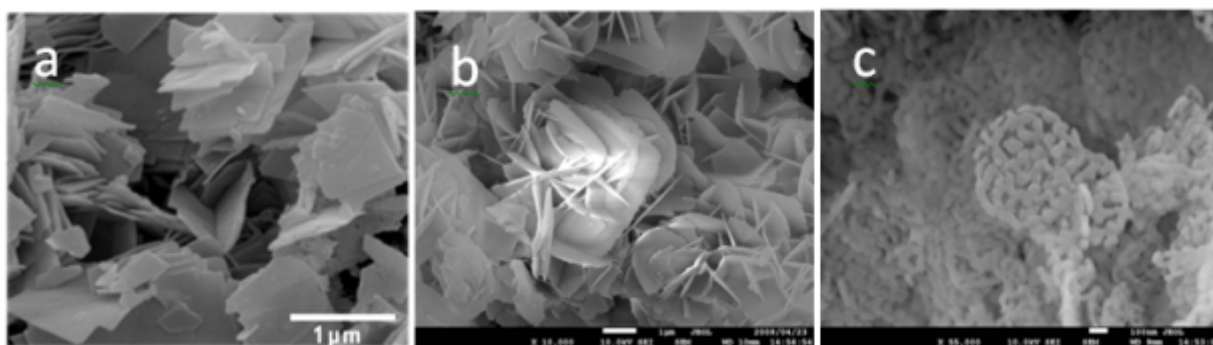
MgO is an important metal oxide with diverse applications. Recently self-assembly of nano-building blocks to one-, two- and three-dimensional ordered hierarchical structures of MgO have attracted much attention. A simple precipitation method was developed for the preparation of Nesquehonite (NSQ)  $[\text{Mg}(\text{HCO}_3)\text{OH} \cdot 2\text{H}_2\text{O}]$  micro-rods exhibiting excellent catalytic activity in base catalyzed reactions. For example, it was highly effective in the solvent-free Claisen-Schmidt condensation

hydromagnesite microstructures yielded porous MgO made up of self-assembled MgO nanocrystallites.

In continuation of our earlier studies on the preparation and characterization of MgO micro sheets, the process was further modified to eliminate difficulties encountered in the earlier process. The shape of the MgO-precursors could be varied by controlling the kinetics and thermodynamics of the reaction process. Calcination of the MgO precursors at 450–500



SEM image of (a) nesquehonite rod; (c), (d), (e), (f) hydromagnesite ball, house of card, flower, assembled cube structures and TEM image of (b) rod, (e inset) flower structures

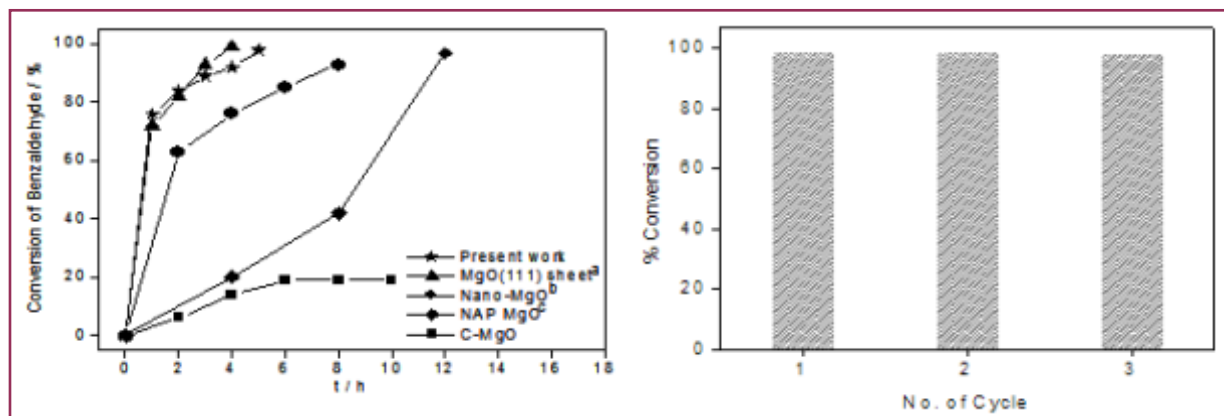


SEM images of (a) MgO sheet and (b) MgO flower and (c) commercial MgO porous petals

of benzaldehyde with acetophenone, giving >99 % conversion in 2 h. The method of preparation of different hydromagnesite  $[\text{4MgCO}_3 \cdot \text{Mg}(\text{OH})_2 \cdot 4\text{H}_2\text{O}]$  microstructures through hydrothermal treatment of Nesquehonite rods was also developed. On calcination, these Nesquehonite and

hydromagnesite microstructures yielded porous MgO made up of self-assembled MgO nanocrystallites. Their utility as solid base catalysts in chalcone synthesis from the reaction of acetophenone derivatives with benzaldehyde was studied (*Catal. Commun.*, 11 (2010) 537).





(Left) Comparison of catalytic activity of MgO micro-sheets of the present work with the best performing MgO nano-structures and (right) the results of cycle performance of the MgO-catalyst

### Synthesis of monodispersed nanostructure materials

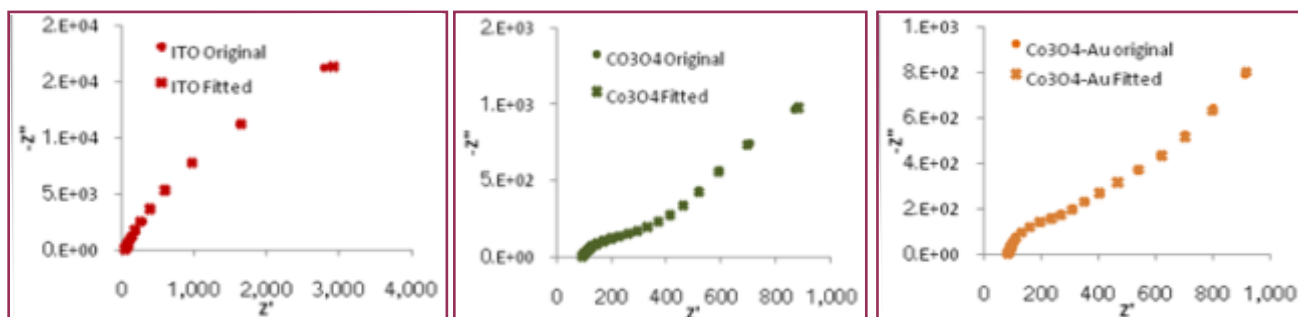
Development of new synthetic procedures for the synthesis of monodispersed inorganic nanostructured materials with uniform shape and size is gaining importance. Most of the existing procedures are not easily scalable and some involve use of noxious and expensive chemicals. We have developed a rapid and generalized approach for the synthesis of a variety of nearly monodispersed inorganic nanostructured materials using sub- or super-critical ethanol (SCE) as eco-friendly solvent. The strategy is

based on the rapid homogeneous nucleation and growth in the presence of organic ligand by SCE. The ligands and precursors are soluble in ethanol at room temperature yielding a homogeneous solution. Also, ethanol generates a reducing environment which facilitates the formation of metal particles. This method not only makes it possible to synthesize nearly monodispersed nanostructured materials, it also allows control of the particle size and shape by simply varying the reaction parameters.

### Electrochemical impedance spectroscopy of $\text{Co}_3\text{O}_4$ and $\text{Au-Co}_3\text{O}_4$ nanowire deposited on ITO electrodes

The  $\text{Co}_3\text{O}_4$  and  $\text{Au-Co}_3\text{O}_4$  nanowires deposited on ITO electrodes were studied by electrochemical impedance spectroscopy (EIS) in 0.1 M NaOH. The impedance spectra were recorded in a frequency range (1 Hz to 0.1MHz) and the data were fitted to an equivalent electrical circuit by

NLS fit method using software provided by EG & G. This study was carried out in collaboration with Prof. Jeffrey Pyun at Department of Chemistry, University of Arizona, USA (*J. Am. Chem. Soc.*, 132 (2010) 3234).



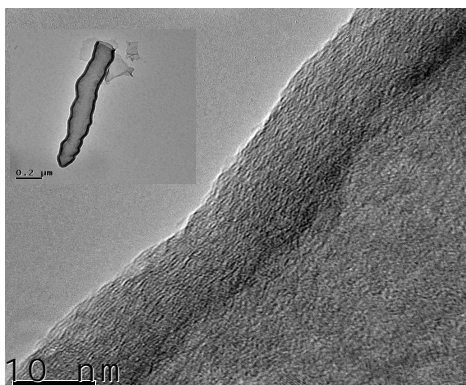
Nyquist plots for experimental and fitted data for [I] ITO substrates [II] calcined  $\text{Co}_3\text{O}_4$  nanowires on ITO [III] calcined  $\text{Au-Co}_3\text{O}_4$  nanowires on ITO



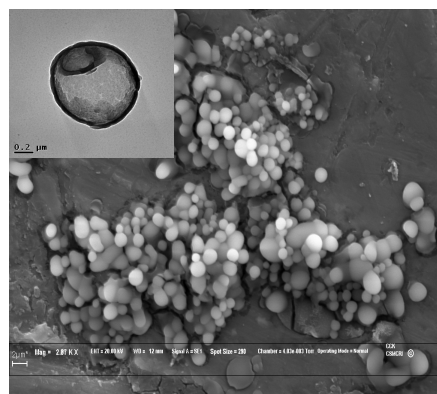
## Carbon based materials

A simple, rapid and energy efficient approach based on copper mediated chemical reduction – solvothermal method was employed to prepare submicron size hollow carbon spheres using carbon tetrachloride as carbon source. The synthesized samples displayed macroporous nature of carbon with carbon and chloride

contents of about 72% and 12% on atomic basis, respectively. Horn shaped multi-walled carbon nanotubes with uniform diameter of  $\sim 100$  nm, an average wall thickness of 10 nm and length of about  $1 \mu\text{m}$  could be prepared (*Mater. Lett.*, 63 (2009) 2339; *Carbon*, 48 (2010) 668).



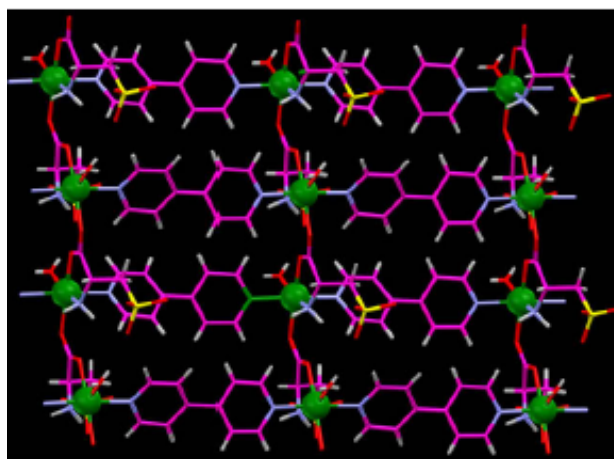
Horn shaped multi-wall carbon nano tubes



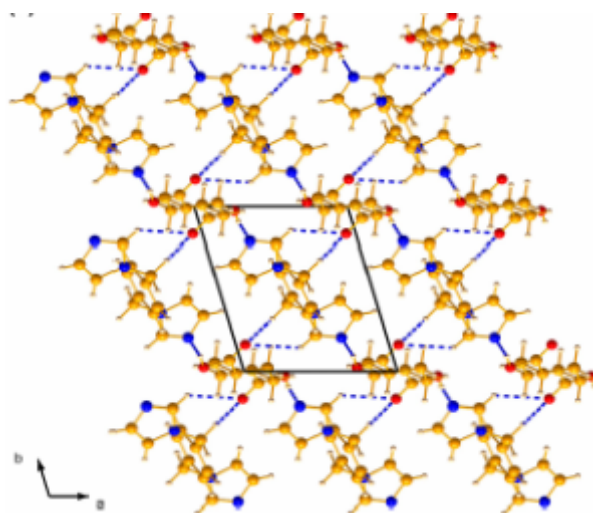
Hollow carbon spheres

## Metal-organic framework

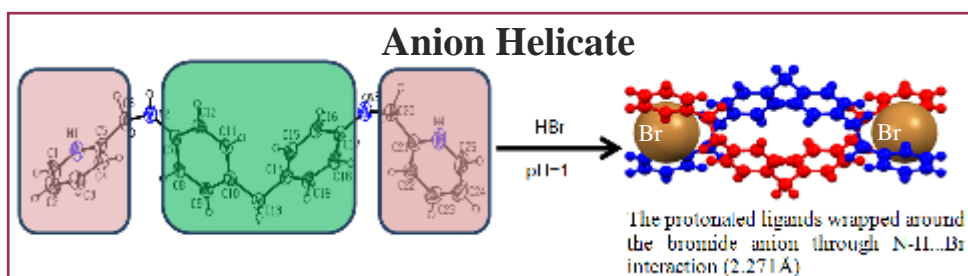
Metal-organic framework (MOF) with suitable cavity size is receiving growing interest because of its application as storage material for gases and other small molecules. CSMCRI has made significant contribution in this area and during the reporting period, series of MOFs of transition metal ions were synthesized using amino acids and bipyridine as ligands. The network structures were formed via coordinate covalent bonds (involving metal ions) and weak interactions, such as hydrogen bonding and stacking. Analysis of packing diagram revealed interesting structural features such as 2-D network topology (as shown in the accompanying figure) and formation of helical bilayers via  $\text{O-H}\cdots\text{O}$  and  $\text{N-H}\cdots\text{O}$  interactions (*Polyhedron*, 29 (2010) 1801).



In the area of MOF, another series of new binary compounds using exobidentate N-heterocycle and a series of dicarboxylic acid ligands have been synthesized. X-ray crystallographic investigation of the molecular adducts revealed the primary intermolecular interactions between carboxylic acid and amine (via  $\text{O-H}\cdots\text{N}$ ) as well as carboxylate and protonated amine (via  $\text{N-H}^+\cdots\text{O}^-$ ) within the binary compounds. These, in turn, generated layered and two dimensional sheet type H-bonded networks (as shown in the accompanying figure). Thus, such interactions provide sufficient driving force for the directed assembly of binary molecular complexes (*J. Mol. Struct., Communicated*).



## Coordination helicates and their application in catalysis



The simple ligand, bis-pyridinediamino-xylene, was treated with HBr under acidic pH and double stranded helicates were isolated and characterized.  $^1\text{H}$  NMR studies revealed the interaction of the pyridyl moiety with  $\text{Br}^-$  to form the helices. Similarly, a series of double stranded  $\text{Cu(II)}$  mesocates comprising simple *m*-xylenediamine spacer helicands were synthesised

and characterized. These novel materials were prepared by first preparing Schiff bases of *m*-xylenediamine with salicaldehyde and chloro-salicaldehyde and thereafter complexing with  $\text{Cu(II)(OAc)}_2$ . The two classes of helicates were studied for their catalytic activity towards the Mannich and Nitroaldol reactions, respectively (*Inorg. Chem. Acta.*, in press).

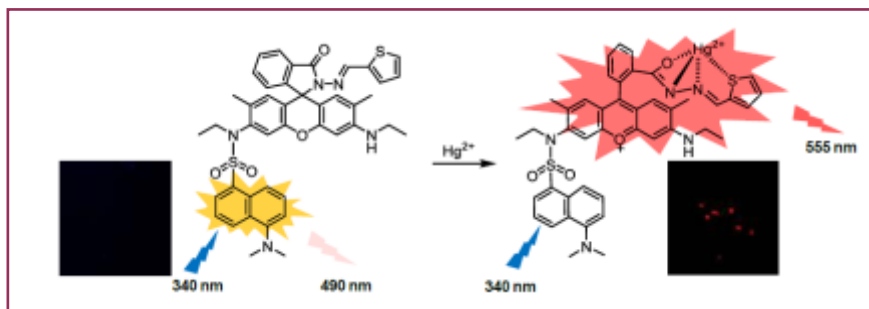
## Molecular sensors for biologically and industrially important ions and molecules

Development of molecular sensors is an important area of current research interest. Detection by fluorescent technique has been widely used because of some distinct advantages

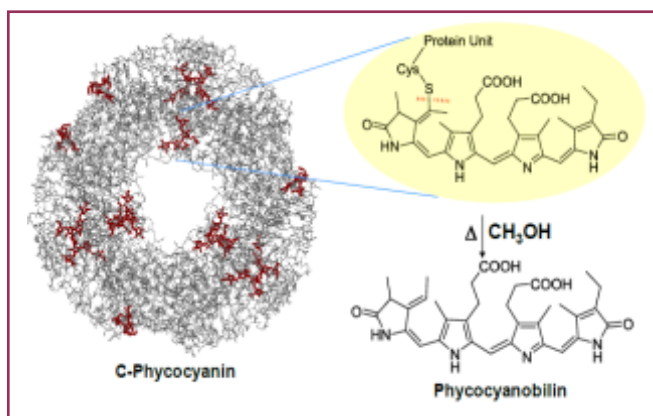
in terms of sensitivity, selectivity, response time and in-situ monitoring. The institute has contributed significantly in this area, and some of the work is briefly described below.

### Molecular sensors for metal ions

A sensitive and selective rhodamine-based chemosensor for detection of  $\text{Hg}^{2+}$  in aqueous acetonitrile medium was synthesized. Resonance energy transfer from dansyl unit to the rhodamine moiety was utilized successfully for detection of  $\text{Hg}^{2+}$  in aqueous solution and *Pseudomonas putida* (*Org. Lett.*, 11 (2009) 2740).



Schematic representation of one FRET based fluorescence response



A tetrapyrrole-based chromophore was obtained through methanolysis of *C-Phycocyanin*, extracted from *Spirulina platensis*, and was found to act as a selective receptor for  $\text{Hg}^{2+}$  in physiological pH condition. This has relevance to the long standing question about the site for binding of  $\text{Hg}^{2+}$  in *Spirulina platensis*. (*Chem. Commun.*, (2009) 1496).

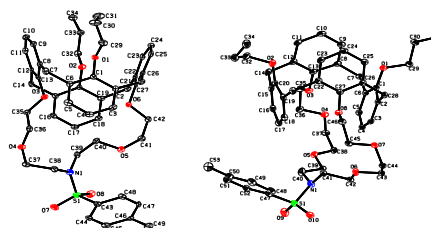
A number of molecular receptors containing ruthenium(II)/rhenium(I) bipyridine moiety as fluorophore and crown ether as ionophore, have been synthesized and their cation binding property was investigated with a large number of

cations. Three compounds exhibited preferential binding towards  $\text{Pb}^{2+}$ ,  $\text{Cu}^{2+}$ ,  $\text{Hg}^{2+}$  and  $\text{Na}^+$  while one compound exhibited towards  $\text{Cd}^{2+}$  and  $\text{Hg}^{2+}$ . From emission titration data, binding constants ( $K_s$ ) and stoichiometry were computed while  $^1\text{H}$  NMR study helped to establish the binding site of the metal ion in the ionophore moiety (*Eur. J. Inorg. Chem.*, (2009) 1256). A number of calix[4]arene-azacrown derivatives also functioned as selective receptors towards  $\text{Hg}^{2+}$ ,  $\text{Pb}^{2+}$  and  $\text{Cd}^{2+}$  (*Dalton Trans.*, (2009) 8683).

A family of calix[4]arene-azacrown derivatives with variation in ring size and substituents at the upper and lower rims was synthesized and their molecular structures established by single crystal X-ray study. For studies conducted with alkali and alkaline earth metal ions, the ionophores bearing *tert*-butyl at upper rim exhibited selectivity towards  $\text{Na}^+$  only whereas ionophores of similar size but without this group were found to bind  $\text{Na}^+$  and  $\text{K}^+$  whereas ionophores bearing three tosyl substituents at the

lower rim did not complex to any of the cations (*New J. Chem.*, 34 (2010) 2796).

A series of fluoroionophores have been synthesized incorporating Ru(II)-bipyridine moiety as fluorogenic unit and amino/benzenesulphonamido functionalized 1,10-phenanthroline moiety, attached to Ru(II), as binding sites. Some of these compound/complexes have been characterized crystallographically. Anion recognition property, studied by luminescence, UV-vis and  $^1\text{H}$  NMR spectroscopy, with a large number of anions exhibit strong complexation with  $\text{F}^-$ ,  $\text{H}_2\text{PO}_4^-$  and  $\text{AcO}^-$ . Binding constants determined from luminescence titration and  $^1\text{H}$  NMR study gave insight about binding site of anions. Bidentate chelating nature of the  $\text{H}_2\text{PO}_4^-$  and  $\text{AcO}^-$  anions and steric crowding created by benzenesulphonamide moiety has significantly influenced binding constants and selectivity (*Inorg. Chem. Commun.*, 13 (2010) 1522).

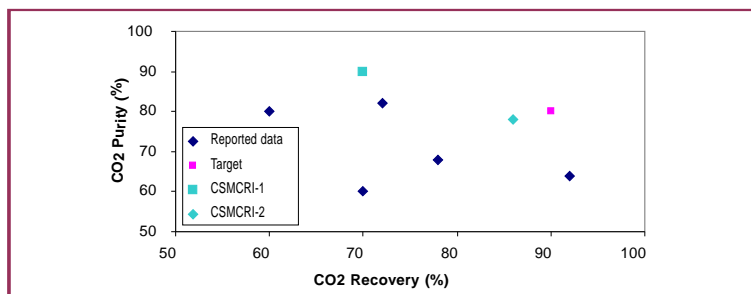


The structure at left binds to both  $\text{Na}^+$  and  $\text{K}^+$  whereas the one at right binds to  $\text{Na}^+$  only

## Adsorption

### Recovery of carbon dioxide from flue gas

For selective capture of  $\text{CO}_2$ , pore-engineered zeolite-based adsorbents were prepared by controlled cation exchange of zeolite 13X as part of a multi-institutional project sponsored by NTPC. Best results were obtained with  $\text{K}_n\text{Na}_m\text{X}$  (CSMCRI-1) and  $\text{K}_p\text{Na}_q\text{Ba}_r\text{X}$  (CSMCRI-2) at 55 °C and 1 atm, the subscripts corresponding to the optimum stoichiometries. The above adsorbents were prepared on kilogram scale and tested for two and three column pressure/vacuum swing adsorption. CSMCRI-1 gave 70% recovery with 90%  $\text{CO}_2$  purity whereas CSMCRI-2 gave 86% recovery with 78% purity. A comparison of results with reported data on zeolite 13X indicates superior



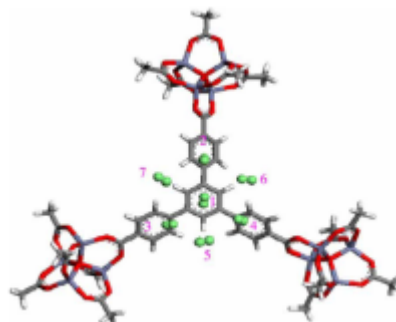
Comparison of PSA results with reported data for zeolite 13X

performance as validated also through studies at IIP, Dehradun (*PCT/IN2010/000187* and *PCT/IN2010/000027*).



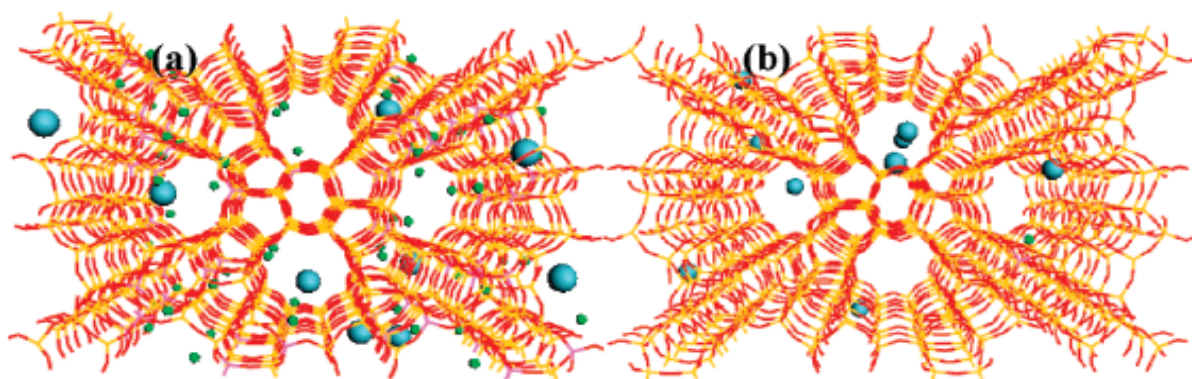
### Molecular modeling for adsorption of gases in zeolites

The binding energies of  $H_2$  molecule with MOF-177 clusters at various possible interaction sites have been calculated using density functional theory. The results showed that both the inorganic connector and the organic linker play an important role, the computed binding energies being 3–4.5 kJ/mol and 2.6–3.8 kJ/mol, respectively. DFT-optimized structure of seven  $H_2$  molecules adsorbed on the organic linker is shown in the figure (*Molecular Simulation*, 36 (2010) 373).



Sorption of  $CH_4$ ,  $N_2$ ,  $O_2$ , and Ar on ZSM-5 having different  $SiO_2/Al_2O_3$  ratios was studied by volumetric measurements and grand canonical Monte Carlo simulation. The high methane and

nitrogen adsorption capacities could be rationalized as a function of  $SiO_2/Al_2O_3$  ratio in ZSM-5 (*Ind. Eng. Chem. Res.*, 49 (2010) 2353).



Molecular graphics snapshots of Ar adsorption at 101.3 kPa and 288.15 K in (a) ZSM-5(25) and (b) ZSM-5(900) (yellow for silicon, pink for aluminum, red for oxygen, green for sodium ions, and cyan for argon molecules)

### CO enrichment from ammonia tail gas comprising $CO$ , $CH_4$ and $N_2$

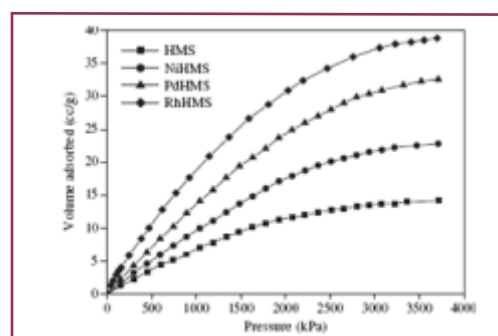
A zeolite-A based CO selective adsorbent and a process for CO enrichment from tail gas of ammonia plant was developed and the target of >90% recovery of CO with >95% purity set by the client (GNFC) was achieved. This work has much significance as the enriched CO can be used as feedstock. Pilot plant studies are in progress at GNFC (*Sep. Sci. Technol.*, 45 (2010) 413).





## Hydrogen storage

Adsorption of hydrogen in suitably modified titanosilicates, MCM-41, MCM-48, HMS and SBA-15 was tested. The modification involved incorporation of certain transition metal ions. Adsorption capacity ranged from 66-82 cc H<sub>2</sub>/g at 77.4 K and 30-35 cc H<sub>2</sub>/g at 303 K. The isotherms were completely reversible at 77.4 K but not at room temperature (*Int. J. Hydrogen Energy*, 34 (2009) 888; 35 (2010) 2351).

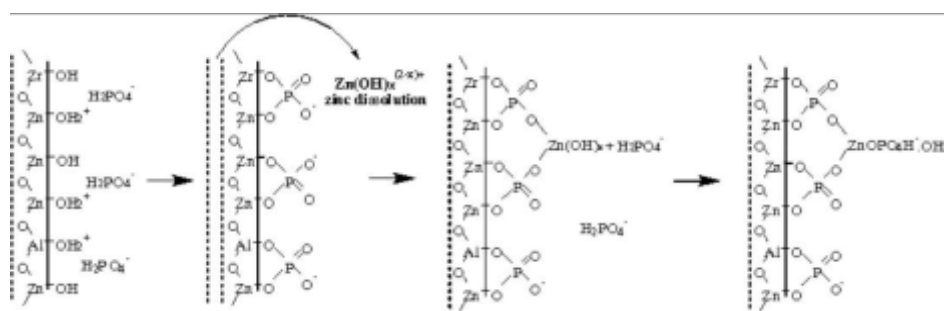


Hydrogen adsorption isotherms at 303 K up to 4000 kPa in pure and 5 wt% Ni, Rh and Pd incorporated in hexagonal mesoporous silica (HMS)

## Phosphate uptake over ZnAlZr ternary hydrotalcites

Hydrotalcites are being explored as adsorbents for environmental remediation of problematic anions in aqueous streams, e.g., phosphates and nitrates, which can cause eutrophication. ZnAlZr hydrotalcites

synthesized here have shown good uptake capacity for phosphate, with a maximum uptake of 91 mgP/g. Layered hopeite mineral (Zn<sub>3</sub>(PO<sub>4</sub>)<sub>3</sub>·4H<sub>2</sub>O) was formed through surface precipitation of dissolved zinc ion in course of

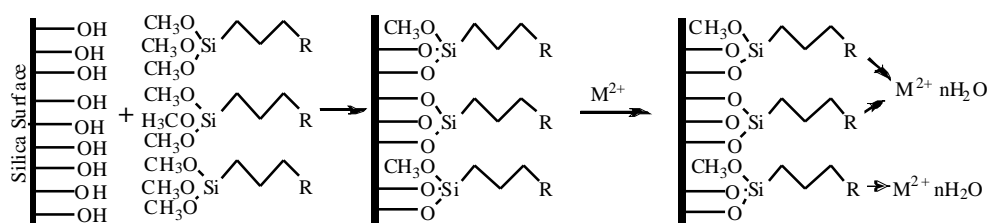


Mechanism of phosphate uptake over ZnAlZr LDH

phosphate uptake. Interestingly, co-presence of nitrate anion enhanced the uptake of phosphate to 148 mgP/g. Recycle studies of the material showed a decrease in the uptake of phosphate with the number of cycles (*J. Coll. Interfac. Sci.*, 342 (2010) 289).

## Metal ion adsorption on surface functionalized mesoporous silica gel

Condition for the synthesis of mesoporous silica gel having high surface area (550 m<sup>2</sup>/g) and narrow pore size distribution (BJH pore size of 5 nm) was optimized on 300 g scale. Surface of these materials was functionalized with amino and mercapto groups. Adsorption capacities ca. 95 mg/g and 245 mg/g

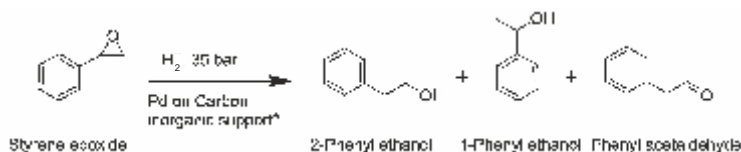


were estimated for Cu<sup>2+</sup> and Hg<sup>2+</sup>, respectively (*Ind. Eng. Chem. Res.*, 48 (2009) 8954; *ibid* 49 (2010) 8184).

## Heterogeneous Catalysis

### Synthesis of 2-phenylethyl alcohol by catalytic hydrogenation of styrene oxide at 100 g scale

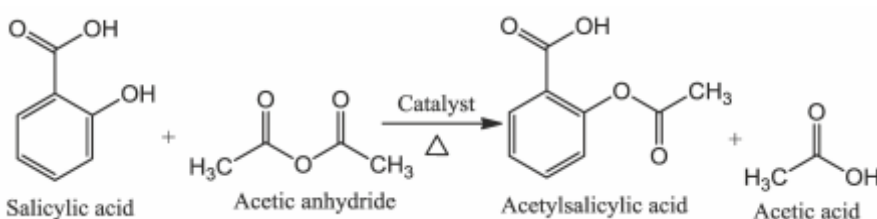
2-Phenylethyl alcohol (commonly known as phenyl ethyl alcohol) is the main component of rose oils and most widely used in the synthesis of range of perfumery chemicals. The styrene oxide obtained by successful demonstration of environmentally friendly process for the epoxidation of styrene at 1 Kg level was hydrogenated in presence of monometallic and bimetallic catalyst supported on basic inorganic



solid supports giving 98% yield of phenyl ethyl alcohol with 98% selectivity at 100 g level which was successfully demonstrated to Aquila Organics, Mumbai.

### Solvent free synthesis of acetyl salicylic acid over nano-crystalline sulfated zirconia

Aspirin could be synthesized in 95% yield by an eco-friendly route of *O*-acetylation of salicylic acid with acetic anhydride using nano-crystalline sulfated zirconia as solid acid catalyst. Thermally regenerated catalyst showed similar yield as obtained with the fresh catalyst



(US Patent, 7544831 B2, Aug, 2009; J. Mol. Catal. A: Chem., 317 (2010) 41).

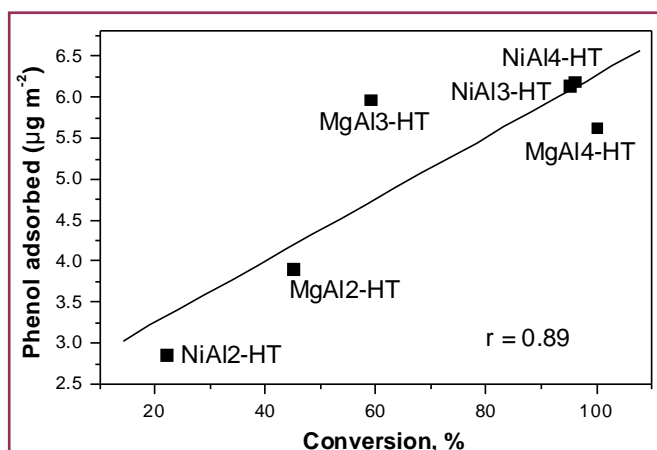
### Nopol synthesis via Prins condensation of $\beta$ -pinene and paraformaldehyde

Different sulfated zirconia (SZ) compositions with variable sulfur loading were synthesized through conventional methods. The FT-IR analysis of the catalyst gave the mode of the sulfate binding and the DRIFT-IR analysis confirmed distribution of Lewis/Brönsted acid sites via pyridine sorption, as further supported by

NH<sub>3</sub>-TPD analysis. Calcined SZ-2N showed high catalytic activity in the Prins condensation reaction of  $\beta$ -pinene with paraformaldehyde (99 % conversion), yielding nopol with 99% selectivity under controlled conditions (*Appl. Catal. A: Gen.*, 390 (2010) 158).

### Isomerization of allylbenzene

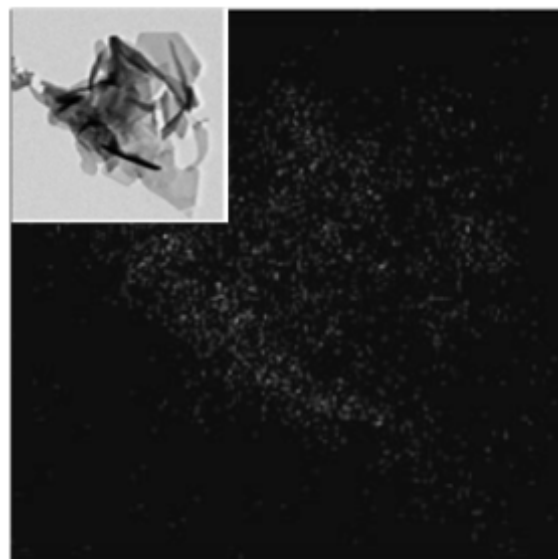
Isomerization of allylbenzene to  $\alpha$ -methyl styrene (*cis+trans*) is a simple double bond migration reaction wherein the product finds application as an intermediate for psychostimulant drugs. Traditionally, the reaction was done using alkali bases or transition metal complexes. We have successfully carried out this reaction over Mg and Ni-containing hydrotalcites as solid base catalysts. Among the materials screened MgAl4-HT (Mg/Al atomic ratio is 4.0) gave nearly quantitative conversion at 160 °C in 6 h, using DMF as solvent. Those solvents which facilitate swelling of the hydrotalcite favored the reaction. Reasonable correlation existed between the activity with the amount of phenol adsorbed (see figure) (*Appl. Clay Sci.*, 48 (2010) 243).



Correlation between phenol adsorption and isomerisation activity

## Hydroxylation of phenol over Cu-containing layered double hydroxides (LDHs)

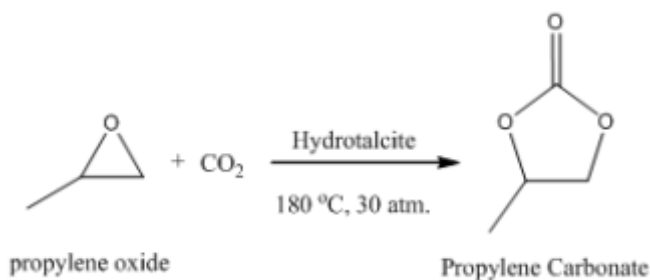
Hydroxylation of phenol to catechol (CAT) and hydroquinone (HQ) is an industrially important reaction which is being pursued here for several years. In continuation of our earlier studies, we have attempted to assess the effect of copper ions at very low content ( $< 1$  atom %) incorporated in LDHs on the oxidation of phenol using  $\text{H}_2\text{O}_2$  as oxidant and  $\text{H}_2\text{O}$  as solvent. A conversion of 26.2% at 2:1 phenol: $\text{H}_2\text{O}_2$  ratio was noted for CuZnAl-5-CLDH-450. STEM measurements indicated a homogeneous distribution of  $\text{Cu}^{2+}$  up to the Cu atom % of 0.038. Highly dispersed isolated  $\text{Cu}^{2+}$  species with strong interaction with ZnO, as illustrated from TPR measurements, are the active centers responsible for the observed high activity (*Ind. Eng. Chem. Res.*, 49 (2010) 6020).



Cu mapping in CuZnAl-CLDH-450  
(inset STEM image)

## Hydrotalcite catalyzed cycloaddition of carbon dioxide to propylene oxide

The catalytic activity of hydrotalcite (as-synthesized and calcined) of varying Mg/Al molar ratio (1.5-5) was studied for the addition reaction of carbon dioxide to propylene oxide in presence of DMF. The calcined hydrotalcite was found to lower (by 10 kJ/mol) the activation energy of cycloaddition in the presence of DMF. Higher TON (307 mmol/g of catalyst) was obtained at higher ratio of propylene oxide : catalyst. (*Ind. J. Chem. A*, 49 (2010) 288).



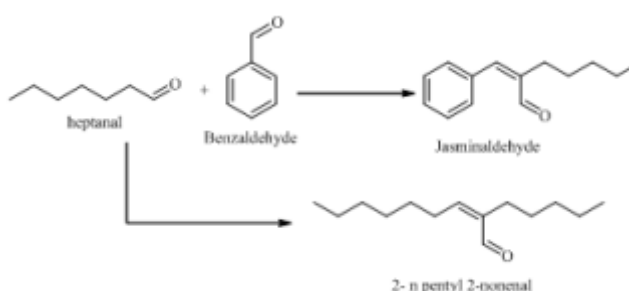
## Synthesis of mesoporous zirconium phosphate: An efficient solid acid catalyst

Layered zirconium phosphate (ZrP) is an important solid acid catalyst with the properties of high thermal stability, water tolerance and easy sedimentation. However, its low surface area and small interlayer spacing limit its application considerably. Mesoporous ZrP with excellent acidic nature, high surface area ( $532 \text{ m}^2\text{g}^{-1}$ ) and

narrow pore size distribution ( $\sim 2.9 \text{ nm}$ ) was synthesized employing *in-situ* generated zirconium carbonate as precursor. High catalytic activity was observed towards Friedel-Craft benzylation of benzene (*Appl. Catal. A: Gen.*, 385 (2010) 22).

## Chitosan as a solid base catalyst for aldol condensation reactions

Chitosan was modified through the hydrogel synthesis route and its catalytic activity was evaluated for the synthesis of jasminaldehyde by the condensation of 1-heptanal with benzaldehyde under solvent-free conditions. Near-quantitative conversion with 88% selectivity was obtained at  $160^\circ\text{C}$  under



optimized conditions. The catalyst was recycled six times without significant loss in its activity and selectivity. In a related development, an aminopropyltrimethoxysilane functionalized

chitosan was found to function as solid base catalyst for the self aldol condensation of linear aldehydes under solvent-free conditions (*J. Mol. Catal. A: Chem.*, 321 (2010) 77; 333 (2010) 158).

### Recovery and reuse of spent catalyst

Recovery of metal from spent metal catalysts is an important objective both from the viewpoint of waste management and economics. A process was developed for the recovery of Ni from spent Raney Ni catalyst in two steps: i)

extracting the metals from spent catalyst using a suitable acid and ii) selective precipitation of Ni in the form of  $\text{Ni}(\text{OH})_2$  at optimum pH. Ni recovery was nearly 100%.

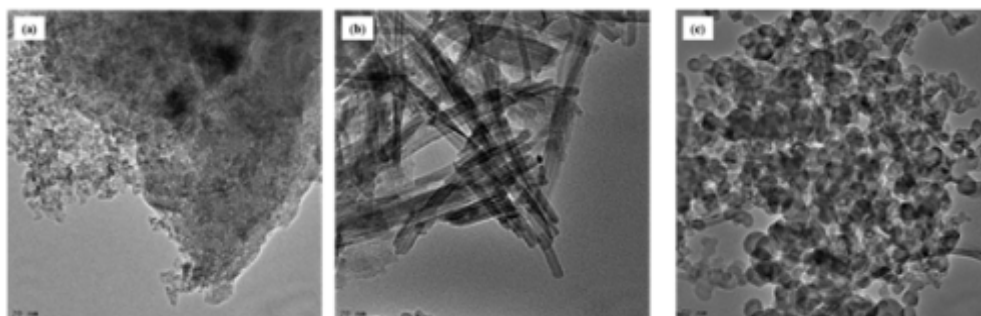
In continuation to the previous studies on reuse of spent FCC (fluid catalytic cracking) catalyst, FT-IR investigation of physisorbed pyridine indicated low intensities of the major bands in case of spent catalyst. However, these increased upon calcination of the catalyst and increased

### Homogeneous Catalysis

#### Asymmetric Synthesis

During the period under review, studies were undertaken on asymmetric C-C bond formation, chiral epoxidation of non-functionalized olefins and ring opening of racemic/*meso* epoxides. Various chiral catalysts were designed, synthesized and evaluated for their efficacy in the above stated reactions. Due to the high cost of

further upon phosphoric acid treatment (Lewis acid-bound pyridine :  $\sim 1490$ ,  $1595$  and  $1625 \text{ cm}^{-1}$ ; Brönsted acid-bound pyridinium cation:  $\sim 1540 \text{ cm}^{-1}$ ). The acid treated spent catalyst regained the free particle nature of the fresh catalyst but the particle size was larger. A comparative study of liquid phase alkylation of benzene with 1-hexene was carried out and the calcined, phosphoric acid treated spent catalyst revealed some extent of regeneration of the catalyst.



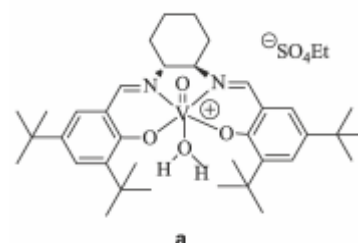
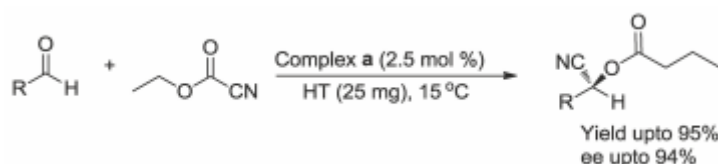
TEM images of FCC (a) fresh, (b) spent and (c)  $\text{H}_3\text{PO}_4$  acid treated catalysts

chirally pure catalytic materials, catalysts were designed in such a way that they are reasonably stable, recyclable and are able to impart high enantio-induction in the target molecules. Wherever possible a solvent free protocol and/or environmentally benign reaction media (e.g., ionic liquids) was applied.

### Chirally pure cyanohydrins via asymmetric cyanation of aldehydes

Chiral cyanohydrins are important building blocks in fine chemical synthesis. Monomeric, dimeric and polymeric salen complexes were synthesized and screened for catalytic activity. Ethylcyanoformate and trimethylsilyl cyanide

were employed under mild reaction conditions to get the targeted functionalized cyanohydrins in high yields (92-99%) and excellent enantioselectivity (ee, 94-99%) in the best cases (*Eur. J. Org. Chem.*, (2008) 4511).

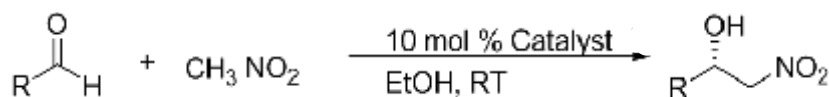




## Asymmetric nitro-aldol reaction

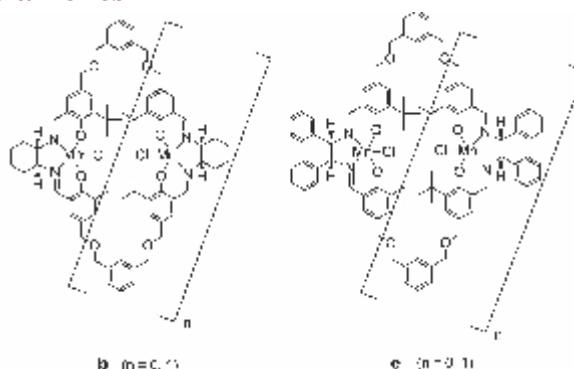
Asymmetric nitro-aldol is another very important C-C bond formation reaction to produce multipurpose  $\beta$ -nitro alcohols. Earlier we have reported truly heterogeneous chiral catalyst which gave nitro alcohols in high yields and ee in the

presence of chiral imine as additives. To further simplify the catalytic protocol several metal complexes were synthesized which gave promising catalytic activity. This work is in progress (*J. Org. Chem.*, 75 (2010) 6191).



## Asymmetric epoxidation of non-functionalised alkenes

Chiral epoxides are feed-stocks for pharmaceuticals and fine chemicals. In continuation of our interest in designing efficient recyclable catalysts for the production of enantiomerically pure epoxides, new chiral macrocyclic Mn(III) salen complexes (**b**, **c**) were synthesized and characterized. These catalysts (5 mol%) were used for enantioselective epoxidation of non functional olefins viz. styrene, indene and chromenes using PyNO, 4-PPyNO, PPPyNO as proximal ligands with NaOCl as an oxidant at 0 °C. Excellent conversion (>99%) to epoxide with high chiral induction (97%) was obtained in the case of 6-cyanochromene oxide. The catalysts

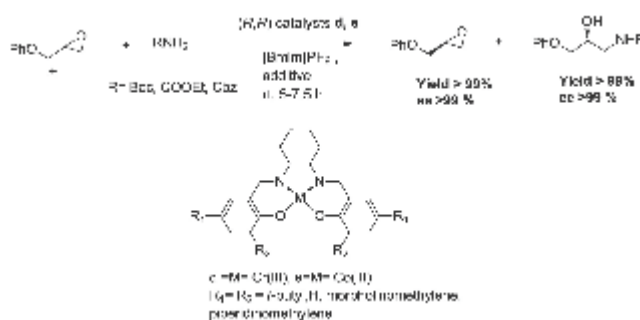


worked well for several cycles without loss in their performance. Further, the substrate chromenes are not commercially available (*Catal. Commun.*, 10 (2009) 572).

## Enantioselective ring opening reactions on racemic/meso-epoxides

Hydrolytic kinetic resolution (HKR) and aminolytic kinetic resolution (AKR) of racemic epoxides was carried through ring opening with  $\text{H}_2\text{O}$  and amine as nucleophiles, using in-house synthesized chiral catalysts. Commercially important terminal and aryloxy epoxides (epichlorohydrin, styrene oxide, 1,2-epoxy propane, etc.) were used for HKR using water as resolving agent. Excellent conversion and selectivity was achieved in each case and the catalyst could be reused several times.

Similarly, AKR of *trans*-epoxides with chiral Co(III) and Cr(III) salen complexes in ionic liquid as greener reaction media was carried out using

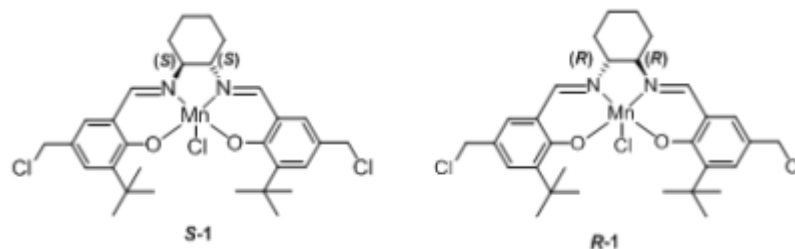


several amines and amine derivatives as nucleophile to get *syn/trans* 1,2-aminoalcohols with high chiral induction (*Eur. J. Org. Chem.*, (2009) 2863; *SYNFACT*, 9 (2009) 991).

## Study of the interaction of chiral Schiff base complexes with DNA

The binding ability of chiral vanadium (V) Schiff base complexes to calf thymus (CT) DNA and bovine serum albumin (BSA) protein was studied. (*R*) enantiomer of the complex showed higher binding constant ( $0.5 \times 10^6 \pm 0.01 \text{ M}^{-1}$ ) as compared to (*S*) enantiomer ( $0.8 \times 10^5 \pm 0.01 \text{ M}^{-1}$ )

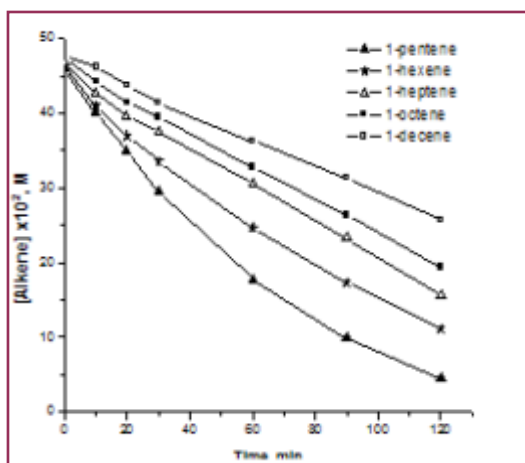
(*J. Organomet. Chem.*, 695 (2010) 1133). Similarly, among various chiral Mn(III) salen complexes studied, the best results in term of binding constant (intercalative) ( $130.4 \times 10^4$ ) was achieved with the complex **S-1** below (*Spectrochim. Acta Part A*: 74 (2009) 113).



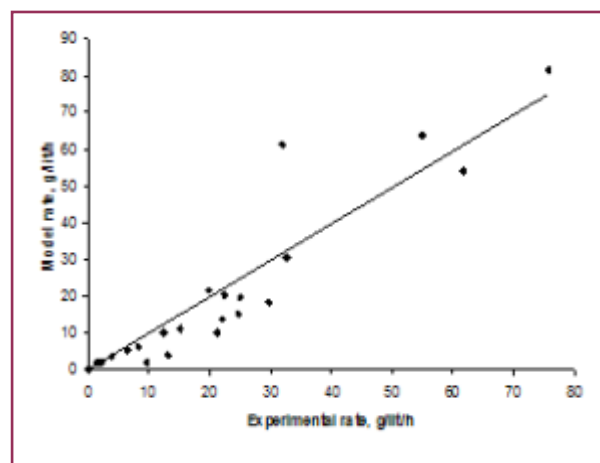
## Hydroformylation

The rates of hydroformylation of  $\text{C}_5\text{-C}_{12}$  alkenes, determined under identical conditions, indicated a decreasing trend with the chain length of the alkenes. The rate was first order with respect to  $\text{p}_{\text{H}_2}$ . The rate was increased with the catalyst amount and approached saturation.

The cobalt catalyzed hydroformylation of higher olefins (1-octene, 1-nonene, 1-decene and 1-dodecene) was investigated in a biphasic system in the presence of chemically modified cyclodextrins. Partially methylated  $\beta$ -cyclodextrin gave good conversion (>92%) and selectivity (>92%) for the hydroformylation of



Alkene consumption profile:  
Alkene =  $47.6 \times 10^{-2} \text{ M}$ ,  
catalyst = 100 mg,  $\text{CO} + \text{H}_2$  (1:1)  
= 40 bar, temp. =  $80^\circ\text{C}$ ,  
toluene = 50mL



Kinetic modelling for  
1-hexene hydroformylation

Rates increased on increasing the  $\text{p}_{\text{CO}}$  and 1-hexene concentration up to certain values beyond which there was inhibition. A kinetic rate model derived based on the mechanism of hydroformylation of 1-hexene fitted well with the experimental rate within 15% deviation (*J. Mol. Catal. A: Chem.*, 316 (2010) 23).

higher olefins without impeding the recovery of the catalytic system (*Catal. Commun.*, 10 (2009) 1808).

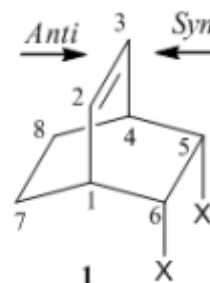
The regioselective hydroformylation of vinyl acetate catalyzed by rhodium complex of tri-1-naphthylphosphite [ $\text{P}(\text{ONp})_3$ ] was investigated. This ligand had pronounced effect on the rate and

selectivity, notably high turnover frequency (up to  $11,520 \text{ h}^{-1}$ ), high selectivity to aldehyde (93%),

and excellent regioselectivity (99%) to branched aldehyde (*Catal. Commun.*, 11 (2010) 616).

### Theoretical understanding of $\alpha$ -facial selectivity

The origin of  $\alpha$ -facial diastereo selection has been the subject of intense debate. Density functional and *ab initio* calculations revealed that  $\alpha$ -facial selectivity can be controlled by the atom centres of an electrophile, even though it may not be directly involved in the bond formation while interacting with substrates. This was tested in the reactions of 5, 6-disubstituted bicyclic[2.2.2]oct-2-enes with *m*-chloroperbenzoic acid and diazomethane (*Tet. Lett.*, 51 (2010) 143).

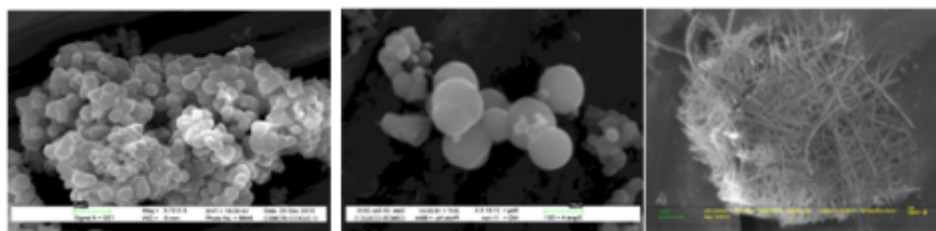


X=CN, OH, Oac, OSO<sub>2</sub>Me  
X-X=OCMe<sub>2</sub>O, OCO

### Photocatalysis

#### Synthesis of metal ion impregnated nanocrystalline TiO<sub>2</sub> photocatalysts

Influence of metal ion doping on photocatalytic activity of nanocrystalline TiO<sub>2</sub> was studied. Metal ions such as strontium, magnesium, palladium, lithium, and bismuth were impregnated over nanocrystalline TiO<sub>2</sub> by wet impregnation method. Significant change in the morphology was seen depending on the nature of the metal ion. Blue shift of 21 nm and 9 nm was observed for Pd and Li ions, respectively. In case

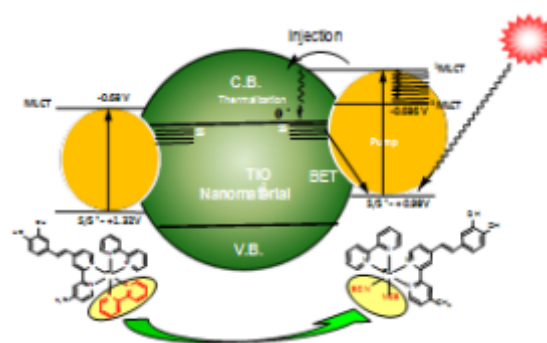


SEM images of Mg (left) Li doped nanocrystalline TiO<sub>2</sub> (middle) and bismuth doped titanium (right) nanotubes

of titanium nanotube, the photocatalytic activity was in the order: nanocrystalline TiO<sub>2</sub> < TiO<sub>2</sub> nanotube < bismuth doped TiO<sub>2</sub> nanotube.

### Dye sensitized photo induced electron transfer process at TiO<sub>2</sub> interface

Ruthenium (II)-polypyridyl bis-thiocyanate complex with pendant catechol functionality was synthesized. This molecule interacted strongly with TiO<sub>2</sub> nanoparticles. Interfacial electron transfer study confirmed electron injection to the conduction band in 100 fs timescale via the excited state. The back electron transfer dynamics was also determined (*J. Phys. Chem. C*, 113 (2009) 7970).

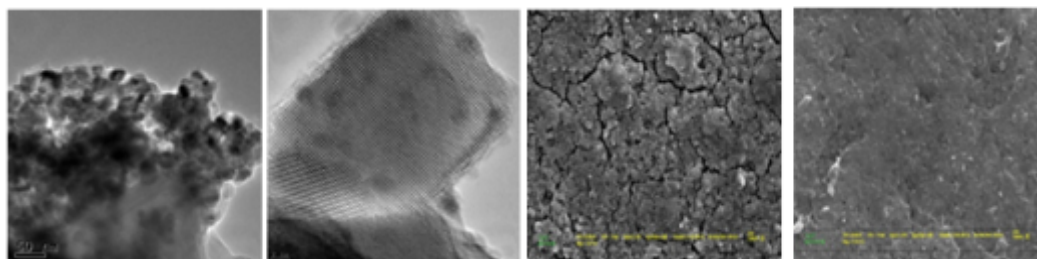


Schematic representation of photo induced processes and relative potential of the ground and excited states

## Development of photocatalytic reactors

Photocatalytic surfaces were developed for designing of photocatalytic reactor based on optical fiber and solar light. For coating of photocatalyst on substrates such as optical fiber, quartz tube, and glass plate, nanocrystalline  $\text{TiO}_2$  sol was prepared by modified sol-gel method.

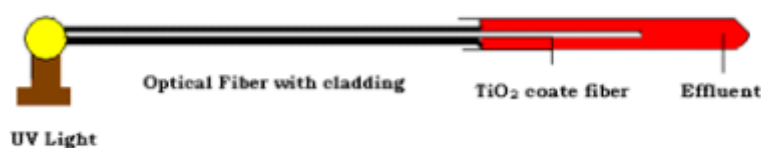
The electron microscopic images of parallel synthesised nano-crystalline  $\text{TiO}_2$  and coated surface at different magnification on glass plate are shown in the accompanying figures.



TEM images of parallel synthesised nanocrystalline  $\text{TiO}_2$

SEM of  $\text{TiO}_2$  coated glass plate (left) and  $\text{TiO}_2$  coated optical fibre (right)

## Optical fiber reactor



$\text{TiO}_2$  coated optical fiber based photocatalytic reactor has been designed for the degradation of leather industry effluent and dyes present in wastewater. The optical fiber based

photocatalytic reactor has been successfully applied for the photocatalytic degradation of methylene blue dye and leather industry effluent. Figure given shows single optical fiber based photocatalytic reactor for degradation leather industry effluent.

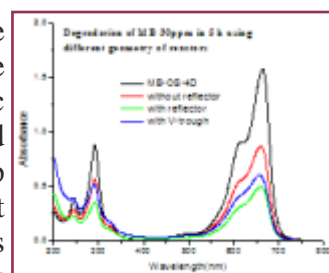
## Solar light based photocatalytic reactor



Photocatalytic Reactor

To develop solar light based photocatalytic reactor quartz tube was coated with  $\text{TiO}_2$  photocatalyst at optimum conditions and used. Two types of reactor were used for this study such as with and without reflector, V-trough type reactor. Further work on the development of solar light concentrated photocatalytic reactor and optimization of various parameters is under

progress. Figure given shows the schematic representation and experimental setup with and without reflector used for this work. The results demonstrated that the percentage degradation of methylene blue dye was increased in case of reactor with reflector.



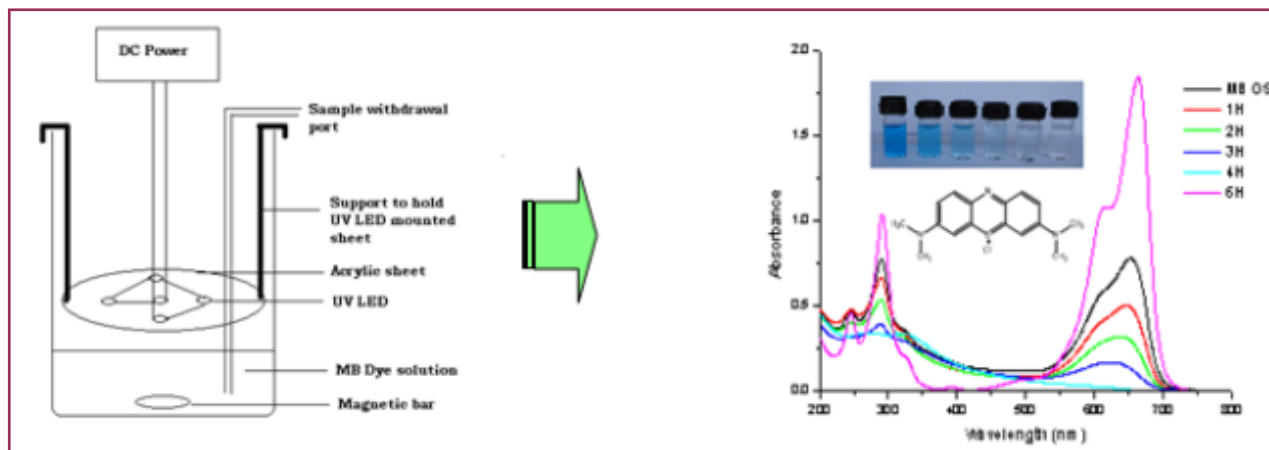
Degradation of MB dye in presence of solar light using different geometry



## UV-LED source based photocatalytic reactor

To avoid the use of traditional UV sources and solar light irradiated photocatalytic reactor, a UV-LED based photocatalytic reactor setup was developed. A simple reactor arrangement was made to carry out the photocatalytic degradation

investigated to find out optimum conditions. The complete mineralization of MB dye ( $3.12 \times 10^{-5} \text{ M}$ ) was confirmed by COD analysis. Results demonstrated that the UV-LED/ $\text{TiO}_2$  process can effectively degrade methylene blue dye with



of methylene blue dye. The photocatalytic activity of P-25 Degussa  $\text{TiO}_2$  was evaluated using 5 numbers of UV-LED reactor. The effects of various parameters such as catalyst loading, initial dye concentration, pH and addition of  $\text{H}_2\text{O}_2$  on decolourisation and degradation have been

optimized conditions and technically feasible. The UV-LED source based photocatalytic reactor schematic diagram and methylene blue degradation profile are shown above (*Ind. Eng. Chem. Res.*, 48 (2009) 10262).



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$MgCl_2$  dh mi fLFkr ea ckbu eaf tll e dh foy s rk dkQh c<+tkrh gA ued dh de l knrk ea; g T; knk c<rh gS, oa 3.0 m l knrk rd fujarj c<rh jgrh gA bl l svf/kd l knrk ij  $Mg^{2+}$  vk; u dk çHkko de gsrk gA  $MgCl_2$  i kuh ds gkbMst u vkçk dks detkj djrk gS

ftl dh otg l s?kky dh l a hM; rk de gkrh gS, oa?kky T; knk dBlkj gkrk gA ftll e vFkok MgCl<sub>2</sub> dsfeykusi j vk; ukadk gkbM<sub>3</sub> ku vad de l knrk ij c<rk gS tcf d vf/kd l knrk NaCl ( 2.5 m) ij vk; ukadsgkbM<sub>3</sub> ku xksyd ds ijLij feyus ds dkj.k vfrfjDr byDVkybVt ds dkj.k Hkh vk; ut ds gkbM<sub>3</sub> ku ij çHkko ugha iMrk gA bFkkbyhu Xykbdky (EG) bFkkbyhu Xykbdky ekukeFkkby bFkj (EGMME) rFkk bFkkbyhu Xykbdky MkbfeFkkby bFkj (EGDME) , ahl kYodV çHkko n'kkzsgq ftll e dh ckbu eafoyş rk dksde djrsgA bFkkbyhu Xykbdky dsgkbM<sub>3</sub> y dks

; fn feFkkDI h l eg l sifjofnr djrsgsftll e dh foyş rk foyk; d bl Øe eade djrsgs%EGDME > EGMME>EG A NaCl+H<sub>2</sub>O+EGDME bl ç.kkyh ea EGDME rFkk ikuh ds v.kqkadschp viçkkdr T; knk etcr gkbM<sub>3</sub>stu vkadk cuus ds dkj.k ftll e dh foyş rk ea T; knk deh vkrh gA EG dh Lo; a tMh l jpuK ds dkj.k EG rFkk H<sub>2</sub>O ea viçkkdr detkj gkbM<sub>3</sub>stu vkadk curs gA ftl ds dkj.k l sftll e dh foyş rk ij T; knk çHkko ugha iMrk gA bl ds vfrfjDr ftll e dh egÙke foy; rk ij dkcud foyk; dka dk T; knk çHkko ugha[çk x; k gA

j l k; ukadk mi ; kx fd, fcuk l jy ; kf=d rjhdkal s NaCl rFkk KCl ds xksykdj fØLVy cukus dh çfØ; k

o0Z2006–08 dh f}okf0Z çfronu eaud dksyxHkx xksykdj vkdfR ea<kyusdh l jy ; kf=d çfØ; k dk uohu rjhdk crk; k x; k gA Xyk; l hu dk vknr i fjonZ ds #i ea mi ; kx djds dñjrh ckbu ea l s xksykdj v"VQydh; l kj ck"iu ued cukus ds vÙ0.k dk 0; ki d #i eaçl kj gqk gA bl ued dh ekax c<usij çfØ; k dks10 Kg dsLrj rd l Qyrki0Z c<k; k x; k vkj mDr dā uh usvi usmi ; kx dsfy, bl s l oFkk mfpr crk; kA vefjdu dā uh dksbl ued dk uenuk viuh t0 fpdfRl k ijh{k.kkadsfy, Hkst k x; k] ftl usbu mi ; kxkadsfy, mRl kgo/kZd ijh.kke n'kkz A bl çfØ; k eankukadf=e rFkk çkdfRd ckbu l sçklr ued dsfØLVy vkdkj dksfu; f=r fd; k tk l drk gA i kV's'k; e Qjkd kbukbM l sfØ; k dsckn 300-500 µm

eki dsxky ued dh eDr çokg fo'k0rk l k/kj.k ?ku vkdkj ds ued l s J'SB i kbZ xbZ gS %fj i kd dk dks k ~16% çgrj çokg fo'k0rk HkMkj .k ds3 eghusckn rd cjdj kj i kbZ xbZ gA Ldñux byDVkuh l e v/; ; u l s Kkr gqk gSfd xky i syhfØLVykb d.k NkV&NkV/s NaCl ?kuka ds<j l scusgg gA rFkk budk vkj r eki bFkkukly dk çfr foyk; d ds #i ea mi ; kx }kj k de fd; k tk l drk gA eDr çokgokys xksykdj ued dks l Qyrki0Z vk; kMhdr fd; k tk l dka

fo0o dsçfrf"Br bathfu; fjax l ykgdkjka dh enn l s çfØ; k dks1 TPD Lrj ij fodfl r fd; k tk jgk gA bl h rtZij de NaCl okys xksykdj ued cukus dsfy, ç; kl fd, tkjsgsA

LiF, NaCl vkj KI dsfØLVy #i xqkka ij QkekZkbM dk çHkko %Mh- , Q- Vh- , oa tyh; foyk; d ekMy v/; ; u

{kj gSykbMks %t s LiF, NaCl vkj KI dsfØLVy dh l jpuK ij QkekZkbM dsçHkko dh tkp dsfy, ?kuRo QD'kuy dk v/; ; u fd; k x; k gA xS vkj tyh; nskuka ek/; e eadflVupe ekMy (COSMO/COSMO-RS) dk mi ; kx djds x.kuk dh xBA l keU; r% foy; rk dkj cakku ÅtkZ ij , d cMk çHkko ekuk tkrk gS tcf d {kj gSykbMka ds tkyd l rg ij mi fLFkr vk; ukadse/; LFku dk vkdkj vkj l a ksth v.kqds vkdkj dsfeyu dks de egRo iWkZl e>k tkrk gA Lyç ekMy dksydj fd; s x, x.kuk ds i f j.kke l s ; g fofnr gkrk gSfd tyh;

ek/; e ea QkekZkbM e[; r% l kM; e DykjkbM ds {111} l rg dksçHkfor djrk gS %Øe'k% cakku ÅtkZ E= -23.8, -0.4 , oa-4.3 fdyksdSykj çfr eksy Øe'k% A ; g voLFkk v"VQydh; l jpuK ds fØLVy ds cuus dks çkRl kfr djrk gS tS k igysç; kxka }kj k crk; k tk pdk gA (l QZ l k; Ul - 2003, 523, 307-315) tcf d tyh; ek/; e ea QkekZkbM dk çHkko LiF ds l Hkh l rgka ij çfrd0Z k LoHkko dk rFkk KI ds l rgka ij cgr detkj gkrk gS tks l jpuK ea i fjonZ dsfy, i ; klr ughagkrk gA %dfe- t- dfe- 87 (2009) 514%



I kSM; e DykjkbM dh vdkkfjdh ij  $Ca^{2+}$  dk çHkko dk I § kflurd v/; ; u

geusDFT i) fr }kjk I § kflurd #i I  $Ca^{2+}$  dsçHkko dh NaCl dsfoHkUu I rgh LFkkukj t§ slyV Qd ] fdad vkj LV§I ij tkp dh gA  $Ca^{2+}$  vk; ukarFkk ty v. kq/kads1:3

v. kqvudj kr dsfeJ.k }kjk I kSM; e DykjkbM dsI rg {111} dk LFkk; h gksukj i mZçdkf' kr SXRd i fj .kke I s mPprj gA (I QZ I k; UI , 599, 2005, 196)

I eph I ksrka I segRo i wZ [kfutka dh çkflr

NaCl ds vfrfjDr I eph i kuh eacgr I sl kekfjd egRo dsj I k; u t§ & yhfFk; e (0.2 ppm) LVkfi' ; e (8 ppm) çkjkku (4.8 ppm) rFkk ; gfu; e (3 ppm) bR; kfn çklr fd, tk I drsgA gkykfjdh bu rRokadh ek=k I enz ds i kuh eacgr de gA gkykfjdh I eph j I k; ukadh çkflr ds nkjku çkbu dh I knrk dsI kFk bu j I k; ukadh I knrk c<kbZ tk I drh gA fofHkUu LFkkukal srFkk fofHkUu I ksrka I sçklr çkbu ds fofHkUu pj .kka ea I k§ ok"i hdj .k ds vuq kj yhfFk; e rFkk LVkfi' k; e dh ek=k ds vk/kkj Hkar vkadMs ICP-OES ds mi ; kx }kjk , df=r fd, x, gA pfunk yhxMf dh enn I syhfFk; e dksçklr djus ds

fy, xgu v/; ; u fd; k x; k gA ; g j I çn gSfd tc I knr fcVuZeal sdkLVhd I kMk mi ; kx }kjk eXuf' ; e dks vo{kfi r djus ij I keku; I eph ty ds cnys yhfFk; e dh I knrk ea 100 xuk vnkftr of) i kbZxbZ tks 23.1 ppm ftruk gA ekrnd ea I syhfFk; e dsp; fur fu"dOZ k dsfy, çk; kfxd v/; ; u fd; k x; kA 12 Økmu bFkj 4 0; i Uukadks I i yfOr djdsW; kadu fd; k x; kA yhxM }kjk 11.7% yhfFk; e çklr fd; k x; kA çkbu ea yhfFk; e dh ek=k rFkk ml dk p; fur mnæg. k c<kusds fy, v/; ; u tkjh gA

dejsdsrki eku ij vk; fud nD

vk; fud nD vi usvf}rh; HkkfRd&jkl k; fud xqkkae dsj .k fofHkUu m| kxka ea ç; kx gksukys I k/kkj .k dkcud nokads LFkku ij , d gfjr çrLFkki u dh rjg ç; kx eavk j gagA I LFkku usHk bu nokai j v/; ; u 'kq# fd; k gS rFkk [kkst i wZ i fj .kke 2006-08 dh f}okfOZd

çronu ea'kkfey fd, gA bl v/; ; u dks vkxsc<krsg geusvk; fud nokadh LoPN] tyh; rFkk x§ tyh; ek/; e eaHkkfRd&jkl k; fud fo'kOrk, aKkr dh gArFkk budk , xkst , oavli; t§ i kly/hej dks?kksy u§ i qumRFkku vkj vk; utsy cukusdsfy, I blkkfor vuq; kx fd, gA

I j QdV§V t§ svk; fud nD %1&C; q/kby&3&feFkkby bfeMktkfy; e vkDVkby I YQV

[C<sub>4</sub>mim][C<sub>4</sub>so<sub>4</sub>] dk i kuh ds?kksy eafel syh cnyko

vloO .k ds nkjku vk; fud nD ea IL 1 C; q/kby&3 feFkkby behMktkfy; e vkDVkby I YQV dh i kuh ds ?kksy eafØ; k djus ij budsHkkfRd&jkl k; fud xqkkae nksçdkj dk i fforZ n§kk x; kA fnypLi ckr ; g i kbZ xbZfd pkydrk eki u ds xqkkae i k, x, n§ jscnyko tks igys cnyko dh ryuk ea de Fkk ml eami ; Dr byDVkykbV feykus ij of) i kbZ xbA cgr I h rduhdkj t§ sfd dUMDVhfoVh] vYVki kfuDI ] TEM]

Øk; k& TEM] Mh , y , I ] 'H NMR rFkk 2D 'H-'H NOESY ds }kjk ; g LFkkfi r fd; k x; k fd i gyk cnyko \_\_.kk; u , xhxs'ku ds dkj .k gS rFkk n§ jk cnyko , xhxs'ku ds i qum fuekZk ftI ea fd \_\_.kk; u ds I kFk&I kFk /kuk; u dh , ykdby psu Hk I fEefyr g§ ds dkj .k gqk gA bl rjg , d vf}rh; fel syh dk fuekZk gqk gS tks , d vk; fud nD I sçklr fefJr fel syh t§ h gA



bfeMktkfy; e vk; fud nð dh rki eku dsl kFk HkkfRd&jkl k; fud fo'kôrk, a

I k/kj .k ncko , oafofHku rki eku ij  $[C_8mim][Cl]$ ,  $[C_4mim][C_1OSO_3]$  rFkk  $[C_4mim][C_8OSO_3]$  vk; fud nð dSHkkfRd xqkkaT s?kuRo /ofu dh xfr , oavi orZd I pdkad dks ekik x; k gA ekis x, HkkfRd xqkka I s vkarfjd ncko vksj ekyj vi orZ Kkr fd; k x; k gA  $[C_4mim][C_1OSO_3]$  ds vykok I Hkh vk; fud nð dk vkarfjd ncko rki eku c<kus I sde gYk gA vk; fud

nð dk vkarfjd ncko i kuh , oadkcfud nokal svf/kd rFkk fi?kys gq yo. kka I s de ik; k x; k gA bl ds vfrfjDr vkarfjd ncko /kuk; u , oa\_\_ .kk; u dh çdfr ij fuHkj ik; k x; k gA bu ifj .kkekadksfi Nysf}okfôZd çfronu eafn, x, ifj .kkekal srYuk dh xbzgSx; k gS rFkk budh I ei q"V dh xbzgA

### çkSj kfxdh gLrkj .k

mPp 'kq rkokys I kSj ued dks0; kol kf; d i sekus ij cukusdh çkSj kfxdh dk ed I Zxtfl e fyfeVM] ukxkn dks gLrkj .k

oôZ 2006-08 dh f}okfôZd çfronu ea geus gekjh i sUVhdR çfô; k vuq kj mPp 'kq rkokys I kSj ued cukusdh çkSj kfxdh] xkfl e fyfeVM uked dâ uh dks gLrkj .k djusdk mYys[k fd; k gA i gyj ; g rduhd 200 Vu dsi sekus ij foukn I KYV oDI I uo[kyh] xqtjkr eaçnf'kr dh xbzFkha vPNsi fj .kkekadksn[krsgq i kvhZ usbl rduhd dks0; kol kf; d rjhds I s10000 Vu ued cukus ds fy, çnf'kr djus dh bPNk 0; Dr dh Fkha

0; kol kf; d Lrj ij ued cukus ds fy, foukn I KYV oDI Zea xkfl e buMLVht us I Hkh I qo/kk, a tÿ/kbZ Fkha çfô; k fun'kZ dsnkS ku  $Ca = 0.06 - 0.08\%$ ,  $Mg = 0.03 - 0.04\%$ ,  $SO_4 = 0.20 - 0.22\%$  rFkk  $NaCl > 99.3\%$  ft I ea < 100 ppb ek=kokys vk; kMhu dh fo'kôrkokyk 10000 Vu I sT; knk I kSj ued cuk; k x; kA xkfl e buMLVht rFkk I h, I , el hvkj vkb dschp eaçkSj kfxdh gLrkj .k çek.ki = ij gLrk{kj Hkh fd, x, gA

jktLFkku dsvoenk ckbu I smPp 'kq rkokys I kSj ued dh çkSj kfxdh dk ed I ZMhl h, e dkuI ksyhMfVM] dks/k dks gLrkj .k

jktLFkku dsvoenk ckbu I smPp 'kq rkokys I kSj ued dh çkflr dh vfHkuo çfô; k ed I Z Mhl h, e dkuI ksyhMfVM] dks/k dksn'kkbZxbA vfHkuo çfô; k dks ukok ea I h, I , el hvkj vkb }kj k cuk, x, ekWY I KYV QkeZds, d fgLI seaçnf'kr fd; k x; kA i kvhZdh ekx ij fi Nysued çkflr dsekS e eapje fLFkr; ka eami yC/k

e; kZnr I qo/kkvkadk ç; kx dj dsçkSj kfxdh dksçnf'kr fd; k x; kA bl çn'kZ dsnkS ku > 99.4% NaCl okyk mPp 'kq rkokyk ued rFkk fuEu I YOv cuk; k x; k gA ued eavk; kMhu dh ek=k dks4 - 5 ppm I s?kVkdj < 1 ppm dj fn; k x; kA bl rjg ued eavk; kMhu dh ek=k yxHkx 80% de dj nh xbA

### &i ykLVj cukusdh tkudkj dh gLrkj .k

I LFkku ea 1990 ds'kq vkrh nkSj ea &i ykLVj cukusdh rduhd dk fodkl fd; k x; k rFkk bl rduhd dkscgr I h vksj kfxd bdkb; kadks gLrkfjr fd; k x; kA gky gh eadthj m | kskads }kj k bl rduhd dks tkuusdh bPNk

0; Dr dh xbzgA 2009 ead I Zvkj I u QkLQv fyfeVM dks ; g rduhd LFkkukarfjr dh xbz rFkk i kvhZ dks çp i sekus ij çfô; k dks I Qyrki nZd n'kkZ k x; kA

oMknjk fLFkr GACL }kj k pps x; s {ks=kse aued mRi knu dh I lkkoukvkadk ryLi 'khZ vH; kl

oMknjk fLFkr ed I Z xqtjkr , Ydyh , UM d sedYI fyfeVM dâ uh ds dkfLVd I kMk cukus ds nks ; fuV oMknjk , oa ngst ea gA dâ uh nsud 1200 I s 1250

eSVd Vu dkfLVd I kMk dk mRi knu djrh gS vksj vxkeh Hkfo"; ea ; s {kerk nkuq dh djus tk jgh gA I keku; r% dkfLVd I kMk cukus ds fy, çfrnu 1900-



2000 eSV'd Vu vks| kfxd ued dk mi ; kx fd; k tkrk gA xqtjkr dsdN ppsx, {ks=ka ea vks| kfxd ued ds mRi knu dsfy, vu#i ued {ks=ka dk fuekZk djusdk dā uh usr; fd; k gA l kš ÅtkZl sçklr ued mRi knu dsl q kš; LFkku dh i l anxh dk l blkfor ryLi 'khZvH; kl djusdsfy, dā uh usl vV'y l kYV fjl pZl LFkk l sl ā dZ fd; kA dā uh us t gk; ij tehu gLrxr dh gS, d sHk#p ftysds i fu; knk , oadri j rFkk vk. kan ftysds [kalkkr vkš oMxke ea l LFkku dsoKkfudkausçkFkfed l oZk.k

(survey) dk dk; Zi wkZfd; k gA bu {ks=ka dsl ayXu l Hkh vko'; d çkpyka(parameters) tš sfd feVh ds Hkšrd , oajkl k; fud xqk/ke] çkbu dk 'k# dk ?kuRo , oamudh çpš ek=k ea vfojr çkflr] tyok; oh; ; kuh dh okrkoy.kh; çkpy] {ks= ds GPS, ued ; krk; kr ds i; klr l ā k/kuka dh 0; oLFkk vkfn dk ryLi 'khZvH; kl fd; k x; k vkš foLrr fj i kZ/dā uh dksHksth x; h gA

peZ kšku ds mFPN"V çokgh ea l sj l k; ukadh çkflr ij vUoD.kkRed v/; ; u

; g fj i kZ/fd; k x; k gSfd peZm | kška }kjk cMh ek=k ea mFPN"V çokgh mRi l u gkrk gA bl çokgh dk i gysvkj vksrdudh }kjk foyo.khdj.k ds ckn cpsgq vLohdk; Z ty dsl Qy fui Vku grqmPp nkc ok"i u ds mi ; kx }kjk l d[kk; k tkrk gA bl rjg l sBkl cuš cpsgq i nkFkZ ea l kšM; e DykškbM] l kšM; e l YOŠ rFkk dšYl ; e l YOŠ fo'kD ek=k ea rFkk de ek=k ea eXuhf'k; e DykškbM vl; vfoys rFkk foyš v'kq) ; k gkrh gA rfeyukMq; ; kbj.k fu; æ.k çkMš pšubzeal ā l u cBd ea mDr cfg% = ko ds çHkkoh mi ; kx rFkk ml l s 'kq j l k; ukadh çkflr ds fy, foFHKU fodYi ka ds çkš ea

fopkjfoe'kZ fd; k x; kA gekš l LFkku ds dk; Z l s çkRl kgr gksdj TNPCB }kjk l h, l , el hvkjvkb dks peZ kšku ds mFPN"V çokgh ea l seW; oku j l k; ukadh çkflr ij vUoD.kkRed v/; ; u dsfy, , d i fj; kst uk nh xBā mFPN"V çokgh ea l sj l k; ukadh çkflr dh l blkD; rk ds v/; ; u grqç; kx'kkyk rFkk çp Ldsy] nksuka ij vUoD.kkRed dk; Z fd; k x; kA ge bl çokgh ea l s ftll e rFkk l kšM; e DykškbM Øe'k% 97.8% rFkk 99.3% 'kq #i ea çklr dj l dā bl vUoD.kkRed v/; ; u dh foLrr fj i kZ/dkj ds fu/kkZj l e; ea ed l ZTNPCB dksçLrq dh xBā

ed l ZfgUnqrku l KYV fyfeVM] t; ij dh xqtjkr] dPN ds Nkš/sj.k dh yo.kh; Hkfe dk i ; kbj.kh; çHkko dseW; kadu ij v/; ; u

ed l ZfgUnqrku l KYV fyfeVM] t; ij usdPN ds Nkš/sj.k eavi uh 227000 , dM+tehu ea l s3100 , dM+tehu rfeyukMqds, d vxz.kh ued fuekZk dksnh gA ed l Z , pl h, y usbl tehu dsi ; kbj.kh; çkpykadk v/; ; u , d fo'kD l LFkku }kjk djokus dh bPNk dh ftl l s Hkfo"; eacMš l kš l KYV oDI Zdh fuekZk djuseafdl h çdkj dh i ; kbj.kh; l eL; k mRi l u u gkA mDr i kvhZus mijD v/; ; u dsfy, l h, l , el hvkjvkb] Hkkouxj

l s l ā dZ fd; kA dFkr LFky ds voykdu ds ckn oKkfud] l LFkku dsued o l enh j l k; u foHkx rFkk l enh tççkš kfxdh rFkk i kfjLFkfrdh foHkx }kjk l aDr #i l s dk; Z djus ea l ger gqA l h, l , el hvkjvkb rFkk ed l Z fgUnqrku l KYV fyfeVM] t; ij }kjk dkj gkus ij ifj; kst uk dk; Z çkjalk fd; k tk, xkA



## fcVuZl sfuEu l kM; e l KYV

2006-08 dsf}okf0d cfronu eamYy[k fd; k x; k Fkk fd ed lZ l gk; ekrk l KYV fjQkbujh fyfeVM] rnrhdkjhu tgk; sed l Zfglurku fyoj fyfeVM vi uh l KYV fjQkbujh ifjpkfyr djrk g\$ mudks fuEu l kM; e l KYV çks| kfxdh dk dk; Zfun'kZu nuk çkjHk fd; k x; k gA dk; Zfun'kZu ds nkjku mRi kfnr fuEu l kM; e l KYV dk fof'k'v foofj.k bl çdkj jgk& l kM; e DykjbM = 55-58%, i k/k'k = 42-45% rFkk vl; fojy rRo [kk] ued dsfy, vuq\$ ek=k eaFkA

dk; Zfun'kZu dh l Qyrk ds vk/kkj ij ed l ZHUL us vi usl Hkh [kk] mRi knukaefuEu l kM; e l KYV dk gh mi; kx djus dk fu.kZ fy; k g\$ ftl dh foUo ea l h, l vkbZvkj@l h, l, el hvkjvkb çks| kfxdh çkUM uke dsl kFk fc0h gksxA

ed l ZHUL usgekjsçk; kfxd l KYV QkeZeaHkh 0; ki kfjd Lrj ij fuEu l kM; e l KYV dk mRi knu djusdh bPNk 0; Dr dh gA rnuq kj l LFkku dsçk; kfxd l KYV QkeZea dkjusykbv cukusdh çf0; k py jgh gA

## dkjusykbv MhdEi kM çkMDV (CDP) ea l sl keku; rki eku ij i k/k'k dh çflr

l LFkku ea dk; jr vkj ,UM Mh (R & D) dk; Zk= ds QyLo#i] NaCl/KCl feJ {kkj ea l sl keku; rki eku ij i k/k'k; e DykjbM çklr djusfd çf0; k dk vkfo"dkj djusdk l ?ku ç; kl fd; k x; kA ; g feJ {kkj} (CDP) dkjusykbv {kkj dk i kuh dsl kFk fo?kvu djusl sçklr gksrk gA l keku; r% bl feJ {kkj dk i FkDdj.k xje yhfpx (hot leaching) çf0; k l sfd; k tkrk g\$ tks

vf/kd ek=k ea ÅtkZ [kpZ djrh g\$ vk\$ cgr T; knk (capital expenditure) /ku [kpZ djrh gA bu nksuka dfe; ka dks/; ku eaj [krsgq] pkj çdkj dh i FkDdj.k çf0; k fodfl r fd xbzgSftl eaNaCl vk\$ KCl {kkj ds HkkSrd vk\$ jkl k; fud xqk/keZeaik; stkusyksvarj dk mi; kx fd; k x; k gA çkjfhkd #i l sfd; sx, vH; kl mRi kgçj d g\$vk\$ cgr i çkusi j dk; Ztkjh gA

## i k/k'k; e dks ty ea?kykusdsfy, ty dh U; ure vko'; drk ij v/; ; u

bl v/; ; u dsfy, dokUve jkl k; f.kd x.kuk dsl kFk MP2 , oa CCSD(T) fof/k; ka dk mi; kx fd; k x; kA x.kukRed i fj.kke ; g çnf'kr djrk g\$fd pkj tyk.kq K<sup>+</sup>/Cl<sup>-</sup> ds foyk; d i FkDdr vk; u dks l kqk\$=d (prismatic) l jpuk eaLFk; h j [krsgA N% tyk.kqds l kFk Hkh KCl dk i FkDdj.k fn[kk; h i Mrk gA KCl ds tyh;

foy; u dk ruq dgy i jkorthZ vojDr Li DVRL dki h (ATRIS) v/; ; u }kjk ; g crk; k x; k g\$fd LFk; h l eng eaçR; d vk; u tkMh i kp ty v.kqka l sf?kjs gkrs gA K<sup>+</sup>(H<sub>2</sub>O)<sub>5</sub>Cl<sup>-</sup> (, lykbM Li DVRL dki h 1999, 53, 1601; t-dfe-fQth- 2001, 115, 2664)

## rhu i k0d rRoka l sl e) ued cukuk W/h, Q, l ½

ekuo 'kjhh dsfy, ued] mRd"V , oe-l Lrk l (e i k0d okgd ds#i eaegRoiwZgA tul k/kkj.k ea i k0d rRoka dsvHkko dks l k/kkj.k ued }kjk de fd; k tk l drk gA geus vk; kMhu] vk; ju rFkk ftad t\$ s vko'; d l (e i k0d rRoka l sued dks l e) cukusdsfy, , d uohure ç.kkyh fodfl r dh gA mDr Vh, Q, l ued ds i k0d rRoka dh fLFkjrk dk i jh{k.k fofHku okrkj.k , oe-

i fjfLFkfr; ka ea fd; k x; k gA ; s i k0d rRo fofHku okrkj.k dh pjel hek eaHkh ued eaLFkr i k; sx; A bl uohure ç.kkyh ij i V/V r\$ kj fd; k tk jgk gA bl h nkjku ued foHkx l sl LFkku }kjk cuk; sx; sFe<sup>+1</sup> i k0d rRoka l sl e) ued dh fLFkjrk dsckjseaçfri q"V çklr dh xbzgA



I h, I, el hvkj vkb dh I ekdfyr sop çfØ; k eamRi lu ftII e dh eW; of) rFkk vfr'kq ued mRi knu dsfy, vkl ouh mFPN"V ¼MLVhyj oLV½ dh mi; kfxrk ds I kFk mUur foyk; d çfØ; k

I YQV vKID i k/k'k cukrs I e; ] i kuh@I ephty ds I kFk dkbukbV dk fo?kVu gkrk gSvkj Bkl 'kk; kukbV vkj ekrn mRi lu gkrk gS tksdFYI; e Dykj kbM }kjk I YQV foghu fd; k tkrk gA bl çfØ; k dsnkj ku ftII e mRi lu gkrk gA geus ftII e dh, eku; k rFkk dkcZu MkubvKID kbM ½ed ½xZçfØ; k½çfØ; k djds, eku; e I YQV rFkk dSY'; e dkcZu cukus dh I blforrk dk v/; ; u fd; kA ç; kx'kkyk ds Lrj ij ½ fdxk cp½ çfØ; k djus ij 93% ftII e, eku; e I YQV ds I kFk ds dkcZu eai fjoFr gA bl rjg I sçklr dSY'; e dkcZu dk mi; kx djds fuLrki u }kjk puuk cuk; k

x; k vkj bl puus dk mi; kx dkcZu foghu i kuh ea ykbeLyjh cukuseaf; k x; kA vfr'kq Mg(OH)<sub>2</sub> rFkk CaCl<sub>2</sub> çklr djus ds fy, bl ykbeLyjh dh I YQV foghu 'kk; kukbV vB; çokgh ¼, UMyhdj ½ ds I kFk mi pfjr fd; k x; kA (I h, I vkbZvkj vkbi h, eMh, u, Q uæj 0233 NF 2008 i hl hVh I anHkZ uæj PCT/IN2010/000194) I ekarj fodkl ea ykbeLVku dh vko'; drk de djrs I e; I kMk, 'k ds I kFk, eku; e I YQV ds I g&mRi knu ds fy, , d mUur ed ½x&I h, I, el hvkj vkb çfØ; k fodfl r dh xbZgA

### fcVuZ I svfr'kq eXuhf'k; k

I LFku usi gysfj i kZfd; k gSfd I LFku ea vfr'kq eXuhf'k; k ¼kq rk > 99%½ cuk; k x; kA jhYDVjh fMohtu] I hthl hvkj vkbZ dydrk usbl eXuhf'k; k I s eXud kbV jhYDVjh cuk; k vkj crk; k fd 99% MgO xM usmRd"V i fj. kke fn; A (RUL > 1680°C)

bl ds I kFk gh vfr'kq eXuhf'k; k ea I seXuf'; e /kkrq mRi knu dh I blkouk dk ijh{k.k djus ds fy, eWY, DI VDI u, UM Okjehax fMohtu NML, te'knig ea Hkh bl dk eW; kdu fd; k x; kA, u, e, y uscrk; k fd] geus I h, I, el hvkj vkb ds MgO I i y (> 99%) dk fo'yØ.k fd; k vkj ml seXuhf'k; k /kkrqmRi knu dsfy, ; kx; i k; kA

### I ekdfyr çkSj kfxdh }kjk I YQV vKID i k/k'k

foxr 2006-08 dh fj i kZ e] fcVuZ ea I s I ekdfyr çkSj kfxdh }kjk I YQV vKID i k/k'k mojd dsmRi knu ds ckjs eamYy[k fd; k x; k gA ; g çkSj kfxdh ed I Z vkphZ u dfe dy buMLVht] pBubZdks gLrkafjr dh xbZ gA ; g i kVhZ dPN ds cM+j.k ea 1,00,000 Vhi h, {kerkokyk lykUV LFkfi r djus tk jgh gS tks ckn ea 3,00,000 Vhi h, Ldsy ij LFkfi r fd; k tk, xkA ns k ea i k/k'k kd mojd ka dh c<fh gBZekax rFkk fu; k dher dks utj ea j [krs gq Lonsh i k/k'k mRi lu dh rhoz vko'; drk egl dh xbZgA I LFku ds }kjk fodfl r] varjjk"Vh; i VUVhDr sop çfØ; k ds ckjs ea foHkuu jk"Vh; Lrj ij foLrr ppkZ dh xbZgA NMCC, Hkkjr I jdkj dsc; kl ka I s LFku dsc; kfxd I KYV OkeZed 0.75 Vhi hMh I YQV vKID i k/k'k dh ijh{k.k D; kjh dk lykUV LFkfi r djus dsfy, DST }kjk foUkh; I g; kx çklr gA ; g lykUV 0.75 Vhi hMh, eku; e I YQV

¼FCO xM½ rFkk 0.03 vfr'kq eXuhf'k; k dk Hkh mRi knu djsxkA ; g lykUV cM+i ekusi j funZ ku djus ds #i eaHkh I i/o/kk çnku djsxk rFkk m] kxdfeZ ka rFkk foUkh; I LFku ka ea çkSj kfxdh foLrrhdj.k ds ckj se an< foUokl fnyk; xkA

Lonskh i k/k'k çkSj kfxdh dks çkBI kfgR djus ds fy, gekjh rduhd ij vk/kfjr NMCC ds rRok/kku ea gekjh , d 3 Vhi hMh {kerkokyk sop lykUV ed I Z VKV dæhdYI fyfeVM] ehBki g ea DST] Hkkjr I jdkj dh vka'kd foUkh; I gk; I s PPP ¼Public, Private, Partnership & tul eng] futh] I ghkfxrk½ vk/kj LFkfi r fd; k tk jgk gA Vhi h, y ds vf/kdkfj; ka dks gekjs I KYV OkeZ ea bl çkSj kfxdh dk dk; Z fun'kZ I Qyrki d fn; k x; kA gky ea bl çkSj kfxdh dk gLrkarj.k, oe-yk; I UI djkj fd; k x; k gA



i k/k'k çkflr eaf) dsfy, l kç ck"i u nj c<kusij v/; ; u

gekjiwzfj i k/z eamYy[k fd; svuð kj] ykbe vkç pms dk dPph l kexh ds#i eami ; kx djds l YOv vkW i k/k'k (SOP) mRi knu djusdh uohu çfØ; k fodfl r dh xbzgA bl vfhkxe eadkbukbV fefJr ued eal s mRi knr 'kk; kukbV ds vñrenð eal s SOP , oamOP çkflr djusdsfy, 'kk; kukbV rFkk E; jv vkW i k/k'k (MOP) dksmi pfjr fd; k tkrk gA

; g çfØ; k bl [kch l s fodfl r dh xbz gsf t l l s l gmRi knr nð dksl rr l q ærrk l si q%pfØr fd; k tk l drk gA bl h nkç ku SEL dsck"i u dh xfr c<kusds fy, jat d dk mi ; kx djuk mfpr l e>k x; kA gfjr jat d ¼nøkj, l hM xhu oh, ½ dk mi ; kx djusij ok"i u nj ea 10-15% of) i kbZxbZvkç i wkZfØ; k eaj at d dh deh cgr de ek=k eai kbZxbA jat d dh deh nij djus eafFkk vf/k'kk. k {kerk T; knk gksos sjat d dsckj sea ç; kxkRed l a ksku dk; Ztkjh gA

BR-s gfjr ckehu vfhkdeBd dk l kM; e Dykj kbM jfgr l nð.k l sfuekZ k

bl l fFku usi gysgh 2:1 l kM; e ckekbM % l kM; e ckeV tksnfor ckehu gç ml scukusdh 'khr çfØ; k dk , dkf/kdkj çkflr fd; k gA bl fof/k earhç.k ckehu dh dkfLVd l kMk ds l kFk vfhkdeBd; k dj k nrsgSrrt 'pkr 4:1-5:1 ckekbM % ckeV vuq kr dks i q% Dykj hu vkç dkfLVd l kMk l svk l hdr dj rsgft l l s 2:1 vuq kr

dk gfjr ckehu çkflr gkrk gA bl çfØ; k }kj k ckehu dh vfhkdkjd {kerk de gks tkrh gA bl çde ea mi & mRi kn ued gA rnuð kj efcu d {k eavk l h dç . k dh fo | r jkl k; fud çfØ; k dh xbz ft l l s NaCl dh v'kq) nij dh xbA

i j kbVksl tkby ckekbM

i j k&ukbVks/ky; q %i h, uVh eal sgfjr ckehu %ckehu ea l srjr mRi knr 2:1 NaBr-NaBrO<sub>3</sub> ½ dk mi ; kx djds 'kq) i h&ukbVksl tkby ckekbM mRi knr djusdh fof/k dks mlur fd; k x; kA dkcZu VVr Dykj kbM , d vkn' l z foyk; d ds#i eai gpuk x; k D; f d bl l sçrfØ; k dk LQfvdhdj . k Hkh fd; k tk l dka bl fof/k }kj k çr çp ea 250-300 xk 98% 'kq) PNBB rFkk PNT l s l ef) ekrnð Hkh feykA vo'kð mRi kn rFkk v'kq) ; ka dks vxyh çp eal jy i fjpkyu eai q%pfØr fd; k x; kA

vkBohackj i q%pØ.k ds var eafoyk; d dksekrnð l s vyx fd; k x; k vkç PNT çkflr djusdsfy, vo'kð dk fuokl-fuL; nu fd; k x; kA PNT dsfuL; nu dsckn cps vo'kð eapNT rFkk PNBBr ds l kFk ckehuV/M v'kq) ; kç (NO<sub>2</sub>-Ar-CHBr<sub>2</sub>) i kbZxbA bu v'kq) ; ka dks i q%PNT rFkk PNBBr ea i fjo fr r fd; k x; k vkç i q%mi ; kx djus; kx; mRi kn çkflr fd; k x; kA l qkç dsmRi lu fof/k }kj k dç mi t+rFkk ckehu i jek. kqn {krk Øe'k 96% rFkk 90% i kbZxbA

2:1 ckekbM&ckeV rFkk vk; kMkbM&vk; kMv vfhkdeBdka ds l kFk vkçyQhu dh fol hyhu fØ; kRedrk dk rnyukRed v/; ; u

rnyukRed eV; kZu ds fy, vkçyQhu l s &gykfeFkkby bFkj vkç ' &gyks , l hvV çdkj ds gykqbMuka dk 2:1 vEy o x XO<sub>3</sub> ; kç }kj k l a yð . k fd; k x; kA çk; kfxd #i l s mPpre gçyktu i jek. kq çHkkfodr mi ; Ør dk; Z dsfy, 97% Br BrO<sub>3</sub> rFkk 93% I rO<sub>3</sub> ds fy, i kbZ xbA mDr vfhkdeBd jkst vkDI kbM ds l a yð . k gçqHkh l okk i k; k x; kA I rO<sub>3</sub> vfhkdeBd vkYdhu rFkk gçyks , l hvV l a yð . k dh

fol hyhu fØ; kRedrk ds fy, mi ; Ør jh, tUV i k; k x; kA ; | fi pkydk l rFkk VRUI LVhychu dh fol hyhu fØ; kRedrk ds fy, Br BrO<sub>3</sub> çHkkoh i k; k x; kA 2:1 I rO<sub>3</sub> dk mi ; kx djds vk; kMkfeFkkby }kj k fl Vksyky eal s, d gh çfØ; k fodfl r dh xbz vkç 82% mi t+çkflr dh xbA (fl Ufks dE; q 2010, 40 3233)



BR O- gfjr ckehu ea l s0; i i lu , d uohu vkDI hMkbuhx , tUV

Br BrO<sub>3</sub> ds 2:1 v.kq vuq kroky gfjr ckehu dk nks vkDI hMkbuhx , tUV ea i fjoz fd; k x; kA , d] Br BrO<sub>3</sub> = 1:3.5 rFkk n i jse 1:8 vuq kr FkA i gys, tUV dk mi ; kx Fkhvksy vkDI hMS ku dsfy, rFkk n i j s dk I YQkbM rFkk vkYdkgky vkDI hMS ku dsfy, mi ; kx fd; k x; kA Fkhvksy dk I YQkbM fofgu vkDI hMS ku ea Fkhvksy rFkk BrO<sub>3</sub> dh 6:1 v.kq vuq kr ds I kFk mPp mi t+ feyhA tcf d I YQkbM rFkk catk b d f}rh; vkYdkgky ds vu i h I YQkDI kbM rFkk , YMgkbMI @

dhVku- dks BrO<sub>3</sub> ds 3:1 v.kq vuq kr ds I kFk I Qyrki d d fy; k x; kA ; s vuq kr BrO<sub>3</sub> dh I j k furd U; ure vko' ; drk ds vu i gA 0.30°C i j i nkFk dsvk/kkj i j H<sup>+</sup> rFkk Br ds mRcj .k ek=k ds I kFk cfrfØ; k çkj bk dh x bA n i j k jh, tUV ea i gys l sgh I ekfo"V FkA mi ; kx eafy, x, jh, tUV dk i u% mRi knu , oai u% mi ; kx dk Hkh fun' ku fd; k x; kA bUM- bat- d- fjl - 2010, 49, 1236; 1241½

vkSj kfxd ; fuVka@jKT; , tful ; ka dks çnku dh x bZ rduhdh I ok, j

ed I ZI kakh buMLVht fyfeVM] I kakh ije] dPN dsfy, LFky p; u I cakh çkFked I o k.k

I kakh buMLVht foÜo dk I cl scMk I heW fofuekrk gS tks cfrfnu yxHkx 8000 Vu I heW dk mRi knu djrk gA bl i kVhZusi ; ty rFkk çfØ; k ty mRi knu dsfy, , d cgfo/k çHkkoh ful; nu lykUV (MED) LFkfi r fd; k gA bl lykUV ds 300 e<sup>3</sup> çf?k. V k i fjpkyu ds n k j ku 50000-55000 i h i h, e VhMh, I okyk uedhu ty mRi knr gkrk gA mDr I heW lykUV rFkk MED ; fuV [kkjks Øhd ds i kl fLFkr gS t g k f u j r j Tokj ty dk çokg jgrk gA I j dkj usbl i kVhZ dks [kkjks Øhd ds i kl

dPN ftys ds vdjh xkp dh 1104 , dj catj tehu mRi knu dsfy, nh gS vkj mlgkus I j dkj }kj k forfjr tehu dh ued mRi knu dsfy, ; kx; rk eW; kadu djus grq rduhdh I gk; rk çklr djus ds fy, I h, I , el hvkj vkb I sl a dZfd; kA I h, I , el hvkj vkb ds o k k fudka us I k j ued mRi knu dsfy, LFky dh ; kx; rk dk eW; kadu djus dsfy, LFky dk çkFked I o k.k fd; k rFkk foLr r f j i k V Z , oe-çLrko i kVhZ dks Hksts x, A

ed I ZiVy , uthZfyfeVM] epbz dks I k j ued mRi knu dsfy, vkj vksvLohdk; Z ty ds mi ; kx dsfy, rduhdh I ok, j

ed I ZiVy , uthZfyfeVM] epbz xqtjkr ds vejy h ftys d st k j k ckn rgl hy dsy d k k i j xkp ds i kl 660 mw/?k/k dh {kerkokys nks dksy Qk; jM i koj lykUV LFkfi r djus tk jgk gA ; g i kVhZ I ephty ds foyo. khdj .k dsfy, vkj vkslykUV Hkh LFkfi r djus dk vk; kst u dj jgh gA vi s k k dh tkrh gS fd foyo. khdj .k çfØ; k ds n k j ku yxHkx 5.5-6° Be ?kuRookyk ckbv vLohdr 750 e<sup>3</sup>@?k/k gks kA i kVhZ bl vkj vks

vLohdk; Z ty dk I k j ued mRi knu ea djus dh I k k k ouk vka dk mi ; kx djuk pkgrh gA bl vLohdk; Z ty ds mi ; kx }kj k ued mRi knu dk 0; ol k; djus kys m | edrk < k usea i kVhZ dh fo' k d bPNk gA i kVhZ }kj k vuq k k djus i j gekj s nks o k k fudka us vf/kdkfj; ka ds I kFk Rofjr fopkj grq çLrk for LFky i j eykdkr dh vkj foLr r i j ke' k çLrko i kVhZ dks Hksts k x; kA



ed l ZHSL, t; ij }kjk l kklj l jkøj l sutñhd 45 , dM+foHkkfr djupkysdM eal s, df=r feVh dsueuka dk fo'yô.k

; g fj i kZfd; k x; k gSfd ed l Zl kklj l KYV fyfeVM] tksHSL dk vupku vkfJr gS ogj ckbu dsl æg dsfy, dM cukus dk vk; kst u dj jgk gA bl gsrq dsfy, mlugkaul kklj l jkøj dsfudV 45 , dj tehu dk p; u fd; k gA ckbu ds var%L=0.k nj tkpus dsfy, dñ uh

feVh dk i jh{k.k djuk pkgrh gA feVh ds 15 ueuka ds fo'yô.k l s Kkr gupk fd ; g feVh e.e; çdkj dh gS ftl eal; ure fj l u nj i k; k x; k gA vr% dM fuekz k ds fy, p; fur {ks= vPNk gA

l kMk , 'k eaŋykykbM dk de gkuk

dh; k dh ekxMh l KYV oDI Zds l g; ks l sŋykykbM dh ek=k dks U; ure djd s rduhd fodfl r dh gA Qst deLVh ds vk/kkj ij dñ çfØ; k, afodfl r dh xbvksj

l kMk , 'k mRi kn ea90% l sT; knk ŋykykbM vvx djuk l lko gupkA

## fo'yô.k l ok, j vkj fof/k fodkl

o0Z2002 eafo'yôd foKku foHkkx ds varxñ dññhdñ midj.k l fo/kk dk l tu gupk ftl ea l Hkh eq; midj.kka dks , d gh txg ij j [kk x; k ftl l s l Hkh mi ; kxdrkz/ka dks l eku vol j feyA bl ds xBu ds i 'pkr-l l Fkku dh vkurfjd i fj; kst ukvka, oaHkqrku ds vk/kkj ij ckgjh mi ; kxdrkz/ka ds ueus fo'yô.k gsrq fo'yôd vkj çkS) d vñknku çnku djrk gA bl dh

'k#vkr dñ mi dj .kka l sgPZFkh i fj.kke Lo#i orëku ea 31 eq; midj.k l l Fkku ea ekstñ gA l efiñ oKkfud rFkk rduhdh fo'kôKka dk , d ny bu mi dj.kka dh ns[kHkky vkj mi ; ks ds fy, dk; Z dj cgrj fo'yôd fof/k; ka dk fodkl djus ds l kFk l kFk orëku ea ekstñ fof/k; kadkscgrj cukuseayxk gupk gA

l enh 'kôky ds ?kVdka dh çOLFkk i gpku dsfy, i koMj XRD dk mi ; ks

l v[ks 'kôky ds d.kka l s ÅtkZ çkflr rFkk [kkn ds #i ea bl dh jk[k dh mi ; kxrk i rk yxkus dsfy, l l Fkku ea çfØ; k vuq ųkku py jgk gA bl ds ?kVdka dh çOLFkk i gpku dsfy, i koMj XRD fof/k cukbzxbA ?kVdka dh

çOLFkk pks/h dh rhork l kUnrk l j puk vkj vkf.od vo'kkô.k xqkkad dh jSdaç l kfgR; eafn, x, ekuka ds vk/kkj ij fd; k x; k Fkka rhork jSdaç ç; kxkRed #i l s dh tkrh gsvksj l Ei wkZ l kUnrk ij j fidx vk/kkfj r gA

i nkFkZ xqk fp=.k gsrq VMLe'ku byDVku ekbØk dks h ¼/hbz e%

j tr l d pu jstñ

j tr l d pu thok.kup'kd gkus ds dkj .k egRo çklr dj jgk gA j tr & dks/M i ksyh foukby , ydkgky ds ueus dk fo'yô.k fd; k x; kA TEM vkj STEM çfrfcll ea

dkys/kCcsdk i k; k tkuk j tr dh vkj l Ung djokrs gS ftudh i qV STEM-EDS ekufp=.k l sgPZgA

ehl kd j ñkh i kj l i nkFkZ dh tkp

PEG-20,000 ¼ j QDVV½ dh mi l Fkfr ea l kM; e fl yhdV l s SBA-15 rjg dh fetki kj l fl fydk

l d yôr dh xbA

uñki nkFkZ dh tkp

Vhbz e dh l gk; rk l s uñki nkFkZ dh tkp dh xbA

mngj .k CeO2 uñksD; ñ vkj Au-Pd uñks i kVhZdyA



## od kbdYI dh tkp

tyh; ek/; e ea l jQDVWV ds feJ.k l s fufeh  
od kbdYI dk TEM }kjk i jh{k.k dj cfrfca fy, x, A

TEM fxM ds Åij ueus dks j [kdj jkrHkj l l[kus i j  
cfrfca fy; k x; kA

## tB Mhty vls thok'e Mhty dsdkfy[k dh rgyuk

tB Mhty (B100) vls thok'e Mhty pfyr okgu ds  
i kbi l s, d l gk; d ; U= dh enn l s dkfy[k dksbDVBk  
dj TEM rLohj syh xbA de exuhfQd's ku ij d.k

xskydkj fn [kkbZfn, tcf d mPp exuhfQd's ku l sl; kt  
ds tS h l l el j puk fn [kh ftl eavUrj i j r xkfQu ds  
l eku gA

## byDVWU ekbØkLdki }kjk i nkFkkZ dk xqk fp=.k

i ksyh YQku f>Yyh dsØk l vuHkkxh; tkp

ty dhVk.k kksku dsfy, l h, l , el hvkjvkb uspi Vh  
pknj l eku vls [kks[kyh Qkbcj l eku f>Yyh fodfl r  
dj ml scMsi eksus i j cukus i j dk; Zfd; kA rduhdh  
tkudkj dh l u~2010 ea ykbl l fn; k x; kA f>Yyh  
fuekZ k cfo; k eal l e i f jorZu dj fNnz l j puk vls fNnz

vkdj ea i f jorZu dks n[kuk t#jh gA f>Yyh dk bl  
rjg dk v/; ; u TEM }kjk fd; kA rst pkdwl svuHkkx  
dkVk x; kA , yfueh; e LVc i j ueus dks [kMk j [kdj  
[kMh ukyh cukbZxbA l kus l syfi r ueus dh Nfc yh  
xbA

## VkbVfu; e MkbvkDI kbM uSksV; e dh tkp

fo|qrj l k; u fof/k }kjk VkbVfu; e ds Åij  
VkbVfu; e MkbvkDI kbM uSks V; e fodfl r dj

ml dk cfrfca fy; k x; kA

## byDVkSMi kftVM i klyh, syhyhu

fo|qrj l k; u fud fuekZk eavkl kuh vls pkyd gkusdh  
otg l si klyh, syhyhu dk 0; ki d v/; ; u fd; k x; k gA

xQkbV l rg i j fo|qrj l k; u fud l ayfOr dj Nfc yh  
xbZft l eahkx l j puk i kbZxbA

## Øk; ks i fjLFkfr eavpy i klyhej fQYe dh Nfc

vkrfjd l j puk ea Øk; k&YDpj dks fn[kkus ea

Øk; k&QD'ks ku l gk; d gA

## ekQyh ds i kks vls cht dk i jh{k.k

l kekl; vls l Øfer ekQyh i kksdsueusdh SEM Nfc

}kjk tkp dh xbA

## LoPN fy [kkbZkys pkmI eaYDpj dh tkp %byDVku fdj. kka l sfo'yØ.k

l LFkku }kjk fodfl r LoPN fy [kkbZkys pkmI dk  
LdSuax byDVku ekbØkLdki }kjk YDpj dsforj.k dk  
i jh{k.k fd; k x; kA , d Hkxj i nkFkZeaYDpj dh yEckbZ  
ruko dh l j fkr l hek dks de djrh gA dlnz ds l ehi  
YDpj dk ?kuRo i j f/k dh rgyuk eaT; knk gS tks ; g

n'kkZk gSfd l l[kusdh cfo; k dsnks ku YDpj fodfl r  
gq/kA vfu; fer <x l spus x, YDpj vls l rg dk  
EDAX fo'yØ.k l eku rRoka dh j puk fn[kkrk gA  
bl fy, j puk fofo/krkvka dk YDpj ea dkbZ l EHkfor  
dkj.k ughagA

## , Vksfed QkL ZekbØkLdki }kjk l rg dk xqk fp=.k

fQYe dh l rg dh cukoV rFkk mPp foHknu i j vkoj.k  
tkuusdsfy, AFM vR; r mi ; kxh gA l LFkku eacukbZ  
xbZ vkj vks efcu ds i ksyh YQku vkoj.k rFkk  
i ksyh, ekbM {kkj vLohdfr vkoj.k dh cukoV i j

v/; ; u fd; k x; kA ; sv/; ; u l rg cukoV ea l l[kj  
djusdsfy, Hkfo"; ds l l kksku dh fn'kk fu/kkZj r djus  
eami ; kxh gA





## Bkl volFkk NMR }kjk x\$ Hk.Mkj.k inkFkZ dh tkp

I dyd.k ds n\$ku I fD; dkcZu fefJr djus I s /kkq&dkcfud <kps(Cu-BTC) dh x\$ Hk.Mkj.k {kerk c<rh gA I fD; dkcZu dh volFkk dks I e>usdsfy, Bkl &volFkk NMR v/; ; u fd; k x; kA inkFkZ ea ij kexufVd (Cu<sup>+</sup>) Li DVe vf/kxg.k çk/kdky dks i fjoFr djrk g\$vk\$ çfr/ofu ç; Dr dj <sup>13</sup>C Li DVk çkIr fd, vk\$ vYi dky eadbfOJke&foyEc Ld\$u fd, x, A dkcZu fefJr Cu-BTC eadspkj eal snksvuupknka dk pkMkbZg\$uk <sup>13</sup>C NMR n'kkrk g\$ ft I I s dkcZu ?kVd

dh ijLiJ fD; k dk d\$'k gkrk gA dny Cu-BTC dk Bkl &volFkk NMR ; g n'kkrk g\$fd ty ds dN v.kq xgk dsl kFk I kFk Cu dsl kFk Hkh fyIr gA nksukavuupknka dh rho\$rk eadeh g\$uk ; g I d\$ n\$rk g\$fd dkcZu feJ.k djus ij dN i kuh dsv.kqfoLFkfi r gk\$tkrsg\$ ft I dh i q'V rki eku fo' yd.k I sHkh g\$g\$ 3KHZ MAS vkofr }kjk i rk pyk fd 'H dschp njh T; knk g\$tk\$ i nkFkZ ds >j>j\$ u dk ifj.kke gA 'H Bkl volFkk NMR dk mi ; kx >j>jk i nkFkZ dk vkdyu djuseami ; kxh gA

## ED f>Yyh e\$MRI }kjk çl kj v/; ; u

vk; u vknku&çnku vk; uk\$ ds çl kj e\$; ij fuHk\$ djrk gA /kuk; u ukQhvku e\$cu ij çk/k\$u rFkk vU; /kuk; uk\$dk vknkuçnku n\$kusdsfy, v/; ; u 'k\$ fd; k

x; kA i) fr eku; gkus ij I h, I, el hvkj vkb dh /kuk; u rFkk \_\_.kk; u blVj ikyhej e\$cu ij v/; ; u foLrr fd; k tk, xkA

## vk\$ kfxd mri kn 1/4lykjbM fu"dkl u çfD; k\$ ea 1/4lykjbM dk vk; u Dk\$V/k\$Qh }kjk fu/kkj.k

vfr 1/4lykjbM ; Dr ty vkj vksrduhd I smi pfjr djrsl e; mri uu vkj vksrduhd ty ea 1/4lykjbM dh ek=k dk vkdyu djusdsfy, , d fof/k fodfl r dh xba e\$VDI vLFkj gkusdsdkj.k bl eavo/kkj.k I e; dks ydj dN I eL; k FkA geus fofHku e\$VDI 1/4 k\$M; e dkcZu\$ I k\$M; e ck; dkcZu\$ vk\$ I k\$M; e

DykjbM\$ ea 1/4lykjbM Kkr djus dh ekud fof/k fodfl r dh vk\$ Dk\$V/k\$ke dks pykdj ; g i k; k fd fHku e\$VDI dk dkbZg\$ {k\$ ughagA 500°C ij ueus dks, d fnu dsfy, xje djus ij ogh vo/kkj.k I e; 1/4.71 feuV\$ i k; k vk\$ ueu\$adk fo' yd.k fd; kA

## , DI &js 1/4lykjd \$I Li DVkehVj }kjk rRok\$dk i jh{k.k

Bkl i nkFkZ e\$ rRok\$ ds i jh{k.k dsfy, XRF, d mfpr , oa cg\$çkh rduhd gA XRF ç.kkyh }kjk rRok\$ dk xqkkRed , oaek=kRed fo' yd.k I Vhd #i I s gkrk gA fofHku çdkj ds ueua t\$ s ckDI kbV I Mhe\$V Dy\$ I eqh' k\$ky feV\$ vkfn dk fo' yd.k fd; k x; kA PPM Lrj I sydj çfr'kr rd ; k\$; vk\$ fo'ol uh; i fj.kke

çkIr fd, x, A feV\$ h e\$fo\$Dr Hkjh /kkq\$adk vkdyu fd; k x; kA gky gh ea 1/4lykjbM fu"dkl u jsthu dk bl dh fofHku pj.kkae Na, Al, Ca, F vkfn dk i jh{k.k fd; k x; k ft I s bl dh çfD; k dks cgrj I e>k tk I dA

## rRo fo' yd.k dsfy, ; q\$er lykTek Li DVkQ\$V/kehVj

foy; u ea /kkq ek=k fu/kkj.k ds I kFk&I kFk I YQJ] QkLQkj I I fl fydku] vkl \$ud ds(ppm/ppb) ek=kRed fo' yd.k dsfy, ; q\$er lykTek Li DVk\$efr, d I qe rduhd gA fofHku I k\$ka I s çkIr ueus [kkl rk\$ ij i ; kbj.k I eq ds ueus ds fo' yd.k ea bl dk 0; ki d mi ; kx gq\$ gA Hkjh fo\$Dr /kkqdsvk; ukadh fuxj kuh

vfhk\$D; kvkaevk; ukadh yhp\$ ft ; k\$ybV eavk; uk\$ ds vknku&çnku] QkekZ ea /kkqv'kq) o t\$od r\$ ea /kkqdsçHko feeh rRo fo' yd.k] t\$od i nkFkZ e\$ i k\$D rRo dh mi fLFkr@vuq fLFkr vk\$ i kuh dh xqko\$kk dk i jh{k.k fd; k x; kA bl çdkj ds fo' yd.k ea ueus cukus ds fHku rjhd\$adk vuq; kx fd; k x; kA



i k8ks dsfodkl fu; U=d ds i FkDdj .k dsfy, fof/k

RP-HPLC ; U= dk mi ; ks dj fofHkUu i k8ks dsfodkl fu; U=d ds fy, fof/k fodfl r dh xbA 150 fefe yEckb] 4.6 fefe 0; kl vks suM d.k vkdjokysLuna C18 Lrhlk dk fLFkj pj .k ds#i eabLrky fd; k x; kA , I hVksukbVrbby ty dkspfyr ds#i eabLrky fd; k x; kA I Hkh ?kVdka 1/4xCcjfyd , fl M dks NkMdj 1/2 dk

256 nm dh rjx ij Li DVr fy; k x; kA Qjkl hye tSy xBu ds vkdyu ds fy, fof/k fodfl r dh xbA Qjkl hye , d i klyh , djsyhd vEy vk/kkfjr i klyhej gs ftl ea Fe<sup>3+</sup> gkrk gA tSy fuekZk ds I kFk bl dh thok. kj kskh xqk gS ftl dk vkdyu HPLC-GPC c. kkyh I sfid; k x; kA

ESI-MS ds mi ; ks I s fLFkjrk fLFkjkd eki

K<sup>+</sup> vks Na<sup>+</sup> ds I kFk eDk kbdyhd vk; ukQkj ds fLFkjkd eki usdsfy, ESI-MS fof/k dk mi ; ks fd; kA vkrfjd ekudks dk mi ; ks dj] bl dk; Z ea /kuk; uhdj .k {kerk vks vk; ukQkj ds/kkrqI dyu dk

ESI-MS Li DVr I s fLFkjkd i k; kA I kfgR; eafn, x, I ehdj .k ds fgl kc I smi jkDr MkVk dk mi ; ks dj fLFkjkd dh x.kuk dh xbA K<sup>+</sup> ds I kFk vU; pOh; vk; ukQkj dh Hkh bl h rjg fLFkjkd Kkr dh xbA

fofHkUu mRi knka ea ueh fo' yD. k

dky&fo' kj dh I gk; rk I sgkbMksyl kbV] tD Mhty] vk; fud no vkfn eaueh i jh{k. k fd, x, A bu fo' yD. kka

eaI sdN dsfy, ekstmk rjhdkaeal d kksku vko'; d Fkka

tyh; ek/; e ea ukbV&ukbVrbM vks QkLOV dk fo' yD. k

qlyksbl tD' ku fo' yD (FIA, 5000, Qk Tecator) ; U= dh enn I s ukbV&ukbVrbM vks QkLOV fo' yD. k fd; k x; kA I d wkZ NO<sub>2</sub><sup>-</sup> NO<sub>3</sub> Kkr djusdsfy, fof/k ea I d kksku fd; k x; k vks I enhty eadpy NO<sub>2</sub><sup>-</sup> dks Kkr

djusdsfy, okLrfod yo. krk ydj dshc ku fd; k x; kA ekstmk fof/k ea I d kksku dj I d wkZ QkLOV vks vkFkd QkLOV dks Hkh bl ; a I s Kkr fd; k x; kA bl I d kks/kr fof/k I suenukadh cMh I d ; k fo' yD. r dh xbA

## vdkcđud i nkFkZ , oe~mRçj .k

mRçj .k vkš vf/k'kkÖ .k jkl k; fud m | kxkadscđ[k foÖ; gA l h, l , el hvkjvkb bl {ks= ea n'kkCnh l s vf/kd l e; l s'kksk dj jgh gA bu çfof/k; kadsew Kku dh of) rFkk m | kxka l s l g; kxu eġ mīs ; kadh çkflr grq i nkFkZ@çfof/k dsfodkl eageusjkekpd ; kxнку fd; k gA foHkUu çdkj ds i nkFkZ tš sfd] enġ ft; ksykbV l rgh i nkFkZ ehl kšNnh /kkqrġ ady rFkk vkDI kbM /kkqr ušks d .k rFkk dkcZ cukus rFkk mudsmRçj .k ¼ ekx] foÖekx] l ā kš/kr foÖekxh l ekx] Qkš/ks rFkk voye½ vkš vf/k'kkÖ .k ds mi ; kx eā gA vkšf/k] l ūe j l k; u] dfo j l k; u rFkk l qā k m | kxkaeāfo'kÖ mi ; kx dh īf"V

l š mRçj .k eġ gkbMkQkjeyhdj .k] vl efer i fġorZ l p; fur vkDI hdj .k] l eko; ou] l ākuu rFkk vi dÖZk vfHkfÖ; k; adh xba vf/k'kkÖ .k eġ vkDI ht u kbVkt u foyxu] Vsyxš eāco dh of) ] ūywxš l s co<sub>2</sub> dh çkflr] gkbMkt u Hkš/kj .k rFkk ehFku dh p; fur i ūçkflr i j 'kksk dk; Zgksjgk gA bu i nkFkZ l ā yÖ .k dh vnHkq {kerk bu egroi wkZ {ks=kads; kxнку l sey [kkrh gš tksmPp bā DVokys varjjk"Vh; tužykarFkk i š/ks l s l j f {kr fd; sx; A bl l ā {klr Hkfiedk dsl kFk 2008-10 dk 'kkskdk; ZçLrġ gA

### i nkFkZ

vl rgh LDH dk l ā yÖ .k % , d l j y f} i nh vfHkxe

LDH vk; fud l rgh ; kšxd gkrs gāftuea /kukoš'kr gkbMkDI kbM i j rsvkš vkarfj d l rga \_\_.kk; ukal sHkjh gkrrh gA bluga l keU; l ū= [M<sup>2+</sup><sub>(1-x)</sub> M<sup>3+</sup><sub>x</sub>(OH)<sub>2</sub>]<sub>n</sub><sup>-</sup> x/n .mH<sub>2</sub>O, l sÖ; Dr fd; k tkrk gš tgkaM<sup>2+</sup> vkš M<sup>3+</sup> f} rFkk f=&l ā ksth /kkqrqvk; u gāvkš çġ kbV tš si jrkaea vkšVkgM/y fLFkr eagkrs gāvkš A<sup>-</sup> tyh; \_\_.kk; u gA gky ds mi ; kxkaeāçdkZ d ušks l ā kVdkarFkk l j puvka dsfy, vl rgh LDH dh ekx gšftl eā ušks i jrka dh ekv/bžyxHkx 1 l s s ušksehv j gksD; kīd muea uohu Hkšrd rFkk jkl k; fud xqk gkrs gA vl; vdkcđud \_\_.kk; ukadh rgyuk eāukbVš ; ġr LDH eāvi 'kYdu T; knk gkrk gš gkykīd bl ds, d i n l ā yÖ .k eāvarj l rgkaeādkckš/ dh v'kġ) jgrh gA geusvHkh ukbVš ; ġr NiAl/CoAl LDH fcuk dkckš/ v'kġ) ds, d i n

eacuk; k gšftl eāKkr fof/k l sgDI kehFkhfyu VŠ/kehu dk ty fo?kVu fd; k x; k tgk rki Ökār d FkA bu LDH dks l Qyrki mD ty eā mPp n'kkvka eā vl rgh fd; k x; k ftl eāQkjekek bM eāi wkZ vl rgu i k; k x; kA AFM us ml h rjg ds d .k vkdkj@i fġeki ds l kFk mruk gh vi 'kYdu fcuk ek/; e ds çHkko ds fn[kk; k tçd bl dsfo#) i ū%LVš usek/; e i j dkQh fuHkġ rk crk; hA QkLOš/ xg.k v/; ; u us fn[kk; k fd Kkr vl ākfi r LDH dh rgyuk eābu i nkFkZ eā mPp vk; u mġke {kerk gA mDr fof/k l suk bVš/ cukus dh fof/k dk ; g çFke çronu gA tyh; , oā dkcđud ek/; e eā l Qy LDH dk vl rgu] l onh QYekġ l ā kVd i šftx vkš de ek=k eā p; fur gkfudj \_\_.kk; ukal dks de l kār k l svyx d j us dsfy, mi ; kxh fodYi gA

### Co-Al-LDH dk rki h; vi ?kVu % jh< l j p ukokys i mōrhZ vkDI kbM dh i gpk u

Co-Al-CO<sub>3</sub><sup>2-</sup> LDH ds 3R<sub>1</sub> i kyhVkb i dsm"eh; vi ?kVu i Fkka dkš Hkšrd j l k; u rduhdġ foHkUu rki XRD, UV-vis SEM rFkk l ū kār d DIFFaX vuġj .k j kjk l e>k x; kA LDH 250° l s dsuhs vi ?kVr gkdj jh< l j p uk nrk gA vi ?kVu l si gys, d ek/; fed l j p uk

curh gš ftl eā /kkqr gkbMkDI kbM c&v{k l s fu; fer LVšd gkrk gšfdarġ l rga vukorhZ gkrrh gA ; g l j p uk blol ZgkĀ l vkDI dkMā tš h gA Vki kjkl k; fud l ā k ds dkj .k ; g jh< l j p uk jh<+cukus ds fy; s t#jh ek/; fed gA ¼cy- ešfj- l k-33 (2010) 319½

## LDH ea l j pukRed fl f kksu ds#i ea/krqvkDI kbM ijr

LDH ea/krqgkbM DI kbM ijr kadk ; g i s/uz .kk; uka dsek/; e l sgkrk gA l YQV vk; u dsekeysea C<sub>3</sub> v f kka 1/5-o cdk l s Hkh 1/2 l s vlrfzV gkrk gs tks c&v{k ds l ekurj gkrk gA l YQV vk; u dsekeysea i kuh dsl kfk etcir gkbMstu cdk cukrk gs vkj rki rFk vo{ki .k pH ds vk/kkj ij ty; kstu xksys dks foHkUu i fj .kke ea c<krk gA futy u dsnj ku vlri j r {ks= ea i klyhV kbi cuus ds fy; s dbz rF; gks l drs gA bl ga foHkUu rki XRD rFk DIFFax vuplj .k l s tkpk x; kA /krq gkbM DI kbM dh ijr "l j pukRed fl f kksu" t s k 0; ogkj djrh g\$ vkj i klyhV kbi ds j kgek gMy rFk Ovdks kh; l efefr; ka ea vlri f jorU] Øfed ijr ka

( $\pm 1/3$ ,  $\pm 2/3$ ) dsl [r LFkkukUrj .k l } ab lyu ds, d nlt js dh rgyuk ej gkrk gA dbz l blkkoukvka ea l s bu LFkkukUrj .kka dks puk x; k] D; kfd ; g qR; d ijr ds l efer rRoka dsl a ks dks cuk; sj [krk gs vkj ml l s fØLVy dh QkM l efer vlri rg i f jorU ea l j f {kr jgrh gA LDH dsmRØe.kh; futy u l sl keU; rki ds ikl 1/30-60° l } ; s i f jorU l j y gks tks g\$ ftl ea vlri j r {ks= dsufØ) LFkku l si kuh fudy r k@?kq rk gA bl l j pukRed fl f kksu vfHkxe dks vud Bk ka dh fØLVy l efer dh Hkfo"; ok.kh ds fy; smi ; ks fd; k tk l drk gA 1/4t- , ukxZ vkYx- dfe- 636 (2010) 2658 1/2

## cggyd l j vkVdks ds fy; s usuksenk

Hkkrh; emy dh cdkukbV enk l } cggyd enk usuks l j vkVdks ds vkadMs , oe- tkudkj h gsrq l h, l , el hvkj vkb eafodfl r usuksenk ds; ksx , oe- tkp gsrq , d v/; ; u fd; k x; kA bl v/; ; u ea l q xrd dsfcuk rFk l kfk ea ukbyu] PC rFk PET] rhu vyx&vyx usuksenk vka dsl kfk 3 rFk 5% Hkkr ds vuq kr eafeyk; sx; A ; suemusvi kj n' khzi k; sx; sftuea ukbyu dsl kfk i hyki u] PC dsl kfk Hkkr ki u rFk PET

dsl kfk xgykch jax jgkA bu ea l h, l , el hvkj vkb usuks enk dk q; ks ukbyu dsl kfk mi ; qR gSft l ea qfr' kr c<kbzegRo i wkZ<ak l sc<hA bl l s; g Hkh i rk pyk fd nh?kZj .k ds qfr' kr c<kus ds fy; s usuksenk dh mPprj ek=k dh t#j r gA vPNs qHkko 'kfDr ds fy; ; gekj h usuks enk] 3% i j d ek=k dsl kfk PET ds fy; s Hkh mi ; qR g\$ i j l r qPC ds fy; s Bh d ugha gA 1/4UM- bath- dfe- f j l - 2010, 49, 1677 1/2

## ek/ekfyZ kukbV vkOf/k fMyhojh l okgd ds#i ea

fu; f=r vkOf/k fMyhojh qkS] kfxdh] t b vkOf/k /krq foKku dk rsth l sc<rk gqk {ks= gSft l eaj l k; uK rFk bl ds bathfu; j ekuo LokLF; ds ykHk ds fy; s fujarj ; ksxnku dj j gsgA fu; f=r fMyhojh i ) fr dks fMtkbu dj d} mPp foOkDr Lrj rd i g p sfcuk ; k fuEure qHkko Lrj l s de i j gh] vkOf/k dh okiNr ek=k cuh j [kh tk l drh gA ed; r% MMT ; qR 'kq cdkukbV vkOf/k fMyhojh ds fy; s dke eaykbZxbA MMT dsl kfk] /kuk; u vkOf/k v .k kA V kbeysy esy, V] qfrvEy RT, BUH, PA rFk LC ds vlro k u i j 0; ofLFkr v/; ; u gqkA df=e , oa qdfrd t b {kj .k cggyd ka; M k f x V ® E100 1/2kuk; fud 1/2 vkj ® L100 55 1/4 .kk; fud 1/2 dsl kfk fuxfer fd; k x; kA MMT-PA rFk MMTLC dks

qkdfrd t b cggyd vkfy tuV l syi fd; k x; kA ik=s vkOf/k f j yht 0; ogkj i j] 1.2, 6.8 rFk 7.4 pH dscQj dsl kfk  $37 \pm 0.5^\circ$  l si j dk; Zfd; k x; k ftl l s; g i rk pyk fd vko'; drk ds vuq kj MMT- vkOf/k@t b cggyd usuks l j vkVdks dks vkOf/k fMyhojh l okgd ds vuqch fd; k tk l drk gA i j r qbl dh , d e; k h k gSfd MMT vlro f' kr vkOf/k dks i wkZ#i l se qR ugha dj l drk gA 1/4dkyk; M i kyhej l k- 287 (2009) 1071; vlykbM Dysl k- 45 (2009) 248; bUM- t- QkeZ 374 (2009) 53; 388 (2010) 280; t- ck; k eSVj; y , lyhd s ku 25 (2010) 161; ekbØks ehl ks eSVj; y 132 (2010) 526; MxMoyi ea/ bM- QkeZ h 36 (2010) 1046)



## Hkkouxj ftysds vVki YxkbV enk dk I ei fj "dj .k

vVki YxkbV] ftI si Syhxd ZkbbV Hkh dgrsgj bl dh j'sknkj vkdkfj dh gsrh gsvkj /kuk; u fofue; {kerk 10-40 meq/100 xt gsrh gA bu [kfutka ea x&fn'kk ds I ekarj puya (3.7 x 6.4 Å) gsrh gA mPp I rg{ks= rFkk yk{kf.kd vkdkfj dh ds dkj .k ; s [kfut [kjh n'kk ea vf/k'kkd .k xqkka l s ; p r gsrsg rFkk budk mi ; kx I epkxkeh rsy dpykads [kpkbzagkrk gA budk mi ; kx

nLr fojkskh nokvkaegkrk gA bl dsi fj "dj dsfy; sbI çkx/kdksy dks 1 fØxt çp dsLrj ij ç; kx fd; k x; kA budh nLr fojkskh fo'kØrk ftI dh i fV USP-29 rFkk chi h 2004 eadh xbzbI s/; ku eaj [krsgq] rsy dpykadh [kpkb] ' ; kurk dk fooj .k DC/50 BASF dsmi ; kxkads I erq; i k; k x; kA

## MgO uSks I j pukvka dk I dy .k

eSuf'k; e vkDI kbM (MgO) bl ds cgrfo/k mi ; kx ds dkj .k , d egROI wkZ/kkrqvkdI kbM gA gky dsoÖkæau; s Hkkd rd , oaHkkd rd&jkl k; fud xqkka l sl a lUj 0; ofLFkr , oai mfu/kkZjr , d] f} , oaf=foHkh; I j pukvka dk uSks vkdf r MgO }kjk fuekZ k] 'kksk dk e[; vkdÖZ k jgk gA Mg(HCO<sub>3</sub>)OH.2H<sub>2</sub>O ¼uLd; ukbV½ dh cgrjhu mRçj d {kerkokys I e nMkads fuekZ k dsfy, I jy vo{ki .k fof/k fodfl r dh xbZ gA fofHkuu ifjLFkr; ka ea uLd; ukbV nMks ds gkbMkæfz mi pkj }kjk fofHkuu gkbMkæfz kbV [4MgCO<sub>3</sub>.Mg(OH)<sub>2</sub>.4H<sub>2</sub>O] dh I e l j pukvka dskucusdh i) fr fodfl r dh xbZ gA bu uLd; ukbV nMks rFkk gkbMkæfz kbV I e l j pukvka dk fulrki u ¼dV I hu sk u½ djus ij I eku

vkdkjokys Lo; a I ffebyr MgO uSks LQfVdka ; p r I j aZ I e l j puk cuhA MgO I e l khVt dk I dy .k rFkk pfj=.k i j gekjsi mZv/; ; ukadh fujarjrk e i gys vkbZdfBukb; kadksnj djusdsfy; scfØ; k ea i f jorZ fd, x, A MgO ds vkdkj ea çfrfØ; k çfØ; k ds FkekMkbuehDI rFkk dkbushl fu; æ.k }kjk fofHkuu i kbZxbA fofHkuu i ; kbj .kh; i f jLFkr; ka ea 400-500°C ij i mbrhZ MgO dk ngu djus ij of/k r l rgh jkl k; f.kd I fØ; rkokyk MgO feykA , I hVksQuksu 0; i lUka ds I kFk çfØ; kYmHgkbM dh çfrfØ; k ea I s I dyfØr pkydksu ea Bkl çd mRçj d ds#i eabl dh mi ; kxrk I çdkh v/; ; u fd; k x; kA ¼dV/k-] dK; q 11 (2010) 537½

## , d fo{ki h; uSksfoHkh; i nkFkZ dk I dy .k

, dy fo{ki h; vdkcud uSksfoHkh; i nkFkZ ds I dy .k dsfy, ubZ df=e çfØ; kvka dk fodkl muds I eku vkdkj] dn ds fy, egROI wkZ gA T; knkrj ekstn çfØ; k, ai ækusvuL kj cnyrh ughavkj dI çfØ; kvkaea gkfudkj d vj egxsj l k; ukadh mi ; kx gsrk gA ; gk geus l c ; k I i j fØVhdy bFksukly dk (SCE) dk i ; kbj .k vuphy foyk; d ds#i eami ; kx d jds, dy fo{ki h; vdkcud uSksfoHkh; i nkFkZ dk I dy .k djus dh rst vj I kekl; hdr çfØ; k fodfl r dh gA ; g

çfØ; k dkcud fytM scf dh mifLFkr ea rst+ I tkrh; ukfhkdhdj.k rFkk fodkl ij vk/kfjr gA fytM rFkk i j korhZ d{k ds rki eku ij bFksukly ea ?kyu'khy gsrFk I tkrh; okrkoy .k cukrk gA bl fof/k }kjk vfr 0; ofLFkr , oa, dy #i I sçl kfjr uSksfoHkh; i nkFkZ dk fuekZ k I lko gksl dk gA bl dsl kFk&l kFk bl fof/k }kjk çfrfØ; k çkpkya ea i f jorZ }kjk mRi kfnr i nkFkZ d.kkads vkeki ¼ kbt½ , oavkdfr dksfu; f=r fd; k tk I drk gA

## vkBZVh vksXykl ij tes dkskYV vkDI kbM uSksd.kk dsfy; sfo j rjkl k; fud çfrck/kk fo' y .k byDVks d fedYI bEi MUI Li DVRL dks h }kjk I oklke I ed{k i f j i Fk ds vupkj , oafu/kkj .k

vkBZVh vksXykl ij Co<sub>3</sub>O<sub>4</sub> vj Au-Co<sub>3</sub>O<sub>4</sub> uSksd.k; j dh i ryh fQYeka dk 0.1 M NaOH ea fo j rjkl k; fud çfrck/kk Li DVRL dks h (EIS) }kjk v/; ; u fd; k x; kA çfrck/kk Li DVRL vkofr jat 1 gVtZ0.1 exk gVtZrd ds

fy, ntZfd, x, vj MS/k , u, y, l fQV fof/k }kjk bZth , M th ds }kjk çnku fd; sx; sl kVos j dk mi ; kx d j rsgq] I oklke I ed{k i f j i Fk dsfy, fQV fd; sx; A



## dkcū vk/kkfj r i nkFkZ

dkWj l } jkl k; fud vip; u&l kYokfkeŷ fof/k l } dkcūVv/DykykbM dksdkcū l kr ds#i eaç; ksx dj d } , d l j y] rst rFkk Åtkh{k vfHkxe l sl cekbØku eki ds [kks[kys dkcū xksys cuk; s x; Å l ā yfØr uenuka us dkcū dh eØkNnh çofr fn[kkb] ftl ea i jek.kfod vk/kkj ij dkcū rFkk DykykbM dh ek=k Øe' k% 72%

## /kkr&dkcūd YēodZ

xš o vū; NkV/s v.kp/ka ds HkMkj .k l kexh ds #i ea mi ; Ør xgk vkdkj ds/kkr&dkcūd YēodZea#>ku c<rk tk jgk gÅ , ehukavEY vkš ckbā hfjMhu dksyxM ds #i ea mi ; ksx dj l Øe.k /kkrq vk; uka dh MOF Jākyk l ā yfØr djuseal h, l , el hvkj vkb usegROI wZ ; ksxnku fn; k gÅ l gl ā kst d ¼kkrq vk; uka l fgr½ o gkbMkst u cāk vkš LVfdax }kj k ušodZ l j pukvka dk xBu fd; k x; kA i fdax vkš[k dk fo' yØ.k 2-D ušodZ Vki kykth tš sfnypli <kpkxr fo'kØrk vkš O-H...O vkš N-H...O rjg dh i pnkj f} i jrh; xBu fn[kkrk gÅ

## I ello; gsyhdV/ vkš mRçj .k eamudh mi ; kfxrk

chl & i hjhMhuMkbZvehuktš sl k/kkj .k yhxM dksHBr ds l kFk vEyh; voLFkk eafØ; k djokdj l cā/kr ckekbM f}LVBM dksi Fkd dj fn; k vkš fl xy fØLVy , DI jsl s l j puk Kkr dh xbÅ ml dk 'H NMR v/; ; u ; g fn[kkrk gSfd fi jhMhu Hkx eal cdyu cuusi j i f jorū gkrk gÅ ckekbM vk/kkfj r f}LVBM ; g i gyh l j puk gS ftl l srhu ?kVdh; euhp vfHkfØ; k dksmRçj r fd; k tk l drk gÅ

## tšod vkš vkš kfxd #i l segROI wZ vk; uka vkš v.kp/ka dsfy, vkf.od l d j

vkf.od l š l jkadk fodkl oržku vuq ākku dk j l çn foØ; gÅ çfrnhlr rduhd viuh l onu'khyrk] p; ukRedrk vkš l jyrk dh otg l svf/kdre mi ; ksx

rFkk 12% jghA mDr fof/k l sl hax ds vkdkj dh dbZ nhokykkyh] l eku 0; kl ~100 nm] yākbZ 1µm rFkk vkš r nhoky dh ekvkbZ 10 nm okyh dkcū dh ušksuyh cukbZ tk l dhA vEsfy- yV/- 63 (2009) 2339; dkcū 48 (2010) 668½

MOF ds {ks= e } , DI kš}nrh; N &foØepØh; vkš MkbZckk/kDI fyd vEyka ds mi ; ksx l s u, f}vk/kkj h ; kšxdkadk l ā yØ.k fd; k x; kA f}vk/kkj h ; kšxdkadk , DI &js vkf.od fo' yØ.k ; g n'kkZrk gS fd dkcū/kDI fyd vEY vkš , ehū (O-H...N) dk çkFkfed cāk gS ftl dh f}vk; keh pknj ea H&cāk ušodZ vkš C-H...O dsek/; fed detkj ušodZ gÅ bl rjg , d s vknkuçnku] f}vk/kkj h vkf.od ; kšxdkadsl eg dsfn'kk funZ ku dsfy, i ; kZr gÅ

Cu(II) f}LVBM ehl kcdV ftl ea tkbyhuMkbZekbM Liš j gsyhdV gSdk l ā yØ.k fd; k vkš l cā/kr Cu(II) l cdyu l ā yfØr dj mudk fofHku fo' yØ.kkal sxqk/keZ ik, x, A bl uohure inkFkZ dk l ā yØ.k , e& tkbyhuMkbZ, ekbM dk l syhdyvkYMHgkbM dsf' kQ cst cukdj Cu(II) (OAC) ds l kFk l ā kštr djds fd; k x; kA gsyhdV/ ds nks oxkā dk mudh euhp rFkk ukbVš YMky çfrfØ; kvka ds çfr mRçj .k l fØ; rk i j [kusdsfy, v/; ; u fd; k x; kA

ea yh tkrh gÅ l lFku us bl {ks= ea egROI wZ dne mBk; sgš vkš mDr {ks= eamRd"V çdk'kukadk ; ksxnku fn; k gÅ



/kkrqvk; ukadsfy, vkf.od l d j

tyh; , l hvkukbVkbby ek/; e eai kjsdh i gpkugrq, d jkMkehu vk/kkfjr l dnu'khy vksj p; fur jkl k; fud l d j dk l dyd.k fd; k x; kA MSUI y l sjkMkehu ij vuqkn AtkZglrkj.k }kjk ty, oal Mkekukl l; qVMk eai kjsdh i gpkugrq dh xbA VksxZ yVj- 2009, 11, 2740½ Li kb#fyuk lykVksUI l l sfu"dfOr c&Qkbdkl kbfoo feFkbyhdj.k }kjk Vskibjksy vk/kkfjr ØkekQkj cukrk gStksdkf; Zh pH ij i kjsdsfy, p; ukRedxkgh dh Hkiedk fuHkkrh gA bl dk l cdk] cgr l e; l si kjsdk Li kb#fyuk lykVksUI l eadk dh l eL; k l sgA

#Fkfu; e(II) vksj jhf; e(I) ckbfi jhMhu vk/kkfjr qlykQksy, oa Økmu bFkj tS s vk; ukQkj feydj /kuk; ukadk i gpkugrqvkf.od xkgh cukrsgA rhu ; kfxdka us Pb<sup>2+</sup>, Cu<sup>2+</sup>, Hg<sup>2+</sup> vksj Na<sup>+</sup> grq çkFkfedrk n'kkbA tcfd, d ; kfxd us Cd<sup>2+</sup> rFkk Hg<sup>2+</sup> ds çfr çkFkfedrk n'kkbA cu/k l keF; l vksj LVkfd; kferh] mRI tZ vuqki u }kjk xf.kr fd; sx; A vk; ukQkj ea /kkrqvk; u dh cak fLFkr LFkfi r djusgrqçkV/kW NMR v/; ; u usl gk; rk dhA ¼; jks tuZy buvksZ dfe- 2009, 1256½

vf/k'kkÖ.k

qlywxS l sdcZUMkbvkÖI kbM dh çkflr

NTPC }kjk çk; kstr cgI LFkkuh; ; kstuk ds Hkx#i ft; ksykbV 13X dsfu; f=r /kuk; u fofue; }kjk n{k CO<sub>2</sub> p; fur vf/k'kkÖd dsfodkl grq fNnzbat hf; jh ft; ksykbV vk/kkfjr vf/k'kkÖd ¼PE-T10, PE-K20 rFkk PE-K30½ cuk; sx; A Ka, NamX rFkk KbNagBar ds l kFk 55° l srFkk 1 atm ok; qnk i j vf/k'kkÖ.k fd; k x; k ft l eaKX ea vf/k'kkÖ.k {kerk l hl h@xk e} CO<sub>2</sub>, N<sub>2</sub> vksj O<sub>2</sub> dsfy; sØe' k%72, 3 rFkk 1.8 FkhA, dy dkye PSA l si rk pyk fd l h, l, el hvkjvkb ds vf/k'kkÖd dk dk; Z0; kol kf; d ft; ksykbV 13X l sdN n'kkvkaea

dsfyDI [4], fju&, tk Økmu 0; Bi Uuka Hkh xkgh Hg<sup>2+</sup> Pb<sup>2+</sup> vksj Cd<sup>2+</sup> ds çfr p; ukRedrk fn[kkrsgA VmkyVu VKUI 2009, 8683½

dsfyDI [4], fju&, tk Økmu dh oy; kdkj, oa çfrLFkfi; kadh fHkUurk ds vk/kkj ij, d J[kyk cukbZ xbZrFkk budh vkf.od l j puk SXRD }kjk cukbZxbA vkYdyh rFkk vkYdkbu vFkZeV y vk; uL dsl kFk fd, x, v/; ; ukadsfy, rrrh; C; qVykysvk; ukQkj Na<sup>+</sup> rFkk K<sup>+</sup> çfr p; ukRedrk n'kkZsgatcfd rhu Vkl kby çfrLFkfi; kokyk vk; ukQkj fd l h /kuk; u ds çfr p; ukRedrk ughan' kZrkA

Ru-II ck; fi jhfMu #Fkfu; e ckb fi jhMhu, oa, feuks@cdthul YQks ehMkS 10 fQuBfksyhu&qlykks vk; ukQkj J[kyk cukbZxbA buaal sdN fØLVyktQh }kjk rFkk \_\_.kk; u i gpkugrq v/; ; u Y; qel UI ] UV-vis vksj çkV/ku NMR }kjk v/; ; u fd; k x; kA dN \_\_.kk; u F, H<sub>2</sub>PO<sub>4</sub> vksj AcO<sup>-</sup> vf/kdre p; ukRedrk n'kkZsgA \_\_.kk; ukadh cak l keF; Fk çkV/ku NMR vksj Y; qel UI vuqki u }kjk Kkr dh xbA H<sub>2</sub>PO<sub>4</sub> vksj AcO<sup>-</sup> dh f}nUrhd fdyVhax çofr cu/k l keF; Zo p; ukRedrk dksçHkfor djrh gA VbuvsxZ de- dkE; q 2010, 13, 1522½

J'SB gA bl h vk/kkj ij nksvf/k'kkÖd 1.5 fdxk@c p ij cuk; sx; s vksj nks rFkk rhu dkye dsfy; s i j [ks x; A vf/k'kkÖd l h, l, el hvkjvkb&1 l s90 % 'kq CO<sub>2</sub> ds l kFk 70 % i qçkflr rFkk l h, l, el hvkjvkb&2 l s78 % 'kq CO<sub>2</sub> l s86 % i qçkflr gA 13X ft; ksykbV ds fji kVZfd, x, fooj.k dsl kFk bu i fj. kkekadh rgyuk us vkbZvkbZ h] ngjknmu ds v/; ; u ea Hkh cgrjhu dk; Zn' kZ n'kkZ k gA ¼V/PCT/IN2010/000187 rFkk PCT/IN2010/000027½

ft; ksykbV ea xJ ka ds vf/k'kkÖ.k ds fy; svk.kfod ekMfyax

?kuRo dk; kRed fl ) kar l sH<sub>2</sub>v.kqdh] MOF-177 xPNs ds l kFk fofHkuu l Hko vUrfØZ u l kbVka i j] caku ÅtkZ dh x.kuk dh xbA i j .kke l s i rk pyk fd vdkcud l ckd rFkk dkcud l a kst d dh vge- Hkfedk gA vdkcud l ckd rFkk dkcud l a kst d ds fy; sx.kuk dh xb] ÅtkZØe'k%3-4.5 kJ/eksy rFkk 2.6-3.8 kJ/eksy gA veksyDy j fl eys'ku 36(2010) 373½ fofHkuu SiO<sub>2</sub>/Al<sub>2</sub>O<sub>3</sub> vuqkrh ZSM-5 i j CH<sub>4</sub>, N<sub>2</sub>, O<sub>2</sub>, vkj Ar ds 'kkÖ.k dk v/; ; u j vk; rueki h rFkk xkM

dsukfudy ekM/dkyk vupj .k jkj fd; k x; kA vkj mPp feFku rFkk ukbVktu vf/k'kkÖ.k {kerk ZEM-5 ea SiO<sub>2</sub>/Al<sub>2</sub>O<sub>3</sub> vuqkr ds l kFk rdA ar i kbZxbA CH<sub>4</sub> vkj N<sub>2</sub> dh vf/k'kkÖ.k {kerk} p; urk rFkk vf/k'kkÖ.k m"ek mPp i kbZxbA bl dk dkj .k ukbVktu v.kq/kadk Na<sup>+</sup> ds l kFk etcr fLFkj fo | r vUrfØZ k rFkk CH<sub>4</sub> dk ft; ksykbV l sl kFk mPp SiO<sub>2</sub>/Al<sub>2</sub>O<sub>3</sub> ds l ki f/k /kprk gA %bM- bat- dæ- fj l - 2010, 49, 2353½

CH<sub>4</sub> vkj N<sub>2</sub> xJ feJ.k l sco dh l ef)

ft; ksykbV vk/kkfjr co p; fur vf/k'kkÖ.d rFkk vekfu; k lyk/ dsVyxJ feJ.k] CH<sub>4</sub> rFkk N<sub>2</sub>] l sxJ ds l ef) ds fy; sPVSA fof/k fodfl r dh xbA xkgd (GNFC) jkj fu/kkZjr co dh >90 % çkflr >95 % 'kf)

dk y{; çkflr fd; k x; kA l e) co l sdherh j l k; u cukusdk egRo gA GNFC ds i kbyV lyk/ i j v/; ; u tkjh gA % i - l k- Vduks 45 (2010) 413½

gkbMktu HkMkj .k

mfr #i l s i fjoFr VkbVukf fydV MCM-41, MCM-48, HMS rFkk SBA -15 i j gkbMktu vf/k'kkÖ.k dk i j h{k.k fd; k x; kA mDr i fjoRz fuf'pr l Øfer /kkrqvk; u l fEefyr gA vf/k'kkÖ.k {kerk dh jst 77.4

K i j 66-82 CC H<sub>2</sub>Lg rFkk 303 K i j 30-35 cc H<sub>2</sub>Lg FkA vkbl kFkeZ77.9 K i j i wkr; k çforhZgq tksd{k rki eku i j ugha FkA %bM- t- gkbMktu , uthZ 34 (2009) 888, 35 (2010) 2351½

ZnAlZr f=&gkbMktu/Syl kbV i j QkLQV mnXg.k

gkbMktu/Syl kbVt tyh; ek/; e eaLDH dksi ; kbj .k ea l eL; kçn \_\_.kk; uka ds vf/k'kkÖ.k ds fy; , ç; Ør fd; k x; kA mnk- QkLQVt rFkk ukbVkbVt tks l j kÖ.k ds dkj .k cu l drs gA ; gka l wlyfØr f=&ZnAlZr gkbMktu/Syl kbV us QkLQV ds fy; s91 fext P@xt ds l kFk mPp mnXg.k {kerk fn[kkbA ; g i k; k x; k fd QkLQV mnXg.k ea ?kyu'khy ftad vk; u ds l rg

vo{ki .k jkj gksi V [kfut (Zn<sub>3</sub>(PO<sub>4</sub>)<sub>3</sub>.4H<sub>2</sub>O) vkj .k curk gA çfr; kxh \_\_.kk; u ukbV dh l g&mi fLFkr ea QkLQV dk mnXg.k 148 fext P@xt rd c<+tkrk gA i nkFkZ ds i pØ.k v/; ; u l sKkr gvk fd l f; k c<us i j QkLQV mnXg.k] fØLVyrk c<us ds dkj .k] de gkrk gA %t- dky- buVj Qd - l kbA 342 (2010) 289½

l rg dk; kRed ehl kFNnh fl fydk tSy i j /kkrqvk; u vf/k'kkÖ.k

mPp l rg {k= ½50 eh'@xt½ rFkk l fØ; fNnz eki forj .k %BJH fNnz eki 5 nm½ okysehl kFNnh fl fydk tSy cukusdsfy, 300 g çP Lrj i j n'kqvadk v/; ; u fd; k x; kA ty l kkaeal sçnfØr /kuk; uka dks , ehuka

rFkk ejdS Vks l eug ds l kFk dk; kllor fd; k x; kA vf/k'kkÖ.k {kerk 95 fext@xt vkj 245 fext@xt ds fy, jghA %bM- blth- dæ- fj l - 48 (2009) 8954; bM- blth- dæ- fj l - 49 (2010) 8184½



## foŌekæ mRçj .k

LVk; jhu vkŌI kbM dsmRçj .kh; gkbMktuhdj .k }kjk 2-fQukby bFkkby , Ydkgy dk 100 xte Lrj ij l ðyŌ .k

2-fQukby bFkkby , Ydkgy xgkc dsQw dsrjy dk , d eŋ; Hkkx gA bl dk ç; kx eŋ; r%b= m | kx eagkrk gA i ; kbj .k l ær fof/k l s l Qyrkiŋd çnf'kr biŌI hdj .k l s çklr l fdxt LVkbjhu vkŌI kbM dk gkbMktuhdj .k] , dy rFkk f}/kkrj vdkcud Bkl ij

vk/kkfjr mRçj dka }kjk fd; k x; kA 100 xte dsLrj ij bl fof/k l s98% 2-fQukby bFkkby , Ydkgy dh çklr gkrh g\$ rFkk l kFk gh bl dh 98% p; urk gA bl fof/k dk l Qy çn'kU vfdyk vkŌI ] eçbZdksfn[kk; kA

uŌksLQfVd l YQfVd ftj dksu; k Bkl vEyh; mRçj d }kjk , l hVky l ŋyfl fyd vEy dk foyk; d eŋr l ðyŌ .k

uŌksLQfVd l YQfVr ftj dksu; k dk mi ; kx djd\$ i ; kbj .k vuphy fof/k }kjk l ŋyfl fyd vEy dk

, l hfVd , ugkbMkbM ds l kFk , l hfVyhj .k djd\$ , fLçu dk l ŋyŌ .k 95% mi t+ds l kFk fd; k x; kA

chVk i kbuhu vkŋ i ŋkQkjesyMhgkbM dsfç l ŋkuu }kjk uki ky dk l ðyŌ .k

fofHku SZ mRçj d cnyrs gq l YQj Hkkj] ds l kFk i j jkxr fof/k l scuk; sx; A FT-IR usmRçj d dsl YQV çku ds çdkj dks crk; k rFkk DRIFT-IR l s ypl @çkU VM vEy l kbV dh i q"V i hjhfMu 'kkŌ .k fof/k l sdh x; h tksi u%NH<sub>3</sub>-TPD fo' yŌ .k l sl efFkr

gqkA SZ-2N l ækfr mRçj d us chVk&i kbuhu dk i fforZ 99 % rFkk p; urk 99 % uki ky dsfy, mPp mRçj .k {kerk fu; fl=r vfHkfŌ; kvkafn' kvkæafn[kk; hA ¼, lykbM dŋŋyfl l , %tuyj 390(2010) 158½

## vfYdu cathu dk l eko; ou

vfYdu cathu ds l eko; ou l s &efFky LVkbjhu ¼ l l \$VŋU ½cukuk , d l jy f}çk i fforZ vfHkfŌ; k gA ft l ea mRi kn dk ç; kx eumŌkstd vkŌf/k; ka ds ek/; fedka dks cukus eagkrk gA i kj jfd <æ l s bl vfHkfŌ; k ea{kkj rFkk l Ōe .k /kkrql dly ç; kx gkrsgA geus Mg rFkk Ni ; ŋr gkbMŋs/yl kbV tŋ s Bkl {kkj

mRçj d l s; g vfHkfŌ; k dh gA tkpsx, mRçj dkaeal s MgAl<sub>4</sub>-HT ¼Mg/Al i jek .kŋod vuq kr 4.0½ us i fjek .kRed i fforZ 160° l s ij DMF foyk; d ea fn[kk; kA foyk; dka ds cnyus l s i rk pyk fd l utu c<kuŋkysfoyk; dkaus l fŌ; rk c<kbA ¼, lykbM Dysl k-48(2010) 243½

## Cu ; ŋr LDH i j fQuksy dk gkbMŋI yhdj .k

fQuksy ds gkbMŋI yhdj .k l s dŋçksy (CAT) rFkk gkbMŋDouku (HQ) cukuk , d vkŋ kfxd egRo dh vfHkfŌ; k g\$ ft l i j ; gk dŋ l kykal sdke gksjgk gA i gysdsdk; ZdsŌe ea geusdki j vk; ut ; ŋr LDH dk fQuksy dk i kuh ea H<sub>2</sub>O<sub>2</sub> vkŌI hdjd rFkk H<sub>2</sub>O foyk; d ds #i ea mi ; kx djd\$ vkŌI hdj .k dk eŋ; kŋdu djus dk ç; kl fd; kA LDH dk fQuksy dk i kuh ea H<sub>2</sub>O<sub>2</sub> vkŌI hdjd l sp; fur vkŌI hdj .k fd; k

x; k ft l ea fQuksy dk i wŋ vkŌI hdj .k l gf} l a kxh vk; uk ds çdfr l s gqkA 26.2% i fforZ] 2:1 fQuksy H<sub>2</sub>O<sub>2</sub> vuq kr i j CuZnAl-5-CLDH-450 dsl kFk feykA STEM l s i rk pyk fd 0.038 v .kq% Cu rd] Cu<sup>2+</sup> dk l ekæ forj .k gkrk g\$TPR l s i rk pyk fd dkQh fNrk gqk vyx Cu<sup>2+</sup> ZnO dsl kFk etær varjfŌ; k djrk g\$ vkŋ l fŌ; dŋz l fŌ; rk dksc<krsgA ¼bM- bŋt- dfe-fj l -49(2010) 6020½

gkbM<sub>3</sub>/syI kbV mR<sub>2</sub>fj<sub>r</sub> dkc<sub>2</sub>Mkbvk<sub>2</sub>I kbM dk çki hyhu vk<sub>2</sub>I kbM eap<sub>2</sub>Øh; t<sub>2</sub>Mko

fofHkU Mg/Al v.kqvui<sub>2</sub>krh (1.5-5.0) gkbM<sub>3</sub>/syI kbV %ey rFk I arkfi r<sub>2</sub> dh mR<sub>2</sub>çj dh I f<sub>2</sub>Ø; rk dk v/; ; u DMF foyk; d eaCO<sub>2</sub> dh t<sub>2</sub>Mu vfHkf<sub>2</sub>Ø; k I sçki hyhu vk<sub>2</sub>I kbM cukuseaf<sub>2</sub>d; k x; kA I arkfi r ueususey I s vf/kd I f<sub>2</sub>Ø; rk fn[kkbA vfHkf<sub>2</sub>Ø; k rki dk v/; ; u fd; k x; k rFk I arkfi r gkbM<sub>3</sub>/syI kbV dh mi fLFkfr rFk vuq fLFkfr eaDMF eavkg<sub>2</sub>fu; I lykV I sl f<sub>2</sub>Ø; .k

Åtkzfudkyh x; hA I arkfi r ueususep<sub>2</sub>Øh; t<sub>2</sub>Mu dh I f<sub>2</sub>Ø; .k Åtkz 10 kJ@eky de fd; kA çki hyhu vk<sub>2</sub>I kbM %mR<sub>2</sub>çj d dsmPp vuqkr ij] mPprj TON %307 feyhky@xk %mR<sub>2</sub>çj d %feykA I hkkfor vfHkf<sub>2</sub>Ø; k fof/k çLrkfor dh xbA %bM- t- dfe-A , , 49 (2010) 288½

ehl kd j<sub>2</sub>ak ft<sub>2</sub>dk<sub>2</sub>fu; e QkLQV % , d n{k Bkl vEY mR<sub>2</sub>çj d

ijrh ft<sub>2</sub>dk<sub>2</sub>fu; e QkLQV (ZrP) mPp m<sup>2</sup>ek fLFkj rk] ty I ark rFk vkl ku vol knu okyk , d egRoiwkz Bkl vEY mR<sub>2</sub>çj d gA ijarq bl ds fuEu I rg {k= vk<sub>2</sub> vLri<sub>2</sub> r dh de txg<sub>2</sub> bl dsç; kx dksNk<sub>2</sub>/sv.k<sub>2</sub>ard gh I hfer j[krh g<sub>2</sub>vk<sub>2</sub> i ffor<sub>2</sub>U dkQh de jgrk gA bl dsfy; smPp I rg{k= (532 eh<sup>2</sup>xk<sup>-1</sup>) rFk I d<sub>2</sub>jsfNnz eki forj.k (~2.9 nm) okys m<sup>2</sup>ek fLFkj ehl ks fNnh mR<sub>2</sub>d<sup>2</sup>V vEY çdfr ds ZrP] LoLFkkus cus ft<sub>2</sub>dk<sub>2</sub>fu; e

dkck<sub>2</sub>U dks i<sub>2</sub>brh<sub>2</sub>z<sub>2</sub> k ç; kx dj d<sub>2</sub>ç cuk; sx; A i<sub>2</sub>brh<sub>2</sub>z dsfo; u eaQkLQV dh I knrk rFk I arki u rki nksuka<sub>2</sub>us I d<sub>2</sub>y<sub>2</sub>Ør ZrP dh I jpuk rFk vEYrk ij çHkko MkykA foyk; d e<sub>2</sub>pr voLFk ea<sub>2</sub>Y<sub>2</sub>My Øk<sub>2</sub>V] cat<sub>2</sub>hu rFk vU; foLFkfi r cat<sub>2</sub>hu dk] c<sub>2</sub>tyhdj .k bl mR<sub>2</sub>çj d I smPp I f<sub>2</sub>Ø; ik; k x; kA ¼ lykbM d<sub>2</sub>S/y , % tjuy 385 (2010) 22; , lykbM d<sub>2</sub>S/y , ¼ç<sub>2</sub> e<sub>2</sub>½

vYMky I <sub>2</sub>k<sub>2</sub>uu vfHkf<sub>2</sub>Ø; kvka eaBkl {kkj mR<sub>2</sub>çj d ds#i ea<sub>2</sub>pVkl u

fpVkl u dks gkbM<sub>3</sub>sy fof/k I sl d<sub>2</sub>ks<sub>2</sub>/kr dj ds bl dh I f<sub>2</sub>Ø; rk dk e<sub>2</sub>Y; kadu foyk; d jfgr voLFk ea 1&g<sub>2</sub>Vuy rFk cat<sub>2</sub>YMGkbM ds I <sub>2</sub>k<sub>2</sub>uu I s t<sub>2</sub>l kfeukYMGkbM cukus ea fd; k x; kA vu<sub>2</sub>ph<sub>2</sub> i f<sub>2</sub>lFkfr ea 160° I sij mPpre i ffor<sub>2</sub>U >99 % rFk 88 % p; urk feyhA I f<sub>2</sub>Ø; rk rFk p; urk ea<sub>2</sub>cuk fo' k<sub>2</sub>Ø

gkfu ds mR<sub>2</sub>çj d dks N% çkj i<sub>2</sub>q<sub>2</sub>p<sub>2</sub>Ør fd; k x; kA r<sub>2</sub>r<sub>2</sub>l<sub>2</sub>ak<sub>2</sub>h I d<sub>2</sub>ks<sub>2</sub>ku fodkl vx<sub>2</sub>x<sub>2</sub>r , feukçki kbyVRb feFk<sub>2</sub>vk<sub>2</sub>I hyu dk; k<sub>2</sub>lor fpVkl u us foyk; d jfgr voLFk ea<sub>2</sub>yuj vkYMHgkbM<sub>2</sub> dsvkYMKy I <sub>2</sub>k<sub>2</sub>uu eaBkl {kkj mR<sub>2</sub>çj d ds#i ea<sub>2</sub>dk; Zfd; kA ¼ts eky- d<sub>2</sub>S/y , % d<sub>2</sub>e 321 (2010) 77½

Li<sub>2</sub>/ mR<sub>2</sub>çj d dh i<sub>2</sub>q<sub>2</sub>çk<sub>2</sub>l<sub>2</sub>r , oe-i<sub>2</sub>q<sub>2</sub>mi; kx

Li<sub>2</sub>/ e<sub>2</sub>S/y mR<sub>2</sub>çj dka I s e<sub>2</sub>S/y mR<sub>2</sub>çj dka dh i<sub>2</sub>q<sub>2</sub>çk<sub>2</sub>l<sub>2</sub>r vk<sub>2</sub>Fk<sub>2</sub>d , oe-m<sub>2</sub>PN<sup>2</sup>V çca<sub>2</sub>ku nksuka<sub>2</sub>f<sup>2</sup>V I segRoiwkz gA Li<sub>2</sub>/ e<sub>2</sub>S/y ea I s N<sub>2</sub> mR<sub>2</sub>çj d dh çk<sub>2</sub>l<sub>2</sub>r g<sub>2</sub>rq çf<sub>2</sub>Ø; k fod<sub>2</sub>fl r dh xb<sub>2</sub>g<sub>2</sub> bl fof/k eanksi n g<sub>2</sub>(1) mfpr , I hM ds mi; kx }kj k Li<sub>2</sub>/ mR<sub>2</sub>çj .k ea<sub>2</sub>l s<sub>2</sub>krq<sub>2</sub>/kadk fu<sup>2</sup>d<sub>2</sub>Ø<sub>2</sub>k (2) N<sub>2</sub> (OH)<sub>2</sub> ea<sub>2</sub>l svu<sub>2</sub>ph<sub>2</sub> pH ij N<sub>2</sub> dk p; fur vo{ki .k N<sub>2</sub> dh i<sub>2</sub>q<sub>2</sub>çk<sub>2</sub>l<sub>2</sub>r yx<sub>2</sub>Hkx 100% g<sub>2</sub>pA

i<sub>2</sub>Ø<sub>2</sub>v/; ; u dh fu<sub>2</sub>jar<sub>2</sub>rk eaLi<sub>2</sub>/ FCC dsi<sub>2</sub>q<sub>2</sub>mi; kx g<sub>2</sub>rq Li<sub>2</sub>/ rFk vEY mi<sub>2</sub>p<sub>2</sub>f<sub>2</sub>r FCC dk] FT-IR rFk TEM I rg{k= eki I } 'k<sub>2</sub>ks<sub>2</sub>k fd; k x; kA Y; d rFk c<sub>2</sub>k<sub>2</sub>I VM vEY I kbVka ds xq<sub>2</sub>ka dh I e> ds fy; s Hk<sub>2</sub>Ø<sub>2</sub>rd' k<sub>2</sub>ks<sub>2</sub>Ø<sub>2</sub>r fi jhMhu FT-IR I si rk pyk fd Li<sub>2</sub>/ FCC mR<sub>2</sub>çj d dh

rhork ea<sub>2</sub>ç; c<sub>2</sub>ak] yx<sub>2</sub>Hkx ux. ; Fk<sub>2</sub> fd<sub>2</sub>U<sub>2</sub>qmR<sub>2</sub>çj d dks I arkfi r d<sub>2</sub>jusij c<sub>2</sub>M dh rhork c<x<sub>2</sub>b<sub>2</sub>z<sub>2</sub>rFk QkLQk<sub>2</sub>Vd vEY I smi<sub>2</sub>p<sub>2</sub>f<sub>2</sub>r d<sub>2</sub>juse<sub>2</sub> rhork ea<sub>2</sub>vk<sub>2</sub> vf/kd of) g<sub>2</sub>ks x; h ¼Y; d vEY c<sub>2</sub>k<sub>2</sub>/kr fi jhMhu % ~ 1490, 1595 rFk 1625 I eh<sup>2</sup> c<sub>2</sub>k<sub>2</sub>I VM vEY c<sub>2</sub>k<sub>2</sub>/kr fi jhMhu /kuk; u ~1540 I eh<sup>2</sup>¼A vEY mi<sub>2</sub>p<sub>2</sub>f<sub>2</sub>r Li<sub>2</sub>/ mR<sub>2</sub>çj d us r<sub>2</sub>ks mR<sub>2</sub>çj d dk e<sub>2</sub>pr d.k çofr i<sub>2</sub>q<sub>2</sub>i<sub>2</sub>k fy; k] i<sub>2</sub>jarq<sub>2</sub>d.k eki c<sub>2</sub>M<sub>2</sub> FkA n<sub>2</sub> voLFk] cat<sub>2</sub>hu ds 1&g<sub>2</sub>Ø<sub>2</sub>thu ds I kFk vk<sub>2</sub>Y<sub>2</sub>dhdj.k ij H<sub>2</sub>SO<sub>4</sub>, H<sub>3</sub>PO<sub>4</sub>, HCl mi<sub>2</sub>p<sub>2</sub>f<sub>2</sub>r Li<sub>2</sub>/ mR<sub>2</sub>çj d rFk r<sub>2</sub>ks mR<sub>2</sub>çj d ds I kFk r<sub>2</sub>yukRed v/; ; u fd; k x; k ft<sub>2</sub>I ea<sub>2</sub>vU; dh r<sub>2</sub>yuk ea H<sub>3</sub>PO<sub>4</sub> mi<sub>2</sub>p<sub>2</sub>f<sub>2</sub>r mR<sub>2</sub>çj d usl cl svPNk i f<sub>2</sub>j .kke fn; kA



I ekax mRçj .k

vl efer I ðyð.k

fji kZ dh vof/k ds nkj ku C-C çdk fuekZk] vçdkf; ð vkYdhu dk dkbjy bi kDI hdj.k vkj jð fed@ed ks bi kDI kbM oy; dks[kksyuk] ij v/; ; u fd; k x; kA dbZ rjg ds dkbjy mRçj dksdh #i jðkk rFkk mudk mi ; ksx mi ; ðr vfHkfØ; kvkaefd; k x; kA dkbjy i nkFkZdkQh

egxsgkusl sbudh bl rjg I s#i jðkk rð kj dh tkrh gs fd ; s fLFkj] i q%ni ; kxh rFkk yf{kr i nkFkZ ea mPp çdk'kdh; mi yC/krk nA tgi Hkh foyk; d eðr vfHkfØ; k dh I ðkkouk gð ogk vk; fud nð dk mi ; ksx fd; k x; kA

mRçj r fofHkUu I kka ds I kFk , fYMGkbM dh vfHkfØ; k I s dkbjy h 'kð I k; uksgkbfMu dk vl efer I ðyð.k

dkbjy I k; uksgkbfMu Qkbu d fedYI ds egROI wZ ?kVd gA dkbjy , dydh@f}ydh rFkk cgydh I Syu I ðy fofHkUu /kkrqvk; uk ds I kFk cuk; s x; vkj n{k mRçj d ds #i eð mudh {kerk dh tkp dh xbA I hykby I k; ukbM] bFkkby I k; ukQkj eV en çfrfØ; k ; ðr i fj fLFkr ea ç; ðr fd; s x; s ft I ea mRi kn

I k; uksgkbfMu mPp (ee, 94-99%) rFkk çkflr (92-99%) ds I kFk feykA ¼; jks t- vkxZ dð- (2008) 4511; t- vkxZ keV/yhd dð- 695 (2010) 1133; dk; jyhVh] 22 (2010) 153; dVsy- dE; q 11 (2010) 907; VVkgMu , I heVh 21 (2010) 2076½

vl efer ukbVt&, YMky vfHkfØ; k

vl efer ukbVt&, YMky , d cgr gh mi ; kxh C-C çdk fuekZk dh vfHkfØ; k gð ; g vfHkfØ; k cgm'ð'kh; ukbVt&, Ydkgy cukrh gA i gys; g I ðpr fd; k x; k fd foðekax dk; jy mRçj d I a kxh dk; jy , feu dh mi fLFkr ea ukbVt&, Ydkgy dk mPp mRi knu rFkk

çdk'kdh; mi yC/krk(ee) nrk gA bl fØ; k&fof/k dks vkj I jy cukusgrge ykxsus/kkrql ðy dk I ðyð.k fd; k] tksfui qk mRçj .k fØ; k' khyrk çnf' kð djrk gA ; g çfØ; k vHkh fodkl dh vkj gA ¼t- vkxZ dð- 75 (2010) 6191½

vçdkf; ð , fYduka dk vl efer bi kDI hdj.k

dk; jy bi kDI kbM] vkðf/k; karFkk j I k; ukadsfuekZk ds fy, cgr gh egROI wZ v.kqgA gekjk /; s fujUrj u, dk; jy /kkrq I ðy ds fuekZk ij gð tks fo'kð bi kDI kbM cuk,] bl h Øe ea geus Mn(III) I Syu eðkpØh; /kkrql ðy dk I ðyð.k fd; k gA bu mRçj dka ¼s eksy %½ dk mi ; ksx] fofHkUu çdkj ds vçdkf; ð , fYduka tð s fd LVk; jhu] bMhu vkj ØkfeU dk

I kM; eDykj kbM ¼, d vkDI hdkj d½ ds I kFk o° rki i j] , uSUI ; ksp; fur bi kDI hdj.k eafed; k x; kA 6&I k; uks Økfeu vkDI kbM ds I kFk vf/kdre i fjorZu 99% rFkk 97% dk; jy bMD'ku çklr gA ; g mRçj d i q%pØh; gð vkj bl dk mi ; ksx dbZpØ rd dk; ZI a knu eafcuk fd I h gkfu ds fd; k x; kA ØkfeU dh 0; ki kfj d mi yC/krk ughagkrh gA



jd fed@ehtksbi kbM ds, uSUI ; ksp; fur vl efer oy; ka dk [kgyuk

I LFku eal dyfOr dk; jy mRcj d }kjk bi kbM kbM - dk gkbMkyfVd dk; uSVd fJT; ksydku (HKR) rFkk , ehukyfVd dk; uSVd fJT; ksydku (AKR) ty rFkk , feu dk U; pyhvksQyhd ds #i ea I LFku }kjk I dyfOr dkbjy mRcj dka }kjk fd; k x; ka 0; ol kf; d #i I seW; oku Vjfeuy rFkk , jhykDI h bi kbM kbM - tS sbfi DykjksgkbfMu] LVk; jhu vkDI kbM] 1,2-bi kbM h cki u] bu I c dk c; kx HKR vfHkfD; k eaty dks; kx djds fd; k x; ka I Hkh cfd; kvka ea mRcj d ds i q% mi; kx djus ds cktm Hkh vnHkq #i karj.k rFkk p; ukRedrk cklr gpA

bl h cdkj VKa bi kbM kbM dk AKR dk; jy Co(III) rFkk Cr(III) I syu I dyksdk mi; kx] vk; fud no tS s gfjr cfd; k ek; e ea , ehul -rFkk muds0; qillu ds I kfk djusi j] pkj ?ka/seavR; fkd dk; jy bMDI u (ee, >99%) dksnf' kr djrs gq egRo i wkzfl u rFkk VKa 1,2-, ehukvYdkgy ds I kfk 'kq' dk; jy bi kbM kbM cnu dkjrs gA 1/1 uQDV 9 (2009) 991; VV/kgMu , I k; eSV<sup>2</sup> 21 (2010) 45; ; q t- vkxZ dE- (2009) 2863; dk; jfyfV (2010) c d ea 1/2

dk; jy f'kQ {kkj I dy dh ijLij fd; k ij v/; ; u

u; sdbjy v(v) f'kQ {kkj I dy dk fuekZk fd; k x; k gA bu I dyksdk tMko dkQ Fkk; el 1/4 hVh/2 Mh, u, vkj xkstkrh; I hje vYcphu 1/4c, I , 1/2ck/hu dsl kfk dk v/; ; u fd; k x; ka I dy ds vkj(R) , uSUI ; kej us mPpre cku fLFkjkd (0.5 x 10<sup>6</sup> ± 0.01 M<sup>-1</sup>) , I (S) , uSUI ; kej dh rgyuk ea (0.8 x 10<sup>5</sup> ± 0.01 M<sup>-1</sup>) cnf' kr fd; sgA 1/4t- vkxZukeV- dE- 695 (2010) 1133 1/2

dk; jy Mn(III) I syu I dy dk v/; ; u fd; k x; ka I Hkh I dyksdschp cku fLFkjkd ds (130.4 x 10<sup>4</sup>) 'krZi j I dy , I &1 dks I cl svPNk ik; k x; ka 1/4i DVkfde- , DVk- Hkx 74 (2009) 113 1/2

## C<sub>1</sub> mRcj .k

I eku n'kkvka ea eki h xbz C<sub>5</sub>-C<sub>12</sub> vkYdhuka ds gkbMkQeYhdj .k dh xfr I sfonr gvk fd J[kyk dh yckbz c<us I s vfHkfD; k dh xfr de gks xba H<sub>2</sub> ds vka'kd nkc dsl kfk xfr cFke dksV dh FkhA mRcj d dh I knrk dsl kfk xfr c<h vkj T; knk I knrk ij I rlr gkusyxhA 1&gDI hu dsgkbMkQeYhdj .k dsfy; } dk; I fof/k dsvk/kj ij] , d xfrdh ekMy fd; k x; kj ftI ea c; k; kfxd rFkk ekMy xfr] 15% fopyu eai kbZxbA 1/4ts eky- dS/y , %dfe 316 (2010) 23 1/2

dkckYV mRcj r mPp vkYdhuka%1&vkDVhu] 1&ukuhu] 1&Mdh rFkk 1&MkMdh dk gkbMkQeYhdj .k jI k; u I akk/kr I kbDykmfDI fVU ds I kfk tyh; f}volFkk eaf; k x; ka I fj . kkekal si rk pyk fd vka'kd

#i sk eFkyhDr &I k; Dyks MfDI fVU I s mRcj d dh i q%cklr ea jkd ds fcuk] mPp vkYdhuka ds gkbMkQeYhdj .k ea vPNk ifjorZ (>92%) rFkk p; urk (>92%) feyh 1/4dS/y- dE; qu-10 (2009) 1808 1/2

, dnrh; QkLQkbV fyxM] f=&1&uSIFkyQkLQkbV P(ONp)<sub>3</sub> ds Rh I dy I s mRcj r foukby , fl VV ds gkbMkQeYhdj .k ij 'kk'k fd; k x; ka fyxM us vfHkfD; k xfr rFkk p; urk ij fo'kD cHkko Mkyk ftI ea mPp VuZ/kj vkofr 1/41,520 cfr ?ka/k rd 1/2 rFkk , fYMGkbM p; urk (93%) mRd"V {k= p; urk (99%) 'kk[kk , fYMGkbM ds fy; s jghA 1/4dS/y- dE; qu- 11 (2010) 616 1/2



fol huy vk; kMkgkbfMũ dk fovk; kMhuhdj.k fQukby ekbxd u }kjk ; FkkLFkr i fjoŕu

Lvkbfju vk/kkfjŕ fol huy vk; kMkgkbfMũ dk fovk; kMhuhdj.k 0-10°C ij BrO<sub>3</sub>/Br<sup>-</sup> ds vEyh; l fØ; dj.k }kjk fd; k x; kA mRikn eacũh jã dh dkcũd l rg lBr ds fuekZk dh i fV djrh gA 1 vk; kMks&2-fQukbŷ çki u-2-vkŷ rFkk 2-vk; kMks 1-fQukbŷçki u 1-vkŷ ds fovk; uhdj.k rFkk fQukby ekbxd u }kjk fQukby , d hVku rFkk 2-fQukbŷ

çki sukŷ vPNh yfC/k eacuk; k x; kA 92% yfC/k okyk fQukbŷ , fI V&, fYMgkbM Hkh LVkbjhu vk; kMh gkbfMũ l s cuk; k x; kA NBS rFkk HOCl Hkh LVkbjhu vk; kMkgkbfMũ }kjk fQukbŷ , fI V&fYMgkbM ds fuekZk eami ; kxh gA (t- vkxŷ d- 74 (2009) 7947-7950; V&fMũ 65 (2009) 2791)

dEl; Ws kuy v/; ; u

5, 6&f}LFkfi r f}pØh; [2.2.2] vkDV 2&bu dh m&Dykŷ ki jcdthu vkŷ Mkbŷ tkefku ds l kFk &Qs'k; y dh foi jhr p; ukRedrk dk byDVkLVhd mnxe

&Qs'k; y MkbLVhfj; kŷl yD'ku dk mnxe vk/kh 'krkCnh l scgl dk foD; gsvkŷ bl eal fØ; vuq ŝkku dk; Zgksjgk gA byDVkLVhd {kq/krk l sVkbxkuy dkcŷ ds vykok &Qs'k; y p; ukRedrk dks çfjŕ djus dh l ŝkkouk usdkQh #fp i dM yh gA dbZ l Cl V& ft l eal LVhfj d çHkko dks vlnŷk fd; k x; k gŷ fm tkbu fd, x, gŷft l l snj LFk foLFkfi rkadh çkFkedrk dks i j [k x; k gA gky ds dñ oŌkŷ eacŷlŕ ç; kxkRed vkadMks ds dbZ xqkkRed ekWiy dk ijhŷk.k gŷk o Ng v/kk=kRed ekWiy vkŷ ek=kRed v/; ; u dk mi ; kx dj &Qs'k; y p; ukRedrk dks i mKkr dj rdŷ ær fd; kA d{kh; fo#i .k çHkko byDVkLVhd çHkko vkŷ fofHku fo'k'V d{kh; i {kka dks ydŷ xqkkRed ekWiy dk mi ; kx dj p; ukRedrk vkŷ T; kfefr dks nŷkk x; kA , d dUQjes kuyh LoPNki wkZ l Cl V& eami jkDr rF; ka dks vki jŷVo i k; kA ; | fi , d fu"i {k l Cl V& e T; kfefr cgr egROI wkZ ugha gA fl iyd ekWiy ¼ - \* gkbij dUtwŷ ku i fjdYi uk½ dks ç; kxkRed rkŷ ij ; fDr l ær Bgjk; k fdUrq detkj çk ds cuus l s ; g

tYn gh fooknLin gŷA vkn'kZ voLFk eal foi jhr ijhŷyV çk l s \* çk ds nku dsegRo ij fl iyd ekWiy usçdk'k Mkyka gkbij dUtwŷ ku ij Li j l çkks dh p; ukRedrk eal Hkfedk dks nŷkus ds fy, nj LFk foLFkfi rkadh u, <kpoxr ijhŷk.kka ds l kFk mi ; kx fd; k x; kA byDVkLVhd ds l kFk Vki'kuyh o LVghdyh fu"i {k 5,6-cis, exo-disubstituted f}pØh; [2.2.2]-vkDV-2-bŷ dk mi ; kx dj xŷMkydh o vU; us nj LFk foLFkfi rkadh s MkbLVhfj; kŷ p; ukRedrk dk i rk yxk; k vkŷ vi uh l dYi uk dks fl iyd ekWiy ds i {k eal nŷkk yŷdu foi jhr 0; frdj.k dh çHkŷork dks fl iyd ekWiy ds foi jhr i k; k x; kA Mkb, tkefku ds l kFk &Qs'k; y p; ukRedrk dk dks gytud #i l s foi jhr gŷk - \* rjg ds gkbij dUtwŷ ku ij ç'u yxrk gsvkŷ vHkh Hkh ; g , d i gŷh gA ?kuRo dk; kRed o ab initio x.kuk ; g n'kŷh gŷfd byDVkLVhd by dk og v.kq tks l Cl V& ds l kFk çR; {k #i l s çk ughacurk gŷ og &Qs'k; y p; ukRedrk dks fu; f=r dj l drk gA

çdk'k mRçj .k

/kkrqvk; u vŷrHkŷjŕ uŷksŷLVyh TiO<sub>2</sub> çdk'k mRçj .k dk l d yŷ .k

/kkrqvk; u vi feJ.k ds çHkko dk v/; ; u uŷksŷLVyh TiO<sub>2</sub> ds çdk'k mRçj .k l fØ; rk ij fd; k x; kA ue vŷrHkŷ .k fof/k l s uŷksŷLVyh TiO<sub>2</sub> eal /kkrqvk; ukŷ LVkŷ k; e] eũh'k; e] i ŷŷM; e] yhfFk; e rFkk fcLeFk dks vŷrHkŷjŕ fd; k x; kA /kkrqvk; u dh çdfr dsvk/kj

ij vkdkfj dh eægROI wkZ i fjoŕu gŷkA uhyh f'kŷV 21 nm ij rFkk 9 nm ij ŷe'kPd rFkk Li vŷrHkŷjŕ rkadh l kFk i kbZ xbA VkbVŷu; e uŷksŷh ds fy; s çdk'k mRçj d l fØ; rk dk ŷe% uŷksŷLVyh TiO<sub>2</sub> < VkbVŷu; e uŷksŷh < fcLeFk vi feJŕ uŷksŷh j gkA



## जटिल एवं चक्रीय $TiO_2$ एबिडवुसु लफुकुनरु .क चफु; क

इसमें  $ds/pkly/v$  फु; क रेडरु  $ds$  ल कफ  $\#Fkfu$ ;  $e$  (II)  $i$  कयह;  $VhMkby$   $fcI$  &  $Fkbbvkd$  क;  $u/v$  ल  $a$   $kst$   $u$   $dk$  ल  $lyd$ .क  $fd$ ; क  $x$ ;  $kA$ ;  $g$   $v.kq$   $TiO_2$   $usukcd$ .  $kka$   $ds$  ल कफ  $i < rk$  ल  $sijLij$  फु; क  $djr$   $gA$   $blVjQd$   $h$ ;  $y$   $byDVku$

लफुकुनरु .क  $v/$ ; ;  $u$  ल  $\$$   $mRl$   $kfgr$   $voLFkk$   $ea$   $100fs$   $ds$  ल  $e$ ;  $eku$   $abyDVku$   $cm$   $dh$   $i$   $q^v$   $gpA$   $oki$  ल  $byDVku$  लफुकुनरु .क  $xfr$  '  $khyrk$   $Hkh$   $fu/kkfjr$   $dh$   $xbA$   $\%ts$   $pe-$  ल  $h-$   $2009$ ,  $113\frac{1}{2}$

## चक्रीय मरुजद $fj$ , $DVj$ का द फुदक

इसमें  $ds/pkly/v$  फु; क रेडरु  $ds$  ल कफ  $\#Fkfu$ ;  $e$  (II)  $i$  कयह;  $VhMkby$   $fcI$  &  $Fkbbvkd$  क;  $u/v$  ल  $a$   $kst$   $u$   $dk$  ल  $lyd$ .क  $fd$ ; क  $x$ ;  $kA$ ;  $g$   $v.kq$   $TiO_2$   $usukcd$ .  $kka$   $ds$  ल कफ  $i < rk$  ल  $sijLij$  फु; क  $djr$   $gA$   $blVjQd$   $h$ ;  $y$   $byDVku$  ल  $w$   $zdk$  'क  $rFkk$   $zdk$  '  $kh$   $j$   $s$   $kka$   $i$   $j$   $vk/kkfjr$   $zdk$  'क  $mRcj$   $d$

$fj$ ,  $DVj$   $fMtkbu$   $djus$   $ds$   $fy$ ;  $s$   $zdk$  'क  $mRcj$   $d$  ल  $rga$   $fodfl$   $r$   $dh$   $xbA$   $zdk$  '  $khj$   $s$   $kkj$   $DokVZt$   $uyh$   $rFkk$   $Xykl$   $ly/v$   $i$   $j$   $zdk$  'क  $mRcj$   $d$   $dk$   $ys$   $us$   $ds$   $fy$ ;  $s$  ल  $a$   $kkf/kr$  ल  $y&ty$   $fof/k$  ल  $suksfDLVyh$   $TiO_2$  ल  $kw$   $cuk$ ; क  $x$ ;  $kA$   $bl$   $dk$   $pfj$  = .क  $TEM$   $vkj$   $SEM$  ल  $sfd$ ; क  $x$ ;  $kA$

## चक्रीय $kh$ $j$ $s$ $kk$ $fj$ , $DVj$

$pezm$  ल  $kxka$   $ds$   $mfpN$  "  $Vka$   $rFkk$   $ty$   $cfgL$  =  $koka$   $ds$   $jaks$   $ds$   $vi$   $dOZ$  क  $dsfy$ ;  $sTiO_2$   $yfi$   $r$   $zdk$  '  $kh$   $j$   $s$   $kk$   $vk/kkfjr$   $zdk$  'क  $mRcj$   $fj$ ,  $DVj$   $fMtkbu$   $fd$ ;  $s$   $x$ ;  $A$   $zdk$  '  $kh$   $j$   $s$   $kk$

$vk/kkfjr$   $fj$ ,  $DVj$   $dk$  ल  $Qy$   $z$ ;  $kx$   $efFkyu$   $CY$ ;  $qMkbZrFkk$   $pezm$  ल  $kx$   $ds$   $mfpN$  "  $Vkadsvi$   $dOZ$  क  $dsfy$ ;  $sfd$ ; क  $x$ ;  $kA$

## ल $w$ $zdk$ 'क $vk/kkfjr$ $zdk$ 'क $mRcj$ $fj$ , $DVj$

ल  $w$   $zdk$  'क  $vk/kkfjr$   $zdk$  'क  $mRcj$   $fj$ ,  $DVj$   $ds$   $fodkl$   $grq$   $mPp$   $n'$   $kkvka$   $ea$   $TiO_2$  ल  $sDokVZt$   $uyh$   $yfi$   $r$   $dj$   $ds$   $z$ ;  $kx$   $eaykbZxbA$   $nksrjg$   $dsfj$ ,  $DVj$   $t$   $sfd$   $ijkorZ$   $ds$  ल कफ  $rFkk$   $fcuk$   $rFkk$   $v\&VQ$   $vkdkj$   $d$   $z$ ;  $kx$   $eayk$ ;  $s$

$x$ ;  $A$   $vkxsdk$   $dk$ ;  $\$$  ल  $kfnr$  ल  $w$   $zdk$  'क  $dsfj$ ,  $DVj$   $dsfy$ ;  $s$   $rFkk$   $ckpykad$   $mPprk$   $dsfy$ ;  $s$   $xfr$   $i$   $j$   $gA$   $i$   $fj$ .  $kkeka$   $us$   $fn[kk$ ; क  $fd$   $efFkyhu$   $CY$ ;  $q$   $MkbZ$   $dk$   $zfr$  '  $kr$   $vi$   $dOZ$  क  $ijkorZ$   $ds$  ल कफ  $c<+x$ ;  $kA$

## UV-LED ल $kr$ $vk/kkfjr$ $zdk$ 'क $mRcj$ $fj$ , $DVj$

$ijajkxr$   $UV$  ल  $kr$   $rFkk$  ल  $w$   $zdk$  'क  $fdj$ .  $kh$   $zdk$  'क  $mRcj$   $d$   $fj$ ,  $DVj$   $ds$ ;  $kx$  ल  $snj$   $jgusdsfy$ ;  $\$$   $UV-LED$   $vk/kkfjr$   $fj$ ,  $DVj$  ल  $v$   $fodfl$   $r$   $fd$ ; क  $x$ ;  $kA$  ,  $d$  ल  $jy$   $fj$ ,  $DVj$   $dk$   $cczku$   $efFkyhu$   $CY$ ;  $qMkbZdszdk$  'क  $mRcj$   $fj$   $vi$   $dOZ$  क  $grqfd$ ; क  $x$ ;  $kA$   $P-25$   $Mxql$  ल  $TiO_2$   $dszdk$  'क  $mRcj$   $d$  ल  $fO$ ;  $rk$   $dk$   $el$ ;  $kadu$   $s$   $ucj$   $UV-LED$   $fj$ ,  $DVj$  ल  $sfd$ ; क  $x$ ;  $kA$   $mPp$   $n'$   $kkvka$   $dk$   $cklr$   $djus$   $ds$   $fy$ ;  $\$$

$mRcj$  .क  $Hkkj$   $ckj$   $qHkd$   $MkbZ$  ल  $knrk$   $pH$   $rFkk$   $H_2O_2$   $t$   $s$   $ckpykad$   $v/$ ; ;  $u$   $fojxu$   $rFkk$   $vi$   $dOZ$  क  $i$   $j$   $fd$ ; क  $x$ ;  $kA$   $MB$   $MkbZ$   $dk$   $i$   $wkZ$   $feujyhdj$ .क  $(3.12 \times 10^{-5} M)$   $COD$   $fo'yO$ .क  $\$$   $jkj$   $i$   $qV$   $fd$ ; क  $x$ ;  $kA$   $i$   $fj$ .  $kkeka$  ल  $si$   $rk$   $pyk$   $fd$   $UV-LED/TiO_2$   $fof/k$  ल  $s$   $efFkyhu$   $CY$ ;  $q$   $MkbZ$   $dk$   $qHkkoh$   $vi$   $dOZ$  क  $mPp$   $n'$   $kkvka$   $gSrFkk$ ;  $g$   $rdudh$   $\#i$  ल  $s$  ल  $kkkO$ ;  $gA$   $\%BM$   $bat$   $-dfe$   $fj$  ल  $(2009)$ ,  $48$ ,  $10262\frac{1}{2}$

# CHAPTER 2



## POLYMER & MEMBRANE SCIENCE

Reverse Osmosis & Related Polymeric Membranes  
Electro Membrane Processes

çfrorhZjI kdÔZk rFkk bI l sI æfi/kr cggydh efcu  
fo | r f>Yyh çfØ; k, a

# REVERSE OSMOSIS AND RELATED POLYMERIC MEMBRANES

## I. TFC RO Membrane

### Spiral module rolling facility

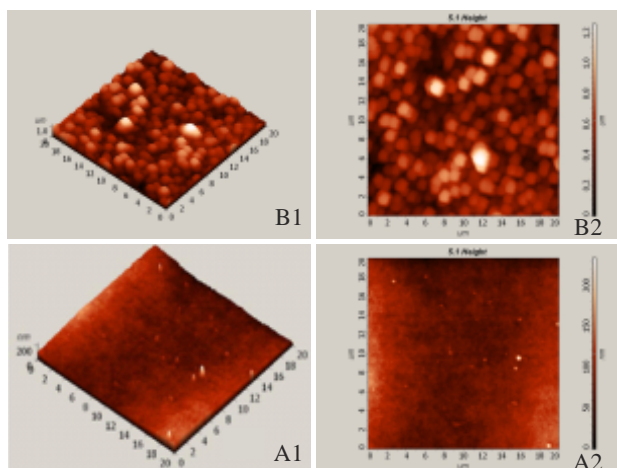
Our efforts continued to develop an indigenous module rolling facility. We have nearly completed the process, with procurement of most of the balance equipment, and can presently fabricate the 4040 modules with much higher success rate than initially. This has happened because of (a) improvement in

membrane consistency, (b) overcoming of problem of membrane deterioration during the intervening period between membrane preparation and module fabrication, (c) overcoming difficulties encountered with adhesion and (d) eliminating leaks.



Important spiral module rolling machinery

### Study of the surface roughness of TFC RO membrane



A1 and A2 are 3D and 2D AFM surface images of polysulfone support (height scale in nm), respectively; B1 and B2 are 3D and 2D surface images of RO TFC membrane (height scale in micron), respectively

In order to increase the flux of TFC RO membrane, it is necessary to make the polyamide composite layer as thin as possible. However, this has to be done while simultaneously avoiding the formation of pinholes which would adversely affect the rejection efficiency. A study was therefore undertaken to ascertain the roughness of the polyamide layer under actual production condition of the RO membrane. It was found by atomic force microscopy (AFM) that whereas the polysulphone support layer is quite smooth, the roughness of the polyamide layer is as much as 120 nm. Future studies will seek to reduce the roughness so that the thickness of the film can be reduced.



## Development of TFC RO membranes using indigenous non-woven fabric

In the manufacturing of TFC RO membrane in a two step process, non-woven fabric is the most important raw material which is used in the first step for making the reinforced porous polysulfone support according to phase inversion process. In order to indigenize the materials and also to reduce the manufacturing cost of TFC membrane, the non-woven fabric available in the country was evaluated for making such membranes. The imported and indigenous non-woven fabrics exhibited significant differences in the thickness (Imp: 100-110 microns; Ind: 110-140 microns) and air permeability (Imp: 5-6CFM/m<sup>2</sup>; Ind: 20-25CFM/m<sup>2</sup>). It was observed

that polysulfone solution percolates to the opposite side of the indigenous fabric when the membrane was cast at the same rate optimized for PS membrane cast on the imported fabric. In order to overcome this problem, PS supports on indigenous fabric were cast at a higher rate and on which polyamide skin layer was formed according to the usual interfacial polymerization. The RO test kit data for brackish water and sea water desalination for the TFC membrane made under the separately optimized conditions for indigenous and imported are given in Tables below.

Performance of TFC membranes made using different samples of indigenous non-woven fabric

TFC No	Brackish water; (2000 to 2500 ppm TDS) 250 psi		Sea water; 600 psi	
	%SR	Flux, LMH	%SR	Flux, LMH
IndPS1PA1	90	29	95	43
IndPS3PA2	84	48	90	52
IndPS4PA3	85	43	92	48
IndPS5PA4	88	49	79	26
IndPS6PA5	83	39	84	33

Performance of TFC membranes made on imported fabric; Feed: NaCl solution

Pressure (psi)	Feed, ppm	Product, ppm	Flux, LMH	%SR
250	2302	87	69.7	96.22
600	34493	1917	47.6	94.44
900	32798	1464	90.1	95.54

The data in the above tables indicate that there is scope to utilize indigenous fabric but further

improvements in fabric quality and casting/coating process are necessary.

## Effect of DMF concentration in gelation bath on TFC membrane performance

In the manufacture of TFC membrane, the first step is the preparation of porous polysulfone support according to phase inversion process using casting dope of the polymer in dimethylformamide. In the present facility, about 800 liters of gelation bath containing water, DMF & SLS is used while making porous polysulfone support. DMF concentration in the gelation bath is increased by about 1.5% per 100 m PS membrane. To evaluate the effect of this concentration increase on membrane performance, TFC membranes were made on polysulfone support membranes prepared using gelation bath containing 2%, 6% or 10% DMF along with 0.1% SLS. Since changes in the DMF

concentration in the gelation bath affects the PS support morphology (pore size and distribution during the phase inversion process), which in turn would have an effect on the morphology of polyamide skin layer and eventually on the performance of the TFC membrane, a study of this aspect was deemed necessary. It was observed (Table below) that the salt rejection increased significantly in going from 2% to 3% initial DMF but thereafter decreased slightly with further increase in DMF concentration. However, the significant increase in water flux at the higher concentrations of DMF may justify its use at the higher levels provided the long term performance remains stable.

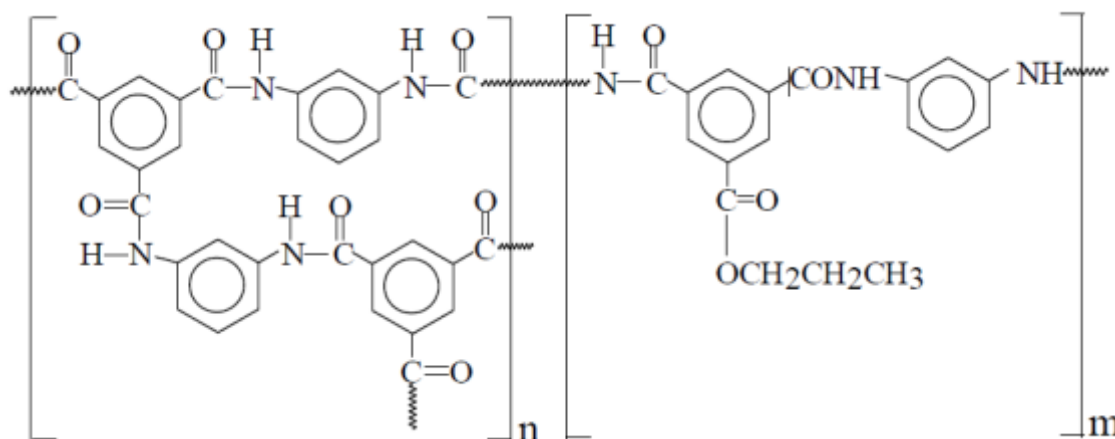
Effect of DMF concentration in gelation bath on TFC membrane performance

TFC Membrane No	% DMF in gelation bath	80 psi		250 psi		900 psi	
		Flux, LMH	%SR	Flux, LMH	%SR	Flux, LMH	%SR
128	2	34	80.01	74	92.06	61	90.05
129	3	34	90.86	74	96.26	65	93.55
130	4	33	89.94	77	94.78	71	92.36
131	6.5	34	85.48	92	93.97	67	91.82

## Novel polyamide TFC RO membranes containing propyl ester pendant group

TFC membranes with polyamide skin layer having propyl ester pendant group were prepared according to the interfacial polymerization technique involving *m*-phenylenediamine in water and a mixture of

trimesoyl chloride + 3-propyloxycarbonyl isophthaloyl chloride in hexane under different conditions. The chemical structure of the polyamide layer is shown below.

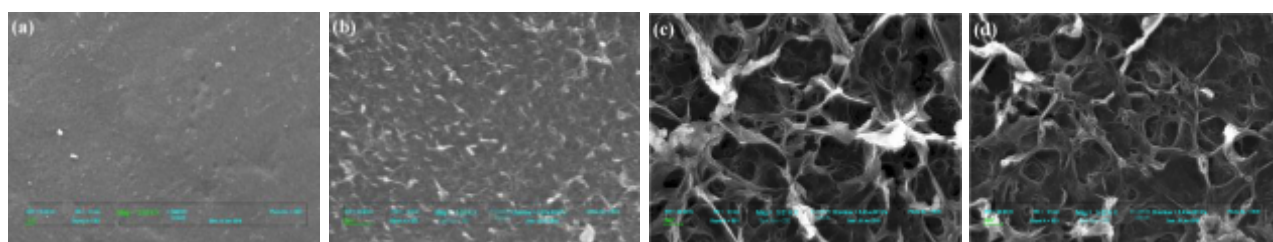


Chemical structure of the polyamide skin layer with propyl ester pendant group

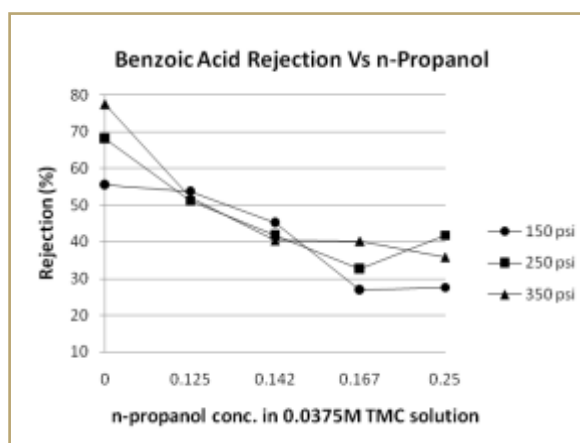
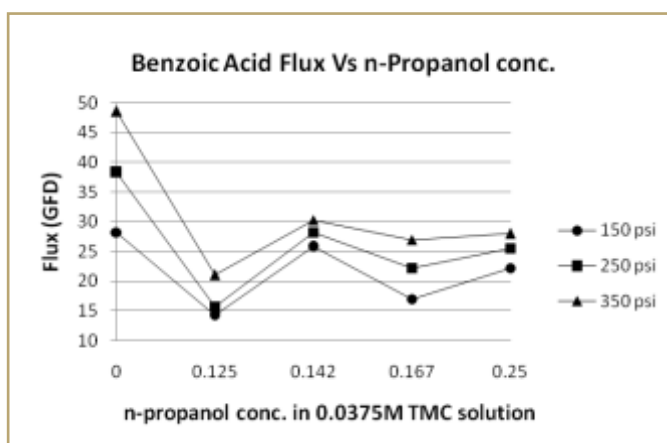
The TFC membranes were characterized by IR, SEM and contact angles measurements. The IR spectra of the TFC membranes showed the characteristic bands at  $1649\text{ cm}^{-1}$  due to amide-I C=O stretch, at  $1543\text{ cm}^{-1}$  due to amide-II C-N stretch and at  $1737\text{ cm}^{-1}$  due to ester carbonyl group. The contact angles of the TFC membranes was increased (from about  $45^\circ$  to  $61^\circ$ ) when propyl ester was increased (from 0 to 0.025%) in TMC solution thus indicating the higher hydrophobic nature of the polyamide skin layer. The surface SEM photographs showed that the polyamide skin layer formed with MPD and TMC consists of ridge (white) and valley (black) structure with uniform distribution throughout the surface (Figure below). The presence of 3-propyloxycarbonyl isophthaloyl chloride along with TMC in hexane appeared to

have a pronounced effect on the surface morphology of the resulting polyamide skin layer. The top surface of these TFC membranes contained highly rough structure with large size peaks and valleys throughout the surface. The surface roughness of the polyamide skin layer differs with the composition of acid chloride solution.

It was observed that both water flux and solute rejection of the TFC membranes for the separation of organic solutes (benzoic acid, p-chlorophenol) and inorganic solutes (NaCl,  $\text{Na}_2\text{SO}_4$ ,  $\text{MgSO}_4$ ) were decreased with the increase of propyl ester content in the polyamide skin layer. This may be attributed to the formation of bulky ridge structure which may offer greater resistance to water permeation.



SEM photographs of the membranes: (a) PS membrane, (b) MPD-TMC (c) MPD-TMC- PA (0.0125) and (d) MPD-TMC-PA (0.0142) TFC membranes

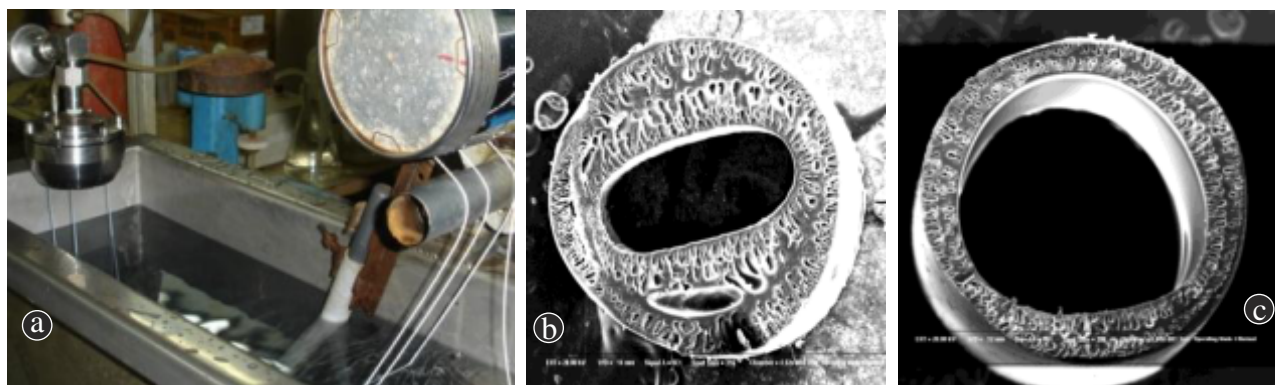


Separation of benzoic acid by TFC membrane: Effect of propyl ester group

## II. Perfection of hollow fiber membranes

The major advantage of HF membranes lies in the fact that they can be configured to pass feed solution on the outer-side of the fiber to obtain permeate from the inner side of the hollow fiber

The HF membranes were characterized by scanning electron microscopy (SEM) for morphology, contact angle measurements for surface hydrophilicity, pure water permeation

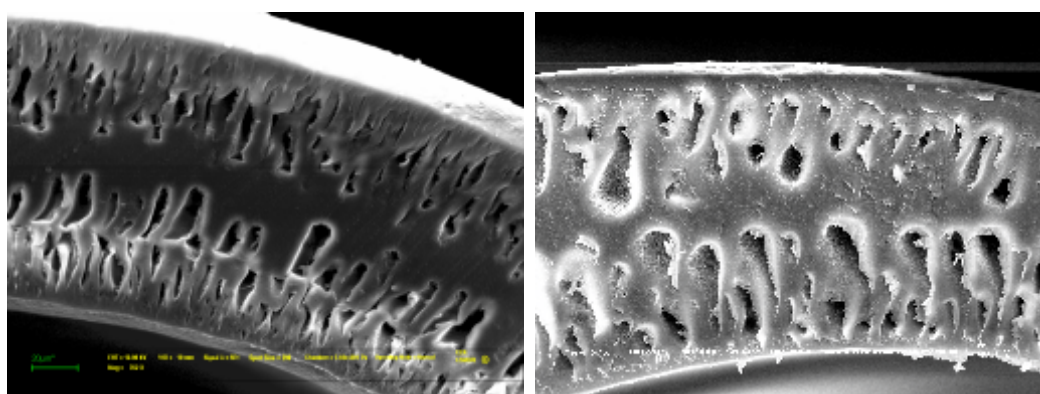


(a) Hollow fiber spinning; SEM micrograph of the hollow fibers from volumetric flow rate (ml/min) of bore forming liquid: (b) 10 and (c) 25 ml/min

(outside-in) or from in-side the fiber to obtain permeate on the outer side of the hollow fiber (inside-out), making cleaning of the fiber easier. In continuation of the work reported in 2006-2008 biennial report, we optimized the conditions (polymer dope composition, volumetric flow rate of bore forming liquid, fiber drawing rate and post-treatment of fibers) for spinning hollow fibers (1.0-1.4 mm OD and 0.5-0.8 mm ID) of 5000-10,000 m length continuously from polysulfone (PS), poly(acrylonitrile-co-methacrylic acid) (PANMA), polyvinylidene fluoride (PVDF) and blends of PS & PANMA. The stability and performance of the hollow fiber membranes depended mainly on the morphology of the skin layer and supporting structure.

rates and molecular weight cut off (MWCO) values. SEM photographs of the fibers showed asymmetric structure with a dense skin layer on both the inner as well as on the outer surface with finger-like channels originating from the skin layer. In the case of PANMA hollow fibers, the finger-like channels from the outer and inner surfaces were almost interconnected together. However, these finger-like channels from inner & outer layers were separated by a sponge like intermediate structure in the case of PS hollow fibers (*Int. J. Nuclear Desalination*, 4 (2010) 149).

Hollow fiber modules of different sizes (1-4" dia x 12-60" length) and point of use units were made by potting the fibers appropriately for practical applications. The hollow fiber modules



Cross-sectional SEM morphology of PANMA (left) & PSF (right) hollow fibers



exhibited the MWCO values in the range 10-100 kDa with water fluxes of 50-140 LMH, depending on the spinning conditions. The pore size of the hollow fiber membranes were calculated based on the empirical equations relating to MWCO and pore radius and were found to be in the range of 5-14 nm, depending

on membrane MWCO value. It was found that HF modules are suitable for disinfection of drinking water as they exhibit 4-6 log reduction for bacteria like cocci, e-coli & bacillus and viruses.

Performance of hollow fibre membranes

Hollow fiber type	Water flux of hollow fibers, LMH	MWCO of hollow fibers, kDa
PANMA18	212	90
PS-PANMA	117	95
PS2020	132	69
PS2220	71	37
PS2480	140	28
PS2420	24	9

### HF membrane manufacturing technology transfer

Following perfection of the hollow fibre membrane process, the technology for its manufacture with different molecular weight cut off (MWCO) values was licensed to M/s Uniqflux Membranes LLP, Pune. HF module preparation was also demonstrated as part of the

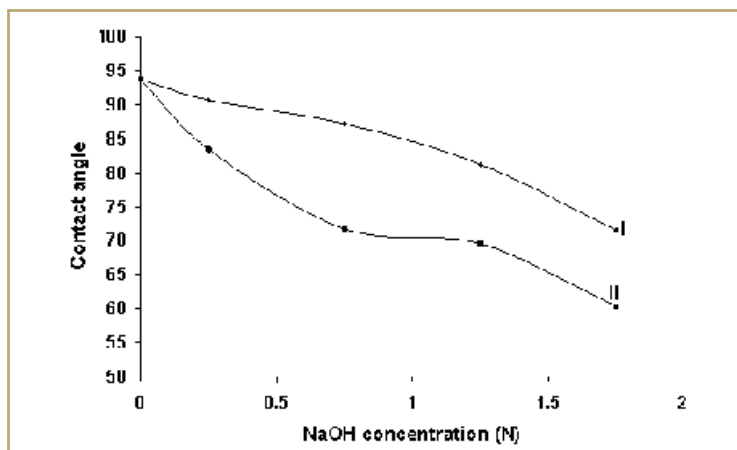
knowhow. The hollow fibers produced during the demonstration were confirmed to exhibit 4 log reduction of MS2 virus (i.e., reduction from 1 lakh virus counts to 1) making the indigenous product of global standard.



## Efforts to further improve HF properties through surface modification

Chemical modification of PANMA hollow fiber membranes was carried out by treating them with alkali followed by acid to impart antifouling properties to the fibers and also to diversify the

spectrum of applications. The contact angle of the treated fibers was decreased with the increase of sodium hydroxide concentration and acid treatment.



Variation of contact angle of the modified PANMA hollow fibers  
Treatment with NaOH (I), and NaOH followed by 0.1N HCl (II)

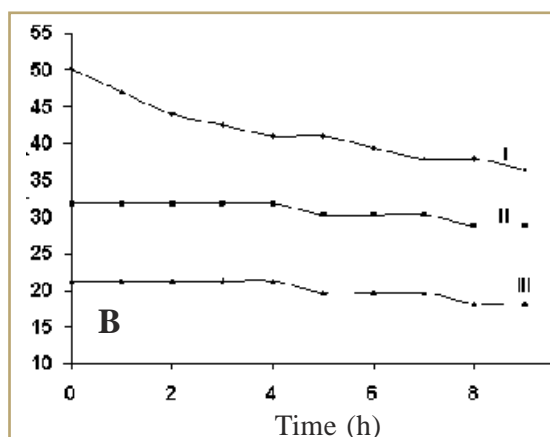
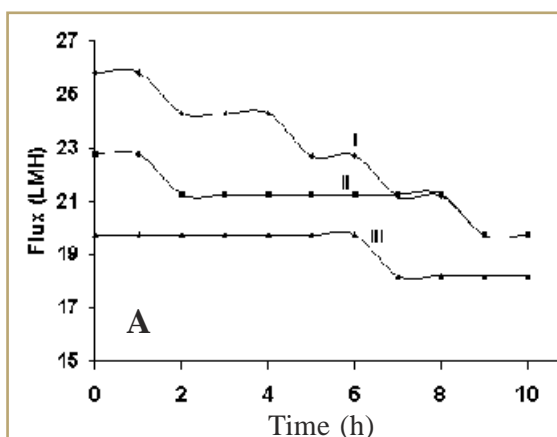
The flux was decreased and the rejection was increased with the increase in the alkali concentration. Maximum reduction in MWCO values by about 10 times was observed for the fibers treated for an appropriate time with an appropriate concentration of NaOH. Further increase in the concentration of NaOH or the time of hydrolysis for more than 10 h decreased the stability of the hollow fibers.

### Characteristics of the surface modified PANMA HF membranes

Modification	PWP (LMH)	MWCO values, kDa	Pore radius, nm (from MWCO data)
virgin	212	95	7.85
1	166	92	7.50
2	74	71	6.40
3	26	10	2.70

Antifouling characteristics of the virgin and modified HF membranes were measured by ultrafiltration of aqueous solutions of PEO-100 kDa (500 ppm) and bovine serum albumin (BSA, 100 ppm) for several hours (Figure below) and by measuring their flux recovery

ratio (FRR) values, which are assumed to be the measure for fouling resistance nature of the membrane. The larger is the FRR value the higher is the antifouling nature of the membrane (Table shown on next page).



Variation of membrane flux with time: A: PEO and B: BSA solutions. I- virgin membrane, II- membrane treated with NaOH (1.25N, 6 h) followed by HCl (0.1N, 2 h) solutions, and III- membrane treated with NaOH (1.75 N, 9 h) solution

Flux recovery ratio (FRR) values for virgin & modified HF membranes

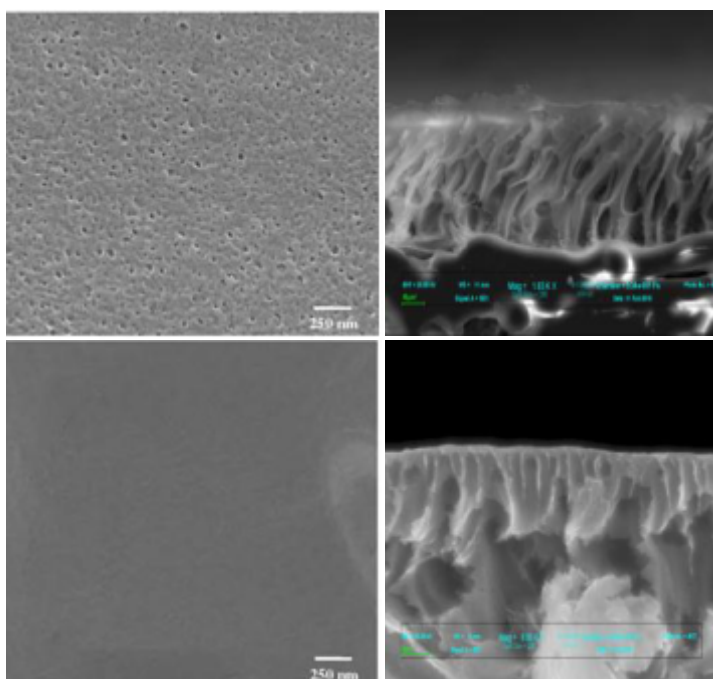
Membrane Type	% Flux Recovery Ratio (FRR)	
	PEO solution	BSA solution
PANMA virgin	58	85
PANMA- 1.75M NaOH for 6 hours	100	100
PANMA- 1.25M NaOH for 6 hours/HCl	95	95

## Development of flat sheet ultrafiltration membrane-based submersible cartridges for water reclamation

Submersible water purification membrane cassettes were prepared from flat sheet PANMA (polyacrylonitrile-methacrylic acid) UF membranes. The membranes had a molecular weight cut off value of about 90 kDa and the surface was modified to impart hydrophilic character. A prototype unit comprising 10 membrane cartridges (0.3 m x 0.3 m), with provision of continuous permeate withdrawal and aeration was fabricated. The key advantage of such units is the easy washability of fouled membranes. The unit has shown water fluxes of about 25-120 LMH with <1 NTU of permeate from initial feed water having maximum turbidity of 200 NTU. Efforts will be made to commercialise the indigenous submersible

membrane.

Fouling is a major problem associated with membrane bioreactor (MBR) systems, particularly since these are occasionally used to treat highly contaminated water/effluents. The top (left) and cross-sectional (right) SEM photographs of virgin (top) and fouled (bottom) PS membranes are shown. As can be seen, fouling caused complete blocking of the membrane pores both on the top surface, as well as inside the pore channel, with concomitant drop in flux. It was found that the problem can be mitigated through a combination of techniques such as surface modification, air bubbling, incorporating suitable surfactants in the feed and intermittent backwashing.

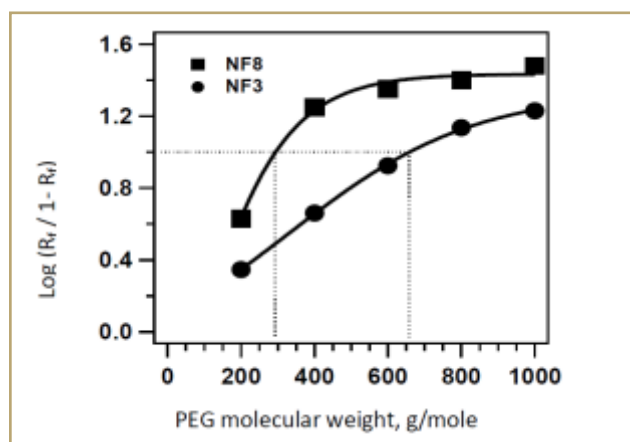


Top: Flat sheet membrane based submersible cartridges  
Left: SEM micrographs of virgin and fouled membranes

### III) Other research and development activities

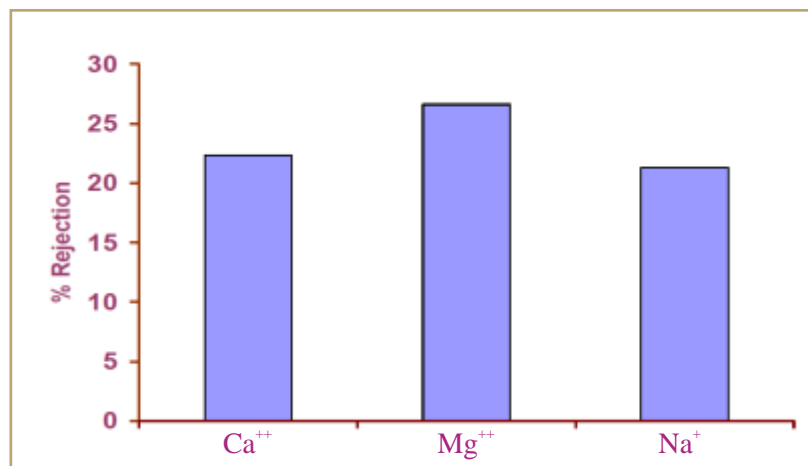
#### Loose composite membranes

In continuation of the work described in the previous biennial report, the loose type TFC membranes were studied to ascertain their molecular weight cut off (MWCO) for organic solutes. The contact angles and zeta potentials were also measured. The MWCO values of the membranes were determined by passing



Plot of  $\log(R_f / 1 - R_f)$  vs. molecular weight of PEG for NF membranes

aqueous solutions of polyethyleneglycols (PEG) of different molecular weight (200-1000 Da) at 125 psi. The value of molecular weight at  $\log [R_f / (1 - R_f)]$  ( $R_f$  = rejection factor) value of 1 can be taken as MWCO of membrane assuming that there is a linear correlation between the rejection factor and molecular weight of solute. The MWCO values for NF3 and NF8 were found to be 650 and 300 Da, respectively.



Rejection of Ca<sup>++</sup>, Mg<sup>++</sup> and Na<sup>+</sup>

The membrane surface charge was estimated by measuring the streaming and zeta potentials with Zeta CAD zeta potential analyzer using 1 mM solution of KCl at different pH values. The membranes became increasingly more negative in charge as the pH increased and, not surprisingly, separation of magnesium sulphate from sodium chloride was higher under these conditions. The contact angle values of all the composite membranes were similar (ca. 39°) as compared to ca. 84° for polysulphone support membrane, indicating greater hydrophilic nature of the composite membrane surface. Membrane modules of 2" diameter x 10" length were made. The membranes were tested (at 150 psi) for rejection of ampicillin (500 ppm aqueous solution). Concentration of antibiotic in feed and permeate was analyzed by HPLC technique and it was found that 96% reduction in the concentration of ampicillin was observed in the permeate water. These membranes were also studied for separation of different chloride salts. It can be seen that solutions containing NaCl, MgCl<sub>2</sub> and CaCl<sub>2</sub> (300 ppm) behaved rather similarly, i.e., there was hardly any selectivity among the cations.

A new type of composite membrane containing a maleic acid (MA)-cross-linked PVA barrier layer over PS membrane was also prepared. For the membrane prepared using 1% PVA + 0.2% (w/w)

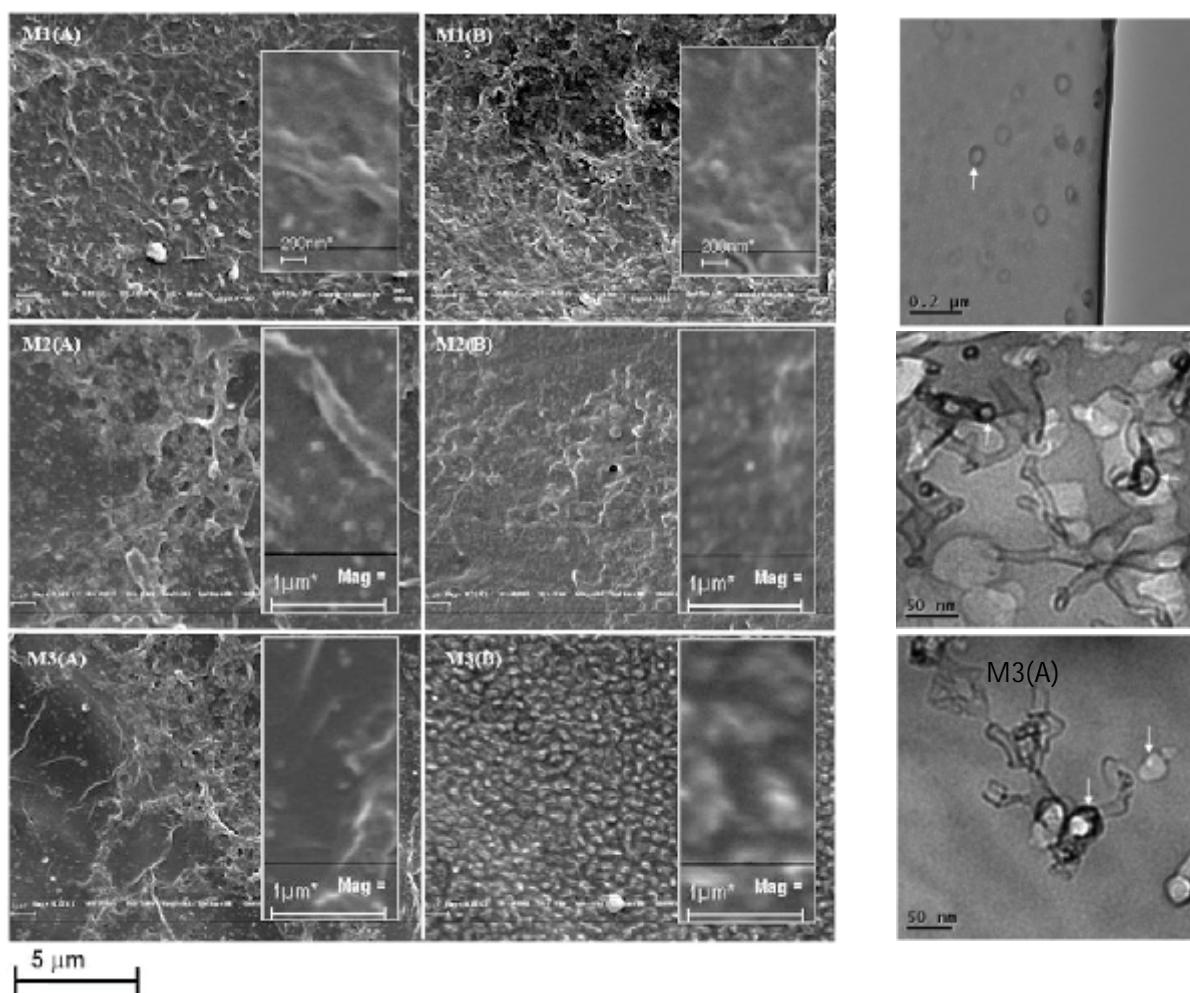
MA solution, and cured at  $125 \pm 2^\circ \text{C}$  for 30 minutes, the average molecular weight cut off of neutral organic solutes was in the range of 250-350 Da. When inorganic salts were studied, the observed rejection showed the following trend:  $R_{\text{Na}_2\text{SO}_4} > R_{\text{MgSO}_4} > R_{\text{NaCl}} > R_{\text{CaCl}_2} \approx R_{\text{MgCl}_2}$ . It can be seen that high rejections were observed only when sulphate was present as anion regardless of the nature of the cation.



### Silica-polyamide nanocomposite membranes

Silica-polyamide nanocomposite membranes containing monodisperse spherical particles of 10–18 Å  $R_g$  (gyroscopic radius) were prepared and their structures characterized by SANS, TEM and SEM. The SEM images of the membrane samples show two-phase (particle-polymer) microstructure and the particle-polymer distribution depended on the type and amount of silica. The TEM images showed predominantly ring-like particle nanostructures

[M1(A)] of the membrane produced using TEOS as silica precursor. Membranes [M2(A)] made using a mixture of TEOS and MPTMS as mercaptopropyl-silica precursor showed elongated ring or chain structures, and the M3(A) membrane with highest mercaptopropyl-silica content exhibited predominantly chain-like particle nanostructures (*J. Colloid. Interface Sci.*, 351 (2010) 304).

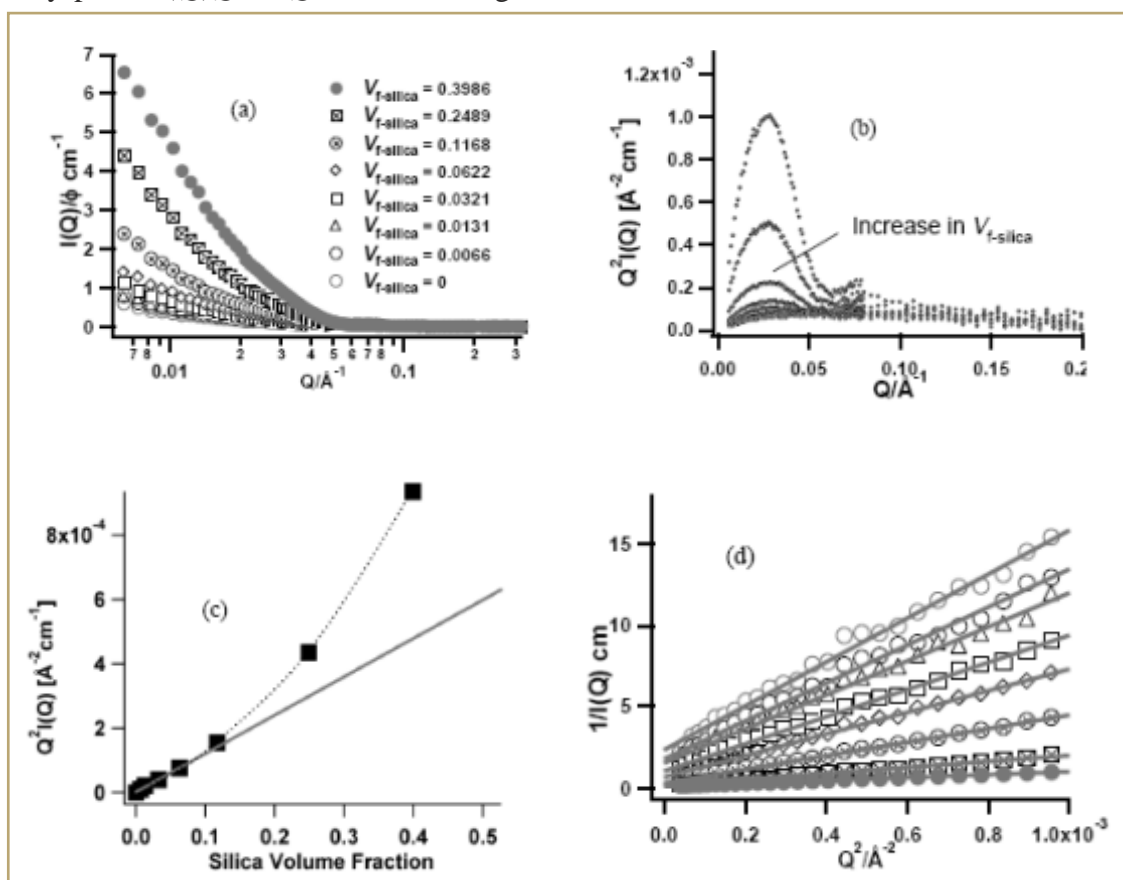


SEM (left) and TEM (right) micrographs of the membranes. (A) and (B) are with the low and high silica loading respectively. Insert: magnified SEM images. Arrows indicate silica

## Influence of hydrophilic silica particles to polymer chain conformation

Interactions between polymer chain and silica nanoparticles was studied in a dilute aqueous system using an idealized model system comprised of a well characterized polyvinyl alcohol of  $100 \text{ \AA}$   $R_g$  and hard spherical silica of  $80 \text{ \AA}$  radius. The scattering intensity increased dramatically with increasing silica fraction implying that a new extended structure was formed by *interchain* polymer interactions as revealed by a small angle peak at  $\sim Q = 0.03 \text{ \AA}^{-1}$  in the Kratky plots [ $I(Q)Q^2$  vs.  $Q$ ] below. At higher

silica content, the peak intensity varied exponentially with the silica volume fraction. Under these conditions, the polymer chain apparently was attracted to the silica and got adsorbed on the silica hard surface. The scattering data fit nicely with a model form factor comprising of one unit forming the core of the spherical silica particles and the interacting polymer as the corona.



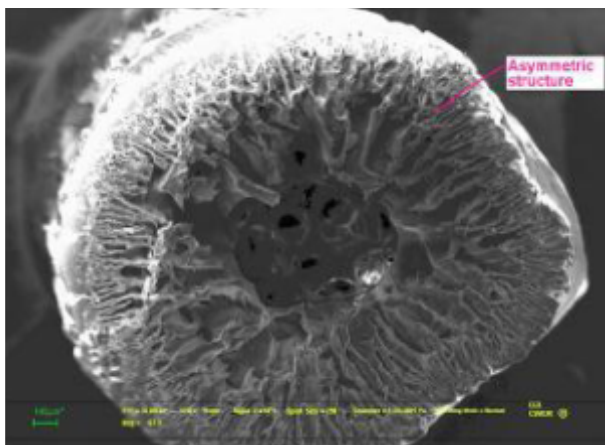
SANS profiles for 1 wt.% PVA aqueous solution with LUDOX®-HS40 silica particles. (a)  $I(Q)/Q$  vs.  $\ln Q$  profile as the function of silica volume fraction. (b) Kratky plot,  $Q^2/I(Q)$  vs.  $Q$ , of the absolute intensities scattered by the mixed solutions. (c) Plots of peak intensity from Kratky plots as a function of silica volume fraction. (d) Zimm plot,  $1/I(Q)$  vs.  $Q^2$

## Enantioselective membranes

BSA immobilized and BSA semi IPN polysulfone and composite membrane containing chiral selective group were prepared and characterized by SEM and ATR-FTIR techniques. Enantiomeric separation of tryptophan and d-enantiomers of  $\alpha$ -amino acids (arginine, alanine) was performed under different

conditions. The composite membranes exhibited higher enantioselectivity (54%) for d-arginine compared to d-alanine (21%). BSA immobilized membrane exhibited higher enantiomeric excess (30.8%) compared to BSA semi-IPN membrane (23.8%) after 8 h (*Sep. Sci. Tech.*, 45 (2010) 346; *ibid* 1374).

### Immobilization of lipases on polymer matrices and their hydrolytic performances



SEM of lipase-immobilized PS globule

The hydrolytic performance of lipase immobilized on PS, PVA-modified PS membrane and PS globule for olive oil was studied. The hydrolysis of different oils was studied and the extent of hydrolysis followed the order: olive oil > palm oil > castor oil. The presence of ricinoleic acid in its main composition in castor oil lowers the hydrolysis rate. The hydrolytic reaction parameters could be fit to the Lineweaver–Burk plot (*Polym. Bull.*, 64 (2010) 141).

### Pervaporation membranes for the separation of aqueous-organic liquid mixtures

Polysulfone, polydimethylsiloxane, and polyamide TFC membranes were prepared by solution casting, dip coating and interfacial polymerization techniques, respectively. The membranes were evaluated for the separation of aqueous-organic liquid mixtures like water-

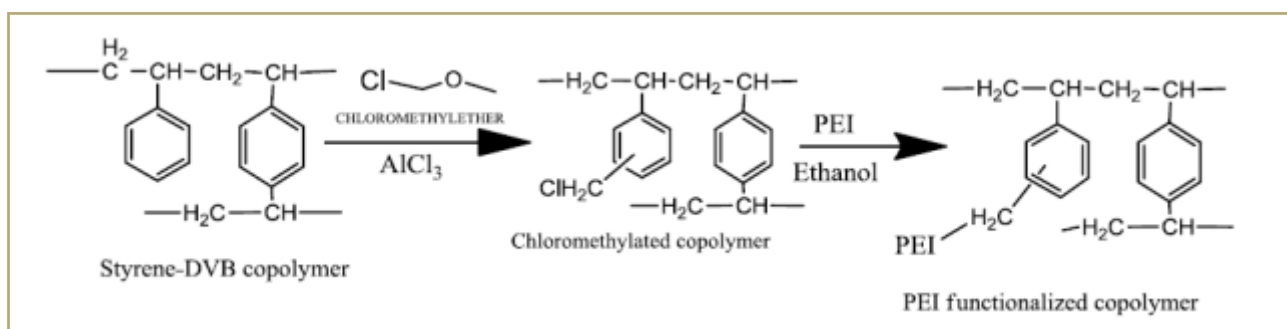
methanol, water-dichloromethanol/benzene using the pervaporation test kit. Maximum separation factors of about 8 for water-methanol and about 120 for water-dichloromethanol/benzene mixture were achieved.

### Development of polymeric microspheres containing silver nanoparticles for water disinfection

A facile methodology was developed for disinfection of water. It involved the anchoring of silver nanoparticles on to macroporous-methacrylic acid copolymer beads. Silver nanoparticles formed on these copolymer beads by chemical reduction method were stable. The beads were tested for their antibacterial activity and were found to be highly effective against both gram positive and gram negative bacteria. The bacterial count went down to undetectable limit for all the strains tested except spore

forming *Bacillus subtilis* which showed 99.9% reduction (*Water Research*, 48 (2010) 5481).

Different types of porous polymers based on the copolymerization of: (i) styrene-divinyl benzene, (ii) methacrylic acid- divinyl benzene, and (iii) acrylonitrile-divinyl benzene were prepared in the presence of porosogenic agents to obtain macroporous resins. These were functionalized with 5,5-dimethyl hydantoin, polyethyleneimine or triethylenetetramine.



Scheme: Synthesis of biocidal polymer functionalized with PEI



The polymers were characterized by CHN analysis, FTIR, UV visible spectroscopy, DRS,



Plate testing PEI functionalized polymers for biocidal activity against *B.subtilis*

SEM, EDX, TEM and optical microscopy to confirm the introduction of functional group. The antibacterial activities of the polymers were evaluated by plate (Figure on left) and test tube methods for four different types of bacteria namely *Staphylococcus aureus*, *Bacillus subtilis*, *Pseudomonas aeruginosa* and *Escherichia coli*. The antibacterial activity of the PEI based polymers was found to increase with increasing molecular weight of the PEI as evident from the increasing inhibitory zone. The antibacterial activity of the polymers may be compared with the effect of bleaching powder, albeit with the advantage of dispensing with residual chlorine in water.

## ELECTRO MEMBRANE PROCESSES

### Continuing efforts towards development of heterogeneous ion exchange membranes

Although the interpolymer ion-exchange membranes perfected by the institute in the eighties have many merits, there is a need for a “greener” technology of production of ion exchange membranes. Accordingly, efforts have been continuing for over a decade to develop membranes matching the performance of the interpolymer membranes. In this approach, PVC powder and powdered ion exchange resin are suspended in a suitable solvent and the membrane was cast on fabric.

Systematic studies were conducted with different formulations, concentration variations, size distribution of polymer particles, casting speed, solvent composition, film thickness and temperature of drying. Although the property of the membrane was found to be satisfactory for optimized compositions, there was nevertheless substantial rejection of membrane on account of defects such as pinholes. Efforts are continuing to understand the cause(s) of pinhole formation and the means to circumvent them.

### Desalting of seaweed hydrolysate by ED to improve fermentation efficiency



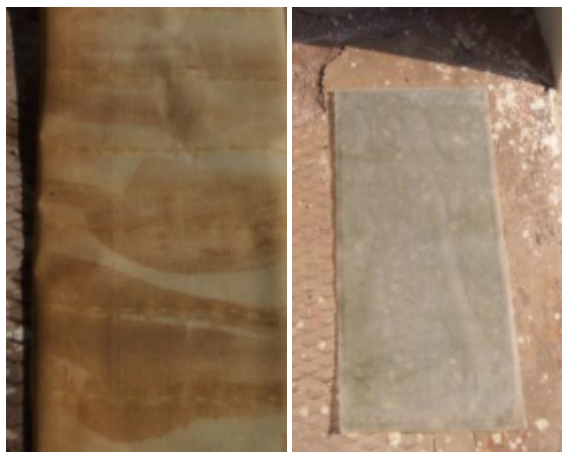
The institute has envisioned the production of ethanol from seaweed. It is specifically envisaged to cultivate seaweeds offshore for this purpose and to utilize the seaweed for production of biofertilizer (from the sap) and ethanol (from the residual polysaccharide-rich biomass). Although the efficiency of breakdown of the polysaccharide into sugars was facile, the fermentation was sluggish due to high salt concentration. The institute's ED technology to separate salt from organic biomass was exploited to raise the efficiency of



fermentation. About 80-90% of inorganic salts could be separated out (initial salt concentration ca. 5-7% w/v) with minimum loss of sugar in a 70 cell pair (60 cm x 30 cm membrane area) ED

stack capable of processing 500 liters hydrolysate over 8 h. As reported elsewhere, the ethanol obtained was refined and used as 10% gasohol to run an ambassador car.

### Regeneration of fouled ion exchange membranes employed in chlor-alkali industry



Membrane  
before treatment

Membrane  
after treatment

The Institute was approached by M/s. Shriram Chemicals & Fertilizers, Kota, Rajasthan to study the feasibility of regenerating fouled membranes employed in their chlor-alkali factory. The work is of great significance as the membranes are costly. Cleaning was found to be feasible even for large size membranes – i.e., those actually used in the plant – and the report was submitted to the party.

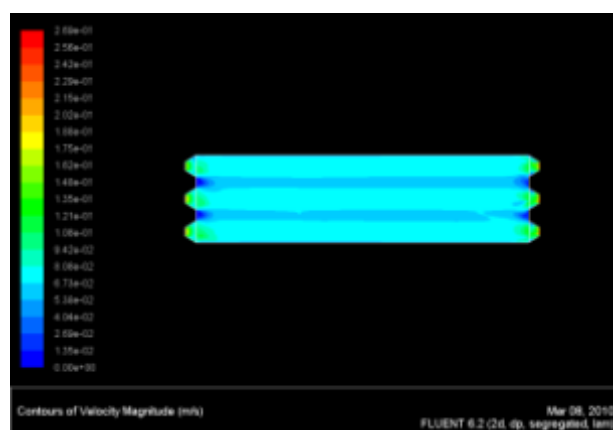
### Licensing of knowhow for 18E6 ultra pure water system

As mentioned in the previous report, a continuous electro-deionization (CEDI) unit was successfully developed which is a critical component in ultrapure water units. The unit helps to reduce salts from a level of ca. 30 ppm (output of RO) to >12M .cm resistivity and thereby greatly reduces the subsequent load on the resin polishing unit employed to further raise

the resistivity to 18M .cm. Design improvements were carried out to increase the capacity of the system and to maintain its efficacy 24x7. This was achieved through several modifications, including the study of CEDI unit by CFD simulations. Finally, the unit was fully automated and the knowhow was licensed to M/s Infusil India Ltd., Bangalore.

### Analysis of water flow inside the compartment of CEDI unit using computational fluid dynamics

Since the flow within the CEDI unit cannot be visually observed, CFD simulations were resorted in order to understand such flow behaviour. The commercially available 2D Navier-Stokes code (FLUENT) with laminar model was used for this purpose. Necessary boundary conditions were identified and employed in the simulation. The active and dead zones (least velocity) were identified and suitable modifications were incorporated to minimize the latter since these are ineffective for ion transport. This was the basis of improving the performance efficiency of the CEDI unit.



## Development of hybrid membrane domestic desalination technology (ED-RO) for the high recovery of water

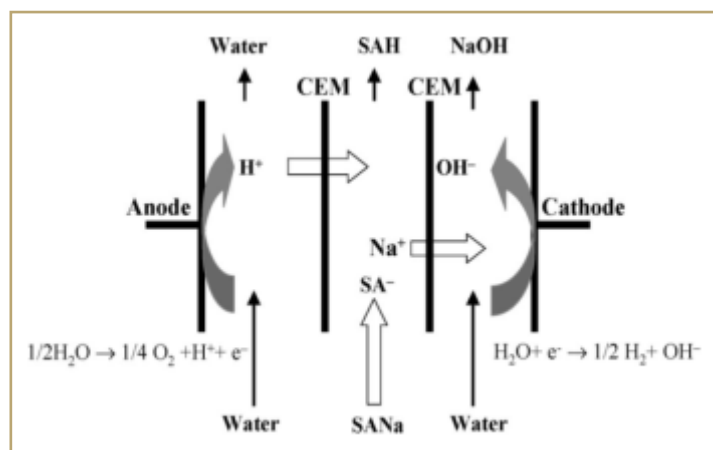
Although RO water purification units have become increasingly popular in the last 5 years, an important drawback is the low recovery of water and the difficulties encountered in their functioning when the salinity of the water increases beyond 2000 ppm. To mitigate the above problems, the concept of ED-RO hybrid water purification was conceived and a patent application filed. Whereas ED has the advantage of high recovery and ability to deal with high salinity, it suffers from the disadvantage of reduced current efficiency at comparatively low TDS which makes it difficult to reduce the TDS beyond 600-700 ppm whereas people today have got used to water of very low TDS as obtained from RO. The developed unit takes advantage of the respective merits of the individual technologies to provide water having <200 ppm TDS from feed water of 3000 ppm, and with overall 65% recovery – something



hitherto unheard of in standalone domestic RO units. An affordable unit of appropriate capacity suitable for households is being fabricated. Separately, an attachment is being devised for existing RO units.

## Ionic transport phenomenon across cation selective membranes

Permselective membranes are required for certain specific applications and such separations are important from both academic and application viewpoints. A monovalent cation selective special nanocomposite



membrane (MCSM) was designed and a study was undertaken to measure the concentration polarization of monovalent ( $\text{Na}^+$ ) and divalent ( $\text{Ca}^{2+}$ ,  $\text{Mg}^{2+}$ ) cations. Electro-transport efficiency ( ) for the three cations across the membrane was derived from the change of their concentration with the passage of a fixed number of coulombs. The electro-transport efficiency of  $\text{Na}^+$  was significantly higher than that of the divalent ions. The study gains significance in light of the need to provide drinking water with not only low TDS but having the desired nutrient composition such as higher levels of  $\text{Ca}^{2+}$  and  $\text{Mg}^{2+}$  over  $\text{Na}^+$  (*J. Membr. Sci.*, 340 (2009) 52).

## Electro membrane process for *in situ* ion substitution and separation of salicylic acid from its sodium salt

Salicylic acid is conventionally prepared by carboxylating sodium phenolate with  $\text{CO}_2$  under high pressure and temperature, followed by

acidification and separation of sodium sulphate. An electrochemical membrane process (EMP) with three compartments (anolyte, catholyte,

and central compartment) was developed to achieve in situ ion substitution and recovery of salicylic acid (SAH) from its sodium salt thereby dispensing with the acidification and separation steps. The cation-exchange membrane (CEM)

used was prepared in-house. The power requirement was found to be 10 kWh/kg of the product. Formation of caustic soda in the cathode stream was a spin off (*Ind. Eng. Chem. Res.*, 48(2009) 923).

### Cross-linked PVA-PAN-co-2-DMAEMA-based anion-exchange membranes prepared under aqueous condition

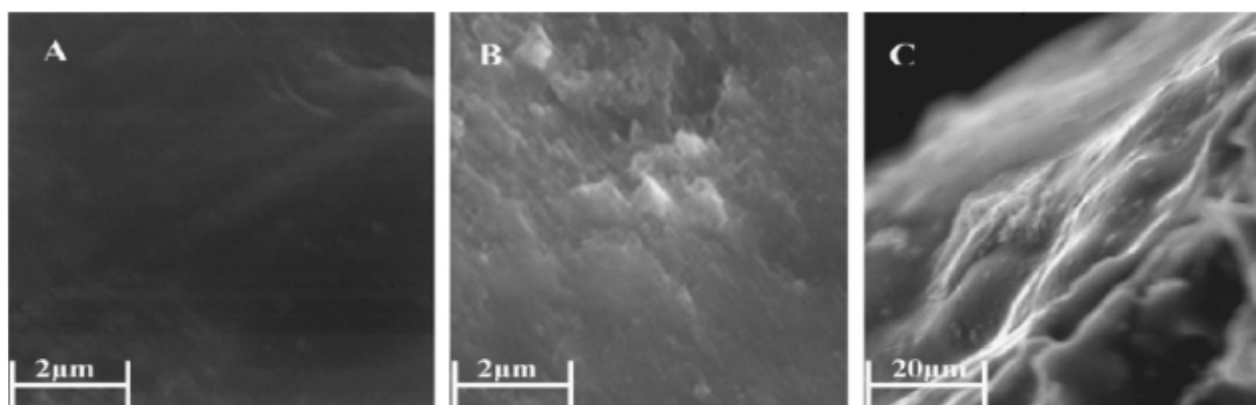
As already mentioned above, conventional interpolymer membranes have excellent characteristics but their preparation needs to be made greener, especially of the anion exchange membrane for which chloromethyl ether is presently required. A novel anion exchange membrane based on polyvinyl alcohol (PVA) and the copolymer of polyacrylonitrile (PAN)-dimethylaminoethylmethacrylate (DMAEMA)

was prepared in aqueous medium. The synthesized membrane was characterized through physicochemical and electrochemical techniques. The membrane exhibited good ion-exchange capacity (1.18 meq/g) and conductivity ( $3.45 \text{ mS cm}^{-1}$ ). The electrodialytic performance revealed its suitability for water desalination (*J. Phys. Chem. B*, 114(2010) 198).

### Heterogeneous-homogeneous composite bipolar membrane

A heterogeneous-homogeneous composite bipolar membrane (BPM) was prepared by casting. In this process, heterogeneous anionic layer (AL) of desired thickness was cast onto a clean glass plate followed by an interfacial layer comprising sulphonated PEEK (with 80% degree of sulphonation) and poly(4-vinyl pyridine). This was then followed by deposition of the cationic layer (CL) which was basically sulphonated PEEK. The SEM images of AL and CL confirmed absence of cracks, holes and phase separation. In cross-section image, two separate

layers with strong interfacial adhesion were clearly visible. The contact region, also referred to as interfacial layer, is where water dissociation occurs and the structure of this region is of critical importance. A study was undertaken with 0.5 M NaCl solution and formation of equimolar amounts of NaOH and HCl were confirmed. After passage of  $7.68 \times 10^3 \text{ C}$  of electricity, 67.6% current efficiency corresponding to  $3.1 \text{ kWh kg}^{-1}$  energy consumption was observed (*J. Membr. Sci.*, 349(2010) 130).



SEM images of: (A) CL; (B) AL and (C) cross-section of composite bipolar membrane (BPM)



### Glucoside bioconjugates

Assistance was rendered to a party towards a project funded by DSIR on synthesis and purification of glucoside bioconjugates. Whereas the desired vitamins and carbohydrates (dissolved in buffered solutions) could be conjugated by immobilized microbial strains to form glucoside bioconjugates within 6 hours, almost all downstream processing approaches that were previously envisaged were cost-ineffective, time consuming, resource-demanding and did not scale-up. A combination ED-RO purification-cum-enrichment technique

worked nicely and a 1.5 L raw stock could be processed to get 80% enriched product. Subsequent scale up to 6 liters per day scale on a larger unit gave similar results, the effective enrichment of the target bioconjugates being approximately 70-75%. Importantly, loss of the bioconjugates into the waste stream was minimum. ED-RO processing flow-designs capable of handling up to 100 liters per day are being worked out. An MoU has been signed between the party and CSMCRI for sharing of benefits.

### Feasibility studies on water recovery coupled with concentration of useful chemicals from aqueous effluent streams

Studies were undertaken for two large companies on processing of aqueous effluents. In the first case, the goal was to recover acetic acid from an effluent stream with simultaneous reuse of water. Under optimized conditions, it was possible to recover ca. 75% of water with laboratory and pilot scale trials conducted using both ED and RO technologies separately and combination. RO-ED: The treatment of Dr M waste water gave 0.06 g/L acetic acid starting from an initial concentration of 1.93 g/L acetic acid. The economics was, however, not worked

out. With regards to enrichment of acetic acid, this objective was found to be technically unattractive.

In the second study, the idea was to process a dilute sodium hydroxide waste stream to recover water, on the one hand, and the alkali, on the other hand, in relatively more concentrated form. It was possible to generate reusable water with TDS < 500 ppm from feed of 15,000 ppm by recirculation mode. The concentration of alkali was simultaneously raised from 5.5g/L to 13g/L.





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¼h, Ql h½ vkj vkseÆcu eal ækkj ¼c½ eÆcu cukusrFkk ekM; gy cukusdh fof/k eÆcu dsfcxMusdh l eL; k dk l ek/kku ¼d½ eÆcu dksfpi dkusdh l eL; k dk l ek/kku vkj ¼M½fydst dh l eL; k dk l ek/kkuA

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Vh, Ql h vkj vks eÆcu dk çokg c<kus ds fy, i klyh, ekbM dklwi kstV eÆcu dh l rg dk vf/kd l s vf/kd iryk gkuk vfuok; Z gA bl ds l kFk gh i klyh, ekbM dklwi kstV eÆcu dh l rg ij fi u gky ¼N½u cuş bl dk /; ku j [kuk Hkh vko'; d gsfTl ds dkj.k vi {kkj vLohdfr çHkfor gkrh gA bl çdkj Vh, Ql h eÆcu fuekZk ds le; i klyh, ekbM l rg ds

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i klyh YQku vk/kkj mPp nj ij cuk; k x; k ftl ij i klyh, ekbM dh iryh l rg bA j Qf'k; y i klyh e j kbZ ts ku ds }kj k cukbZ x; hA bl çdkj Lonskh rFkk fonskh (Nordlys TS 100) diMsi j cukbZ xbZ fofHklu Vh, Ql h vkj vks eÆcu 4-5 ehVj @ feuV dk uedhu rFkk l enh ty dk vkj vksfdV l s Øe'k%250 i h, l vkbZ nkc rFkk 600 i h, l vkbZ nkc ij v/; ; u fd; k x; KA fofHklu çdkj dh Lonskh Vh, Ql h vkj vkseÆcu us uedhu ty ¼250 i h, l vkbZ dsfy, yxHkx 86% {kkj vLohdfr ds l kFk 45% (LMH) çokg dh mi yC/krk n'kkZ hA bl h çdkj fonskh diMsi j (Nordlys TS 100) ij cukbZ xbZ Vh, Ql h vkj vkseÆcu us Øe'k%250, 600, 900 i h, l vkb nkc ij 96.22%, 94.4 %, 95.54%, dh {kkj vLohdfr ds l kFk Øe'k% 70, 47.6, 90.1%, çokg dh mi yC/krk n'kkZ hA

ftysku çHk ea DMF l knrk dk Vh, Ql h vkj vkseÆcu dh çfrfØ; k ¼dk; Z. kkyh½ ij çHkko

Vh, Ql h vkj vks eÆcu cukusdh çfØ; k e j DMF ea i klyh YQku ds foy; u dkj Qst+blu j tu dh çfØ; k }kj k kj l i klyh YQku vk/kkj dk cuuk çFke pj. k ea vkrk gA oræku l fo/kk e j 800 yhVj ds ftysku çHk ea i kuhj SLS rFkk DMF dh i kj l i klyh YQku eÆcu fuekZk ea vko'; drk gkrh gA 100 ehVj dh

i klyh YQku eÆcu dsfy, ] 1.5% DMF l knrk dh of) gkrh gA DMF l knrk ds çHkko v/; ; u djus dsfy, ftysku çHk ea 2%, 6% rFkk 10% DMF l knrk ea ¼0.1% SLS ds l kFk½ fofHklu çdkj dh i klyh YQku eÆcu cukbZ xBA ; g i k; k x; k fd DMF l knrk c<usds l kFk ty çokg c<rk gsfTl {kkj vLohdfr çfr'krk

igysc<rh gSrFkk ckn ea?kV tkrh gA ; |fi DMF  
dh mPp l knrk ij i kuh ds çokg ea mYyçkuh;

of) l s bl ds mPp Lrjh; nh?kdkyhd mi ; ks  
vkfPR; i wkjgskA

## çki kby , LVj ; Þr uohu Vh, Ql h vkj vks eĒcu

çki kby , LVj ; Þr uohu Vh, Ql h vkj vks eĒcu  
bUVj Qf'k; y i klyhejkbtsku }kjk cukbz xbz ftl ea  
MPD dk tyh; foy; u rFkk TMC , oa 3&çki kby  
dkckukby vkbl kFkSykby DykjbM dk gDI u ea  
foy; u dsl kFk fofHku i fjLFkfr; ka eç; ks gvkA bl  
eĒcu dk IR, SEM rFkk l a dZdksk }kjk v/; ; u fd; k  
x; kA IR Li ÐVt eabl eĒcu dk 1649cm<sup>-1</sup> ij , ekbM&I,  
1541cm<sup>-1</sup> ij , ekbM&II rFkk 1737 cm<sup>-1</sup> ij dkckukby  
xij dk cSM i k; k x; kA l a dZdksk ds v/; ; u ij i k; k  
x; k fd çki kby , LVj dh ek=k o l so.025% l sc<kusi j  
l a dZdksk 45° l 561° rd c<+tkrk gStkseĒcu dh ty  
fojkskh çdfr dksn' kkrk gA bl eĒcu dk l rg v/; ; u

SEM }kjk djusi j MPD rFkk TMC dsl Qn rFkk dkys  
l jipuk ea ridge , oa valley l eku #i l sforfjr i k; s  
x; A 3&çki kbykDI h dkckukby vkbl kFkSykby  
DykjbM dk TMC dsl kFk ç; ks djusi j i klyh, ekbM  
l rg ij egroi wkz vl j gvkA fofHku dkçud foyš  
rFkk vdckud foyš dsi FkDdj .k v/; ; u j bl eĒcu  
}kjk djusi j ; g Kkr gvk fd çki kby , LVj dh ek=k  
c<usi j ty çokg rFkk foyš vLohdfr nkska?kVrh gA  
bl dk eĒ; dkj .k LFky fl yoV ; Þr (bulky ridge)  
l jipuk dk cuuk i k; k x; k tks tyçfrjkskh xqk  
n' kkrk gA

## nkDjfr gkykQkbcj eĒcu

gkykQkbcj dh l jipuk dk eĒ; ykHk ; g gS fd  
gkykQkbcj dh vrg% l rg dkscká çokg ; k cká l rg  
l svlrg l rg dh rjQ çokg i k; k tk l drk gA bl  
rjg fd l h Hkh çdkj ds fNnz vojksk dksn j djus rFkk  
Qkbcj dh l jy l QkbZdsfy, gkykQkbcj mi ; kxh gA  
oDl 2006-08 dh f}okfOZl çfronu ea vuphy  
i fjLFkfr; ka i klyhej Mki vuq kr] fNnzcukusokysrjy  
dk çokg] Qkbcj cukus dh xfr] i 'pkr çfØ; k½ ds  
voyksdu ds vk/kkj ij 5000-10,000 ehVj yEch  
i klyhl YQku (PS), i klyh, ØkbykukbVtkby dks  
eFk, Økbfyd , fl M (PANMA), i klyhfufyMhu  
¶lykjbM (PVDF) rFkk PS-PANMA dsl kFk fefJr]  
, d gh çp ekgkykQkbcj (1.0-1.4 mm OD, 0.5-0.8 mm  
ID) eĒcu cukbz xba gkykQkbcj dh LFkfr; Ro {kerk  
rFkk dk; ç. kkyh bl dh Ropk l jipuk rFkk vk/kkj l jipuk  
ij vk/kkfjr gkrh gA gkykQkbcj eĒcu dh l rg dk  
v/; ; u SEM l } tyLugh l rg (Hydrophilic surface)  
dk l a dZdksk l } rFkk 'kq ty çokg nj] v. kkkj dV

vkD (MWCO) l s fd; k x; kA SEM QkVkskQ ea  
gkykQkbcj dh l jipuk nçkus i j l ?ku Ropk dsl kFk  
vlrg , oacká nkska rjQ dh maxyhupek l jipuk curh  
fn [kkbz nhA PANMA gkykQkbcj ea cká rFkk vlrg  
, oe-cká l rg dh rjQ curh gpzmaxyhupek l jipukvka  
dschp Li at ds dkj .k , dn l js l svyx fn [kkbz fn; A  
fofHku dn ds gkykQkbcj ekM; y (1-4" dia x 12"-60"  
length) fofHku mi ; ks ds fy; s cuk; s x; A fofHku  
Li hfux j v/ dsvk/kkj ij cuk; sx; sgkykQkbcj ekM; y  
ds MWC 0 10-100 kDa rFkk çokg 50-140 LMH rd  
i k; k x; kA MWCO rFkk fNnz f=T; k dsl ehdj .k ds  
vk/kkj ij gkykQkbcj eĒcu ds fNnz vkdkj dks uki k  
x; k , oafNnzdk vkdkj 5-14nm i k; k x; kA ; g Hkh i k; k  
x; k fd ; sgkykQkbcj eĒcu i husdsi kuh eajksk . kpk' kd  
dk Hkh dk; Z djrs gA bul s Coccoi, E-Coil b-coil rFkk  
Bacillius vkj foOk . k99.99% rd nj gkrsgA (bUVj- t-  
U; ÞDy; j fMI syhusku, 4,149-161,2010)

## gkykQkbcj eĒcu cukusdh çks] kfxdh dk glrkUrj .k

fofHku MWCO dh gkykQkbcj eĒcu cukusdh nçkrk  
gkfl y djus ds i 'pkr-bl çks] kfxdh dks i qks LFkfr  
M/S. Uniqflux Membrane LLP dks glrkfrj dh xba

gkykQkbcj eĒcu cukusdh çn' kA Hkh fd; k x; k] ftl ea  
cukbz xba eĒcu usjksk . kpk' kd çdfr n' kkrk h tks fo'o  
eki n . M dscjkcj gA

## I rg ifjorŹu }kjk gksyQkbcj ds xqk/keZ dksmRd"V cukus dk ç; kl

gksyQkbcj eĒcu dh , dhQkmya çdfr rFkk bl ds mi ; kx dk foLrkj djusdsfy, PANMA gksyQkbcj eĒcu dk jkl k; fud ifjorŹu Øe'k%{kkj rFkk vEy l s fd; k x; kA ifjofrŹr eĒcu dk l Ei dZ dksk {kkj rFkk vEy l kŲnrk c<kusds l kFk ?kVrk gA {kkj l kŲnrk c<kus l s ty çokg ?kVrk gS rFkk {kkj vLohdfr c<fh gA bl eĒcu dksmfpr l e; rFkk l kŲnrk ij j [kus l smwco vf/kdre 10 xqk rd ?kV tkrk gA bl dsi 'pkr-vf/kd l kŲnzNaOH ; k l e; l hek 10 ?k. Vsl svf/kd djus ij

gksyQkbcj eĒcu dh flFkjr k ?kVrh gA ey rFkk ifjofrŹr gksyQkbcj eĒcu ea , dhQkmya çdfr dk v/; ; u djusdsfy, PEO-100 kDa (500 ppm) rFkk ckohu fl je vKYcphu (BSA) (100 ppm) dsfoy; u dks dbZ?k. Vsrd çokgr fd; k x; k rFkk çklr çokg vuq kr (FRR) ds vk/kkj ij eĒcu ds [kjk gkusdh {kerk dk v/; ; u fd; k x; kA v/; ; u l s kkr gvk fd FRR eku c<usl seĒcu ds [kjk gkusdh çdfr c<fh gA

## ty i p%çklr dsfy, ųyų' khV vYVfQYVų ku eĒcu vk/kkfjr l cefl žy dkfVŹt dk fodkl

i kŲyh, ØkbykukbVkyby eFkk, Økbyhd , fl M (PAAMA) vk/kkfjr ; w, Q eĒcu dh ųyų' khV }kjk l cefl žy dkfVŹt ; ųuV cukbZxbA eĒcu ea tyLugh xqk/keZrFkk 90kDa MWCO çklr djusdsfy, eĒcu dk l rg ifjorŹu fd; k x; kA yxkrkj ty çklr rFkk ok; q l pjk .k djusfy, l 10 eĒcu dkfVŹt (0.3 m x 0.3 m) ; Ør , d çkFked ; ųuV dk fueZk fd; k x; kA bl ; ųuV dk eq; ykHk bl dh l jy l QkbZgA bl bdkbZ ¼; ųuV½ l s 200 NTU vfoyrk okys (turbidity) l i fjr ty l s 25-120 yhVj çfr oxZ ehVj çfr ?k/k vkj

<1NTU okyk mi pfjr ty çklr gvkA Lonų kh eĒcu ds 0; ol kf; dj .k djusdsfy, dkf'k'k dh tk, xhA eĒcu ck; kfj; DVj (MBR) ç. kkyh ea Qkmya , d tfVy l eL; k gsf'k'k tc bl ds }kjk vR; Ur nŲr i kuh dks 'kq' fd; k tkrk gA SEM QkV/kxkQ l s kkr gkrk gsf [kjk eĒcu dsfNznkukal rg dh rjQ l scln gsktrs gA ftl l scká çokg ea deh vkrh gA bl l eL; k dk fujkdj .k l rg ifjorŹu ok; q çokg rFkk mi ; Ør l QDVŲV dsç; kx }kjk fd; k tk l drk gA

## vŲ; vuq ųkku , oafodkl xfrfof/k; k;

### ynt dkŲi kųtV eĒcu

fi Nys f}okfŲd çfronu ds dk; l dks vkxs c<krsgq <hyh/ųnt ½ Vh, Ql h eĒcu cukus dk v/; ; u l dkcŲud foyų ds MWCO i kusdsfy, fd; k x; kA l Ei dZ dksk (CA) rFkk ftV k i kųų'k; y (Zeta Potential) Hkh eki k x; kA fofHkŲu v. kŲkjk ds MW(200-1000 Da) ds fofHkŲu PEG foy; u dks 125 ih, l vkbZ nkc ij çokgr dj bl dk MWCO Kkr fd; k x; kA nkseĒcu NF3 , oamF8 ds MWCO Øe'k%650 rFkk 300 Da i k; sx; A fofHkŲu pH eki ds 1 mM KCl foy; u dk ç; kx djds Zeta CAD Zeta potential analyzer }kjk eĒcu dsl rg pktZ Kkr fd; k x; kA pH c<usds l kFk eĒcu ea -ve pktZ c<fk gS rFkk blgh i fjlFkfr; kaeamgSO<sub>4</sub> dk i FkDdj .k NaCl l svf/kd gkrk gA bl eĒcu dsl Ei dZ dksk ds v/; ; u l s kkr gkrk gsf bl dk l Ei dZ dksk 39° i kŲyh YQku (PS) dsl Ei dZ dksk 84° l s de gųtksbl ds tyLugh xqk/keZdksn' kŲrk gA bl eĒcu ds 2" dia x 10 length eaekM; ųy cuk; sx; A 500 ppm , Ei hfl fyu ds

foy; u dk çokg 250 ih, l vkbZ nkc ij djds bl dh vLohdfr çfrfŲ; k dh tkp dh x; hA bl , lVhck; kųVd foy; u dh l kŲnrk l i fjr rFkk mi pfjr ty eaHPLC }kjk Kkr dh xbZrFkk ; g i k; k x; k fd , Ei hfl fyu dh vLohdfr {kerk 96% gA bl eĒcu }kjk fofHkŲu yo.k foy; u (NaCl, MgCl<sub>2</sub>, CaCl<sub>2</sub>) dh vLohdfr {kerk dk v/; ; u fd; k x; kA

PS vk/kkj ij MA-PVA ; Ør uohu dkei kųtV eĒcu Hkh cukbZxbA bl eĒcu dk fueZk 1% PVA + 0.2% (w/w)MA l s 125° l sij 30 feuV rd xeZdjds cukbZ xbZ rFkk mnkl hu dkcŲud foy; u dk MWCO 250-350 Da rd i k; k x; kA vdkcŲud foy; u dk v/; ; u djds vLohdfr {kerk RN<sub>2</sub>SO<sub>4</sub> > RMgSO<sub>4</sub> > RN<sub>2</sub>Cl > CaCl<sub>2</sub> R ≡ R MgCl<sub>2</sub> ds vuq kj i k; h x; hA ; g Hkh nsųk x; k fd l YQV dh mi flFkfr ¼. k; u ; k /kuk; u½ gkus ij vLohdfr vf/kd i k; h x; hA f} l a kųt d dh vLohdfr {kerk , dy l a kųt d l s de i k; h x; hA

### fl fydk i klyh, ekbM ušukdEi kštV ešcu

10– 18 Å f=T; k okys fl fydk d.k dk ç; kx djs fl fydk i klyh, ekbM ešcu cuk; h x; h rFk bl dh l j puk xqk/kešdk v/; ; u SANS, TEM rFk SEM ds jkjk fd; k x; kA SEM QkV/kxkQ eš nks fofHku Lrj fn[kk; h fn; sftl eaf fl fydk d. kkdck forj .k çdkj rFk eki ij fuHkj djrk gA TEM QkV/kxkQ eš TEOS

fl fydk ç; kx l s vxßh ds vdkdj dh l fe l j puk [M1(A)] fn[kkz nhA TEOS rFk MPTMS feJ.k ds jkjk cukbz x; h ešcu [M2(A)] eayEch vxßh ; k pu l j puk fn[kk; h nhA rhl jsçdkj dh ešcu [M3(A)] ftl eš ejdšVks çkš kby&fl fydk dh vf/kdre ek=k gkusi j vf/kd pu l j puk fn[kkz nhA

### i ksyhej Jākyk dh i fV eš tyjxh fl fydk v. kqdk çHkko

100 Å Rg ds i klyhfoukby , Ydkgy rFk 80 Å f=T; kokys fl fydk ds ruq tyh; foy; u ds jkjk i klyhej dMh rFk fl fydk i kVhdy dschp vfHkØ; k dk v/; ; u fd; k x; kA fl fydk dh ek=k c<usl sforj .k

{kerk c<rh gšvkš blgh i fjlFkfr; kaei klyhej fl fydk dh l rg ij vkdfØr gkusdšl kFk vo' kšØr gkštkrk gš ftl l sfl fydk dspkjkarjQ i klyhej dMh cu tkrh gA

### bušul ; kej p; fur ešcu

dkbjy p; fur xij ; Ør BSA xfrghu rFk BSA ; Ør l eh buVj i šhVh/x i klyhej ušodZ i klyhl YQku dEi kštV ešcu cukbzxbzrFk bl dk xqk/kešfu/kkj .k SEM rFk ATR-FTIR rduhdh jkjk fd; k x; kA fVlVku , oa α -, ehukš , fl M dk i FkDdj .k fofHku i fjlFkfr; ka ea fd; k x; kA bl dEi kštV ešcu us

d-arginine dsfy, 54% p; fur rFk d-alanine dsfy, 21% dh p; furk n'kz hA BSA ; Ør ešcu us l cl s vf/kd {kerk 30.8% BSA semi-IPN ešcu (23.8%) dh rgyuk eš ?k. Vsean'kz hA (l š - l k; Ul - Vd-, 45, 346-354, 2010, 45; 1374-1384, 2010)

### ykbist dk i klyhej ešVDI ij vpj šbekcykbt½ gkus rFk bl dh gkbMšfyVd xfrfof/k; k;

i klyhl YQku (PS) i klyhfoukby , Ydkgy (PVA) i fjofrš PS ešcu rFk PS Xyks; y ds jkjk vklyo vkly dsfy, ykbist ds gkbMšfyVd xfrfof/k dk v/; ; u fd; k x; kA fofHku çdkj ds ry ds gkbMšfy l dk v/; ; u fd; k x; k rFk gkbMšfy l

oil > Palm > oil ds Øe eš i k; k x; kA Castor oil eš ricinoleic , fl M dh miflFkfr ds dkj .k bl dh gkbMšfy l nj de dh tk l drh gA (i klyh- cgy-, 64, 141-158, 2010)

### tyh; dkčud rjy feJ.k dk ijošjkbtsku ešcu jkjk i FkDdj .k

PS, PDMS rFk PA TFC ešcu Øe' k%dkflVx] dkšVx , oa buVjQš'k; y i klyhejkbtsku jkjk cukbzxbA bu ešcu dk tyh; dkčud feJ.k] ty&feFkukly ty&DCM/Benzene dk ijošjkbtsu VtV fdV jkjk

i FkDdj .k {kerk dk voykdu fd; k x; kA vf/kdre i FkDdj .k QDVj 8, H<sub>2</sub>O—CH<sub>3</sub>OH dsfy, rFk 120 ty&DCM/Benzene feJ.k dsfy, i k; k x; kA

### ty dšjksk. kØr dšusdsfy, uohure cgyd dk fodkl

tyh; jksk. kqk'kd uohu i klyhej dk fodkl

i kuh eakšm thok. kqkadsfouk'k dsfy, , d mi ; Ør fof/k fodfl r dh xbA bl fof/k ešFk, Økbfyd , fl M dki klyhej chM ds Åij fl Yoj ds ušukd .k dšyxk; k x; kA fl Yoj ušukd .k ; Ør i klyhej chM dh thok. kqk'kd fØ; k fof/k dsfy, tkp dh xbzrFk ; g

i k; k x; k fd ; si klyhej chM i ksyhej Jākyk dh i fV eš tyjxh fl fydk v. kqdk çHkko gram +ve rFk gram -ve nkuçdkj ds thok. kqkadsfy, mi ; Ør gA (okšj fjl pZ48, 5481-5487, 2010) fofHku çdkj ds l jkz ¼ kš ¼ i klyhej dk fuekZk (i)





styrene-DVB, (ii) MAA-DVB (iii) AN-DVB dk fuekZk i kjkl kstfud , UtV dh mi fLFkfr eafd; k x; kA bu i kjkl ikyhel l dh fofHklu] 5,5 MkbZefkby gkbMslVksbu i klyhbfFkyhubekbu ; k VkbBFkbfyu, ekbu ds }kjkl jkl k; fud fØ; k dh xbA l Hkh i klyhel l ds xqk/keZ fu/kkZ .k CHN, FT-R, UV Li DVK] SEM, EDX rduhdh }kjkl fd; k x; kA TEM rFkk vkVhdy ekbØkLdksh }kjkl bl ds QD'kuy xj gkusdk i rk pyrk gA lyV rFkk VLVV; w fof/k }kjkl

i klyhel Zeajksk.kk'kd cfrfØ; k dk i rk yxk; k x; kA jksk.kk'kd cfrfØ; k dh tkp PEI ; Ør i klyhej l s djus ij i rk pyrk gSfd v.kkkj c<usl sbufgfcVjh tku ea of) gksh gA fofHklu QD'kuy i klyhel l dh jksk.kk'kd {kerk dh rgyuk Cyhfpæ i koMj l sHkh dh xbZftl ea; g ik; k x; k fd Cyhfpæ i koMj dh rgyuk ea i klyhej dsmi ; ksx l si kuh eacph gq h Dykjh dh ek=k ughagkrh gA

## fo | r f>Yyh cfrfØ; k, a

çkS] kfxdh dñnz k

foØekaxh vk; u fofue; djuokyh f>fYy; kadsfodkl dh vkj c<fsdne

1980 ds n'kd ea l LFkku }kjkl fodfl r var%cggydh vk; u fofue; djuokyh f>fYy; kadk xqk vPNk gksh gS i jarqvt Hkh vk; u fofue; djuokyh f>fYy; kadsfy, i ; kbj.k Lugh rduhd dsfodkl dh t#jr gA fi Nys , d n'kd l sfoØekaxh vk; u fofue; djuokyh f>fYy; kads l erf; xqkokyh f>Yyh dsfodkl dh vkj ç; Ru tkjh gA bu ç; RukæaPVC, oavk; u fofue; djuokyh jftu dks , d fof'kV foyk; d ea?kksyk tkrk gS vkj

rRi 'pkr-ml ?kksy dks i ryh tkyh ij QSyk; k tkrk gA fofHklu l =hdj .kk l knz k fofHkn] cggyd d .kkadsvkdkj o forj .k] QSyko dh xfr] foyk; d dh ek=k] f>Yyh dh ekvkbZ, oal w[kkusdsrki eku dksydj fu; eu v/; ; u fd;k tk jgk gA gkykf d f>Yyh dh fo'kØrk, a l arkØtud gS i jarqbua l wefNnka }kjkl f>Yyh dk vLohdk; Zdj .k vHkh Hkh , d erf; nkØ gA bu fNnka ds fuokj .k dsfy, ç; kl tkjh gA

ED }kjkl l erfh [kj i rokj gkbMksykbl V dsfoyo.khdj.k l sfd.ou {kerk ea l qkkj

bFkukly dk l erfh smRi knu djuodh l LFkku usdYi uk dh gA bl dsfy, l erfh fdulkai j 'kòky mxkbZtkrh gS , oabul stb [kkn mRi lu fd; k tkrk gA i klyhl DjkBM dks'kdj k eacnyusdh {kerk rksvPNh gSi jarqyo.k ; Ør ty gkus ds dkj .k fd.ou cgr vPNk ugha gA ED

rduhd ds }kjkl tñ [kkn l s80-90% yo.k dksvyx dj fy; k tkrk gS ftl l sm l dh fd.ou {kerk c<+tkrh gA 70 dksB ; æe dsED }kjkl 500 yhVj gkbMksykbl V dk foyxhdj .k s ?k.Vs ea l lko gA bl bFkukly dks l kQ djdsxkMh dsbZku ds#i eaHkh ç; ksx fd; k x; k gA

Dykj , Ydyh çØe eaç; ksx fd; k x, vk; u fofue; djuokyh foyxu f>fYy; kadk i q% l dj .k

Dykj , Ydyh çØe ea mi ; Ør dh tkuskyh vk; u fofue; djuokyh f>Yyh tksfodr gks tkrh gS mudh l QkbZdh l lkkouk ds v/; ; u gnrj Jhje jkl k; fud , oa [kkn] dksV/k] jktLFkku us l LFkku dk mi xeu fd; kA ; g

dk; ZdkQh egRo i wZFKk] D; kAd f>fYy; kadk ew; T; knk Fkka budh l QkbZl lkkfor i kbZxbZvkj ; g urhtk i kVhZ dksHkh Hkst fn; k x; kA



## 18E6 vfr'kq ty dsfy, vuKflr

tš k i gysfj i kš/zeacr; k x; k gšfd l lFkku }kjk fufeŕ fo | r fMvk; kukb tš ku bdkbž l s vfr'kq ty çklr fd; k tkrk gA ; g bdkbž i kuh eal sued dh ek=k dks de djr h gšvkš ml s>12M .cm dšçfrj kš {kerk rd i gpkrh gA bl rjg og jš l u i kšy'k bdkbždk Hkjk de djr h gA bl bdkbž dh {kerk c<kusdsfy, i) fr ea

I qkkj djuŕFkk dk; Žkerk 24 x 7 cuk; sj [kusdsfy, fMtkbu eal qkkj fd; k x; kA bl dsfy, CEDI bdkbžea CFD }kjk v/; ; u djdslN i fjoŕž fd, x, vkš vŕ ea; g bdkbž i jh rjg Lopkfyr dh xbz vkš buQfil y bŕM; k fy-) çxykš dksvuKflr dj nh xba

## (CFD) vfHkdyukRed rjy xfrfoKku }kjk CEDI d{k ea i kuh dšcgko dh tkp

CEDI d{k dšvŕnj i kuh dk cgko nškk ughatk l drk gš vŕ%CFD }kjk i kuh dšcgko dh tkp dh x; hA çktkj ea feyuokyh 2d tfo; j LVkŕl dkm (FLUENT) dk bl dsfy, ç; kš fd; k x; kA bl vuŕlj .k dsfy, t#jh l hek i fjlFkfr; ka dks i gpkuk x; k vkš ç; kš fd; k

x; kA l fŕ; , oa vl fŕ; {kš=ka dks Hkh i gpkuk x; kA vl fŕ; {kš=kaea t#jh cnyko fd; s x; sft l l osvk; u dsfofue; dsfy, mi; kš ea yk; s tk l dA bl rjg CEDI bdkbždh {kerk dksc<k; k x; kA

## ty dh iŕçkflr dsfy, mi; ŕr ?kšyŕfoyo.khdj .k rduhd (ED-RO) dsfy, l ŕdj f>Yyh dk fodkl

fi Nys 5 oŕkš ea oš s rks RO i kuh 'kŕ) dj .k bdkbž dk çpyu c<k gš i jŕqmueadN fo'kŕ nŕŕ Hkh i k; s x; sg& tš s ty dh de iŕçkflr , oa 2000 ppm l s vf/kd yo.krkokys ty eaml dh {kerk eafxjkoV vkukA bu nŕŕkadsnj djuŕdsfy, ED-RO l ŕdj ty 'kŕ) dj .k bdkbž dk fuekž k fd; k x; k , oabl ij i ŕŕŕ Hkh çklr fd; k x; kA tgk ED eavPNh iŕçkflr gkl drh gšvkš

Hkjk h yo.krkokysty dksHkh 'kŕ) fd; k tk l drk gš ogha ml l s de yo.krkokys ty ds 'kŕ) dj .k ea dŕBukbž vkrh gš tks RO l sl Hko gA bl rjg nšuka bdkbž; ka ds xqkka dk ge l ekxe djd s <200 ppm dh yo.krkokys ty l s 3000 ppm rd dsty dks'kŕ) dj l drsgA tgk; bl dh {kerk yxHkx 65% gš; g ?kšyŕl rj ij ç; ŕr gA

## /kuk; u p; ukRed f>Yyh }kjk vk; u dk fofue;

foyo.khdj .k çfŕ; kvkaea p; ukRed f>Yyh dk ç; kš t#jh gA ; g , dl a ksth , oaf} l a ksth /kuk; u dk l kanz k /kŕ .k eki usdsfy, , dl a ksth /kuk; u p; ukRed f>Yyh dk ç; kš fd; k x; kA fuf'pr fo | r dšcgko i j l kanz k ea vŕj dks rhu vyx&vyx /kuk; u dsfy, eki k x; k ft l l smudh fo | r fofue; {kerk dksKkr fd; k x; kA

; g i k; k x; k fd Na<sup>+</sup> dh fo | r fofue; {kerk f} l a ksth /kuk; u l s dkQh T; knk gA bl v/; ; u l s i kuh dh 'kŕ) dj .k rduhdka dks l qkkj x; k gš vkš i s ty ea fdl rjg Ca<sup>2+</sup> , oamg<sup>2+</sup> dh Na<sup>+</sup> tš si kŕd l a kstuksdh ek=k c<k; h tk; } bl ij fopkj fd; k x; k gA ¼tužy vkŕd eŕcu l k; U l 2009, 340, 52–61½

## fo | r f>Yyh çŕe }kjk l šyfl fyd vEy dk l kšM; e yo.k l sfoHkktu

I šyfl fyd vEy dks cukus dh i j a j xŕ çFkk ft l ea l kšM; e fQuksyŕ ds l kFk dkcž MkbovkdI kbM dks vf/kd nkc vkš rki ij vfHkfŕ; k djkŕsgA rŕi 'pkr-vEyhdj .k djdsl kšM; e l YQŕ vkš l šyfl fyd vEy çklr dj yŕsgA fo | r f>Yyh çde }kjk bl tŕVy çfŕ; k dks vkl ku cuk fn; k x; k gA bl eaf>Yyh dh l gk; rk l srhu d{k] dŕkkM] , ukM vkš e/; d{k cuk; s tkrsgA l kšM; e l šyfl yŕ/ dkse/; d{k eaj [krsgvkš dŕkkM , ukM d{k ea i kuh Hkjk nŕs gA byŕVŕMks dh

I gk; rk l snšuka d{kka eafHkokŕj mŕi l u fd; k tkrk gA fo | r vi ?kvu dh çfŕ; k }kjk l kšM; e vk; u i kuh dh rjQ tkrk gšvkš gkbMŕstu vk; u e/; d{k dh rjQ tkrk gšvkš l šyfl yŕ/ vk; u ds l kFk vfHkfŕ; k djdsl l šyfl fyd vEy çklr gkrk gA bl çde ea ç; ŕr /kukRed fofue; f>Yyh dksç; kš'kkyk eacuk; k x; k gA fo | r Åtkž dh [ki r 10 kwh/kg i kbž xbz gA bl ea mi mŕi kn dkfLVd l kMk çklr gkrk gA



## PVA-PAN-co-2-DMAEMA-vk/kkfjr \_\_.kk; u fofue; f>Yyh dk i kuh dh mi fLFkfr eafuekZk

mi jkDr çde eaç; Ør f>Yyh dks i kuh dh l gk; rk l s cuk; k x; k gS tks fd ijh rjg fcugkfudkj d gA l keW; r; k bl çdkj dh f>Yyh dks cukus ea Dykjs esFky bFkj ç; Ør fd; k tkrk gS tks gkfudkj d gA l oçFke i kyh foukby , Ydkgy dks i kuh ea?kky nrs gA rRi 'pkr- i kyh, ØkbykukbfV'y VkbZ esFky vehuks bfFky eFkk, ØkbyV dks foy; u ea Mky nrs gA bl

foy; u dks 'kh'ks dh lyV ij QSykdj l çkk yrs gA ftl l s f>Yyh çklr gks tkrh gA bl f>Yyh dk Hkkrd&jkl k; fud xqk fofHkUu çde jkjk Kkr dj yrs gA bl f>Yyh dh vk; u&fofue; {kerk (1.18 meq/g) vkj pkydrk (3.45 mS cm<sup>-1</sup>) i kbZxbZgA fo | r vi kgu çfØ; k jkjk ty ful; nu eabl f>Yyh dk dk; çn'ku mfpr i k; k x; kA

## foÖekaxh&l ekaxh fefJr f}/kph f>Yyh dk fuekZk

foÖekaxh&l ekaxh fefJr f}/kph f>Yyh dks cuk; k x; k gA l oçFke \_\_.kk; fud ijr dks 'kh'ks dh lyV ij QSyk nrs gA rRi 'pkr-l YQfjdr i kyh bFkj bFkj dhVku 1/80% l YQfjdr 1/2 vkj i kyh foukby fi jhMhu dks Mky nrs gA ; g /kuk; fud ijr gkrk gA SEM çfrfcEc jkjk i rk pyrk gS fd f>Yyh ea njkj] fNnz vkj voLFk fofHkDrhdj.k ugha gA f>Yyh dh vuçLFk dkV eankuka

ijr Li "V fn [kkbZnrh gA bl çfrfcEc eankuka i jrkads tMko dks vUrjki "Bh; ijr gA ; g ijr i kuh ds fofHkDrhdj.k eaed; Hkkrd fuHkkrk gA bl f>Yyh l s l eku ek=k ea NaOH vkj HCl çklr gksr gA bl ea 7.68×10<sup>3</sup> dyuç fo | r /kkjk çokgr djus ds kn 67.6% /kkjk dh vf/kdrk vkj 3.1 kWhkg<sup>-1</sup> ÅtkZ dh [ki r gkrh gA

## Xybdk kbM töl a xeh

DSIR us Xybdk kbM ck; kckU tçV dks cukus vkj 'kf) dj.k ds fy, i fj; kstuk fuf/k vkj l gk; d fu; Ør fd; k gA dkckgkbM vkj fofVkeu] thok.kq dh mi fLFkfr ea Xybdk kbM ck; kckU tçV cukrs gA bl çde ea N%?k. Vsd l e; yxrk gA bl çde ea l e; vkj /ku vf/kd yxrk gA bl deh dks nj djus ds fy, fo | r vi kgu vkj vkj vkç.kkyh dks vki l eafeykdj

dk; Zdjrs gA bl ç.kkyh l s 1.5 L dPpseky l s 80% rd Xybdk kbM ck; kckU tçV cukrs gA bl dh mRiknu {kerk 6 yhVj çfrfnu gA bl dks cMs i ekus ij 100 yhVj çfrfnu cukus ds fy, dk; Zpy jgk gA bl çde ea mRikn dh {kfr cgr de gkrh gA i kvhZ vkj l h, l , el hvkj vkb usbl i fj; kstuk ij MoU l e>kçk fd; k gA

## çnfÖr i kuh l smi ; Ør j l k; u dh i u%çkflr ds fy, v/; ; u

dpjs l s mi ; Ør j l k; u dks vyx djus ds fy, nks dā fu; kal sl k>k dj ds dk; Zpy jgk gA bl vuçZkku ea l oçFke , fl fVd vEY dh i u%çkflr vkj i kuh dks i hus ; kx; cukuk 'kkfey gA bl dk; Zea 70% i kuh dh i u% vkj 1.93 g/L , fl fVd vEY dh txg 0.06 g/L vEY dks

feyus ds dkj.k ; g dk; Z0; ki kfj d ughagks l dkA nçkj k v/; ; u ea dkfLVd l kMk dks ukyh ds i kuh l s vyx djuk gA bl fof/k ea TDS 15,000 ppm ds i kuh ds 500 ppm eacny nrs gS vkj çklr dpjs l s 5.5 g/L dh txg 13 g/L dkfLVd l kMk dh i u%çkflr gkrh gA

# CHAPTER 3



## MARINE & WASTELAND DEVELOPMENT RESEARCH

l eph , oacat jHkñe  
fodkl vud ðkku

Salt Tolerance & Wasteland Research  
Phycological Research  
Marine Microbiology

ued l árk , oacat jHkñe vud ðkku  
l eph 'kðky vud ðkku  
l eph l ðe tðfoKku



# SALT TOLERANCE AND WASTELAND RESEARCH

The earlier activities in this area centered mainly around cultivation of crop plants on sand, and degraded saline lands along the coastal regions, using seawater. Thereafter, the research activities were expanded to deal with cultivation of non-traditional oil yielding plants of industrial importance in marginal lands and sand dunes. In recent times, the emphasis was laid on utilization of wastelands (non saline category) by taking up agro-technology development of

*Jatropha curcas*, a source of biodiesel. Another dimension of the research in recent years has been on molecular biology. The specific focus has been on isolation and characterisation of genes from halophytic plants followed by their transfer to commercial crops to sustain agricultural productivity in the wake of gradual deteriorations that are manifest in soil and water quality.

## Agriculture in saline lands

### Continuing studies on densification of *Salicornia brachiata* in the natural habitat

For densification of *Salicornia* vegetation at natural sites of Gujarat, seed/spike material of *Salicornia* was sprayed and approximately 100 ha area was covered at different sites like Ghogha, Avania, Methla, Victor and Diu. Cultivation is being undertaken without any intervention and with direct seawater irrigation. Information regarding biomass productivity, salt content, seed yield/oil content will be provided in the next report. In a related study, 19 ton dry biomass of *Salicornia* was collected from natural resources for preparation of vegetable salt (Saloni, Saloni



*Salicornia* densification at Victor port

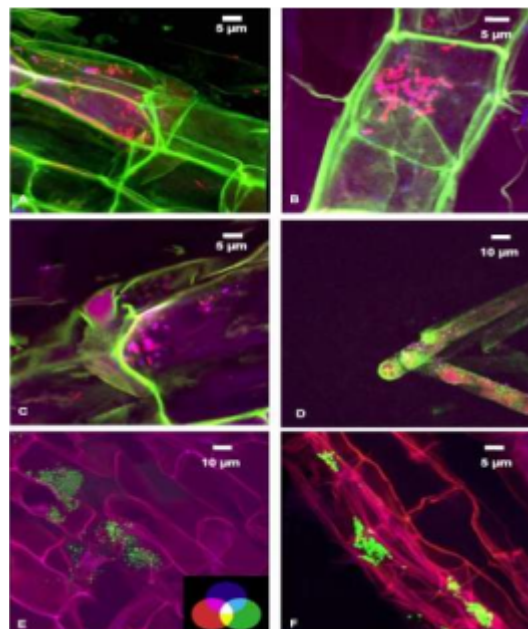
K). 1000 kg of vegetable salt was prepared in pilot plant from a portion of the dry biomass and supplied to our licensee against payment.

## Dealing with problems of growing brackishness of irrigation water

### Halotolerant PGPR and its biotechnological applications

We have previously reported the isolation of a halotolerant rhizobacteria from the root of a halophyte. We have demonstrated that inoculation of PGPR increased significantly the growth and grain yield of Indian rice (*Eur. J. Soil Biol.*, 45 (2009) 62; *Res. Microbiol.*, 160 (2009) 608).

Confocal laser scanning microimages of *Cronobacter sakazakii* Iti 7 strains colonizing roots of tomato and maize plants. Images were taken after fluorescence *in situ* hybridization

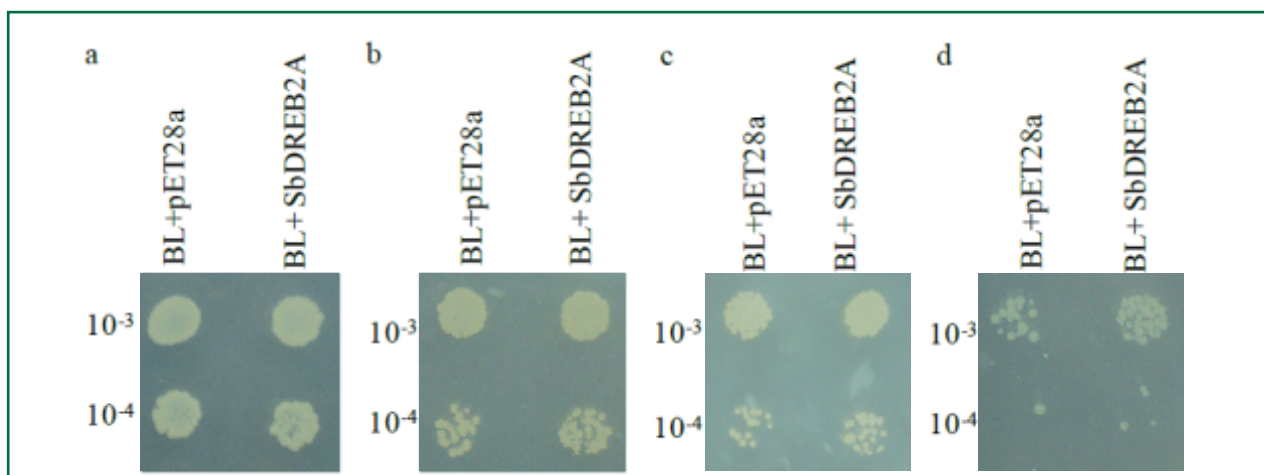


## Stress genomics for salt tolerance

### Isolation and characterization of DREB2A transcription factor from *Salicornia brachiata*

Dehydration-responsive element binding (DREB) transcription factor plays a key role in plant stress signal transduction pathway. SbDREB2A has been isolated from the halophyte *Salicornia brachiata*. SbDREB2A cDNA is 1,062 bp long, encoding protein of 353 amino acids with an estimated molecular mass of 39.37 kDa and a pI of 4.98. The genomic organization confirms that SbDREB2A is an intronless gene. The purified recombinant SbDREB2A protein showed similar binding to the DREs (dehydration-responsive element), ACCGAC and GCCGAC of stress inducible promoter. SbDREB2A showed higher transcript expression

by NaCl, drought and heat stress. The role of SbDREB2A in abiotic stress was studied in *E. coli* BL21 (DE3). The recombinant *E. coli* cells exhibited better growth in basal LB medium as well as in medium supplemented with NaCl, PEG and mannitol. The enhanced growth in recombinant *E. coli* could be due to the regulation of stress regulated functional genes by this transcription factor. This system can be applied in biotechnological applications, where growth of *E. coli* can be enhanced under salt stress for efficient recombinant protein production in a short span of time (*Plant Cell Rep.*, 29 (2010) 1131).

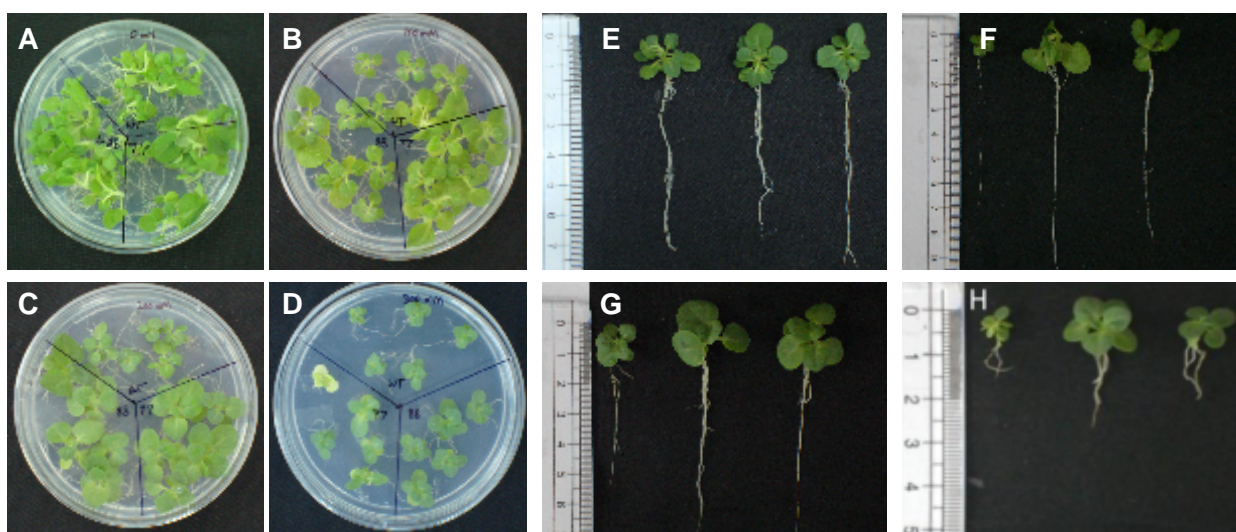


Spot assay of BL/pET28a and BL/SbDREB2A-pET28a on the LB plates and LB plates with high salt, KCl and sorbitol. IPTG was added to the cultures of BL/pET28 and BL/ SbDREB2A to induce the expression of recombinant protein. The cultures were adjusted to O.D. 600 = 0.6. Ten microliters from  $10^{-3}$  and  $10^{-4}$  dilutions were spotted onto LB basal (a) plates or with 500 mM NaCl (b), 500 mM KCl (c), and 1100 mM sorbitol (d).

### Development of salt tolerance in transgenic tobacco by engineering *Salicornia brachiata* $\text{Na}^+/\text{H}^+$ antiporter gene *SbNHX1*

A  $\text{Na}^+/\text{H}^+$  antiporter *SbNHX1* gene has been isolated from *Salicornia*. The *SbNHX1* cDNA has an open reading frame of 1683 bp, encoding a polypeptide of 560 amino acid residues with an estimated molecular mass 62.44 kDa. Real time PCR analysis revealed that *SbNHX1* transcript

expressed maximum at 0.5 M NaCl and maximum expression was observed at 48 h. The transformation of *SbNHX1* gene in tobacco plant showed NaCl tolerance (*Mol Biol Rep.*, (2010) doi: 10.1007/s11033-010-0318-5).



Analysis of *SbNHX1* transgenics (T<sub>1</sub>). Growth comparison of Wt, L77 and L88 transgenic lines on A. 0 mM, B. 100 mM, C. 200 mM and D. 300 mM NaCl. E-H. Comparison of shoot and root length of Wt, L77 and L88 transgenic lines on 0, 100, 200 and 300 mM NaCl

## Development of salt tolerant transgenic groundnut

*SbpAPX* gene was transformed using *Agrobacterium tumefaciens* in the local variety of ground nut GG20 under the control of constitutive promoter (35S CaMV). The transgenic plants are confirmed by the PCR and

GUS assay. The transgenic plants showed tolerance to 150 mM NaCl. Seeds of T<sub>1</sub> generation were collected and enzyme analysis is in progress.



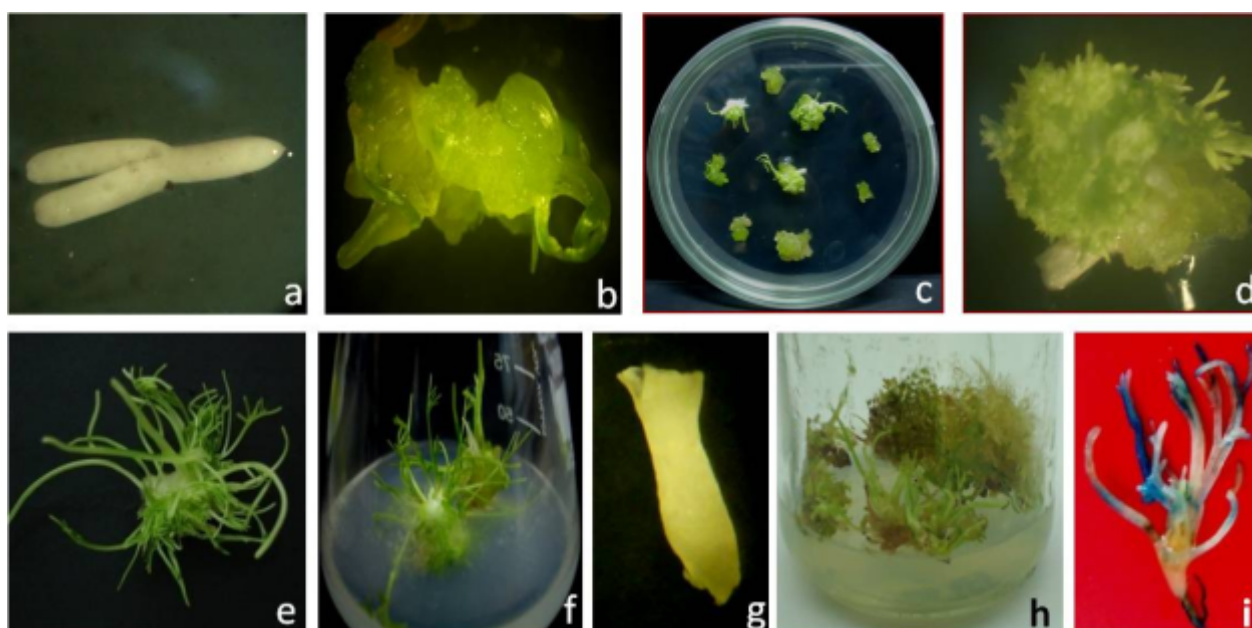
Regeneration and transformation of groundnut plant. Functional analysis of transgenic (T<sub>0</sub>) line and wild type plant after 14 days of salt stress (150 mM NaCl)

## Genetic transformation in Cumin

A convenient method for genetic transformation of cumin is established for the first time using biolistic gene gun method and adequately exhibiting the possibility of stable genetic transformation in cumin. Pre-cultured cumin embryos were bombarded under 27 inches Hg vacuum, 25 mm distance from rupture disc to macro-carrier, 10 mm macro-carrier flight distance using 1100 psi rupture disc and 9 cm micro-projectile travel distance.

An average of 110 embryos were used per shot and 91% embryos showed transient GUS expression after 24 h. Shoot tips and roots of T<sub>0</sub> plantlets exhibited GUS expression done after 3 months of bombardment. Transformation was confirmed with PCR amplification of 0.96 and 1.3 kb band of *hptII* and *gus* gene respectively from T<sub>0</sub> transgenics and southern blot analysis using PCR amplified DIG labeled *hptII* gene as probe (*Plant Cell Tiss Org.*, 103 (2010) 1).





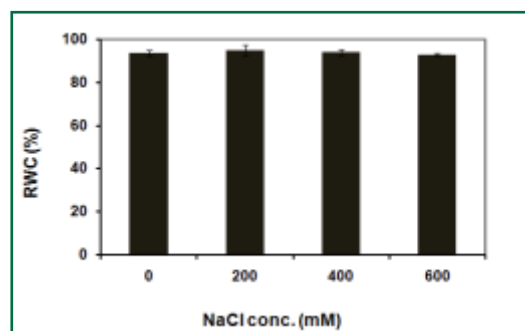
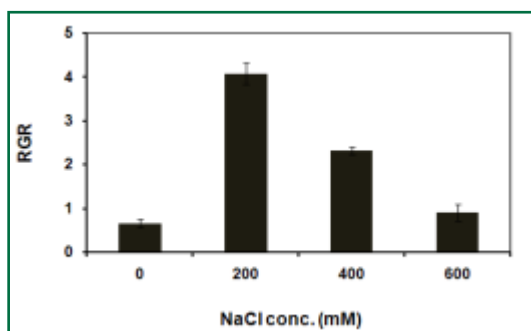
Tissue culture, microprojectile bombardment-mediated transformation, selection and GUS expression of cumin (a) embryo of cumin; (b) callus formation; (c) simultaneous callus formation and multiple shoot regeneration (after 30 days); (d) simultaneous callus formation and multiple shoot regeneration (microscopic view); (e) shoot elongation; (f) sub culturing; (g) preparation of explant (to be transformed) with shoot meristem (part of cotyledons from the top of embryo and a small part of radicle from the bottom are cut) (h) selection of transformants on hygromycin and (i) transgenic cumin plant ( $T_0$ ) showing GUS expression.

### Growth, photosynthesis and photosystem II efficiency of *Salicornia brachiata* under increasing salinity

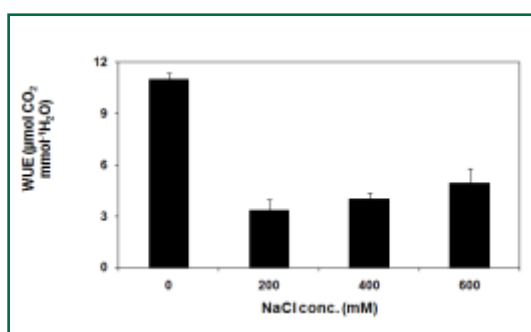
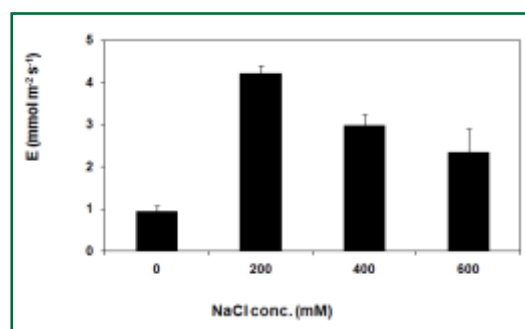
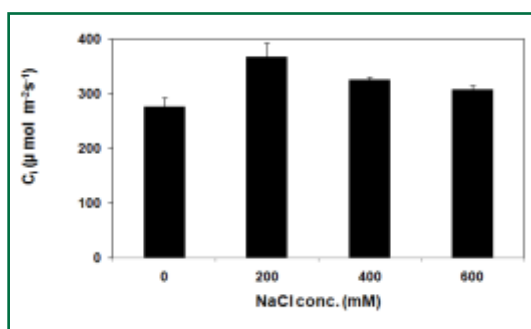
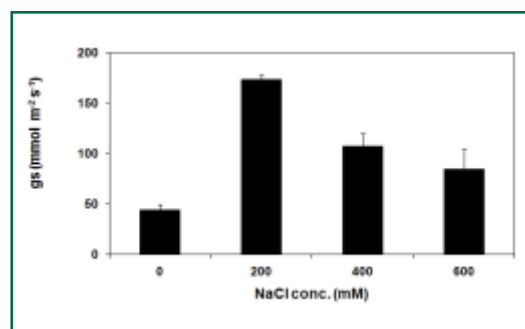
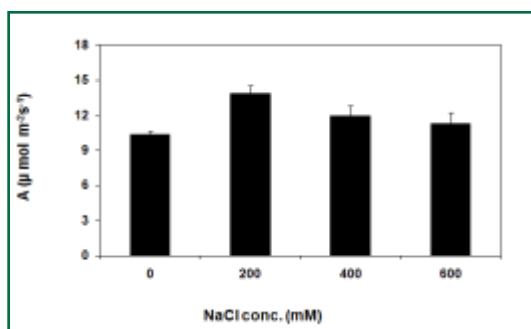
The effects of salinity (0–600 mM NaCl) on growth, photosynthesis, photosystem II (PSII) efficiency, ion relations and photosynthetic pigment content in *Salicornia brachiata* was examined. Relative growth rate (RGR) was optimum at 200 mM NaCl and was inhibited at higher salt concentrations; however, relative water content (RWC) of shoots remained unaffected by salinity. Accumulation of  $\text{Na}^+$  increased with the increase in salinity of shoots, with a concomitant decrease of  $\text{K}^+$  and  $\text{Ca}^{2+}$ . In spite of the large amount of  $\text{Na}^+$  accumulated in shoots of salt-treated plants, neither leaf dehydration nor symptoms of severe shoot injury were noticed, indicating no osmotic or toxic effects of salt because of effective compartmentation of salt in vacuoles. Chlorophyll and carotenoid concentrations

increased at optimal salinity and decreased at extreme salinities. Net photosynthesis ( $A$ ), stomatal conductance ( $g_s$ ), intercellular  $\text{CO}_2$  concentration ( $C_i$ ), maximum quantum efficiency of PSII ( $F_v / F_m$ ) and quantum yield (PSII) were stimulated at low salinity (200 mM NaCl). Higher salinity adversely affected gas exchange and PSII functional characteristics. This was associated with increased non-photochemical quenching (NPQ). Higher salt levels impaired photosynthetic capacity of *S. brachiata* mainly via stomatal limitation, as  $g_s$  was severely reduced. The absence of pigment degradation, reduction of water loss and concomitant PSII protection from photodamage through thermal dissipation of excess excitation energy significantly increased the survival capacity of *S. brachiata* grown at high salinity.





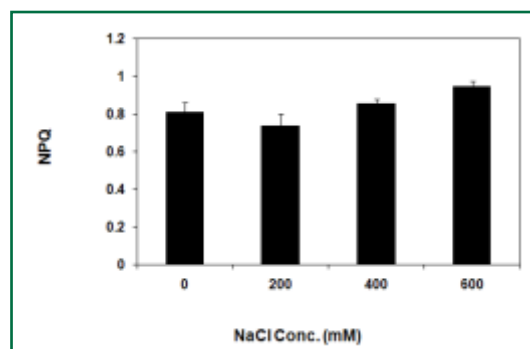
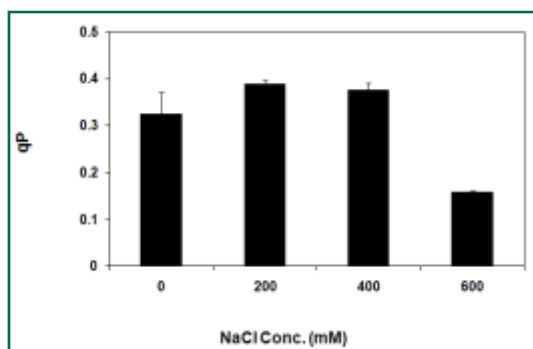
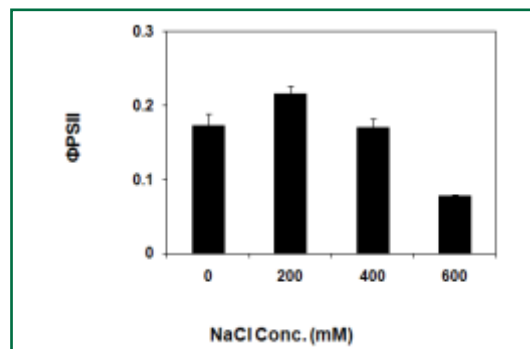
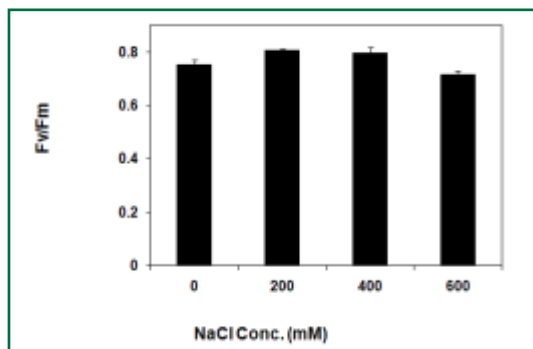
Effects of NaCl on relative growth rate and relative water content in shoots of *S. brachiata*



Effects of NaCl on net photosynthetic rate (A), stomatal conductance ( $g_s$ ), intercellular  $\text{CO}_2$  concentration ( $C_i$ ), transpiration rate (E) and water use efficiency (WUE) in shoots of *S. brachiata*

Effects of NaCl on photosynthetic pigments of *S. brachiata* measured after 21 d of treatment

NaCl (mM)	Total Chl ( $\mu\text{g g}^{-1}\text{FW}$ )	Chla/b	Carotenoids ( $\mu\text{g g}^{-1}\text{FW}$ )
0	160.74 $\pm$ 3.93	3.38	45.12 $\pm$ 3.93
200	330.59 $\pm$ 13.5	2.56	95.46 $\pm$ 4.53
400	256.22 $\pm$ 18.9	2.58	74.94 $\pm$ 5.96
600	211.58 $\pm$ 25.5	2.84	60.74 $\pm$ 9.40



Effects of increasing NaCl on maximum quantum efficiency of PSII ( $F_v/F_m$ ), quantum yield of PSII ( $\phi_{PSII}$ ), photochemical quenching (qP) and non-photochemical quenching (NPQ) in shoots of *S. brachiata*

## Use of non-saline degraded soils

The institute's work was again mentioned in the *Nature* magazine (*Wonder weed plans fail to*

*flourish*, Katharine Sanderson, *Nature* 461(2009) 328). Appreciating the methodological approach

**Climate Feedback**  
the climate change blog

**Wonder weed plans fail to flourish**

This week in *Nature* you can read the first (subscription) of four articles unpicking the business of biofuels. First up is *Jatropha* - the shrub that promised to give drought-ridden countries boundless oil supplies. The reality has turned out to be somewhat different. After a period of hype and over enthusiasm, investments have dried up, somewhat like the promise of oil from arid land.

*Jatropha* definitely still has a future, but the plant genetics really need to be better developed and a number of companies are now doing this, including London-based Dtoils - a company which hit trouble earlier this year when a deal with oil giant BP fell through.

We also catch up with Pushpito Ghosh, director of India's Central Salt and Marine Chemicals Research Institute. *Nature* first encountered Ghosh in 2007 when *Jatropha* was still promising the Earth. His project seems to have benefited from a realistic approach from the start. Here we see a photo taken just last week at a CSMCRI plantation in Mahuda, Orissa. Each plant in this kind of harvest gives 1.75-2.25 kg of seeds, which have the oil extracted and the waste turned into briquettes.

The series continues next week with a look at bioalgae as a potential fuel source. After that comes cellulosic bioethanol, followed by the potential for a 'green gasoline' to be used as a simple drop-in-fuel replacement.

Katharine Sanderson  
Image: CSMCRI

Posted by Anna Barnett on September 17, 2009

CSMCRI took on Jatropha with an eye on the long term, the Correspondent further stated in the Climate Feedback blog, nature.com, that: “*The CSMCRI project has benefited from a realistic*

*approach from the start.*” A photograph of seed harvest from the CSMCRI plantation in Humma, Orissa was also featured.

## Establishment of experimental Jatropha plantation on a rocky site in the premises of General Motors India at Talegaon

As a part of initial phase of collaboration with General Motors, CSMCRI established 2 acres of Jatropha plantation at the premises of GM India's Talegaon automobile plant in 2008. After studying the topography of land, soil profile, and initial physico-chemical properties of soil, it was

depth of 75 cm by breaking the soft rocks with appropriate machinery and putting a layer of 50 cm soil brought from outside in 1 acre area. Accordingly, the plantation was done under both the models and many plants have started bearing fruits.

Characteristics of soil samples collected from Talegaon, Pune (GMI)

Soil depth (cm)	Stone/pebbles (%)	pH (1:2.5)	EC (1:2.5)	O. C. (%)	Available nutrient (kg/ha)		
					N	P	K
0-10 cm	10	8.1	0.05	0.49L	95.08L	8.10M	171.36M
10-20 cm	29	8.1	0.1	0.17L	65.68L	9.31M	135.18M
0-30 cm	72	8.7	0.06	0.06L	26.78L	3.67L	59.58L
30+ cm	100	-	-	-	-	-	-

NB: L- Low; M-Medium status in soil

initially concluded that *Jatropha curcas* cannot be cultivated owing to poor soil fertility and shallow soil depth (10-20 cm).

However, two models were proposed wherein, *Jatropha* could be cultivated after suitable land and soil amendment. Model 1 comprised digging pits of size 1m x 1m with the help of appropriate machinery in 1 acre and filling the pits with soil brought from outside or scraped from vicinity. Model 2 envisaged loosening of the strata to a



Transformation of rocky terrain into green *Jatropha* plantation

## Initiation of collaborative project on *Jatropha* productivity and life cycle analysis with General Motors, USA and US Department of Energy

In the second phase of *Jatropha* research, CSMCRI entered into a joint collaborative project for five years (starting Jan, 2010) with General Motors Corporation, Detroit, USA and US Department of Energy. The project aims to demonstrate over 50 ha area that *Jatropha curcas* can be raised on non-arable marginal lands with cuttings and micro-propagated elite germplasm and to minimise the carbon footprint by making use of the *Jatropha* biodiesel itself as fuel for use in the project. A full life cycle analysis will be conducted. Land was acquired at Neswad, Bhadraval (in Bhavnagar district) and Kanod (in Panchmahal district). The sites typically had sparse vegetation and the different species of plants found were identified and enumerated and removed. The above ground and below ground biomass was determined so that primary data is generated for the cradle-to-grave life cycle

assessment. After clearing the existing sparse vegetation, undulations in the land were removed by ploughing and leveling and plantations were thereafter established.



Press conference of General Motors, US Department of Energy and CSMCRI held in Ahmedabad, on April 12, 2010 announcing the collaborative project with CSMCRI

## Selection of elite germplasm of *Jatropha* and plant improvement

The Working Group of Scientists constituted by the Ministry of New & Renewable Energy identified CP-9 (IC 565735) as one of the best performing germplasm and recommended its proliferation in Rajasthan (vide communication to CSIR dated 5<sup>th</sup> March, 2010). Meanwhile, the provenance trial with 23 genotypes, initiated

during August 2004 at village Chorvadla, Gujarat to select the best genotypes, was also continued. Further, the cuttings of the shortlisted higher yielding germplasm for Gujarat were planted at a separate location at Neswad in 2007, whose performance was also tracked during 2008-10.

## Long term performance tracking of plants raised from cuttings of CP-9 (IC 565735) at Mohuda, Orissa

As mentioned above, CSMCRI's CP-9 is one of the *Jatropha curcas* germplasm identified by MNRE for large scale propagation, particularly in Rajasthan. Indeed, the plant has fared well across all locations in the country. In cultivable wasteland under sub-humid conditions of Orissa, we have obtained a seed yield of 2.00 kg per plant (average of 10 plants) in 5.5 years with appropriate agronomy inputs. Further, the yield was sustained the following year. The observed yield is in line with the target we had set for ourselves in 2003 when the plantation came up (see for example,

	Mean seed yield in kg/plant (N=10) raised from cuttings of CP-9 at Orissa			
Year	2006-07	2007-08	2008-09	2009-10
Seed yield	0.70±0.2	1.40±0.8	2.00±0.8	2.04±0.6

*Hindu*, online edition, Aug 4, 2003: "Two tonnes of '*Jatropha*' seeds per hectare would be cultivated with 25-30 per cent yield which roughly translated into 500-750 kg of bio-diesel per hectare, Central Salt and Marine Chemicals Research Institute Director Pushpito Ghosh, said"; PTI report).





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## Performance of an elite plant (IC-565739) on sand dunes of Zanjmer, Gujarat

Year	2006-07	2007-08	2008-09	2009-10
Seed yield (kg/plant; average of two plants)	1.49	4.14	5.20	5.55

An analogous situation was earlier reported for VP-2 grown on sand dune in Orissa. This was a sole plant which gave excellent seed yield for

several years but, unfortunately, the plant was infected by fungal disease and the yield drastically went down in the subsequent years.

## Multi-location trial under NMITLI project entitled “Genetic improvement of *Jatropha curcas* for adaptability and oil yield”

The multi-institutional NMITLI project commissioned by CSIR was continued and growth data collected from different participating institutions were statistically analyzed both for 17 elite and 161 native accessions. There was wide variation found

between each character's mean among all locations for elite accessions. The results obtained showed that CSMCRI's elite accession CSMCRI-GUJ-Banas-1205-C-2 (IC-559364) has performed well at several locations. DRDO has recently evinced interest in this accession.

### Selected superior accessions over locations (pooled) from elite germplasm

Location	Elite accessions
1. CRIDA, Hyderabad	<ul style="list-style-type: none"> <li>● NBPGR-GUJ-SKN-0605-Urlikanchan</li> <li>● FRI-UA-Teh-1005-DD-EL-1</li> <li>● CSMCRI-GUJ-Banas-1205-C-2</li> </ul>
2. AFRI, Jodhpur	<ul style="list-style-type: none"> <li>● CRIDA-MP-Jhabua-02-03-LJ-05</li> <li>● FRI-UA-The-1005-DD-EL-1</li> <li>● NBRI-UP-Luck-0401-J-05</li> <li>● NBRI-UP-Luck-1004-J-18</li> </ul>
3. CSMCRI, Bhavnagar	<ul style="list-style-type: none"> <li>● NBPGR-GUJ-SKN-0605-Chhatrapati</li> <li>● CRIDA-MP-Jhabua-02-03-JJ-05</li> <li>● NBRI-UP-Luck-0401-J-05</li> </ul>
4. NBRI, Lucknow	<ul style="list-style-type: none"> <li>● NBPGR-GUJ-SKN-0605-Chhatrapati</li> <li>● CRIDA-MP-Jhabua-02-03-JJ-05</li> <li>● NBRI-UP-Luck-0401-J-05</li> </ul>
5. NBPGR, New Delhi	<ul style="list-style-type: none"> <li>● NBPGR-GUJ-SKN-0605-Urlikanchan</li> <li>● FRI-UA-Teh-1005-DD-EL-1</li> <li>● CSMCRI-GUJ-Banas-1205-C-2</li> </ul>
6. NEIST, RRL Jorhat	<ul style="list-style-type: none"> <li>● NBPGR-GUJ-SKN-0605-Chhatrapati</li> <li>● CRIDA-MP-Jhabua-02-03-JJ-05</li> <li>● NBRI-UP-Luck-0401-J-05</li> </ul>
7. NEIST, Arunachal Pradesh	<ul style="list-style-type: none"> <li>● NBPGR-GUJ-SKN-0605-Chhatrapati</li> <li>● CRIDA-MP-Jhabua-02-03-JJ-05</li> <li>● NBRI-UP-Luck-0401-J-05</li> </ul>
8. NEIST, Manipur	<ul style="list-style-type: none"> <li>● NBPGR-GUJ-SKN-0605-Chhatrapati</li> <li>● CRIDA-MP-Jhabua-02-03-JJ-05</li> <li>● NBRI-UP-Luck-0401-J-05</li> </ul>

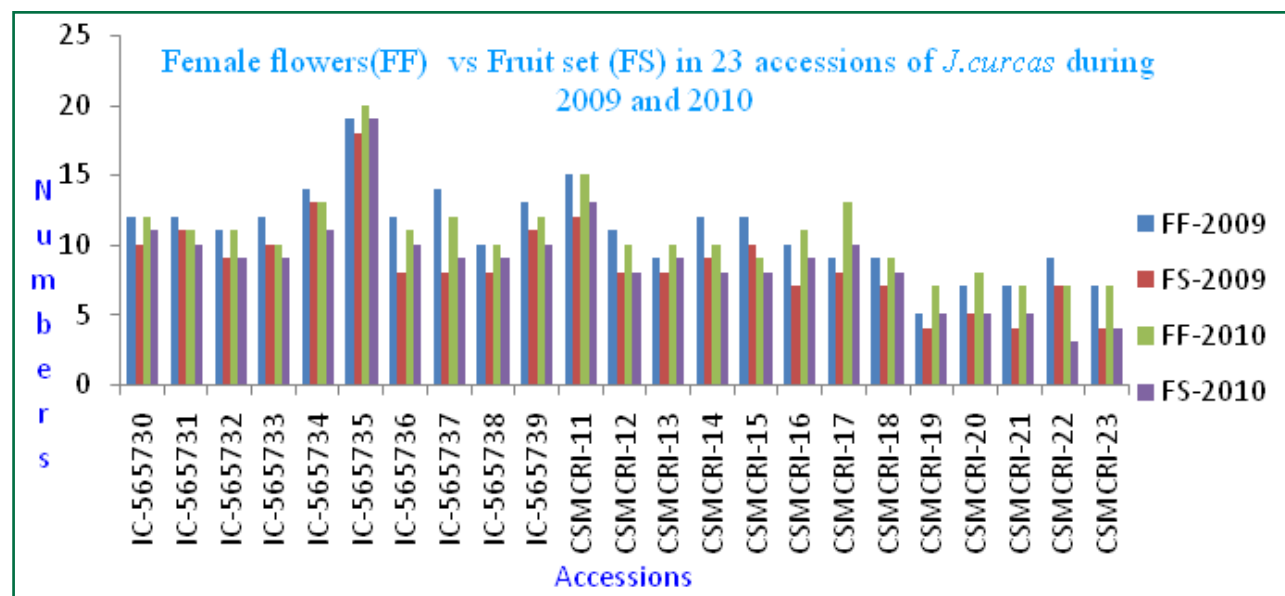
Out of 17 elite accessions, genotypes viz., NBPGR-GUJ-SKN-0605-Urlikanchan, FRI-UA-Teh-1005-DD-EL-1 and CSMCRI-GUJ-Banas-1205-C-2 have been found superior on seed yield basis at Bhavnagar location. On the

other hand, accession CRIDA-AP-Ranga-0106-C-11 was found to be the best performer at Bhavnagar location on the basis of morphological parameters.

## Floral Biology

Fluctuation in male to female ratio during different years in various genotypes was estimated and it was observed that difference in the overall ratio for these years was narrow i.e., 24.7:1 and 22.4:1 in 2008-09 and 2009-10, respectively. The maximum number of female

flowers was observed in IC-565735 (CP-9) followed by CSMCRI-11 and IC-565734. The relationship between number of female flowers and the fruit set percentage was also studied and the correlation was high with the absolute number of female flowers.



## Advancement in *Jatropha* agronomic trials and utilization of *Jatropha* cake as manure

### Fertilizer Trial

The first experiment on fertilizer trial in Chorvadla, Gujarat was started in Aug, 2004 which has been continuing. During 2008-2009 and 2009-2010, the following fertilizer combinations were experiment with: N (4 levels, 0, 1, 2 and 3 signifying 0, 40, 80, 120 kg/ha); P<sub>2</sub>O<sub>5</sub> (4 levels 0, 1, 2, 3, 4 signifying 0, 15, 30, 45 kg/ha) and blanket application of K<sub>2</sub>O at 20 kg/ha]. Where no cake was applied during 2005-2008, it was resorted to in 2008-2010. In 2008-09, the combination of 40 kg N and 15 kg P in conjunction with 1 kg of *Jatropha* cake per plant was the optimum dose that gave significantly higher yield of ca. 1.6 t ha<sup>-1</sup>, while the combination of 40 kg N and 0 kg P in conjugation

with 1 kg of *Jatropha* cake per plant was the optimum dose that gave ca. 1.7 t ha<sup>-1</sup> in 2009-10. It appears that the soil has got saturated in phosphorous.

The effect of *Jatropha* cake on *Jatropha* yield and soil biochemical properties was studied in Nesvad, Gujarat by application of different nutrient management treatments [100% N dose (140 kg/ha) through Inorganic fertilizer; 50% N through inorganic fertilizer; 100% N through *Jatropha* cake; and 100% N through Farm Yard Manure/FYM]. The seed yield was comparable in all three cases with 140 kg/ha N input, the value for cake treatment working out to 1287 kg/ha in the third year of the plantation.



Increased soil enzymatic activity was observed in all the treatments with respect to control soil (barren soil devoid of *Jatropha*). Acid and alkaline phosphatase activities were the highest in FYM application 93 and 137  $\mu\text{g}$  p-nitro phenol-released  $\text{g}^{-1}$  soil  $\text{h}^{-1}$  respectively, as compared to all other treatments. The urease enzyme activity in soil was found to be significantly influenced by the different nutrient management systems. The amount of urea

(microgram per gram of soil) hydrolysed per 5 hours was highest (1976.4) in treatment receiving 100% N through inorganic fertilizer, which was however found statistically at par with the treatments receiving nutrient either through *Jatropha* cake (1969.2) or FYM (1970.8). It remains to be seen what additional benefits accrue over the long term with cake application, besides being a source of nitrogen.

### Spacing and pollarding trial of *Jatropha*

Under NMITLI project, cuttings of high yielding germplasm at different spacing were planted in Nesvad during 2007 and it was found that the seed yield per plant obtained from 4m x 4m spacing was significantly higher (459.9g) than that obtained (350.5g) under the closest spacing of 2m x 2m; however, the seed yield per hectare increased significantly as the spacing was reduced with highest seed yield of 876.2 kg/ha obtained under 2m x 2m spacing. The seed yield will have to be monitored over longer periods, since competition for nutrients and water will increase as the plants grow bigger and mature.

An experiment on pollarding was also initiated during 2009 with four treatments viz. T0= No Pruning; T1= Pruning height 30 cm; T2= Pruning height 45 cm; T3= Pruning height 60 cm at six centers. It was observed that due to pollarding the seed yield dropped considerably in the season following the pruning. The experiment is being continued to assess the long term effect of pruning and, specifically, to understand the best way of pruning if such pruning were deemed necessary, e.g., for the purpose of raising cuttings.

### Creating new recombination by breeding in *Jatropha*

In continuation of the studies on breeding, the cross-compatibility between elite and wild accessions of *J. curcas* was assessed and crosses were made in two different sets of combinations: (I) Single crosses (1X5) using one elite (CP-9) as female parent and five wild genotypes viz. Raj,

Amlimal, Shaktipith, Uni, Zankhan as male parents individually; (II) All possible combinations (5x5) using these five wild genotypes. Results of the studies will appear in future reports.

### Performance of cuttings derived from F1 Hybrid lines

In continuation of our studies on hybrids experimented with earlier, ca. 1500 stem cuttings were raised from various promising hybrid lines in nursery. Out of eight cross combinations, cuttings raised from IC565733xIC565734 and IC565735xIC565739 showed better growth and more branches as compared to the other six

combinations. Maximum height and canopy was observed in IC565735 (CP-9 accession) x IC565739 (Zanjmer accession) (140cm and 230cm) with 4.1cm stem girth and 6 number of branches after three months of planting. How this will translate into raising of productivity is yet to be assessed.

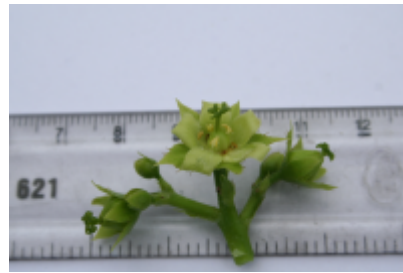


## from 2008-2010

expanded flower was larger (ca.2.5 cm) than the normal female flower (ca. 2.0 cm) while the size of fruit was smaller (2.0 cm against 2.5 cm of normal diploid).

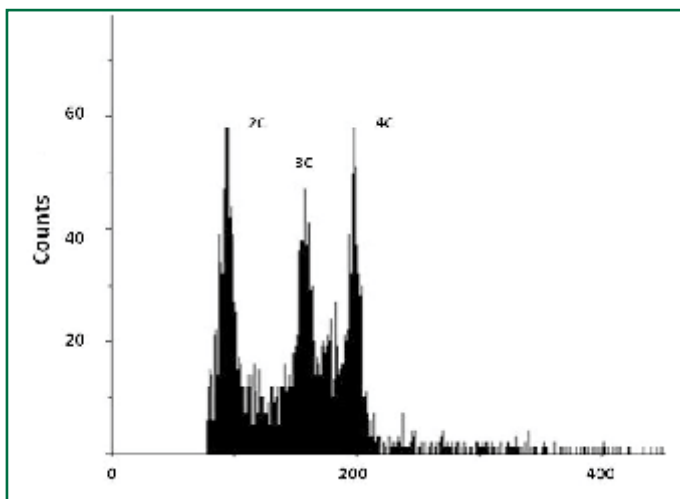


The ploidy status of most of the germplasm showed diploidy i.e. 2C with an absolute genome size ranging between 0.83-0.90 pg/cell



Hermaphrodite flower from 3n plant

in ca 184 accessions. The above FRI Dehradun accession (FRI-UA-Deh-0705-DD-EL-C3) showed triploidy, i.e., 3C with an absolute genome size ranging between 1.05-1.13 pg/cell.



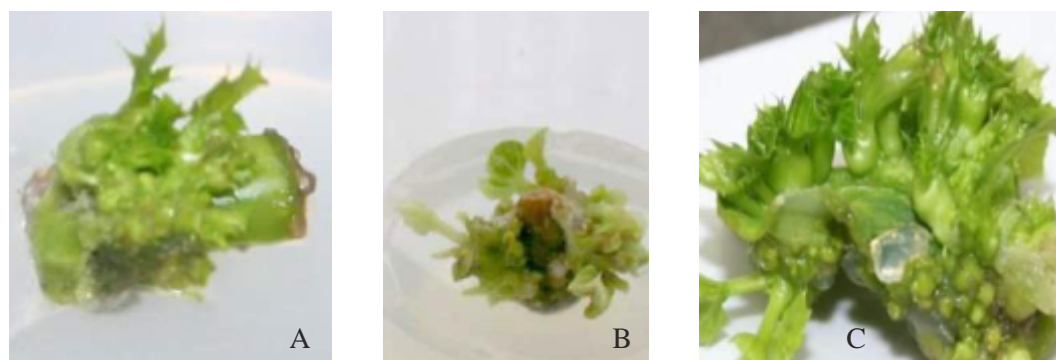
(iii) *Simmondsia chinensis* – 4C (channel 105)

### Micropropagation of *Jatropha curcas*

In continuation of our earlier studies leading up to successful development of micropropagation protocol of *J. curcas* from nodal and shoot tip explants, wherein 6-12 shoots per culture were typically obtained, the proliferation intensity showed no decline even after repeated sub cultures. Further, work was continued on *ex vitro* rooting, which helps bypass the phase of *in vitro* rooting, thereby shortening the micropropagation cycle by 2-3 weeks and reducing the cost. Elongated shoots were harvested and placed in sterile sand for *ex vitro*

rooting and 40% success was achieved. Work is in the progress to improve the technique further.

Attempts were also continued to get regeneration from other plant parts like stem, cotyledonary leaf, petiole of toxic and non toxic plants, callus of leaf and petiole. The percentage of rooting varied in the elongated shoots originated from different plant parts, the highest success being obtained with petiole. No morphological abnormalities were observed in regenerated plants.



Plant regeneration from (A) petiole (B) stem (C) cotyledonary leaf

### Effect of heavy metals in leaf regeneration and molecular analysis in *J. curcas*

The effect of various heavy metals on growth and antioxidant enzyme response was evaluated at cellular level to assess whether *J. curcas* can survive under metal stress conditions. Cd, Cu, Al, Cr and Ni were the specific metals employed in the study. Among the metals tested at 30 ppm, Cd was the least toxic whereas Ni was more toxic to the plant at cellular level. Molecular analysis was carried out in samples treated with nickel. Studies showed that the percent regeneration

increased at lower concentration (0.01 mM nickel) as compared to control. Concentrations more than 0.01 mM decreased regeneration and complete arrest of regeneration was observed at 1 mM Ni. It was also shown that nickel toxicity might be either partly or completely due to mutagenesis of DNA (*Biometals*, 23 (2010) 1149). How mature plants will behave remains to be seen.

### Soil microbial community structure under cultivation with *Jatropha curcas* and switchgrass

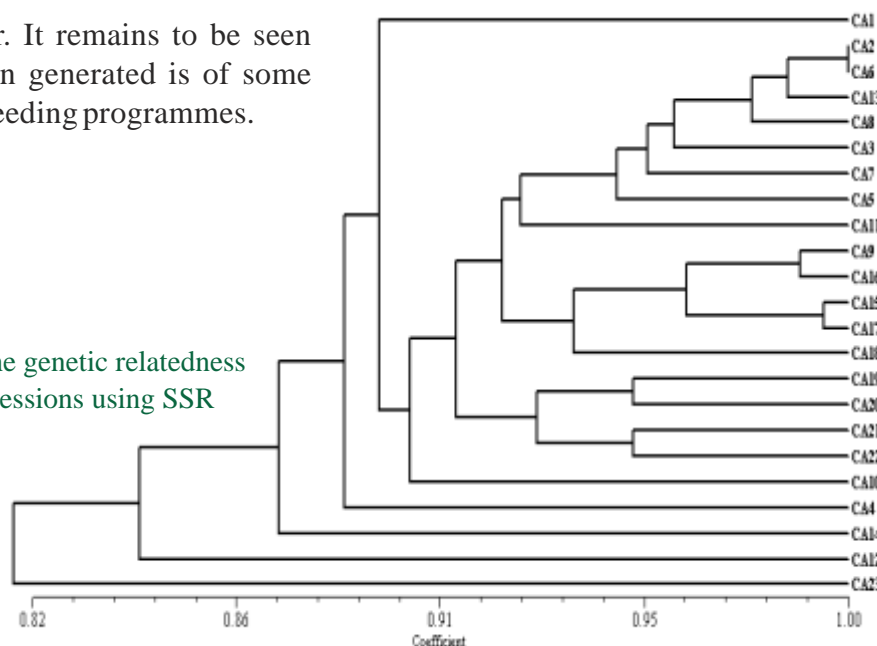
Studies were carried out on microbial communities associated with rhizosphere and bulk soils in the vicinity of *Jatropha curcas* and *Panicum virgatum* (switchgrass). This was done by phospholipid fatty acid analysis and by assessment of natural length heterogeneity in eubacteria sequence amplified from the 5'

domain of the 16S rRNA gene. In general, switchgrass soils contained higher abundance of gram positive and monounsaturated PLFA and low abundance of fungal PLFAs compared to jatropha. Both methods successfully differentiated the microbial community of rhizosphere and bulk soils of both crops.



closeness to each other. It remains to be seen whether the information generated is of some value while planning breeding programmes.

Dendrogram showing the genetic relatedness among the *J. curcas* accessions using SSR



## Enhancement of stress tolerance in Jatropha

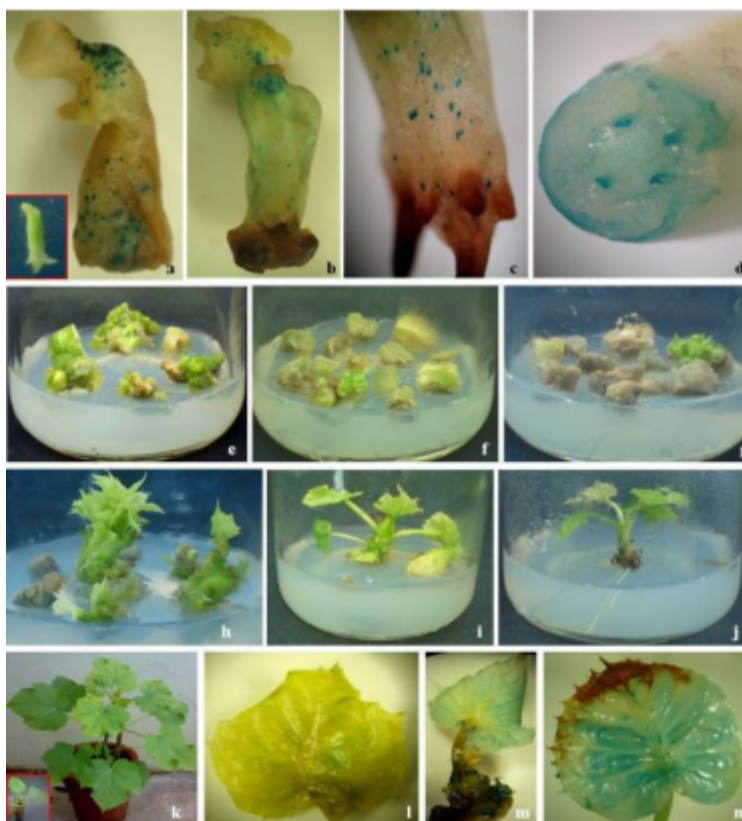
Collar Rot caused by *Macrophomina*, a soil borne ascomycete fungi, can lead to heavy loss of plants. Microsclerotia, the fruiting body of *Macrophomina*, when present in soil, seed or host tissue serves as inoculum and plants die/ decay due to production of fungal toxin (phaseolinone) and fungal tissue that plug the host xylem vessels.

With an aim to enhance abiotic and biotic stress tolerance in *Jatropha*, a method for isolation of good quality RNA from the leaves has been developed and full length PR genes and WRKY TFs are being isolated for subsequent genetic transformation studies.

## Genetic transformation in Jatropha

In view of the keen interest to make the *Jatropha* plant more stress tolerant, a programme has been initiated on genetic transformation. Decotyledonated embryos from mature seeds were pre-cultured for 5 days and

Microprojectile bombardment-mediated transformation, selection, regeneration and GUS assay. Transient *gus* expression on (a) embryo axis, (b) whole embryo, (c) radicle part of embryo and (d) inner side (transverse section) of embryo axis after 24 h of bombardment. Five days elongated embryo ready to transform was shown as insight (a). Selection of transformants (e) 1<sup>st</sup> round, (f) 2<sup>nd</sup> round and (g) 3<sup>rd</sup> round on hygromycin. Regeneration of transformants; (h) shoot regeneration, (i) shoot elongation, (j) rooting and (k) hardening of transgenic plant. GUS assay of (l) non transformed leaf, (m) whole plantlet and (n) leaf of transgenic plant







elongated embryonic axis was subjected to bombardment for the optimization of physical parameters. The frequency of transient *gus* expression and survival of putative transformants were taken into consideration for the assessment of physical parameters. Statistical analysis revealed that micro-carrier size, helium pressure and target distance had significant influence on transformation efficiency. Selection of putative transformants was done with increasing concentration (5-7 mgL<sup>-1</sup>) of hygromycin. The integration of desired gene into *Jatropha* genome was confirmed with PCR amplification of 0.96 and 1.28 kb band of *hptII* and *gus* gene, respectively, from the T<sub>0</sub> transgenics and southern blot analysis using PCR amplified DIG labeled *hptII* gene as probe (*submitted for publication*).

In a related study, attempts were made to standardize the transformation protocol for

*Jatropha curcas*. A range of parameters like length of the pre-culture period, bacterial growth phase, bacterial cell density, method of wounding of leaf explant, infection time, length of co-cultivation period, pH of the co-cultivation medium and acetosyringone concentration were evaluated. The highest transformation efficiency was scored in intact leaf explant as compared to injured leaf explant. The maximum transformation efficiency was achieved after 4 days of co-cultivation. Gene integration was confirmed by PCR, Dot Blot and Southern hybridization while the expression of gene was confirmed by GUS assay. After transformation, regenerated putative transformed buds could be proliferated and upon transfer to elongation medium, desired shoot was obtained. About 40% rooting was achieved and after 6-8 weeks, ca. 50-60% of plants survived (*Ind. Crop Prod.*, (2010), doi:10.1016/j.indcrop.2010.09.002).

## Phycological Research

Algal research comprising seaweeds and microalgae have been a focus area of the institute for many years. The work has embraced biodiversity studies, taxonomy, culture and cultivation, and value addition. Subsequently, the area of marine environment also gained in importance given the interplay between anthropological activities and its consequences to

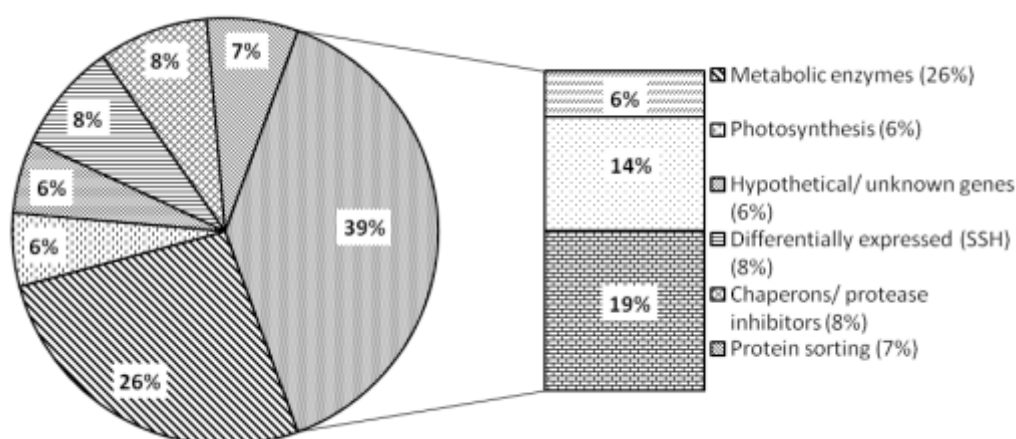
life in the sea. Still more recently, modern molecular biology tools and techniques were introduced and have led to a surge of activity in this area. The Discipline has kept an eye on both basic and applied research along with transfer of technologies to clients. The highlights of progress during 2008-2010 are covered in the following section.

### Molecular Biology and Physiology

#### Cloning of differentially expressed salt induced cDNAs from *Dunaliella salina*

*Dunaliella salina* isolated from salt crystals serve as an ideal model for the study of hyper salt responsive gene(s), and our findings on the biosynthesis of proline and glycine betaine in micro-algae as osmoprotectants have been reported (*J. Ind. Microbiol. Biotechnol.*, 35 (2008) 1091). Differentially expressed genes of *Dunaliella salina* grown under super saturated salt stress (5.5M) were isolated by subtractive hybridization, cloned and classified for further biotechnological and industrial exploration. Sequence homology analysis showed that 26% of the library represents salt responsive genes of

metabolic enzymes viz. fructose-1,6-diphosphate aldolase (*AldP*), glucose-6-phosphate dehydrogenase, carbonic anhydrase, phosphoglycerate kinase etc. while 6% clones of the library contain hypothetical/ unknown genes. Six clones (8% of the library) contain genes reported as differentially expressed under salt stress; 6- 8% of the library represent genes, over expressed under salt stress and involved in photosynthesis, defense, cell rescue (chaperon/ protease inhibitor) and protein sorting. About 39% were other genes of which 6% and 14% are transcription factors and house-keeping genes



## Functional classification of differentially expressed cDNAs of *D. salina* under salt stress

(putative enzymes/ signaling) respectively, while the remaining 19% of genes have miscellaneous

function (*Bot. Mar.*, 2010, doi:  
10.1515/BOT.2011.011).

## Isolation and characterization of extracellular polymeric substances from micro-algae *D. salina*

Isolation and characterization of extracellular polymeric substances (EPSs) from *D. salina* was undertaken. The EPSs increased concomitantly with salt concentration and the highest yield (944mg/l) was obtained at 5M NaCl. Emulsifying activity was measured and 86% retention was observed at 0.5M salinity. The FTIR-spectra indicated the presence of carbohydrates. The FTIR-spectra also

substantiated the presence of primary amine-group, aromatic-compound and halide-group. Four monosaccharides (glucose, galactose, fructose and xylose) were detected by *HPLC analysis*. The production of EPSs makes *D. salina* a promising candidate for biotechnological and industrial exploitation (*Bioresour. Technol.*, 100(2009) 3382).

## Inter-specific protoplast fusion and regeneration of somatic hybrids

Protoplast fusion studies for development of algal hybrids with useful traits were initiated as early as 1985 but remained inconclusive. In the present study an effort was made to revisit the work. *Ulva reticulata* and *U. taeniata* were selected based on their amenability for protoplast preparation and their fusion. Inter-specific somatic hybrids were produced through electrofusion as reported earlier. The regenerates were confirmed to be hybrids although these showed larger morphological variations than the parent. Inter simple sequence repeat (ISSR) markers revealed introgression of subgenomic components of nuclear genome.

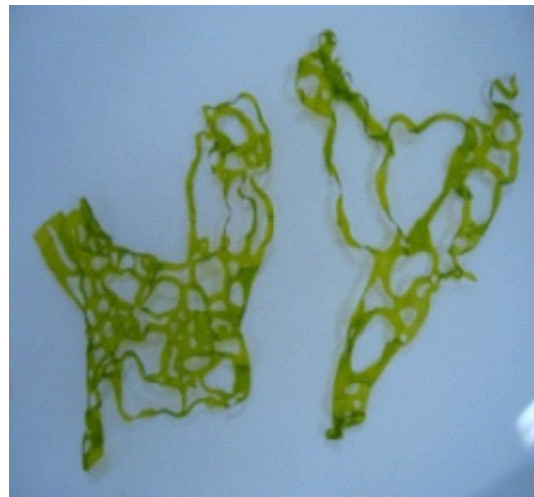
The DNA sequencing of *rbcL* gene from plastome, and of ITS region of nuclear genome, together with the isomorphic expression of LOX

enzyme, indicated genomic combinations in hybrid plants consisting of different portions of nuclear genome from the fusion partners. Further studies were carried out to ascertain additional evidences of inter-specific heterosis in Ulvales. For example, the C, H, N data and total protein content were average of the parents. The growth rate of hybrids also corresponded to the average growth rate of parents.

The study successfully demonstrated the feasibility of the protoplast fusion technique in seaweeds with concomitant improvement of agronomically important traits such as growth, tolerance and fatty acid composition.



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*U. reticulata*



### Hybrid 3

### Morphological characterization of hybrids with their parents



## Molecular phylogeny of *Gracilaria* spp. from Indian waters

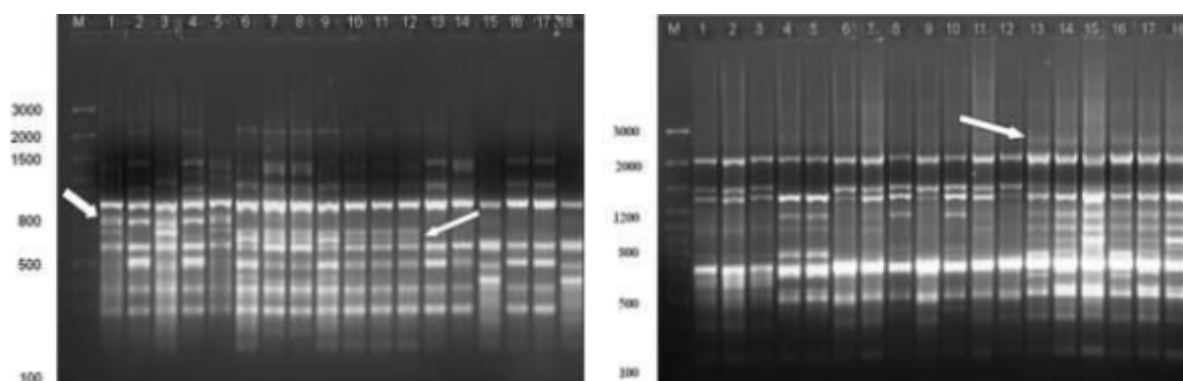
Molecular phylogeny of *Gracilaria* species inferred from molecular markers belonging to three different genomes illustrates the phylogenetic relationship of different *Gracilaria* species based on nucleotide sequences of nuclear (18S rRNA), mitochondrial (cox2-3 spacer) and chloroplast encoded (RuBisCo spacer) genes individually and collectively. It also demonstrates that the phylogeny inferred through combined data set from above gene sequences had showed better resolution supporting the clade with higher consistency index, retention index and bootstrap

values. This study, which was reported in the previous biennial report, is now published (*J Phycol.*, 46 (2010) 1322) and, according to one of the reviewers, it is the “*first of its kind from Indian subcontinent region and provides new tools for identifying the algal species having greater morphological plasticity while permitting to establish their phylogenetic lineages*”. The results are of interest in assessing molecular taxonomy and phylogeny of marine algae, and fills significant gaps in our understanding of molecular taxonomy of Indian seaweeds).

## Genetic analysis and marker assisted identification of life phases of red alga *Gracilaria corticata* (J. Agardh) J. Agardh

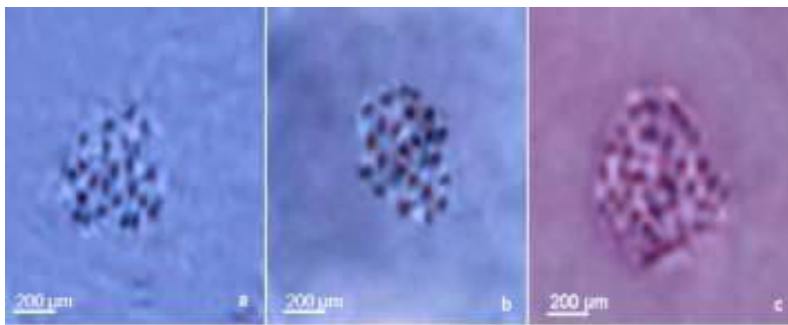
A study was undertaken of the cytological and molecular marker assisted differentiation of isomorphic population of *Gracilaria corticata* (J. Agardh) J. Agardh with inter and intra-phasic genetic diversity analysis using ISSR markers. The genetic diversity of inbreeding population of *G. corticata* as determined in terms of percentage of polymorphic loci (PPL), average heterozygosity (He) and Shannon's Weaver index (I) were 59.80, 0.59 and 1.21 respectively. The inter-phasic pair-wise average polymorphism were found to be 31.6% between male and female, 24.0% in male and tetrasporophyte and 25.3% in female and tetrasporophyte. The intra-phasic average polymorphisms were calculated as a maximum of 5.5% between females, 4.2% between males and the lowest 2.4% between tetrasporophytes.

The primer 10 generated a marker of 800 bp specific to male and 650 bp to female gametophyte, while the primer 17 generated a marker of 2,500 bp specific to tetrasporophyte. Both the UPGMA based dendrogram and PCA analysis clustered all the three life phases differentially as distinct identities. Cytological analysis by chromosome count revealed 24 chromosomes in both haploid male and female gametophytes (N) and 48 for diploid (2 N) tetrasporophyte further confirming their genetic distinctness. The life phase specific markers reported in this study could be of help in breeding programmes where differentiation of life phases at the early developmental stages is crucial (*Mol. Biol. Rep.*, 2010, doi: 10.1007/s11033-010-0543-y).



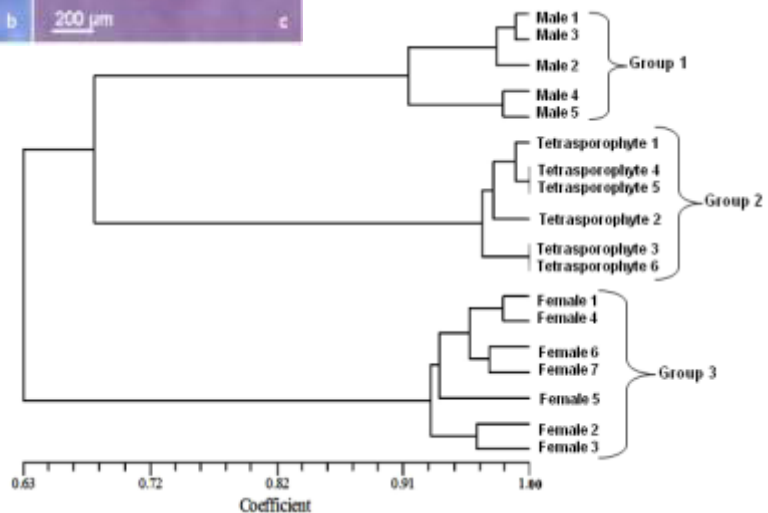
ISSR profiles for different DNA samples isolated from *G. corticata* with primer 10 (left) 17 (right)



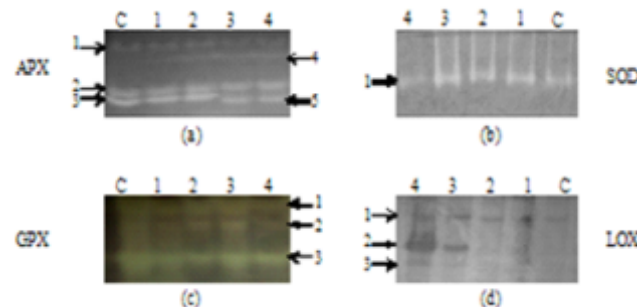


Chromosome number of haploid and diploid thalli of *G. corticata*. a, male ( $N = 24$ ); b, female ( $N = 24$ ) and c, diploid ( $2N = 48$ )

Dendrogram obtained by UPGMA cluster based on data from ISSR analysis of 18 triphasic populations of *G. corticata*. The scale shown at the bottom is the measure of genetic similarity Dice's coefficients as calculated according to Nei and Li (1979)



## Desiccation induced oxidative stress and its biochemical responses in *Gracilaria corticata*



Effect of desiccation exposure on the isoforms of antioxidant enzymes (a) ascorbate peroxidase (APX), (b) superoxide dismutase (SOD), (c) glutathione peroxidase (GPX) and (d) lipoxygenase (LOX) in *G. corticata* following the desiccation exposure for duration 0 (control), 1, 2, 3 and 4 h

The intertidal algae routinely get subjected to desiccation and rehydration in a cyclic manner during low and high tides and have innate physiological ability to deal with cellular damages arising from such environmental stresses. This study gives an account of various biochemical changes in *G. corticata* following the exposure to desiccation for a period of 0 (control), 1, 2, 3 and 4 h under controlled conditions (65% humidity at 28°C). During desiccation, the thalli showed 47% loss of water when desiccated for 4 h. The chlorophyll, carotenoids and phycobiliproteins (phycoerythrin and phycocyanin) were increased during initial 2 h exposure compared

to control and thereafter declined in the succeeding exposures (see Table below). The antioxidant enzymes such as superoxide dismutase (SOD), ascorbate peroxidase (APX), glutathione reductase (GR), glutathione peroxidase (GPX) and the regeneration rate of reduced ascorbate (AsA) and glutathione (GSH) increased during desiccation up to 2-3 h. Further, the isoforms of antioxidant enzymes Mn-SOD (~150 kDa), APX-4 (~110 kDa) APX-5 (~45 kDa), GPX-1 (~80 kDa) and GPX-2 (~65 kDa) responded specifically to the desiccation exposure (see Figure). The enhanced production of reactive oxygen species (ROS) and increased lipid peroxidation observed during the exposure

of 3-4 h chiefly contributed to higher lipoxygenase (LOX) activity with the induction of two new LOX isoforms (LOX-2, ~85 kDa; LOX-3, ~65 kDa). Compared to control, a relatively higher content of both free and bound

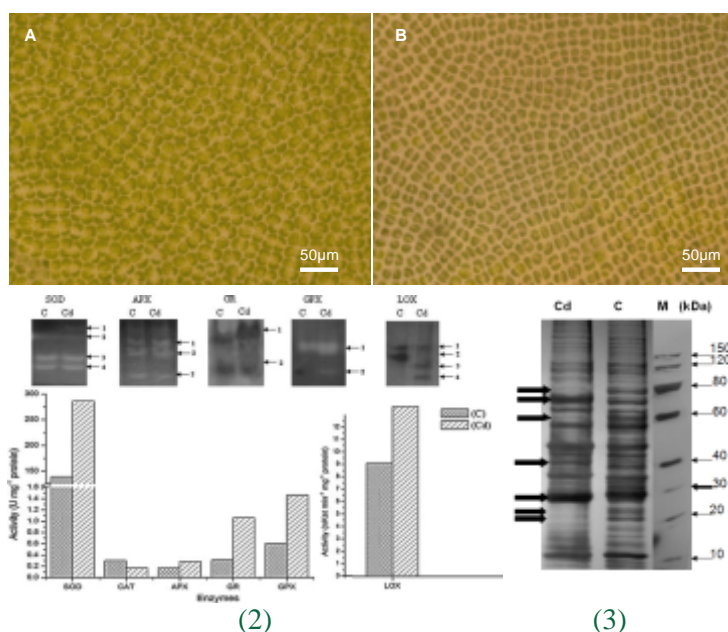
insoluble putrescine and spermine together with enhanced n-6 PUFAs found during 2 h exposure reveals their involvement in defense reactions against the desiccation induced oxidative stress.

## Differential responses to cadmium induced oxidative stress in *Ulva lactuca*

Cadmium ( $\text{Cd}^{2+}$ ) with no reported biological function except as a cofactor for carbonic anhydrase in marine diatom has been classified as a group (I) carcinogen in humans by the International Agency for Research on Cancer.  $\text{Cd}^{2+}$  being an oxophilic and sulfophilic element forms complexes with various organic particles and thereby triggers a wide range of reactions that collectively puts the aquatic ecosystem at risk. The  $\text{Cd}^{2+}$  even

at trace concentration disturbs the cellular metabolic process by producing excessive reactive oxygen species (ROS) leading to oxidative stress. When exposed to 0.4 mM  $\text{CdCl}_2$  for 4 days, *Ulva lactuca* showed twofold increase in lipoperoxides and  $\text{H}_2\text{O}_2$  content that collectively decreased the growth and

Morphological changes in the cells of *U. lactuca* thalli with and without Cd exposure (1), changes in the antioxidant enzymes activity and their isoforms (2) and variation in the protein profiles on SDS-PAGE (3) [(C) denotes control and (Cd) represents cadmium exposure]

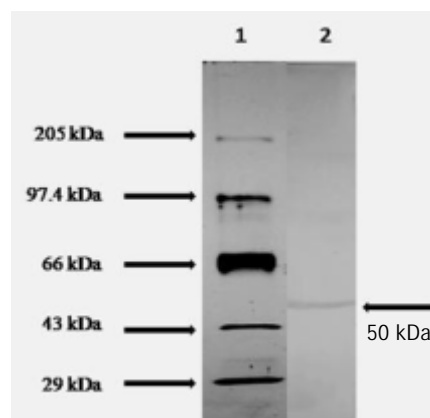


photosynthetic pigments by almost 30% over the control. The activities of antioxidant enzymes such as superoxide dismutase (SOD), ascorbate peroxidase (APX), glutathione reductase (GR) and glutathione peroxidase (GPX) enhanced by twofold to threefold and that of catalase (CAT) diminished. Further, the isoforms of these enzymes, namely, Mn-SOD (~85 kDa), GR (~180 kDa) and GPX (~50 kDa) responded specifically to  $\text{Cd}^{2+}$  exposure (see Figure below). Moreover, the contents of reduced glutathione (3.01 fold) and ascorbate (1.85 fold) also increased substantially. SDS-PAGE protein profile revealed high intensity of proteins of 28, 47 and 90 kDa whereas 80, 60, 25 and 20 kDa

proteins showed decreased intensity consequent to exposure to Cd. Both endogenous free and bound soluble putrescine increased noticeably without any change in spermidine. In contrast, spermine content reduced to half over control. Among the macronutrients analysed in exposed thalli, the decreased K content was accompanied by higher Na and Mn with no appreciable change in Ca, Mg, Fe and Zn (see Table below). Induction of antioxidant enzymes and LOX isoforms together with storage of putrescine and n - 6 PUFAs in cadmium exposed thallus in the present study reveal their potential role in combating the  $\text{Cd}^{2+}$  induced oxidative stress in *U. lactuca* (*Biometal*, 23 (2010) 315).

## Sulfohydrolase: a potential candidate enzyme for the improvement of agar quality

The sulphate content in the agar is detrimental to its quality. *Gracilaria dura*, which yields agarose type of phycocolloid with high gel strength and low sulphate content, was identified as a potentially attractive source of sulfohydrolase. Indeed, purified sulfohydrolase obtained from *G. dura* could improve the quality of a commercial agar in terms of gel strength, gelling and melting temperature, and viscosity (Carbohyd. Polym., 2010, doi: 10.1016/j.carbpol.2011.02.009).



SDS-poly acrylamide gel electrophoresis (SDS PAGE) of purified sulfohydrolase. Lanes: 1 Marker protein, 2. Purified sulfohydrolase

Comparison of native and enzyme treated agar

Agar type	Gel strength (g cm <sup>-2</sup> )	Gelling temperature (°C)	Melting temperature (°C)	Sulfate (%)	Viscosity (cp)	Sulfate <sup>a</sup> (%)	3,6-AG content(%)
Commercial agar	190.0 ± 20.0	39 ± 1.5	90.67 ± 3.1	2.8 ± 0.2	9.7 ± 1.5		18 ± 0.9
Enzyme treated agar	486.7 ± 15.3	31 ± 1.0	82.67 ± 2.5	1.1 ± 0.1	18.0 ± 2.0	60.59	30 ± 0.98

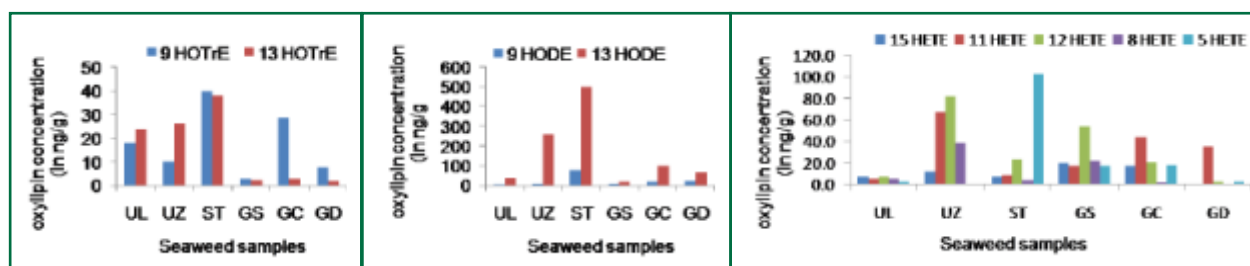
<sup>a</sup> sulfate (%): decrease in sulfate content.

## Lipids, Fatty acid and Oxylin in seaweeds

Seaweeds are rich source of biologically active natural products and nutritionally important polyunsaturated fatty acids (PUFAs), carbohydrates, vitamins, minerals and dietary fibres. The earlier study on PUFAs of different seaweed species belonging to Chlorophyta, Rhodophyta and Phaeophyta demonstrated the predominance of C18 PUFAs in Chlorophyta members (*Ulva*, *Caulerpa*, *Codium*, *Chamaedoris*, *Monostromaspp.*) and C20 PUFAs in Rhodophyta (*Gracilaria*, *Hypnea*, *Kappaphycus*, *Porphyra*, *Sarconema*, *Ahnfeltia*, *Soleria*, *Amphiroa*, *Grateloupia*, *Laurencia*, *Coelanthrum spp.*) while both C18 and C20 PUFAs prevailed in Phaeophyta members (*Padina*, *Spatoglossum*, *Stoechospermum*, *Cystosiera*, *Sargassum* and *Dictyota spp.*). Further, a comparative evaluation of different

lipid and fatty acid (FA) extraction methods was undertaken to identify the most appropriate method for seaweed. It was found that direct transesterification (DT) gave 1.5 - 2 times higher yields of fatty acids compared with the best conventional method (*submitted for publication*).

An attempt was also made to determine the basal levels of FA hydroperoxides in healthy seaweeds by FOX assay. The level varied from 0.01% to 0.03% of total FAs in all the three classes of seaweeds. Further, quantitative determination of some targeted oxylinins was carried out with RP – HPLC (see Figure below). These oxylinins derived from oxidation of PUFAs are signalling compounds regulating multitude of physiological responses, ranging from stress responses to development.



Oxylipins concentration (in ng/g f.w.) in seaweeds; UL- *Ulva lactuca*, UZ- *U. linza*, ST- *Sargassum tenerrimum*, GS- *Gracilaria salicornia*, GC- *G. corticata*, GD- *G. dura*

### Effect of sulfate ions on agarose gelation: A detailed physicochemical study

Agarose hydrogels which constitute a special class of soft matter are undoubtedly one of the most studied biopolymer gels. However, certain issues such as why the sulfate salts and sulfate content in the agarose molecules reduce the gel strength are still not well understood. A physicochemical study of aqueous agarose solutions/gels in presence of sulfate ions was

carried out. The findings suggest that the sulfate ions in solution not only disfavor the coil-helix transition, but also reduce the helix-helix interactions. IR intensity ratios show the strengthening of tetrahedrally coordinated water structures within the gel network which, however, tend to weaken with the addition of sulfate salt (*J. Phys. Chem. B*, 113 (2009) 2519).

### Study of the interaction of agarose with room temperature ionic liquids

Whereas agarose is normally used in aqueous medium, a study was undertaken of its solubility in room temperature ionic liquids containing different cationic (imidazolium or pyridinium with different alkyl chains) and anionic compositions. Except with pyridinium cation, gel formation was observed in all the other cases. The solubility depended on the nature of the anion and amphiphilicity of cation, the

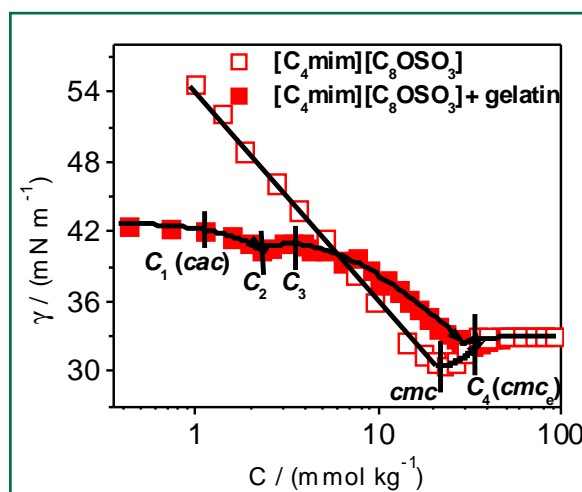
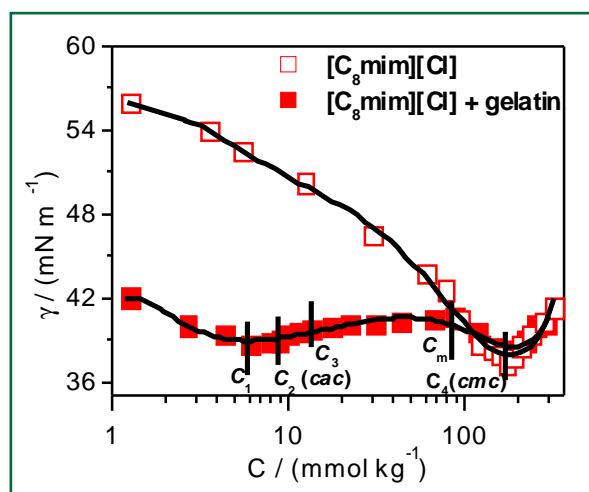
maximum RT solubility (16% w/v) being observed in 3-methyl-imidazolium butyl chloride. Dissolved agarose was regenerated through methanol precipitation and was found to maintain the features of native agarose in terms of molecular weight, polydispersity, thermal stability and crystallinity but slight variations were observed in the CD (circular dichroism) pattern (*Green Chemistry*, 12 (2010) 1029).

### Interaction of gelatin with room temperature ionic liquids

Since the seaweed polysaccharides are being studied as possible substitutes for animal gelatin (G), we felt it is of interest to also understand the interaction of the latter with ionic liquids. The interaction of gelatin with 3-methyl-1-octylimidazolium chloride, [C<sub>8</sub>mim][Cl], and 1-butyl-3-methylimidazolium octylsulfate, [C<sub>4</sub>mim][C<sub>8</sub>OSO<sub>3</sub>], was studied. It was observed

that the IL monomers interact with gelatin at interface to form G-IL (monomer) complex initially, and thereafter a less interfacially active complex comprising G-IL (aggregates) was formed at around the critical aggregation concentration (*cac*) (*J. Phys. Chem. B*, 114 (2010) 8441).





Various stages of interaction of gelatin with room temperature ionic liquids

## Seaweed Biology and Cultivation

### *Gelidiella acerosa* cultivation

The raft method which was successfully employed for commercial cultivation of *Kappaphycus alvarezii* seaweed in India was extended for cultivation of *Gelidiella acerosa*.

50 numbers of 1.5 m × 1.5m size rafts (2.25 sq. m. total area) were taken for the study. Each raft contained twenty parallel and equidistant lines of 3 mm polypropylene rope (Garware Wall Ropes Ltd, Pune, India). Seedlings of about 1.0 g

has a seed density of 222 g fresh wt. m<sup>-2</sup>. Seeding was done during April to June 09. All 50 rafts were harvested after 180 days and the biomass harvested varied from 2.0 -11.7 kg fresh wt/ raft, with average weight of 5.250 ± 1.832 kg. The computed Daily Growth Rate (DGR) was in the range 1.0-2.5%. The minimum and maximum biomass values of a single harvested plant were 33 and 66 g fresh wt, respectively. The above



Bamboo raft just after seeding (left) and before harvest of *G. acerosa* (right)

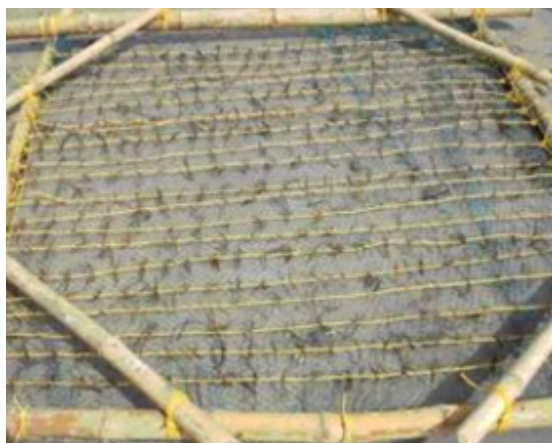
fresh wt were tied to the nylon thread and then the seeded thread was inserted between the braids of the polypropylene rope. Each rope had a total of 25 seedlings at about 5 cm intervals (approx. 25 g fresh wt). A raft with 20 such ropes

data establishes that raft method of *G. acerosa* cultivation is superior to all the other methods investigated and reported previously.

### *Gracilaria edulis* cultivation

We have reported in the previous biennial report that *G. edulis* can be cultivated on raft off-shore. Studies were conducted thereafter near shore at Thonithurai on 30 rafts (1.5m× 1.5m size), during June-September, 2008. Harvest was made at 60 days interval after planting. First harvest was done during August - December

2008 and 428 kg fresh wt with an average yield of  $14.3 \pm 3.4$  kg. fresh wt/raft was obtained. The corresponding values for second harvest were 586.2 kg and  $12.9 \pm 3.3$  kg, respectively. The same experiments carried out in the subsequent year gave similar results.



Raft just after seeding (left) and before harvest of *G. edulis* after 60 days growth (right)

### Off-shore cultivation of seaweed in Mandapam

In continuation of the studies on offshore cultivation of *Kappaphycus* seaweed carried reported previously, the work received a boost with the sanction of a project from MNRE on seaweed cultivation for ethanol. Three locations in the Palk Bay side were selected for the further study. The first location was 1.2 km away from the shore with 3 m depth (highest high tide) while the second was 2.5 km away with 8.5 m depth. Parallel experiments in nearshore waters (0.4 m depth and 0.075 km away from the shore) were also carried out to compare biomass yields. 60 rafts (2 m × 2 m) of *Kappaphycus* in the 1<sup>st</sup> site and 78 rafts in the 2<sup>nd</sup> site were monitored for growth. Similarly 10 rafts of *Kappaphycus* were placed in nearshore waters at the same time. The findings of these studies reveal that seaweeds grown in offshore waters give higher yields than those grown in near shore waters. Further, larger



Raft with fully grown *K. alvarezii* in off-shore waters

area of cultivation is feasible offshore. On the other hand, there are major technical challenges to carry out such cultivation offshore besides associated risks.



Biomass yield data of *K. alvarezii* harvested after 45 days (2010)

Location	No.of rafts planted	No.of rafts harvested	Initial wt. kg/raft	Final wt.kg/raft	DGR%
On-shore (150 meter from shore and 1.0 m depth)	10	2	22.5	187.5	4.71
Off-shore –I (1.2 km from shore and 3 m depth)	60	27	22.5	246.5	5.32
Off-shore –II (2.5 km from shore and 8.5m depth)	78	08	22.5	223.5	5.10

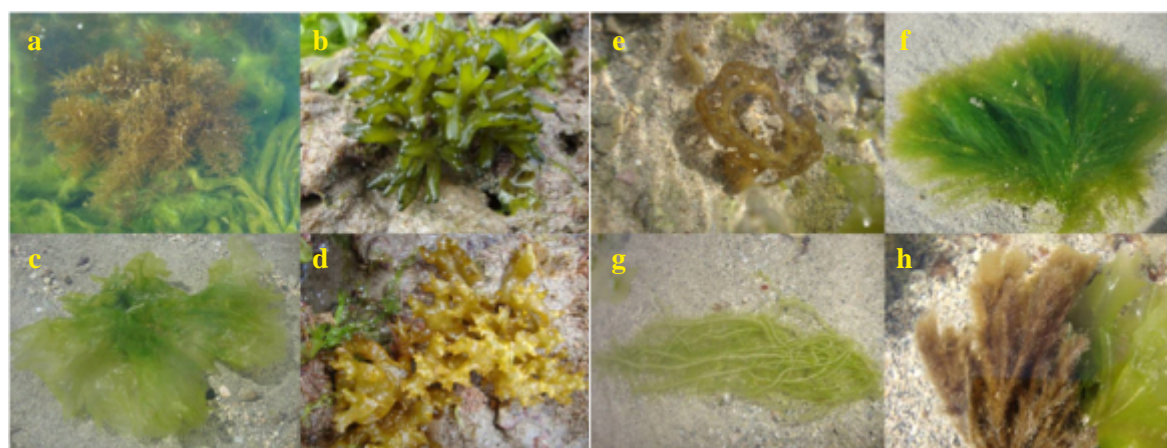
## Seaweed biodiversity along the Gujarat and Tamilnadu coasts

At present, the seaweed biodiversity study of islands in the Gulf of Kutch is under progress. The southern part of the Gulf of Kutch occurring along the Jamnagar coast has a varied coastal environment with 42 islands having diverse habitats and unique biota. Many of these islands remain submerged during high tide and get exposed for a few hours (3-4 h) during low tide periods. The exposed intertidal area and shallow submerged areas harbour luxuriant growth of a variety of seaweeds from October – May. The growth of seaweeds in terms of diversity and distribution in islands is much superior to mainland coast. In order to protect the biodiversity, these islands were notified as the first Marine National Park of the country in 1982. The marine national park is protected under the Wild Life Protection Act 1972 to preserve the natural ecosystem. Among the 42 islands,



Satellite image of Kalubhar Island

Kalubhar Island, off-Vadinar coast, having 5900 hectare area, was surveyed for the last two years and as many as 93 different species of seaweed were collected. 14 were new to Gujarat coast and 11 to Indian coast and one species is new to the



New seaweeds reported from Kalubhar islands: a: *Sargassum aquifolium* (Turner) C. Agardh, b: *Codium sursum* Kraft et Miller, c: *Ulva pertusa* Kjellman, d: *Rosenvingia nhatrangensis* Dawson, e: *Hydroclathrus stephanosorus* Kraft, f: *Chlorodesmis fastigiata* (C. Agardh) Ducker, g: *Ulva erecta* (Lyngbay) Fries, h: *Asteronema breviarticulatum* (J. Agardh) Ouriques et Bouzon

world, which we have named as *Codium spiralis* due to the spiral nature of its fronds. This new discovery is important given that *Codium* produces secondary metabolites having blood anticoagulant property. The study is being extended to several other islands (Azad, Bhaidar, Dhani, Dideka, Khara Chusna, Pirotan).

The seaweed biodiversity of mainland coast of the Gulf of Mannar, Tamil Nadu has also been continued in this reporting period. The coast between Rameswaram and Vallinokkam was categorized as zone-1 (comprising 16 stations),

Vallinokkam and Kanyakumari as zone-2 (comprising 12 stations) and Mankadu and Chennai as zone-3. The former two zones were extensively surveyed and 116 seaweed species were collected from April 2008-March 2009 and additional 34 species from April 2009-March 2010. All these species are being investigated for taxonomic identification, including molecular taxonomy to resolve ambiguities arising from morphological plasticity of the species and to derive phylogenetic information of the taxa.

### Seaweed sap extraction plant at Mandapam

M/s. Aquagri Processing Pvt Ltd has set up a 70 TPD sap extraction plant at Mandapam, Tamil Nadu based on the internationally patented knowhow for simultaneous production of sap rich in plant nutrients and granules rich in kappa-carrageenan from fresh seaweed. The product is being marketed under the Aquasap and "Paras" brand names. Export of the

produce has also begun. The possible application of seaweed sap and granules in veterinary applications is also being explored by our licensee and their partners. Meanwhile, the comprehensive work on characterization and quantification of plant growth regulators in the sap was published (*J. Agric. Food Chem.*, 58 (2010) 4594).



Granules are a source of calories/ethanol and the ash is a potash-rich fertilizer



70 TPD plant capacity



**Kappaphycus alvarezii**



**AQUASAP**  
LIQUID SEAWEED NUTRIENT

"AQUASAP" is a 100% pure natural liquid extract from seaweeds. It contains macro & micro nutrients, essential amino acids and plant growth hormones that provide a major boost to crop yield by accelerating the plant's metabolic function and enhancing its nutrition uptake capacity.

**DIRECTIONS FOR USE:** Apply as a foliar spray by preparing 0.5-1% AQUASAP solution with sufficient amount of water to get full coverage of the crop. Spray 3 times during the crop cycle 1: Once the plant is established 2: Pre-flowering 3: Post-flowering in early morning hours. A fourth spray might be applied for long duration crops. Feed the leaves trans-planting in 0.5-1% solution is recommended. Dosage could vary depending upon the crop, soil and climatic conditions. Lower and higher dosages may be determined after trials.

**NOTE:** To ensure its effectiveness preservatives have been added. Shake well before use. Keep the lid closed tightly. Store in cool dry place, away from direct sunlight. AQUASAP is a natural product; still it is advisable to keep out of reach of children.

For further details log on to <http://www.aquagri.in>

<p><b>Date of Manufacture:</b></p> <p><b>Batch Number:</b></p> <p><b>Max. Retail Price:</b></p>	<p><b>Net Contents:</b> 20 Litres</p> <p>Best before 2 years from the date of manufacture</p>
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Technology Sourced from CSIR-CIMR, Bhuvanagar, a constituent of Council of Scientific & Industrial Research, New Delhi  
US Patent No. 6,893,476; European Patent No. 1,534,757

For details on application rates please call 0428 696 350



Seaweed Sap

Integrated method for recovery of phycocolloid and sap from seaweed



## Preparation of Agarose from *Gracilaria dura*

In the previous biennial report (2006-2008) it was reported that a new process for preparation of agarose was developed which dispensed with the conventional energy intensive freeze-thaw process of purification. Patent applications have been filed on the new process [Indian Patent Application No. 0567/DEL/2009 dated 24/03/2009]. Agarose was prepared in 1 kg to 5 kg scale in the pilot plant employing the newly developed process. Both wild and cultivated *Gracilaria dura* were used. The performance of the product was evaluated by several laboratories including ICgeb, New Delhi and CCMB, Hyderabad. The latter study involved

DNA from the human genome. Whereas the gel electrophoresis studies revealed performance at par with commercial product, some improvements were suggested to improve product perception still further.

In a related study, agarose was extracted from naturally occurring male, female and tetrasporophyte plants of *Gracilaria dura*. It was observed that the yield and gel strength followed the trend: tetrasporophyte > female > male. Future optimisation will consider not only product attributes but also growth rate and robustness.

## Bioprospecting of seaweeds

In continuation of the studies reported in the previous biennial report (2006-2008), a comparative assessment was made of agars extracted from *G. debilis*, *G. edulis*, *G. crassa*, *G. foliifera*, and *G. corticata*, employing the improved extraction protocol. Further, it was shown that *G. salicornia* is a source of

mannogalactan (*J. Appl. Phycol.*, 20 (2008) 397; *J. Appl. Phycol.*, 22 (2010) 623). Cellulose contents were also estimated in twelve seaweed samples, which includes information on and cellulose (*Bioresour. Technol.*, 100 (2009) 6669).

## Improved method of determining M/G ratio in sodium alginate

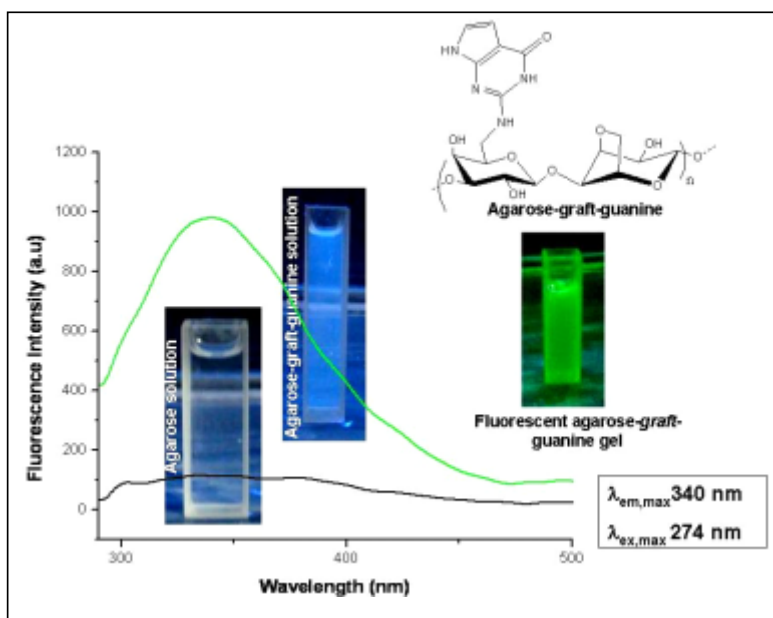
A rapid one-pot method for hydrolysis of sodium alginate for determining M/G ratio was developed using microwave irradiation. Polymannuronic acid (PMA) and polyguluronic

acid (PGA) ratio was determined (M/G 0.38), which was similar to that (M/G 0.39) obtained by the conventional method (*Carbohydr. Polym.*, 76 (2009) 650).

## Modification of seaweed polysaccharides to obtain new materials

(a) A new fluorescent polymeric material was synthesized by grafting the nucleobase guanine on to the backbone of agarose. The emission intensity was enhanced by ca. 85% compared to that of pure guanine solution of the same concentration (*Carbohydr. Polym.*, 81 (2010) 878).

(b) A facile method for synthesizing swellable, pH-responsive and water insoluble adducts of acid-soluble chitosan with alkali-soluble poly-



Fluorescent agarose-graft-guanine

mannuronic and poly-guluronic acids was developed based on microwave heating (*Carbohydr. Polym.*, (2010) doi:10.1016/j.carbpol.2010.10.023). New type of ionic liquids were synthesized in order to

solubilize polysaccharides such as chitin, chitosan, guar gum, kappa, lambda and iota carrageenan, cellulose and starch (*Macromol. Biosci.*, 9 (2009) 376; *J. Mat. Chem.*, 19 (2009) 4088; *Int. J. Biol. Macromol.*, 45 (2009) 221).

## Marine Microbiology

As part of the ongoing CSIR network project on marine biodiversity a total of 1300 marine bacteria, 110 alkaliphilic and 31 organic solvent tolerant bacteria were isolated from different locations along the Gujarat coast. These isolates are being maintained in recently established

bacterial culture collection center at CSMCRI. In addition to routine biochemical and microbiological tests, fatty acid methylester (FAME) analysis followed by 16S rRNA sequencing is also being undertaken for the purpose of identification.

### Molecular analysis of chemolithoautotrophic bacterial diversity and community structure from agroecosystem and coastal saline soils

Soils harbour high diversity of bacteria that contribute significantly to CO<sub>2</sub> dynamics in soils. The comparative community structure and diversity of chemolithoautotrophs between agricultural and coastal barren saline soils (low and high salinity) were analyzed using the functional marker gene *cbbL* encoding large subunit of ribulose-1,5-bisphosphate carboxylase/oxygenase while the total microbial community was studied using 16S rRNA gene. The *cbbL* form IC gene was found in all three soil types, whereas form IA was retrieved only from high saline soil. The form IC *cbbL* was also amplified from bacterial isolates obtained from all soil types. Numerous novel monophyletic lineages affiliated with form IC phylogenetic trees were facultative lithotrophs distantly related to already known *cbbL* sequences from agroecosystem, volcanic ashes and marine environments. The agricultural soil was dominated by chemolithotrophs whereas photoautotrophic *Chloroflexi* and sulphide

oxidizers dominated saline ecosystems which may provide fundamentally new insights into the role of chemolithoautotrophic and photoautotrophic bacterial diversity in biogeochemical cycling in barren saline soils. This is the first comparative investigation of the community structure and diversity of chemolithoautotrophic bacteria between coastal agricultural and saline barren soils using functional and phylogenetic marker genes.



The number of species in group BS is 59  
The number of species in group HS is 30  
The number of species in group R is 21  
The total richness of all the groups is 97  
The number of species shared between groups BS and HS is 5  
The number of species shared between groups BS and R is 7  
The total shared richness is 1

Venn diagrams representing the observed overlap of OTUs at 0.05 similarity cut-offs for *cbbL* gene libraries. Venn diagrams show overall overlap of representative genera between soils. The values in the diagram represent the number of genera that were taxonomically classified

## Bioremediation of a chlor-alkali industrial effluent:

Biological neutralization of a chlor-alkali industrial wastewater was achieved by an alkaliphilic bacterium, *Enterococcus faecium* R5. This isolate was capable of neutralizing the

alkali effluents from pH 12.0 to 7.0 in three hours in the presence of *Madhuca indica* flowers or sugar cane bagasse as source of carbon.

## Studies on organic solvent tolerant bacteria

Total 36 organic solvent tolerant bacteria (OSTB) have been isolated from crude oil contaminated soil samples by culturing them in broth enriched with toluene, benzene and hexane. These isolates exhibited solvent tolerance at 10% solvent concentration (V/V) up to seven days, with log  $P_{ow}$  value ranging from 0.24 to 8.8. The *Bacillus cereus* AK1871 isolate

produced a serine alkaline protease which showed tolerance to solvent, detergent and oxidizing agents. A 59-fold purification was achieved by a three step purification procedure. This protease is active over a broad range of pH (6.0-9.0) and temperature (40-70°C), the optimum values being 8.0 and 60°C, respectively.

## Biofuel from marine microalgae

The NMITLI project on marine microalgal biofuel was initiated by CSIR and MoES, with CSMCRI as nodal laboratory and 9 partnering institutes in all. Although, there are many claims about the potential of microalgal biodiesel, the project will seek to ascertain ground realities through generation of primary data at sufficient scale and in realistic manner. Meanwhile, a few promising strains were selected based on their lipid productivity and ease of culture. The challenges being faced while scaling up the mass culture are: low growth rate, airborne contaminants and radiation damage. Further, harvesting the biomass (dewatering) and downstream processing for lipid are also major challenges. Although the focus of the NMITLI project is production of lipid production from autotrophic algae, a study was conducted on comparative evaluation of autotrophic and



*Chlorella* culture in jars (left) and thickened biomass (right)

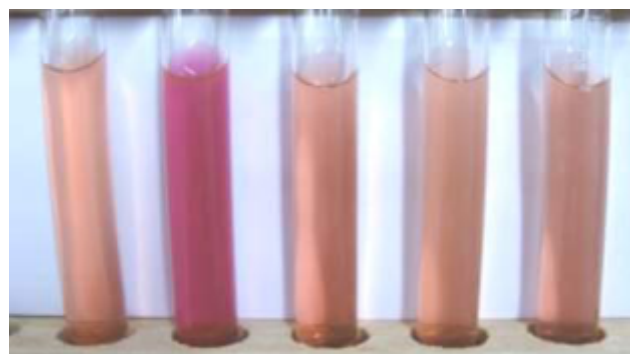
mixotrophic growth. An improvement in the lipid content from 14.5% to 19% CDW was observed in going from autotrophic to mixotrophic conditions, apart from enhancement of cell biomass by ca. 29%, for culturing under static condition (0684/DEL/2010 dated 22 March 2010). Studies were also initiated to search for locations where lipid-bearing microalgae grow copiously in nature so that one may learn from nature.

## C-Phycocyanin production from marine cyanobacteria

We have previously reported the culturing of *Spirulina platensis* for high quality C-Phycocyanin, a blue color chromo-protein. In continuation of our studies on cyanobacteria, we isolated from Gujarat coast a cyanobacterium useful for Phycocyanin (PE) production. It was cultured under different conditions of illumination intensity and spectral wavelength to understand their effect on biomass and

pigment production. Genomic DNA from the cyanobacterial sample was isolated for PCR amplification and further sequenced. On the basis of 16S rRNA gene sequence, the isolate was identified as *Pseudanabaena* sp. The chromatic adaptation studies were also completed for maximum PE production. Purified PE showed absorption maxima at 568 and 541 nm, and fluorescence maximum at 578

nm. The absorbance ratio A568/A280 (an indicator of purity) achieved was 6.86. The yield of purified C-Phycoerythrin obtained was 13.6 mg g<sup>-1</sup> of the cell dry weight with 46.8 % of recovery. The stability of Phycoerythrin was also studied with edible preservative in aqueous solution at 0±5°C and 35±5°C. Citric acid (4 mg/ml) was observed to be the best for storage at 35 ±5°C in aqueous solution for 45 days (*Int. J. Biol. Macromol.*, 47(2010) 597).

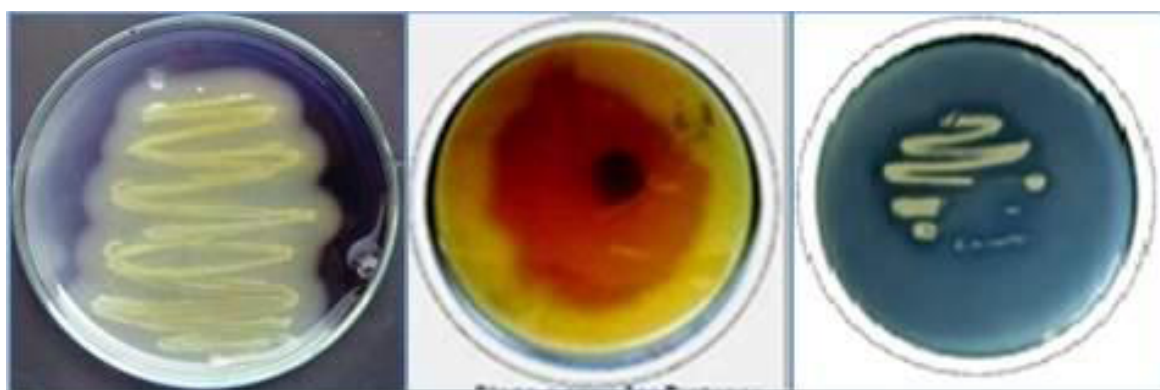


Effect of edible preservatives on C-phycoerythrin color after 45 days at 35±5°C (left to right control, citric acid, sucrose, sodium chloride and calcium chloride)

## Enzymatic potential of extremotolerant bacteria

Bacteria isolated from the extreme environments were explored for industrially important enzymes such as amylase, lipase and protease. The growth of bacterial strain SM2014 at pH 9.40 and at 60°C revealed its extremophilic nature. As an adaptive mechanism, the ratio of saturated to unsaturated fatty acids changed with growth conditions.

Under extreme condition long chain saturated fatty acid (C18:0, C16:0, C14:0, C12:0) predominated at the expense of unsaturated fatty acids. The nucleotide BLAST of 16S rRNA gene sequence showed its resemblance to *Bacillus licheniformis* with 94 % sequence similarity. (*Folia Microbiol.*, 55(2010) 614).



Amylase detection on starch-agar plate

Protease detection on milk-agar plate

Lipase detection on tributyrin-agar plate

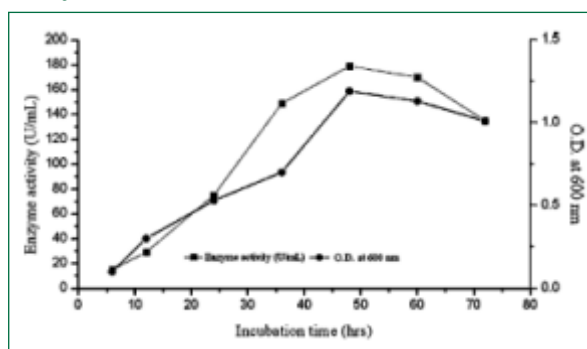
Enzymatic potential of extremotolerant bacteria

## Production and characterization of a thermoactive

## Amylase

Amylases are the most important hydrolytic enzymes for starch-based industries. It is desirable that α-amylases should be active at high temperature of gelatinization (100–110°C) and liquefaction (80–90°C) to economize processes. A highly

Time-course studies on growth and alphaamylase production by *Bacillus* sp.





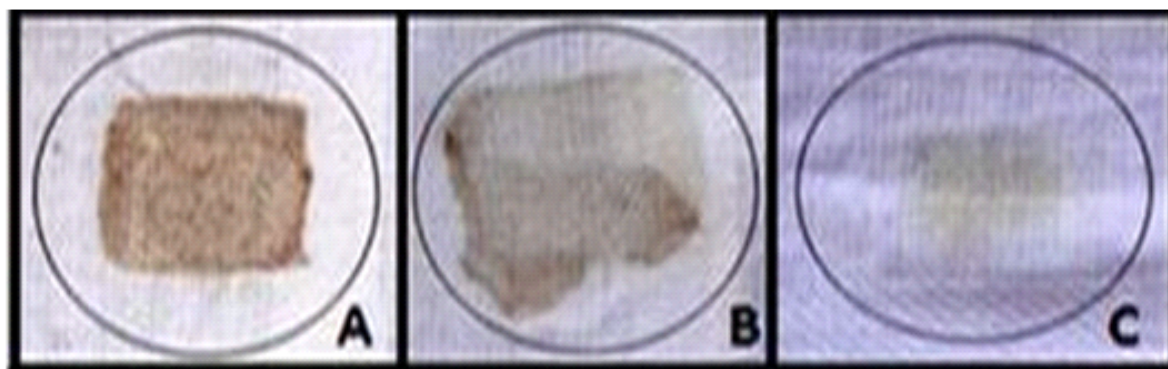
thermoactive and thermostable amylase producing *Bacillus* sp. was isolated from the institute's experimental salt farm, yielding  $452 \text{ U ml}^{-1}$  amylase in an optimized medium. Maximum activity of amylase was observed at pH 8.0 and  $110^\circ\text{C}$  temperature. The crude enzyme was highly active between pH 6.0 and

11.0 and observed to be active and thermostable after 30 min of incubation at  $60^\circ\text{C}$ . These properties indicated that the isolated  $\alpha$ -amylase enzyme is suitable for starch liquefaction and other food processing (*Int. J. Biol. Macromol.*, 47 (2010) 288).

### Purification, characterization and application of solvent tolerant halothermoactive alkaline protease

The *Bacillus* sp. was studied for the production of an extracellular protease with catalytic activity and stability over broad range of pH (8-12), temperature ( $20$ – $80^\circ\text{C}$ ) and salinity (upto 20%).

by casein zymography and revealed it as a monomeric protein of molecular weight of about 71 kDa. The values of  $K_m$  and  $V_{max}$  obtained for the protease were 0.57 mg/ml and 445.23 U/ml. Moreover, the crude enzyme showed an



Wash performance analysis of *Bacillus* sp.SM2014 protease in the presence of the commercial detergent Ariel. Cloth stained with blood. (A) stained cloth washed with tap water only (B) stained cloth washed with detergent only (C) stained cloth washed with Ariel supplemented with the crude enzyme of *Bacillus* sp.SM2014

The enzyme also showed extreme stability towards nonionic (Tween 80 and Triton-X) and anionic (sodium dodecyl sulphate) surfactants and also to commercial bleach (sodium hypochlorite) when pre-incubated for 1 hr at  $50^\circ\text{C}$ . Proteolytic activity of this enzyme was further confirmed with *in-vitro* activity staining

excellent compatibility with commercial solid detergents like Ariel and Surf Excel. Wash performance of the enzyme carried out on clothes stained with blood, turmeric, chocolate and tomato sauce clearly indicates its possible application in detergent industries.

# f}okf"kd i from 2008-2010

## ued l fg".kqVkd tfud emQyh dk fodkl

SbpAPX thu dks constitutive promoter dsfu; æ.k ea LFkkuh; fdLe dh emQyh (GG20) ea *Agrobacterium tumefaciens* dsek/; e l smkyk x; kA Vkd tfud i kskka dh i q"V PCR rFkk GUS thu }kjk dh xbA Vkd tfud

## thjk (cumin) ea vupkf'kd i fforu

thjk ea vupkf'kd i fforu dk l fo/ktud rjhdK igyh ckj Biolistic gene gun dsek/; e l sLFkfi r fd; k x; k gS tks LFkbbZ vupkf'kd i fforu dh l blkkouk dks n'kkZk gA i w&l of/kr thjk ds Hkkk dks fuEu i fjlLFkr; ka ea Biolostic gene gun l s i fforu fd; k x; k (27 inches Hg vacuum, 25 mm distance from rupture disc to macro-carrier, 10 mm macrocarrier flight, 1100 psi nkc) 9 cm micro-projectile ; k=k njh)A vks ru 110 Hkkk dk mi ; kx fd; k x; k j ft l ea 91% Hkkk

i kskkaea 150 mM NaCl rd l fg".kqk i kbZxbA T<sub>1</sub> i h<h ds cht , df=r fd; sx; sgârFkk , Ut kbe dk fo' yD. k çxfr ij gA

ea 24 ?k/s dsckn GUS dh vfHk0; fDr nS kh xbA T<sub>0</sub> dh tMkarFkk rukaea GUS dh vfHk0; fDr 3 efgus dsckn nS kh xbA i fforu dh l eh{kk 0.96 kb hptII rFkk 1.3 kb gus gene ds ço/kZ }kjk dh xbA T<sub>0</sub> i h<h ds i fforu i kskka dks hptII thu ds probe }kjk Southern blot l s ij [kk x; kA ; g çFke l Qy ç; kl gSft l ea thu dk LFkkukarj .k thu xu dsek/; e l sfd; k x; k gA (lykUV l sy- fV' ; qvksZ dYpj- (2010) 103:1-6)

## l sydkfuZ k çdh; v/k eac<rh yo.krk ds rgr fodkl ] çdk'k l áyD.k vks photosystem II dh n{krk

l sydkfuZ k ea yo.krk ds çHkko dk of) ] çdk'k l áyD.k ] çdk'k ræ II (PSII), vk; u l ækks vks çdk'k l áyDk jat d ij v/; ; u fd; k x; kA l æf/kr of) nj (RGR) 200 mm ds NaCl ij b"Vre i k; k x; k j vks ued dh mPp l knrk ea of) fu"0; i kbZxbA yo.krk ea of) dsl kFk rukaea Na<sup>+</sup> dsl p; ea of) rFkk K<sup>+</sup> vks Ca<sup>2+</sup> dsl p; ea akl i k; k x; kA rukaea Na<sup>+</sup> dh vR; f/kd of) ds cotin u i Ükh dk futZhdj .k gqk vks u gh xalkhj pks/ dk dkbZ y{k.k i k; k x; kA gfjrd.k (Chlorophyll) rFkk dS kS VukbVkadhek=k ea of) b"Vre yo.krk ea i kbZxbZ rFkk vf/kd yo.krk ea bl dh deh i kbZxbZgA çdk'k l áyD.k (A), stomatal conductance

(g.), varj dks'kdh; CO<sub>2</sub>(C<sub>i</sub>), l kUnrk] PSII (F<sub>v</sub>/F<sub>m</sub>) vks DokVæ mi tæ( PSII) dh vf/kdre ek=k 200 mm NaCl eamÜkstr i k; h x; hA mPp yo.krk usçfrdny xS enk vks PSII dk; kRed fo' kOrkvka dks çHkfor fd; k gA bl dk l æk NPQ dh vf/kdrk l s i k; k x; kA mPp ued ds Lrj us LVkæ/y l hek ds ek/; e l s eq; #i l s l áyDd {kerk dk ökl fd; k vks gs dks xalkhj #i l s de fd; kA vfrfjDr mÜkstuk] ÅtkZds vi 0; ; dsek/; e l s i kuh dh deh vks çdk'k {kfr l s l goriZ PSII l j {kk dh deh ds vHkko ea l sydkfuZ k çdh; v/k ds vflrRo {kerk dh mPp yo.krk }kjk of) gþZgA

## vyo.kh; catjHkfe dk mi ; kx

l æFku dk vuq æku dk; Z fQj l s upj if=dk ea çdkf'kr gqk (upj 2009; 461:328-329) bl ds vykok] tyok; qçfrf0; k Cykk ea upj l æknkrk ds 'kCnka ea "l h, l , el hvkvkb i fj; kstuk dks 'k# l s gh , d ; FkFkbknh n"Vdks k l s ykHk gqk gS rFkk

l h, l , el hvkvkb ust v/kQk dsfy; syEcsnf"Vdks k ds fy, #i jSkk rS kj dh gA" gFek] mMh l k ea l h, l , el hvkvkb ds m|ku l s çklr cht mi t+ dh rLohj Hkh çdkf'kr dh xbZgA

## ç; kxkRed t v/kQk o{kkjki .k ds rkyxk ea tuju eks/ l ZbM; k ds i fjl j ea i Fkjhyh Hkfe ij o{kkjki .k

tuju eks/ l Zds l kFk l g; kx ds çkjHkd pj .k ds, d Hkx ds #i ea l h, l , el hvkvkb }kjk 2008 ea tuju eks/ l ZvkWkexkby] rkyxk l æ i fjl j ea 2 , dM+

Hkfe ij o{kkjki .k fd; k x; kA feVvh dh HkSrd o jkl k; fud tkp dsckn i k; k fd fcumi tkÅ o mFkyh ½de xgjh] i Fkjhyh ½tehu ij t v/kQk dk o{kkjki .k ugha



gksl drkA

; | fi nksekMy çLrkfor fd; sx; } ftl ea tV/Qk dk o{kkjki .k} Hkñie dsmi; Þr l qkkj dsckn gksl drk gA igys ekMy ea mi; Þr e'khujh dh enn l s 1 , dM+ tehu 1 eh x 1 eh x 1 eh xM< s [kksx; svk} i kl dh tehu dksHkj k x; kA nñ jsekMy ea75 l ðh dh xgjkbl

rd mi; Þr e'khujh l spVVkukadksrkMdj 50 l ðh rd nñ jh txg l sykbZxbZfeVh dksHkj k x; k bl dk; Z dks , d , dM+(ks=Qy eafd; k x; kA ml dsckn nksukaekMyka eatV/Qk o{kkjki .k fd; k x; k ftueaQyu dsl e; dbZ i k}kai j Qy yxusyxA

tuujy ekV l Zdkj k} s ku] vefj dk , oavefj dk ÅtkZfoHkx dsl g; kx ea tV/Qk mRi kndrk rFkk thoupØ dk fo'yØ.k

tV/Qk vuq ðkku dsnñ jspj .k eal h, l , el hvkjvkb us i kp l ky dsfy; s , d l a Þr l g; kxkRed i fj; kstuk %tuojh] 2010%ea tuujy ekV l Zdkj k} s ku] vejhd k , oa vejhd k ÅtkZfoHkx dsl kFk dne j [kk ftl dk mñs; tV/Qk dh drjuka, oal ðe ço/kZ l sl hekar cat j Hkñie ea o{kkjki .k djuk vk} tV/Qk ck; kMht y dsmi; kx }kj k dkcZu Qv/fçlV de djusd k FkA bl dsfy, tV/Qk ds l ð wZ thoupØ dk fo'yØ.k Hkh fd; k tk, xkA

mijÐr mñs; ka ds fy; } Hkkouxj ftys ea ud okM] Hknkoy rFkk i pegy ftysdsdukM xkø ea tehu çklr dh xbA l Hkh txg ij fc[kjh gþZ ouLi fr FkA bu fofHklu çtkfr; ka dh i gpku rFkk fxurh dh xbZvk} ckn eagV k fn; k x; kA Åij h o tehu dsuhpsdsi kni Hkxka dk Hkkj rFkk dkcZu tkp k x; k ftl dk thoupØ fo'yØ.k eami; kx fd; k tk; xkA Hkñie dksl ery djd s tV/Qk o{kkjki .k fd; k x; kA

tV/Qk dsvfHktr tuunØ; rFkk l qkkj dk p; u

tuojh 2003 eal cl svPNk çn'kZu djusd k CP-9/IC 565735 dh mi t+tkuusdsfy, mMñl k eayxk; k x; kA l cl svPNk tuunØ; çklr djusdsfy, 23 thukv/bi

xkø pkj oMyk %xqt jkr% eayxk; sx; A vf/kd mi tøk y h pñh xbZ thukv/bi dks 2007 ea ud okM xkø eayxk; k x; k rFkk 2008-10 eamudh mi t+tkp h xbA

yçsl e; ij CP-9 dh dfVx l syxk; si k}kka ds çn'kZu ij utj j [kusd k egþMk %mMñl kZ% ea ç; kx

igys nh xbZ tkudkj h vuq kj CSMCRI CP-9, cMs i ðkus ij ço/kZu grq tV/Qk ddñ dk , d i at h dr tuunØ; gsftl usn s k dsl Hkh LFkkuka eal sfo'kØdj jktLFkku ea vPNh mi t+n'kZ hA mMñl k dsl e&vknz tyok; qeacP-9 dsoakt l svk} ru 2 fdxk@i k}knsks l kykal sfujrj çklr dh tçd eny i k}k%5.5 oØZ i j k uk% dh vk} ru mi t+2.04 fdxk gA rnq jkar ; g mi t+

vxys oØZ Hkh cuh jghA ; g mi t+oØZ 2003 eafu/kk} j r gekjsy{; dsvu#i i kbZxbA %mnk dsfy, ?k fgl nqdk 2003 dk vxLr 4 dk vad n f [k, A ftl eafy [kk x; k gs fd l ðFkku dsfun s kd MkWi h ds?kØ usPTI fj i k}Z ea crk; k gsfd çfr gðVj 25-30% mi t+ds l kFk 2 Vu tV/Qk cht çklr fd; k tk, xk ftl dks çfr gðVj 500-750 fdxk ck; kMht y eal fjofr h fd; k tk, xkA%

ud okM %xqt jkr% ea okñNuh; xqkkok y h dfVx djusd k çn'kZu i j h {k .k

fofHklu çk; kfxd i fj .k keka l s çklr gþZ mÙke l l ; rduhdh dk mi ; kx djds oØZ 2007-08 ea p; fur thukv/bi dfVx l so{kkjki .k fd; k x; kA rhl jsl ky ea (2009-10) ea 3 eh x 3 eh fol; kl l smPpre vk} ru mi t+1161xk@i k}k (N=92) jkt&6 thukv/bi l sçklr

gþA cht earSy dh ek=k 31% i k; h xbA 'kkeykth ea de mi t+983 xk@i k}k çklr gþZ ysd u cht earSy ek=k mPprj 36% i kbZx; hA bl i j h {k .k eal Hkh i k}k sea ry dh ek=k 29 l s 36% rd i k; h xbA





xqtjkr dstitkej earVh; jrhysVhysij mxk; sx; stVtQk dsiatthdr i ksk IC 565739 lsvl keld; mPp mit+

, d thukv/bi (IC-565739) ftl s xqtjkr ds rVh; jrhysVhysij o0Z1999 eayxbZx; k ml l s2008-09 ea 5.2 fdxt@i ksk o 2009-10 ea 5.55 fdxt@i ksk mit+ çklr glpA 2009 earSy dh mit+26% jgh tcf d ekpZ 2010 ea 31% jghA ; g l e>uk gsf d D; k ; g mit+

vkrfjd l dkjRed y{k.k ds dkj.k gS; k vkl i kl ds {ks= eavU; i kskal scfrLi /kkZdsdkj.k gA bl l s; g Li "V gsf d 2007 l stVtQk d d d smi ; ks l smi t+eavl j gvk gA

tVtQk dd l eal srSy mit+dsfy, vkupf'kd l qkkj ij NMITLI ifj; kstuk ds vrxr cgLFkyh; ij h{k.k

NMITLI ifj; kstuk ds vlxr cgLFkyh; ij h{k.k dks tkjh j [kk x; k rFkk fofHkUu çfrHkxh l LFkkvka ds 17 mRd"V rFkk 161 ewy mnHkookys i ksk l euka dh of) vka dMksdk l ka; dh; fo'y0.k fd; k x; kA l Hkh mRd"V i ksk l euka ej muds l Hkh xqk/kekZ ej l Hkh çk; kfxd LFkyaij vR; f/kd fofHkUurk i kbZxbA çklr ifj. kkeka ds vk/kkj ij i k; k x; k fd l h, l , el hvkjvkb dh , d mRd"V fdLe CSMCRI-GUJ-Banas-1205-C-2 (IC-

559364) us cgr l s LFkyka ij vPNk çn'kZu fd; kA DRDO usgky gh eabl i ksk l euka#fp fn[kkbZgA i kskka ds 17 mRd"V l euka eal scht mit t dsvk/kkj ij NBPGR-GUJ-SKN-0605-Urikanchan, FRTUA-Tch-1005-DD-EL-1 rFkk CSMCRI-GUJ-Banas-1205-C-2 Hkkouxj çk; kfxd LFkyaij l ok0ke i k; sx; srFkfi #i rFkk l j puk ds eki nMka ds vk/kkj ij CRIDA-AP-Ranga-0106-C011 usmRd"V çn'kZu fd; kA

i qi t f o d h

fofHkUu thond; ka eavyx&vyx o0kZ ds nkj ku uj , oa eknk i qi ka ds vuq kr eamrkj & p<ko dk vkdyu fd; k x; kA çLnr v/; ; u ea; g i k; k x; k fd fi Nysnkso0kZ ea vks r vuq kr ea vlrj de Fkka o0Z 2008-09 ea ; g 24:7:1 , oa 2009-10 ea 22:4:1 vfidr fd; k x; kA

vf/kdre eknk i qi ka dh l a; ; k IC-565735 earFkk ml l s de CSMCRI-11 rFkk IC 56734 ea i kbZxbA bl ç; ks ea eknk i qi ka dh l a; ; k rFkk muea çfr"Br Qyka dh l a; ; k dschp l a; ; k dk Hkh v/; ; u fd; k x; k tksdkQh mYys[kuh; Fkka

tVtQk dh l L; rduldh o d d ¼[kyh½ dk [kkn ds #i eami ; ks ea çxfr mojd ij h{k.k

tks2004 l stkhj Fkk ft l eakbVktu : 0, 40, 80 o 120 fdxt çfr gS] gsrFkk QkLOV P<sub>2</sub>O<sub>5</sub> : 0, 15, 30 o 45 fdxt@gS rFkk nkukamoj dka dk l a kstu rFkk K<sub>2</sub>O 20 fdxt@gS o d d dk l eku #i l s Hkfe mi pkj fd; k x; kA o0Z 2008-09 ej 40 fdxt N o 15 fdxt P<sub>2</sub>O<sub>5</sub> ds l a kstu l smPpre mit+1.6 Vu@gS çklr glpZ tcf d o0Z 2009-10 ea N 40 fdxt o o fdxt P<sub>2</sub>O<sub>5</sub>@gS okys l a kstu eamPpre mit+1.7 Vu@gS çklr glpA bl l s ; g Li "V gsrk gsf d yxkrkj P<sub>2</sub>O<sub>5</sub> ds mi ; ks l sbl dk feVh ea l p; u gvk gS l kFk gh mit+ij Hkh bl dh çfrf0; k de glpZgA fofHkUu i k0d rRo çca ku ç. kkyh ea tVtQk d d dkj

tVtQk dh mit+o feVh dh t0 jkl k; fud f0; kvkaij çHkko dk v/; ; u fd; k x; k ft l ea 100% N vdkcud mojd l 50% N vdkcud mojd] 100% N tVtQk d d] 100% N FYM l sfeVh dks mi pkfjr fd; k x; kA rhl js o0Z ea 100% N tVtQk d d vkj 100% N vdkcud mojd l s l eku mit+çklr glpA 50% N vdkcud mojd ds vykok nrl js l Hkh mi pkjka ea 18-46% mit+T; knk feyhA fu; f=r mi pkj ¼tVtQk jfgr½ l snrl js mi pkjka eafeVh ea, Ut kbe xfrfof/k T; knk i kbZ xbA vEyh; o {kkjh; QkLOVst xfrfof/k l cl sT; knk FYM l s mi pkfjr rFkk ; jgh; st xfrfof/k 100% N vdkcud mojd eai k; h xbA



## tš/kQk dk vrj .k ¼i kni ?kuRo½ i jh{k.k

NMITLI i fj; kstuk ds rgr] vf/kd mRi knu nusokys thukv/bi dh dFvAk dks2007 ead oM eayxk; k x; k rFkk; g ik; k x; k fd 4 eh x 4 eh vUrj l sçlr çfr i M+ mi t+¼459.9 xk½çklr gplzts2 eh x 2 eh vUrj ¼350.5 xk½dh mi t+l sT; knk Fkh yfdu çfr gDvj mi t+0; ki d vrj eade FkhA tš s tš si Mks ds chp dk vUrj de fd; k x; k oš sgh mi t+eaf) gplzts876.2 fdxk@gs 2 eh x 2 eh eaçklr gplA cht mi t+dk ycs l e; rd fu; æ.k djuk gksx D; qd tš s tš si kšksMsgkrs tk, æs mudh i kuh o mojd dh ek=k c<xhA

## tš/kQk ea l ðj .k }kjk u; s l ek; kstuka dh l j puk djuk

dñ mRd"V rFkk çkdfrd voLFkk ea mxuokys i kš l eñka dh chp l ðj .k {kerk dk v/; ; u fd; k x; kA bl ds i 'pkr~nks vyx&vyx l ¼kae o.k l ðj cuk; s x; A igys l ¼ ea, dy l ðj .k }kjk , d JŠB ekri kšs rFkk çkdfrd voLFkk ea mRi lu gkuokys i kp çdkj ds i kšs l eñka & j k t] vkefyeky] 'kfDri hB] muh rFkk > ð ku

oŒ2009 ea Nà/sgq N%txg ij pkj çdkj dsç; kx fd, x, ] T0 = dVkbZugh T1 = 30 cm rd dVkb] T2 = 45 cm rd dVkb] T3 = 60 cm rd dVkbA ; g nškk x; k fd rusdh Nà/kbZl srFkk dVkbZl s\_\_rgeacht mRi knu de gksx; kA dVkbZ o Nà/kbZ dk nh?kžkyhu vl j nškus ds fy, fo'kŒ #i l sdVhAl rš kj djus ds fy, bl çdkj dh dVkbZ ds çgrj çdkj l e>us ds fy, ç; kx tkjh j [ks x, A

uj i kšksa ds chp vyx&vyx l ðj .k dj k; k x; kA nñ js l ¼ ea p; fur ekr i kšks (CD-9) rFkk mi j kŒr i kp uj i kšksa ds chp l Hkh l hkkfor l ek; kstuka ea vki l ea l ðj .k dj k; k x; kA buds i fj .kke vx xs dh ubZ fj i kšZea n' kž st k, æA

## F1 ds l ðfjr i kšksa l s0; q i lu LrEHk dyeka dk i jh{k.k

l ðj .k ç; kxks ij igys ds v/; ; uka ds vuq ðkku eñ fofHklu mRd"V i kšksa ds l ðj .k }kjk mRi lu dh xbl yxHkx 1500 LrEHk dyeka ds igys i kšks kkyk eamxk; k x; kA bu uokñfHkn~ i kšksa dk i kp ekg ds i 'pkr~çk; kfxd Hkñe eajki .k fd; k x; kA jki .k djus ds rhl js ekg ds i 'pkr~mudh of) dsvk dMka ds vk/kkj ij ; g i k; k x; k fd dñ v/; ; fur vkB l ek; kstuka ea l snks l ek; kstuka IC565733 x IC565734 rFkk IC565735 CP-

9 i athdr x IC 565739 tkatej ea i athdr 140 l eh rFkk 230 l eh ea' kŒ N% l ek; kstukvka dh rñuk ea JŠB of) rFkk vf/kd 'kk [kk, a FkhA vf/kdre Åpkb] Qšyko] LrEHk ?jko rFkk 'kk [kkvka dh l ð; k ¼Œe' kŒ 140 l eh] 230 l eh] 41 l eh rFkk 6½ IC 565735 x IC565739 ea vñdr dh xbA ; g l ðj .k cht mRi kndrk ea viuh {kerk dksfd l çdkj vfHk0; Dr djsk] bl dk eñ; kñdu djuk vHkh ' kŒ gA

## tš/kQk djd l ds f}xq .kr rFkk f=xq .kr i kšksa dh i fÜk; karFkk i q i ka dh l j puk ea fHklu rk

tš/kQk ds, df=r tŒ}0; kaea, d vdk; Zkhy mHk; fyach i kšks i k; k x; k tksokLro earhu i wkZxqkl w= ; ðekokyh dks' kdkvkokyk (3n) vFkkZr f=xq .kr fl ) gñka bl i kšks dh i kni l j puk dk v/; ; u dj ds bl ds cká , oatšod xqkkadh rñuk l keku; vFkkZr f}xq .kr i kšksa l sdh xbA SEM l ðen' kž l sçlr fp=kaea; g nñ"Vxkpj gñk fd f}xq .kr i kšksa ea LVkeš/k dh vkofÜk f=xq .kr i kšks l s vf/kd FkhA f=xq .kr i kšksa ea i q i ka ds ckány rFkk i ðkñM; k vkdkj eacMšFks rFkk L=hdd j , oai qd j dks l Hkh vkj l s<ds gq FkhA i q i mHk; fyxha Fks rFkk muds i jkxdkŒ vfodfl r , oa fuŒpu djus ea vl eFkZ

i jkxd .kka l s; qñr FkhA i wkZfodfl r eknk i q i dk vkdkj l k/kkj .k i kšks ds i q i dh rñuk eacMš Fkk] tçfd buds Qy vkdkj ea l k/kkj .k i kšksa l s Nkš/s i k; s x; A , df=r tšod}0; ka ds i kšksa us xqkl w=ka dh voLFkk 2n vFkkZr~ f}xq .kr n' kž hA l keku; r% l Hkh i kšksa ea v/; ; u fd; s x; s184 tŒnŒ; kads l a wkZ thu l eñp; (2c) dsvkdj dh l hek 0.83 i hth l s0.90 i hth çfrdkš' kdk rd i kbZ xbA dñ mi j kŒr of. kñ FRI ngj knu fdLe FRI-UA-Deh-0705-DA-EL-C3 usf=xq .kr vFkkZr 3C voLFkk ea l Ei wkZ thu l eñp; dh l hek 1.05 i hth l s1.13 i hth çfrdkš' kdk rd n' kž hA



## t<sub>1</sub>/kQk dk m<sub>1</sub>kd l m/k<sub>1</sub>

m<sub>1</sub>kd l m/k<sub>1</sub> ds mPp ykx dh otg l s ml ds 0; kogkfj d vuq; kx eack/kk vkrh gSvr%gekj k çkFkfed m<sub>1</sub>s; gSfd ge bl çfØ; k dks de ykx dh cuk; A , DI foVks #fVax , d vk'kk tud rjhdk gSftl ds mi ; kx l smRi knu dh ykx eadVks<sub>1</sub> dh tk l drh gA gekjs i<sub>1</sub>l v/; ; uka dh fujarjrk }kjk l Qyrki<sub>1</sub> d fodfl r ekbØk<sub>1</sub> s<sub>1</sub>ku ç.kkyh tks vxz vkj d{k dfydk ds mi ; kx l sfodfl r dh xbzgsm<sub>1</sub> dsvarx<sub>1</sub> 6-12 dfydk; a, d dYpj l sçklr dh tk l drh gSvkj çkjk l c&dYpj dsckotm bl eadkbzfxjkoV ugha i kbz xba , DI foVks<sub>1</sub> ç.kkyh eabu foVks#fVax dh çfØ; k dksu djusdh otg l sekbØk<sub>1</sub> s<sub>1</sub>ku pØ ea2-3 g<sub>1</sub>rka

dh dVkrh gkrh gSftl dh otg l sykx de gks tkrh gA yach dfydkvka dksdkV dj l  $\eta$ ethok. kajfgr jr es jk<sub>1</sub> k x; k vkj 40% dfydkvka ea #fVax i kbz xba bl çfØ; k dksvkj vf/kd fodfl r djusdsfy; svl; ç; kx çxfr ij gA

i<sub>1</sub>l çR; {k i .kz mRFkku dk; Zds vlurx<sub>1</sub> MBy] chti =] i .k<sub>1</sub> vkj i .kz , oa i .k<sub>1</sub> d<sub>1</sub> l s l h/ks dfydk dh mRi fr dsç; Ru fd; sx; A vyx&vyx Hkxka l smRi u dfydkvka ea eny çfr'kr ea fofo/krk i kbz xba cká y{k. kka ds vk/kkj i j i k<sub>1</sub>ka ea dkbz foy{k. krk ugha i kbz xba

## Hkkjh /kkrq/kadk t<sub>1</sub>/kQk djdl ds i .kz i<sub>1</sub>u%tuu vkj vkf.od fo'y<sub>1</sub>.k ij çHkko

fodkl vkj , dhvk<sub>1</sub> hM<sub>1</sub> mRl pd dh çfrfØ; k ij foHkku Hkkjh /kkrq/kadk çHkko dk e<sub>1</sub>; kadu dk<sub>1</sub> Lrj ij fd; k x; k ftl l s i rk yxk; k tk l dsfd l ; a /kkrq ruko i fjfLFkr; kseat<sub>1</sub> kQk djdl ds i k<sub>1</sub>s thfor jg l drsg<sub>1</sub>; k ugha v/; ; u dsfy; sCd, Cu, Al, Cr o Ni dk mi ; kx fd; k x; kA mi ; kx dh xbz/kkrq/kadk de l sde foØkDr vkj Ni dk<sub>1</sub> Lrj ij l cl svf/kd foØd

i k; k x; kA Ni ; Ør ueuks dk vkf.od fo'y<sub>1</sub>.k fd; k x; kA v/; ; uka l s i rk pyk fd Ni fd de ek=k (0.01 mM) l s i<sub>1</sub>u%tuu eavfHkof) gkrh gA Ni dh 0.01 mM l svf/kd ek=k i<sub>1</sub>u%tuu dks d<sub>1</sub>Br djrh gSvkj Kkr gkrk gS fd Ni foØkDrk l a<sub>1</sub> vkz ; k vkf'kad DNA E;  $\eta$ ktufl l dk dkj .k gA cM<sub>1</sub> i k<sub>1</sub>sead<sub>1</sub> k vl j gkrk gSog n<sub>1</sub> kuk gA

## t<sub>1</sub>/kQk o fLopxkl Ql ykadh feVh ea l $\eta$ e t<sub>1</sub>od l j<sub>1</sub>puk

nks t<sub>1</sub>od b<sub>1</sub>kuokyh Ql yka  $\frac{1}{2}$  t<sub>1</sub>/kQk o fLopxkl  $\frac{1}{2}$  dh jkbtk<sub>1</sub>Qs j  $\frac{1}{2}$  t<sub>1</sub>Ms l s t<sub>1</sub>h feVh<sub>1</sub> o cYd  $\frac{1}{2}$  t<sub>1</sub>Ms l snj<sub>1</sub>  $\frac{1}{2}$  feVh ea l  $\eta$ e tho l j<sub>1</sub>puk dk v/; ; u fd; k x; kA l kek<sub>1</sub>; r% fLopxkl dh feVh eaxe /kukRed cDVjh; k

dh ek=k o ekuks vl rlr PLFA t<sub>1</sub>/kQk dh feVh l s T; knk i k; sx; A nkukarjhdks l snkukaQl ykadh l  $\eta$ etho l enk; l j<sub>1</sub>puk dk l Qyrki<sub>1</sub> d v/; ; u fd; k tk l drk gA

## t<sub>1</sub>/kQk ds vo'k<sub>1</sub> vi ?kvu ds nkj<sub>1</sub>ku l $\eta$ etho l enk; l j<sub>1</sub>puk ea i f<sub>1</sub>or<sub>1</sub>

feeh eat<sub>1</sub>/kQk vo'k<sub>1</sub> & i f<sub>1</sub>uk; k] d<sub>1</sub>d] Qy] [k<sub>1</sub>sy ueuka ea l  $\eta$ etho l enk; l j<sub>1</sub>puk ds fy; s FAME o , Ut<sub>1</sub>kbe fo'y<sub>1</sub>.k fd; k x; kA l  $\eta$ e t<sub>1</sub>od ck; kek<sub>1</sub> ] cDVhfj; y o

dod FAME d<sub>1</sub>d mi pkfjr feVh ea n<sub>1</sub> js mi pkjka l s egRo i wkZek=k eaT; knk i k; sx; A d<sub>1</sub>d mi pkfjr feVh ea ruko l pd FAME egRo i wkZdeh i kbz xba

## t<sub>1</sub>/kQk djdl ij vkf.od v/; ; u

t<sub>1</sub>/kQk djdl dh RAPD vkj SSR ekdj<sub>1</sub>ksdsek/; e l s t<sub>1</sub>/kQk djdl dh RAPD vkj SSR ekdj<sub>1</sub>ksdsek/; e l s l h, l , el hvkjvkb thon<sub>1</sub>; ds vkf.od y{k. k o. k<sub>1</sub> PCR vk/kkfjr RAPD vkj SSR Mh, u, i jh{k. k] fd; k x; k gSvkj blgh 23 thon<sub>1</sub>; dk {k= eae<sub>1</sub>; kadu fd; k tk jgk gA bl v/; ; u ea RAPD fo'y<sub>1</sub>.k }kjk PP

## e l s CSMCRI accessions ds vkf.od y{k. k o. k<sub>1</sub>

54.11% i k; k x; k tks igys 52.55% i k; k x; k Fkka e<sub>1</sub>; kadu ea RAPD }kjk vkup<sub>1</sub>'kd l ekurk 0.911 i k; h xbz ftl dh SSR ekdj<sub>1</sub> }kjk i k; h xbz vkup<sub>1</sub>'kd l ekurk (0.90) l si  $\eta$ V gpA CA 15 u<sub>1</sub> nkukarAPD rFkk SSR fo'y<sub>1</sub>.k ea n<sub>1</sub> js thon<sub>1</sub>; ka l s eg<sub>1</sub>ke l ekurk



n'kkz hA nkuka RAPD vksj SSR dendrograms 23 thond; dsfy; SUPGMA dk mi ; ks dj mRi l u fd, x, tks , d nñ js l s vPNs l ðk fn[kkrs gA RAPD fo'yð.k eA CA23, vll; cultivars l sfHkUu i k; k x; k FkA SSR }kjk çklr fooj .kkadk dyLVj fo'yð.k }kjk l eku i fj .kke çklr gq A RAPD rFk SSR MAMkxke eathond; CA6, CA7, CA8, CA11 rFk CA13 , dññ jsdñ kFk

vPNs l ðk n'kkz s, d xñ eavk; stcfd CA5 dyLVj eA l svyx gksx; k vksj vll; i k p thond; ka l svl ekurk n'kkz hA Nk/s dyLVj ka eA CA 15, CA 16, CA 17 , d dyLVj eA ekfo"V gksx; A CA 19 rFk CA 20 vll; Nk/s dyLVj eA fey x, A vc ; g n[kuk gS fd ; s tkudkjñ dk çtuu dk; ðe eami ; ks fd; k tk l drk gS; k ughA

### tV/Qk esruko l fg".kqk dk l ð/kz

eðkQfeuk tV/Qk eHkjh upl ku dk dkj .k curk gA eðkQfeuk feVh ogu , ukeñQD , Ldkel VI dod gA feVh cht ; k estcku mÜkd eA microscleratia inoculum ds#i eajgrk gA l ðFkku ustV/Qk eavtð vksj tñod ruko l gu'khyrk dks c<kus ds mñs ; l s

tV/Qk l svPNh xqkork dsRNA vyxko dsfy, , d rduhd fodfl r dh gA tV/Qk eA ruko l gu'khyrk dks c<kus ds fy, PR thu vksj WRKY TFS dk vkupñ'kd #i karj .k fd; k tk, xkA

### tV/Qk djdl tuVd ifjorñ

tV/Qk i kks eA rukol fg".kqk tV/Qk djdl ds vkupñ'kd ifjorñ dsfy, çkV/kdky ekufddr fd; k x; k gA ifjorñ çkV/kdky ds vupñy ds fy, cDVhjñ; y of) pj.k dh vof/k] cDVhfj ; k l sy ?kuRo] i Ükh dh meZacetosyringane , dkxrk dk v/; u fd; k x; k gA l g [krh ds4 fnukadsckn vf/kdre ifjorñ

n{krk gkfl y dh FkA gene , dhñj.k dk PCR MkV CykV vksj southern blotting }kjk i ð"V dh xbZgStcfd thu dh vfHk; fDr GUS assay }kjk i ð"V dh xbA ifjorñ ds ckn i q%thfor putative buds dk c<ko] e/; e ij LFkkukarj .k dj proliferate dh yxHkx 40% tMsfeyh o 6-8 l lrg dsckn 50-60% i kkscp x; A



## I eph 'kōky vuđ ākku

I āFkku eadbzoōkāl s' kōky vuđ ākku ds, d çet[ k {ks= ea l eph 'kōky vks I ũe 'kōky ea/; ku dñnr fd; k tk jgk gā bl ds vfrfjDr tō fofo/krk dk v/; ; u] oxhđj .k] [krh vks eŵ; o/kū dk dk; ZHkh fd; k x; k gā ckn ea l eph i; kbj .k ds {ks= ea Hkh ekuofoKku xfrfof/k; kavks I epzeathou dsfy, ml dsi fj .kkekadš chp ij Li j fō; k dksegRo fn; k x; k gā vHkh gky gh ej

vk/kfud vkf.od tho foKku mi dj .kka vks rduhdka dk mi ; ks fd; k x; k gsvks bl {ks= dh xfrfof/k; kadh of) djusdsfy, urRo fd; k tk jgk gā foHkx usnkuka cŵu; knh vks vuç; Dr vuđ ākku rFkk xkgdka dsfy, çks] kfxfd; kadsLFkkukUrj .k ij , d l kFk utj j [kh gā fuEufyf[kr [kM ea 2008-10 ds nkš ku gpl çxfr ij çdk' k Mkyk x; k gā

### vkf.od thofoKku rFkk fō; k foKku

#### *Dunaliella salina* l sfofHklu 0; Dr ued çfjr cDNAs dh Dykfuax

*Dunaliella salina* dk i FkDdj .k ued ds fōLVy l s fd; k x; k gā bl s mPp yo.krk ds thuka o çkyhu] glycine betaine dh biosynthesis ds v/; ; u dsfy; s, d vkn' kZueusds#i eaç; ks fd; k tk l drk gā bl l ũe 'kōky dh osmoprotectant ds#i ea; g i gyh fj i kV/gā (feJk , V vky. 2008, tjuy vkō bUMLVh; y ekbōkck; kyksth , UM ck; kVdukyksth 35:1093-1101) mPp l rlr ued ruko (5.5M) ea *Dunaliella salina* ds thu dks subtractive l d j .k ds tfj ,] Dyku rFkk oxhđr fd; k x; k rFkk vks] kfxd vloo .k dsfy, pūk x; k gā vuçe vuç i rk fo' yō .k l s; g Kkr gyk fd dgy l eñ dk 26% p; ki p; , atkbekadsued mŪjnk; h

thuka dk l ekoš k gS vFkkz~fructose-1,6-diphosphate aldolase (*AldP*), glucose-6-phosphate dehydrogenase, carbonic anhydrase, phosphoglycerate kinase bR; kfn] tçfd 6% Dyku dki fud v>kr thu gā l eñ ds 8% Dyku fofHklu çdkj dsued ruko ds#i ea0; Dr gkrs gā gkykid] 6-8% l eñ ds thu ued ruko ea0; Dr çdk' k l āyō .k] j {kk l sy cpko ds#i eadk; Zdjrs gā 39% ea l 6% transcripion factor vks] 14% ?kV thu ds #i eadk; Zdjrs gārFkk 'kō 19% thu fofo/k l ekjg ds #i ea dk; Zdjrs gā (feJk rFkk >k 2010, ckVudk efjuk] Lohdr)

### I ũe 'kōky *D. salina* l sckā dks' kdh; cgyd i nkFkz dk vyxko rFkk fu#i .k

I ũe 'kōky *D. salina* l sckā dks' kdh; cgyd i nkFkz ds vyxko rFkk fu#i .k dh fj i kV/dh xbz vks ; g *D. salina* ckā dks' kdh; cgyd (EPSs) i nkFkz dks 5M NaCl ij vR; f/kd ek=k (944mg/l) ea rFkk 0.5M dh yo.krk eaU; ure (56mg/l) ek=k eamRiUu djrk gā i k; l hdkjh l fō; rk 0.5M ued dh l knrk ij eki k x; kA

FT-IR-Li DVk dk; kRed l eñ] vl efer C-H cāk dh [khp rFkk dā u l saliphatic CH<sub>2</sub>-l eñ] C-C cāk dh [khp l sl x/k C-N cāk dh [khp l saliphatic amine, N-H

cāk ds fgyus l sçkFked amine, C-X cāk dh [khp l s alkyl-halides rFkk C-O-C, C-O cāk dh [khp l s dkckgkbMŵ dh mi fLFkr dksn' kkrk gā FTIR-Li DVk l s çkFked amine l xāk ; kfxd] halide l eñ] dh mi fLFkr dh iŵV djrk gā HPLC fo' yō .k ds tfj , pkj eksukl d j kbM4 (glucose, galactose, fructose vks] xylose) dk Hkh i rk yxk; k x; k gā *D. salina* dk mi ; ks tō çks] kfxdh vks] vks] kfxd 'kō .k ea, d EPSs fuekzrk ds#i eafđ; k tk l drk gā (feJk rFkk >k] 2009, ck; ksj l kš ZVdukyksth] 100: 3382-3386)



## varj&fof'k"V eyrRo foy; vkj dlf; d l ðj dk eV; kedu

mi; kxh y{k.kka okys 'kôky l ðjks dk fuekZk djus ds fy, eyrRo foy; dk v/; ; u tks 1985 ea'kq# gvk Fkk yfdu vHkh rd v/kjk gA orëku v/; ; u ea fQj l s eyrRo foy; dsek/; e l s dlf; d l ðj mRi knu dh l Hkkouk dk i rk yxkusdsfy, , d ç; kl fd; k x; k gA vYok jvhdv/vk vkj vYok Vfu; v/k dk mÜjnkf; Ro ds vk/kkj ij p; u eyrRo r\$ kjh vkj mudsl ay; u dsfy, fd; k x; k gA igysdsfj i kZ/vuq kj] vYok jvhdv/vk vkj vYok Vfu; v/k l s eyrRo dh fo|q l ay; u ds ek/; e l s varj&fof'k"V dlf; d l ðj dk fuekZk fd; k x; k gA dffkr l ðjks dh l jpuRed] dks'kdk foKku vkj vkf.od v/; ; u ds jkjk l ðj çdfr dh i q"V dh xbZgA dffkr l ðj eai s' d dh rgyuk eavf/kd cnyko

fn[kkbZfn; kA lykLVke thuke l svkjchl h, y thu dk Mh, u, vuøe.k] i jek.kq thuke l svkbv/h, l {ks= vkj ykDl , atkbe dh vkbl kekfQZd vfHkO; fDr ds l kFk v/; ; u] l ðj ea i s' d ds fofHkUu i jek.kq {ks= ds thukfed l a kstu dk l ðr nrs gA bl h çdkj l h , p , u vkj dgy çkV/hu dh l kexh nksuka l ayf; r Hkkxhnikka dh vkj r ; kT; d FkA l ðj dk fodkl nj Hkh i s' d kads vkj r fodkl nj l sesy [kkrk gA bl fy,] bl v/; ; u jkjk l eph 'kôky eayrRo l ay; u rdudh dk fodkl ] l fg".kqrk vkj ol k vEy l jpu t\$ s l L; foKkuh; egRo i wZ y{k.k ds l qkkj ds l kFk O; ogk; zk dk l Qyrki wZ çn'kZ fd; kA

## Hkkjrh; ty dh xl hyfj; k 'kôky dk vkf.od thooÜk

rhu vyx vyx thuke l ðf/kr vkf.od ekd] ka l s xl hyfj; k çtkfr; ka ds vkf.od tkfroÜk dk fu"dÔZ fudkyk x; kA tksU; ØyhvkV/kbM Øed) rk dsO; fDrxr , oal ðf/kr i jek.kq(18 SrRNA)] feFkk dksMhvy (Cox2-3 varj d) rFkk Dyk] ki kLV budkFMax (RuBisCo varj d) thul ij vk/kkfjr FkkA mDr thu Øec) rk ds l a Ør foj.k jkjk fu"dkfÖr tkfroÜk us mPp fLFkjrk l pdkad] çfr/kj.k l pdkad rFkk cW/LV\$ eV; ka ds l kFk DyM dk vPNs l eFkZ dk fun'kZ fd; k gA bl v/; ; u dsckjseageusi wZfj i kZ/ea

crk; k Fkk vkj ; g vc çdkf'kr gvk gS/t- Qkb- dksyk- 2010, 46, 1322-1328½ vkj , d l eh{k d ds vuq kj ; g Hkkjrh; mi egk}hi l svi uh rjg dk i gyk fj i kZ/gsvkj mPp vkdkfj dh i fjoZu {kerk; Ør 'kôky çtkfr; ka dh igpu djus ds fy, rFkk muds thooÜk; oäkkoyh LFkkfir djus ds fy, u; k mi dj.k gA mDr i fj.kke l eph 'kôky vkf.od oxhZdj.k rFkk thooÜk dk vkdyu djus ea #fpdkj d gA vkj Hkkjrh; 'kôky ds vkf.od oxhZdj.k ds ckj s ea egRo i wZ tkudkjh çnku dj rsgA

## vkupf'kd fo'yÖ.k vkj ekd] ka dh l gk; rk l syky 'kôky xtfi yfj; k dkVhZv/k ¼ts vx/kZ ds thou pj.kka dh igpu

dkf'kdk foKku vkj vkf.od ekd] dh l gk; rk l s xtfi yfj; k dkVhZv/k ¼ts vx/kZ ds vkbl kekfQZd vkcknh dk i FkDdj.k vkj vkbl, l vkj ekd] ds mi; kx jkjk bZj vkj bZr Qf l d vkupf'kd fofo/krk ij v/; ; u fd; k x; k gA xtfi yfj; k dkVhZv/k dh bluchfMax tul ð; k dh vkupf'kd fofo/krk ds #i ea cg#i rk] vkj r gVj kst; xkfi Vh vkj 'kkUuku ohoj l pdkad çfr'kr ea 59.80, 0.59 vkj 0.21 Øe'k% FkA bZj&Qf l d tkMh okj vkj r cg#i rk uj vkj eknk ds chp 31.6%, 24.0% uj vkj VVRLi kj kQkbV rFkk 25.3% eknk vkj VVRLi kj kQkbV ds chp ntZ dh xbA bZr&Qf l d vkj r cg#i rk l cl svf/kd 5.5% eknkvka ds chp] 4.2% uj ds chp rFkk l cl s de 2.4% VVRLi kj kQkbV ds chp ntZ dh xbA çkbej l ð; k 10 dh l gk; rk l s uj fo'k"V 800 bp rFkk 650 bp ds eknk

fof'k"V ekd] dh igpu dh xbZ bl ds vykok çkbej l ð; k 17 jkjk 2500 bp dk VVRLi kj kQkbV fo'k"V ekd] dh igpu dh xbZgA nksuka; i hth, e, vk/kkfjr MuMksxe vkj i hl h, vk/kkfjr DyLVj fo'yÖ.k ea l Hkh rhu pj.k vyx igpu ds #i ea i k, x, A dks'kdk foKku fo'yÖ.k jkjk xqkl = fxurh l snksukavxq. kr uj vkj eknk ¼, u½ 24 xqkl = vkj f}xq. kr ½ , u½ VVRLi kj kQkbV dsfy, 48 xqkl = l ð; k ntZ dh xbZts buds vkupf'kd njh dks n'kZrk gA bl v/; ; u dh fj i kZ/dh enn l sthou pj.k fo'k"V ekd] ka ds mi; kx l sfodkl dsckj fHkd pj.kka eathoupj.kka dh igpu dh tk l drh gStksbl çtkfr dsçtuu dk; Øekadsfy, egRo i wZ fl ) gks l drh gA (eksy- ck; ks fj i kZ/2011 çd ea

futýhdj.k çfjr vkDI hmfVo LV<sup>3</sup> vkj ml dh xkfl yfj; k dkVhZv/k ea<sup>t</sup>b jkl k; fud çfrfØ; k, a

xkfl yfj; k dkVhZv/k dsvarjTokjh; {ks= eai k, tkusds dkj.k de Tokj ds nksku fofHku vt<sup>b</sup> ruko mRiUu gksr gA varjTokjh; 'kky fuEu vkj mPp Tokj ds nksku , d pØh; rjhds l sfu; fer futýhdj.k vkj iqtýhdj.k dh çfØ; k l sxtjrh gsvkj rnuq kj bl çdkj dsi; kbj.k ruko l smRiUu gksokyh tletkr 'kkjhjd dks'kdh; {kfr l sepkcyk djus dh {kerk fodflr dj yrh gA orëku ç; ks ea xkfl yfj; k dkVhZv/k eafu; f=r l fjlFkfr; kaeavyx&vyx vof/k 0 fu; æ.k] 1, 2, 3 vkj 4 ?k/3 65% vknrk 28°C ij futýhdj.k çfjr fofHku t<sup>b</sup> jkl k; fud ifjorZkadk v/; ; u fd; k x; k gA ç; ks eapkj ?k. Vsdsfutýhdj.k ij xkfl yfj; k dkVhZv/k eafoy{k.k <æ l syxHkx 47% ikuh dh deh n[<sup>h</sup>kh xbA 'k# ds nks ?k. Vs ds l ã dZ l s DykjKQy] djkfVukbMI vkj Qk; dkscyhçk/huI ea fu; æ.k dh rgyuk eaof) ntZdh xbZyfd u bl l sT; knk l e; dsfutýhdj.k l sØe'k%deh n[<sup>h</sup>kh xbA nksl srhu ?k/sdsfutýhdj.k ds nksku , ã/hvkDI hMv/ , atkbekats l q jkvkDI kbM fMI E; w/3 ¼, l vkMh¼ , Ldkk/

ijkvkDI hMv ¼, i h, DI ¼ Xy/kfFk; ku fjmKDV<sup>3</sup> ¼th vkj ¼ vkj Xy/kfFk; ku ijkvkDI hMv ¼th, l , p/æaof) ntZdh xbA bl dsvykok] bu , atkbekadsvkbl kQKEI l vFkkZ-, e, u&, l vkMh ¼-150 kDa¼ , i h, DI &4 ¼-110 kDa¼ , i h, DI &5 ¼-45 kDa¼ thi h, DI &1 ¼-80 kDa¼ vkj thi h, DI &2 ¼-65 kDa¼ futýhdj.k ds l ã dZ ea fo'kØ #i l stokc fn; kA rhu l spkj ?k/sds l ã dZ l s c<h gPZçfrfØ; k'khy vkDI ht u çtkfr; kA¼vkj vkj l ½ dk mRiknu vkj c<s fyfiM ijkvkDI hMv u ft l us fyikvDI hftu<sup>d</sup> ¼, yvkj DI ½ dh fØ; k'khyrk of) ea ; kxnu fd; k] l kFk eanku , , yvkj DI vkbl kQKEI l çfjr ¼, yvkj DI &2, ~85 kDa; , yvkj DI &3, ~65 kDa¼ gq A fu; æ.k l srgyuk djus ij nkukLora= vkj ck/; v?kyu'khy i/hf l u vkj Li jfeu dh , d mPp l ki {k l kexh n[<sup>h</sup>kh xbZ l kFk eank?k/sdh futýhdj.k l s , u 6 i h; q Q, , l 20:4 ¼, u&6½ vkj l h 20 :3 ¼, u&6½ ol kvEy ea of) n[<sup>h</sup>kh xbZ tks futýhdj.k l s mRiUu vkDI hmfVo ruko l si kksdh l j {k dkjrh gA ( , uok; j- , DI - ck/vh, 2011 Lohdr)

vYok ydVpdk eadMfe; e çfjr vkDI hmfVo ruko eavarj çfrfØ; k, a

dMfe; e (Ca<sup>2+</sup>) ea<sup>t</sup>bod dk; Zds l kFk dkbZfj i kZugha gS d j ij vuq dku dsfy, varjjk"Vh; , t<sup>b</sup> l h jkjk dpy l eph Mk; Ve l s , d dkQDVj dkckud , ugkbMI ds#i dMfe; e dkseuo dkl Zkstu l eg ea oxhdr fd; k x; k gA Ca<sup>2+</sup> fofHku t<sup>b</sup>od d. kads l kFk , d vkDI kQfyd vkj l YQkQfyd rRoka ds #i ea dkl yDI cukrk gsvkj bl rjg dh çfrfØ; kvkad h , d folrr J[<sup>h</sup>kyk gStkstyh; i kflFkfrdh r= ea<sup>t</sup>b[ke mRiUu dj jgk gA ; gk rd fd dSM; e dh cgr l e ek=k Hkh vR; f/kd çfrfØ; k'khy vkDI ht u çtkfr ¼vkj vkj l ½ mRiUu d jds vkDI hmfVo ruko c<kdj l syj p; ki p; dh çfØ; k dksHkx djrh gA vYok dks tc pkj fnukadsfy, 0.4 feeh CaCl<sub>2</sub> ds l ã dZ ea yk; k x; k rksfyi ki jkvkDI hMv vkj H<sub>2</sub>O<sub>2</sub> l kexh ea yxHkx n[<sup>h</sup>kh of) gPZ tks l kerd #i l sfu; æ.k dh rgyuk ea of) ij deh vkj l ã yd fi xev/ ea yxHkx 30% dh deh ntZdh xbA l q jkvkDI kbM fMI E; w/3 ¼, l vkMh¼ , Ldkk/ ijkvkDI hMv ¼, i h, DI ¼ Xy/kfFk; ku fjmKDV<sup>3</sup> ¼thvkj ¼ vkj Xy/kfFk; ku ijkvkDI hMv ¼thi h, DI ½ t s , ã/hvkDI hMv/ , atkbe vkj ykDI vkbl kQKEI Zdk , d l kFk çj.k vkj dMfe; e mi pkfjr FkSyl ea, u 6 i h; w Q, , l dh mi fLFkr vYok ydVpdk eadMfe; e jkjk çfjr vkDI hmfVo ruko dh epkcyk djus dh {kerk dh Hkmedk mtkxj djrh gA vck; ksvy 2010.23:315-325½

, e, u&, l vkMh ¼-85 kDa¼ thvkj ¼-180 kDa¼ vkj thi h, DI ¼-50 kDa¼ dMfe; e ds l ã dZ ea fo'kØ #i l stokc fn; kA bl ds vfrfjDr vipf; r Xy/kfFk; ku ¼.01 xqk½ vkj , Ldkk/ ¼.85 xqk½ dh ek=k ea dQh of) gPZ dMfe; e ds l ã dZ l s , l Mh, l i st çk/hu çkQkby ea 28, 47 vkj 90 dMh, çk/hu mPp rhozt cfd 80, 60, 25 vkj 20 dMh, çk/hu dh rhozk eadeh n[<sup>h</sup>kh xbA Li jfeu eafcu fd l h cnyko dsnkukavrtkr vkj eDr ck/; ?kyu'khy i/hf l u ea of) n[<sup>h</sup>kh xbA fu; æ.k dh rgyuk ea Li jfeu ?kVd eavk/ksdh deh ntZdh xbA dMfe; e mi pkfjr FkSyl ds l eikØd rRoka ds fo'yØ.k l si kV/s'k; e ?kVd eadeh vkj l kSM; e vkj ekuht ?kVd ea of) ntZdh xbZ tcd dSYI ; e] eXuhf'k; e] vk; ju vkj ftad eadkbZ vi f{kr cnyko ugha n[<sup>h</sup>kh x; kA orëku v/; ; u ea i/hf l u ds l kFk HkMk/ k l s , ã/hvkDI hMv/ , atkbe vkj ykDI vkbl kQKEI Zdk , d l kFk çj.k vkj dMfe; e mi pkfjr FkSyl ea, u 6 i h; w Q, , l dh mi fLFkr vYok ydVpdk eadMfe; e jkjk çfjr vkDI hmfVo ruko dh epkcyk djus dh {kerk dh Hkmedk mtkxj djrh gA vck; ksvy 2010.23:315-325½



## I YOqgMksyst %vxkj dh xqkork l ðkkjusdk , d l ðkk0; , tkbe

vxkj ea l YOqV dh ek=k ml dh xqkoÙkk ds fy, gkfudkj d gkñh gA xkfl yfj; k Mijk tksmPp tSy {kerk rFkk de l YOqV ds l kFk vxjst çdkj ds Qk; dkdskbMl çnku djrk gsm l s l YOqgMksyst ds oðfyid L=k ds fy, pñk x; kA l YOqgMksyst tks

xkfl yfj; k Mijk l s'kð fd; k x; k l ml l s0; ki kfjd vxkj dh xqkoÙkk ea vFkk~tSy 'kfDr] fpifpiki u] tSy yak vkj xyuka d rkieku ea l ðkkj ik; k tk l dka (dkckgkbM] i klyhej 2011, Lohdr)

## I eph 'kðky eafyfi M] ol k vEy vkj vkDI hfyfi d u

I eph 'kðky tð l f0; çkdfrd mRi knka vkj i k0.k egRo i w k l c gñl r l r ol kvEy ¼ i h; w Q, , l ½ dkckgkbM] foVkreu] [kfut vkj vkgkj Qkbcj ds l e) l kr jgs gA igys ds ih; w Q, , l v/; ; u ea foFkku l eph 'kðky Dykj kQk; Vki j kMkQk; Vki vkj fQvkQk; Vki l s l ðf/kr çtkfr; kadk v/; ; u fd; k x; k Fkka ft l eal h&18 ih; w Q, , l dh çcyrk Dykj kQk; Vki l nL; ka ¼ vYok] dkyki k] dksM; e] dfeMkfj l ] eku k l Vte k çtkfr; k½ l h&20 ih; w Q, , l dh çcyrk j kMkQk; Vki l nL; ka ¼ xkfl yfj; k] g; i fu; k] d l i kQk b d l ] i k j Qk; j k] l k j dkuhek] l k y f j ; k] , E i k f j ; k] x k r y k f i ; k] y k j ð l ; k] d k y f k j e ç t k f r ; k ½ v k j f Q v k Q k ; V k i n L ; k a ¼ k M k b u k ] L i s r k k y k l e ] f l L V k d f j ; k] l x k l e v k j f M D V ; k v k ½ e a n k u k a l h & 1 8 v k j l h & 2 0 i h ; w Q , , l ç c y i k , x , F k A b l d s v y k o k ] l e p h ' k ð k y l s l i " V f M t k b u d h e n n l s b u t f v y e s V D l d e a l o U S B f y f i M v k j o l k v E y f u " d Ô Z k f o f / k

dh igpku vkj vuqñy d j u s d s f o f H k u u f y f i M v k j o l k v E y ¼ Q , ½ f u " d Ô Z k r j h d k a d k l e p h ' k ð k y d s f y , l o F k m f p r i ) f r i g p k u u s d s f y , d r g y u k R e d e w ; k a d u f d ; k x ; k A ç R ; { k V k a L V j h f Q d s k u ¼ M h V h ½ f o f / k u s i j a j k x r i ) f r d h r g y u k e a 1 . 5 l s 2 x u k m P p m R i k n u f n ; k A ; g k j , d ç ; k l d s r g r Q k D l i j [ k } k j k L o L F k l e p h ' k ð k y e a o l h ; v E y g M k j k v k D l k b M d k ç d y L r j f u / k k j r f d ; k x ; k g A l e p h ' k ð k y d s l H k h r h u o x k z e a d g y o l h ; v E y k a e a l s o l k v E y g M k j k v k D l k b M L r j 0 . 0 1 % l s 0 . 0 3 % f o f o / k i k ; k x ; k A b l d s v y k o k ] d ð y f { k r v k D l h f y f i d d k e k = k R e d f u / k k j . k v k j i h , p i h , y l h l s f d ; k x ; k F k A ; s v k D l h f y f i d i h ; w Q , , l d s v k D l h d j . k l s ç k l r ' k k j h f j d ç f r f 0 ; k v k j r u k o ç f r f 0 ; k v k a d s f o d k l d s ; k f x d l ð r d s # i e a F k A

## vxj"t ftyd u ij l YOqV Á; uk-dk ç0ko %foLrr ðFrd jkl k; fud v/; ; u

fu l l n g v x j " t g k b M k s t S y t " e y k ; e ç d k j d s i n k F k l d s , d f o ' k 0 o x z e - l c l s v f / k d v / ; ; u f d ; k g A ç k ; " i f y e j t s y g A g k y k f d ] d ð ñ e q k a i j v 0 h 0 h l i " V r k u g h a g s f d l Y O q V v A e Á - v k j l Y O q V y o A e d s d k j A e v x j " t d h t S y ' k f D r D ; k a d e i k A t k r h g s b l e q s d k l e k / k k u l Y O q V Á ; u k - d h m i f l F k f r e - t y h ; v x j " t / t S y d k , d f o L r r ð F r d j k l k ; f u d v / ; ; u

l s f d ; k x ; k A g e k j s f u " d " k z c r k r s g f d t y h ; v x j " t e - l Y O q V d h e " t m x h e - u d s y d k r k j - g s y D l l Ø e A d k f o j k x g r k g s c f y d g s y D l - g s y D l d h i j L i j f 0 ; k 0 h d e g " t k r h g A r r h o r k d s v u d k j ; g i k ; k x ; k f d t S y u s v o d z e - l e f l o r p r o ð t h ; t y l j p u k d k l ñ < h d j A e t " l Y O q V u e d d s M k y u s d s l k F k d e t j g r s f n [ k r k g A

## d{k dsrki eku ij vk; kñud nð dsl kFk vxkjst dh f0; k dk v/; ; u

l k e l u ; r ; k v x k j k s t + d k t y h ; e k / ; e e a m i ; k x f d ; k t k r k g A f o f H k u u / k u k ; u h ¼ b e M k t k f y ; e ; k i h j h M h u h ; u f o f H k u u v k Y d y h J a k y k d s l k F k ½ r F k k \_ . k k ; u h l a k s t u k o k y s v k ; k ñ u d n ð e a d { k r k i e k u i j b l d h ? k y u ' k h y r k i j v / ; ; u f d ; k x ; k A f i j h M h u h ; e / k u k ; u d s f l o k l u ; l H k h e a t s y l j p u k i k b z x b A b l ? k y u ' k h y r k d k v k / k j \_ . k k ; u d s ç d k j r F k k / k u k ; u d s m H k ; t y & F k y v u j k x h x q k i j g A

3 & f e F k k b y & b f e M k t k f y ; e C ; w k b y D y k j k b M e a e g ð k e R T ? k y u ' k h y r k ( 1 6 % w / v ) i k b z x b A f e F k u k y v o { k i . k } k j k ? k f y r v x k j k s t d k i u % m R i k n u f d ; k x ; k t k s v k f . o d o t u ] i k s y h M h l i j l h v h ] m " e k f l F k j r k v k j L Q f v d e ; r k d h í f " V l s e n y # i d s v u d k j g h F k k f d U r q C D i s / u z e a F k k M h f o f H k u u r k i k b z x b A ¼ x h u d f e 1 2 ( 2 0 1 0 ) 1 0 2 9 %





d{f k rkieku ij vk; k{ud n{ ds l kFk fty\hu dh f{; k

i 'kq/kal s{klr fty\hu dscnysl eph 'k{ky l smi y{ /k i ksyhl d{g kbM+ ds mi ; kx dh l hkkforrk ds fy, v/ ; ; u fd; k tk jgk gA geusegl w fd; k fd ges vk; k{ud n{ ds l kFk bl dh f{; k dk v/ ; ; u djuk jl {n gksxA fty\hu dh 3&feFkby&1 vk{DVhyehMstky; e Dykj kbM [C<sub>8</sub>mim] [C1] rFk 1 C; q/kby&3&feFkbyhfeMstky; e vk{DVkby l YQ\

'k{ky thofokku v{k} [krh  
tfyMyk vl hjkl k dh [krh

jk{V+ fof/k ftl dk ; kx Hkkjr ea dlikQk bdl dh 0; kol kf; d [krh dsfy, l Qyrki w d fd; k x; k Fkk] ml sc<kdj tfyMyk vl hjkl k dh [krh dsfy, mi ; kx fd; k x; kA jk{V+ 1/2cmk{f of/k v/ ; ; u dsfy, 50 jk{V- 1/2.5 eh x 1.5 vdkj 1/2 fy; sx; A {R; d jk{V-1/2cmk{ 3 feeh i klyh{ki ; fyu jLI h 1/2xjokjs oky jki fyfeVM] i qk{ Hkkjr 1/2 dh chl l ekurj l enj LFk ykbukal sfufgr FkA {R; kjki .k dsfy, 1.0 xte rtkk otu uk; yklu ds /kxsl sckk x; k Fkk v{k} ml dscn i klyh{ki ; fyu jLI h dscMl dschp Mkyk x; k FkA {R; d jLI h eas l eh varjky ea yxHkx dy 25 i k{ka 1/2 yxHkx 25 xte rtkk otu 1/2 {R; kjkfi r fd; sx, FkA , d jk{V-20 jfLI ; ka ds l kFk yxHkx 222 xte rtkk otu {R; d ehVj dscjkcj

xkfl y{fj ; k , M; qyl dh [krh

geus i w f{okf{ d fj i k{Z ea crk; k gS fd xil hyfj ; k , M; qyl dh virVh; [krh jk{V-ij dh tk l drh gA rri 'pkr bl ij v/ ; ; u fd; k x; kA 30 jk{V+ ] 500 xte@jk{V-dh nj l scqk bZ tu v{k} fl rEcj 2008 ds chp dh xbZFkA dVkbZdk dk; Zc{qk bZ ds 60 fnu dscn fd; k x; k FkA igys Ql y dh dVkbZ vxLr&fnl Ecj

eMie eavirVh; l eph fdukjsij 'k{ky dh [krh

igys l s dh tk jgh l eph 'k{ky dlikQk bdl dh virVh; [krh ij v/ ; ; u dks v{ksc<kus dsfy, [krh dk dk; Zfd; k x; kA bFkuky dsfy, 'k{ky dh [krh ds fy, MNRE dh v{k} l si fj; kst uk dh Lohdfr feyusi j bl dk; Z dks xfr feyh gA v{kx v/ ; ; u dsfy, i kd [kkMh earhu LFky i l n fd; sx, gA igyk LFkku l epz rV l s 1.2 fdeh nj 3 ehVj xgjk bZ mPpre mPp Tokj 1/2 ea Fk tcf d n{ jk LFkku 2 fdykehVj dh njh v{k} 8.5 ehVj dh xgjk bZ ij FkA virVh; [krh l s{klr ck; k{kl dh rgyuk djustsfy, l kFk ea i kuh ds fdukjs ea 1/2.4 ehVj dh xgjk bZ v{k} 0.075 fdeh rV l snj 1/2 Hkh [krh dk

[Cumim] [C<sub>8</sub>OSO<sub>3</sub>] ds l kFk f{; k dk v/ ; ; u fd; k x; kA ; g n{kk x; k fd lL , dyd us'k{ eavri "B ij fty\hu ds l kFk G-IL l { kstu cukusdsfy, f{; k dh v{k} ckn ea G-IL dks var% ekfo"V fd; sgq de l f{; , dyd egROI wZ , d=hdj .k ds vkl i kl cusgq ik; s x; A 1/2s Qk; - d{ ch&114 (2010) 8441 1/2

FkA l hfMax dk dk; Zvc{y v{k} 9 tu dsn{k ku fd; k x; k FkA l Hkh i pkl jk{Vka l sck; k{kl dh dVkbZ 180 fnuka dscn dh xbZ v{k} 5.250 ± 1.832 fdyksxe {R; d jk{V- dsv{k} r l sck; k{kl {klr gq/kA , d cMseal sckVsx, ck; k{kl dh fofokrk dh l hek l; ure 2.0 fdyksxe rtkk otu v{k} vf/kdre 11.7 fdyksxe rtkk otu@jk{V-ntZ dh xbZFkA {rfnu dh of) nj {e' k% 1.0 % l s 2.5% dschp FkA , d gh i k{ks dh dVkbZ l s ck; k{kl 33.16 l s 66.00 xte rtkk otu rd crk; k x; k gA mi ; {r M{v l sfl ) gkrk gS fd tfyM; yk , d{kl k d{f{ dsfy, jk{V fof/k] igys vlof{r v{k} fj i k{Z dh xbZ vL; l Hkh fof/k; kaea JSB gA

2008 dsn{k ku fd; k x; k Fk v{k} v{k} ru 14.3 ± 3.4 fdyksrtk otu@jk{V-dh nj l sdj 428 fdyksxe ck; k{kl {klr gq/k FkA n{ jh Ql y dsfy, v{k} ru 12.9 ± 3.3 fdyksrtk otu@jk{V-ck; k{kl v{k} dy ck; k{kl 586.2 fdyksxe FkA ogh ; kx vxys o{Z ea fd; k x; kA ftl l sl eku i fj .kke feyA

; kx fd; k x; k FkA of) nj fu; { .k ds fy, dlikQk bdl ds 60 jk{V+ , d rjQ rFk n{ jh v{k} 78 jk{V+ {R; kjkfi r fd, x, A ml h {kdj dlikQk bdl ds 10 jk{V+ l kuh dsi kl fdukjs ea, d gh l e; eaj [ksx, A bu v/ ; ; ukadsi fj .kke crkrsgS fd virVh; ty {ks= ea mxkbZ xbZ 'k{ky usi kuh ds fdukjs dsi kl eamxkbZ xbZ 'k{ky dh rgyuk eaT; knk mi t+n' kZ hA rnj jkar foLr virVh; {ks= ea bl dh [krh l hko gA rks l kFk gh virVh; {ks= ka ds t{k [keka ds l kFk , d h [krh , d cMh rduhdh p{ks h gA



## xqtjkr vñs rfeyukMqrV ij l eph 'kðky tð fofo/krk

orðku eð dPN dh [kkMñ ea}hi dsl eph 'kðky tð fofo/krk dh fuxjkuh dk dk; Zçxfr ij gñ dPN dh [kkMñ dsnf{k.kh Hkkx dsl kFk tkeuxj rV fofo/k 42 }hi kavñs vf}rh; ck; kð/k gkusdsl kFk , d fofo/k rVh; i ; kðj .k gñ bueal scgr l kjs}hi mPp Tokj dsñsñku l ephzealMcsjgrsgñvñs de Tokj dsñsñku FkkMñ vof/k ¼-4 ?kð/½ dñ ?kð/s ds fy, i kuh l s ckgj vkrs gñ varjTokjh; {k= vñs mFkystyeXu bykdkaevDVñj l s ebZ dschp l eph 'kðky dh fofHklu çdkj dh fdLes mxrh gñ l eph 'kðky dk fodkl fofo/krk vñs forj .k dsl anHkZeae; Hkñe rV dh rñyuk ea}hi kaeavf/kd gkrk gñ tð fofo/krk dh j {kk dsðe eabu }hi kadksnñk ds igys l eph jk"Vñ; m|ku ds#i ea1982 eavf/kl ñpr fd; k x; k Fkka l eph jk"Vñ; i kdZol; thou l j {k.k vf/kfu; e] 1972 dsrgr çkdfrd i kfjLFkfrdh rñ dh j {kk dsfy, l j f {kr gñ 42 }hi kae adkyñkj }hi] can okfMukj rV 5900 gñVj l svf/kd {k= dsl kFk l cl scMñ }hi kaeal s, d gñ ml dk fi Nysnñl ky dsfy, l oñk.k fd; k x; k vñs 'kðky dh 93 fofHklu çtkfr; ka dks , df=r fd; k x; k Fkka 14 çtkfr; kaxqtjkr rV dsfy, ubZFKh 11 çtkfr; kaHkkjr dsfy, vñs 1 çtkfr l ñkor% fo'o dsfy, ubZgSft l } geusdkñM; e Li jkfyl uke

## eMie eal eph 'kðky l sj l fudkyusdk l a ã

ed l Z, Dok, xh çl ðdj .k çkboV fyfeVM }kjk eMi e] rfeyukMq ea 'kðky l sj l fu"dOZk djus dsfy, 70 Vhi hMh dk l a ã LFkfi r fd; k x; k gñstksrktk 'kðky l s , d l kFk i kOð rRo /kuh j l vñs i ksyhl ðjkbMñ ¼dli k ðj kxhuu½ /kuh xñ; W l ds fu"dOZk dh vñrj kZVñ; i VUV ðjkbZxbZfof/k ij vk/kkfj r gñ vñk gky gh eaj l fuekZk djusokyh ða uh usi kj l çkM dsrgr j l cpus

## xkfl yñj; k Mijk l svxñ"t dk fu"d"ñE

fi Nysf}okñ"kd çfronu e-(2006-2008) ; g crk; k x; k fd vxñ"t fu"d"ñE dsfy, , d uñ çfð; k fodfl r dh xñFkh, t" 'kñ) djñ dh i jñ jkxr Ætkxgu BM fi ?kyu ¼, utñz buVñ ho Yñt& Fki LVñ ½çfð; k l svyx Fkha bl uñ çfð; k ij i VUV dsfy; s Æonu fd; k x; k gñ (Oñjrh; i VV Æonu uñj : 0567/DEL/2009 fnukñdr 24/03/2009)

uñ çfð; k dk mi ; "x djdsi k; yV l a ã e-1 fdy" l s fdy" i ñkusi j vxñ"t cuk; k x; kA bl eaçkdfrd rFk

bl dsYñMñ dsl fi ÿ çdfr dsdkj .k fn; k x; k gñ ; g , d egRo i wñz ubZ [kkst gñ ek;/ fed p; ki p; ka ¼j Dr , ðhdkvxyq UV½ nñ"Vdks k l s tñ k thul dñM; e dh dbZ çtkfr; ka l sbl dh l ñpuk nh xbZ gñ vñ; }hi kad s fy, vñkñ~vñtkñ Hkñj] /kuh] fnnsdk] [kkjk pñuk] fijkr eñ; g v/; ; u tkjh gñ ellukj dh [kkMñ vñs rfeyukMq ds rV ds eñ; Hkñe l s l eph 'kðky tð fofo/krk dk dk; ZHkh bl l eh {kk/khu vof/k ea tkjh j [kk x; k gñ jkeñ oje-vñs ofYyukñde dschp ds rV dks {k=&1 ea oxñdr fd; k x; k gñ 16 LVñ ku] ofYyukñde vñs dñ; kdñkj dh ds rV ds {k=&2 ea ft l ea 12 LVñ ku 'kkfey gñvñs eññvñs pñubZdks {k=&3 eaj [kk x; k gñ i wñks {k=kadk cMñi ñkusi j l oñk.k fd; k x; k vñs vñs 2008&ekpZ2009 ea 116 l svf/kd l eph 'kðky çtkfr; ka dks , d= fd; k x; k tñcd vñs 2009&ekpZ2010 ds nñsñku 34 çtkfr; ka vñs , d= dh xbZ Fkha bu l Hkh çtkfr; kad sVñl kñkfedy i jrkadh tkp dh tk jgh gñ çtkfr; ka dh l j pñkRed l eñurk l smñi l u gñsokyh vñl "Vñk dññj djusvñs oñkoyh dh tkudkj vñs fñFkfr çkñr djus ds fy, vk.kfod nñ"Vdks k ij vk/kkfj r oxñdr .k Hkh fu; kñtr fd; k tk jgk gñ

dsfy, xBññku fd; k gñ dñ ek=k eafu; kñ dk Hkh i rk pyk gñ l eph 'kðky l s çkñr xñ; W l dk i 'kñ/kad s fy, mi ; kx dsfy, gekjs }kjk ykbl ðl çkñr , tñl h rFk muds l g; kñh ç; kl dj jgs gñ bl h nñsñku i kñs ds fodkl fu; ãd ds ek=kRed , oay {k.kkRed dk; Z dks çdkf'kr fd; k x; kA

l oñ/kñ nñkñ xkfl yñj; k Mijk dk mi ; kx fd; k x; kA Æñl hñññ, uñ fnYyh vñs l hl h, ech, gñj kñn rFk vñ; dñ ç; kx' kkykvñdso kñfudk-}kjk çkñr mñi kn dk eñ; kñdu fd; k x; kA rñi 'pkr eñu thuke ds DNA ij v/; ; u fd; k x; k ft l ea tñ fo | r l pñj .k v/; ; ukal s kñr gñk fd çkñr mñi kn] 0; ol kf; d #i l s mi yñ/k vxñkst dsl eñ; Fkka mñi kn dh xññrk ea l ðkñj gññdñ l ðkñj çLñkfor fd; sx; Æ bl hl s l ðñ/kr , d v/; ; u ea çkdfrd #i l s i k,



tkuokysxkl sykfj; k Mjrk dsuj, eknk , oali "j"Qk; I h i 9kk-l svxj "t dk fu" d0Zk fd; k x; k Fkk, vksj ; g ik; k x; k fdeknk, oali "j"Qk; I hi 9kk-eavxj "t dhek=k, oa mudk tSyh; 'kfdR uj i 9kk-l sfudkysgg vxj "t dh rgyuke-vf/kd Fkha Hkfo"; eamRi kn dh fo' k0rk ij gh

### I eph 'k0ky dk t0 vlo0.k

fi Nysf}okf0d cfronu (2006-08) eacrk; sx; sv/; ; u dh fj i kZdh fujrjrk ej xkfl yfj; k, Mfyl ] th 0 k] th QkshQjk vksj th dksrZkVl I sfu"df0r vxkj dk eW; , d cgrj cfo; k dk mi ; kx djdsfd; k x; kA

i klyefjd I kexh }kjk I eph 'k0ky i klyl d;f; M+ ekb0ofofdjE dmi ; "x dj I "fM; e AfYtuV/ dk , e/th vuqkr dk fu/kkZjE djus dh gkbMfyfl I f0; kfof/k dsfy, , d rsth I sg"usokyh fof/k d" fodfl r fd; k x; k gSi klyh eu"; j"uhd , fl M (PMA) vksj i klyh

u; s i nkFkZdh cklr gsrqI eph 'k0ky i klyl d;f; M+ vxj "t dsl kFk Xokfuu d" t"Mdj , d u; k 9lyj" I V cgyd I 9lyf"kr fd; k x; kA ml dh mRl tZ rhork I eku I knrke-0h' k0 Xokfuu dh rgyuke-85% T; knk i kA xbA (dkckgkbMk- i klyh- 81: 878-884, 2010) ekb0koo fofdj.kka ds vk/kkj ij , fl M ea ?kyu'khy i ksh euks fjd vksj i ksh Xyd fud , fl M dks tkMdj pH I onu'khy rFkk ikuh ea v?kyu'khy LoYcy inkFkZ

## I eph I 9e t0foKku

I h, I vkbZ/kj uVodZ ds rgr py jgh ifj; kstuk ea 1300 I eph cDVhfj; k xqtjkr rV dsfofHklu LFkkuka I s i Fkd fd; s x; s gA ftuea I s 110 {kkjLugh rFkk 31 dkcud foyk; d I fg".kq cDVhfj; k gA ; s I Hkh vkbl ksyVt I h, I , el hvkj vkb ea LFkfi r cDVhfj; k

df0 i kfjra= rFkk rVh; yo.kh; enk fdeksyFkksvkV/ksQd thok.kqdh fofokrk vksj I epk; dh I jpkuk dk vkf.od fo'y0.k

cDVhfj; k feeh ea mPp fofokrk ds I kFk CO<sub>2</sub> dh xfr'khyrk ea egROIwZ ; kxnu nrs gA rgyukRed I epk; vksj df0 , oarVh; catj uedhu feeh 1/2de vksj mPp yo.krk1/2dschp fdeksyFkksvkV/ksQd dh I jpkuk o fofokrk dk v/; ; u dk; kRed ekdj thu cbbL 1/2tk fjc; gyst-1,5-bisphosphate carboxylase/oxygenase dks , ldkM djrk g0 }kjk vksj ijsekb0ksc; y I epk;

ughacfYd of) nj rFkk rkdr ij Hkh /; ku fn; k tk, xkA 0kjr; ty e-i k, tkuokysvyx ifjokj-l sl c0/kr 12 I eph 'k0ky ueuk-e-I syw"t+c0kE vu0ku yxk; k x; k Fkkj cR; d ueuk-e-I s ( ) vYQk vksj chVl ( ) I syw"t+d" fo0kft rfd; k x; kA

bl I s i rk pyk fd th I fydksuZ k elluksy0Vv dk I kr gA (t- , i- I kbdksyktsh 20 (2008) 397 &. 22 (2010) 623)

### I ak"/ku

Xyj fud , fl M (PGA) dk vuqkr , e/th (0.38) fu/kkZj r gpyk t" ds , e@th 10.39% i kja fjd fof/k ds }kjk cklr vuqkr ds I eku Fkka

### ds I ak"/ku

cukusdh I jy fof/k fodfl r dh xbA fdfVu] fdVkl u] xpkxeZ K-, 1- vksj h- d;fktuu] I sywst vksj LVkpZ tS s i kshl d;fkbM+ dks ?kksyus ds fy, u; s cdkj ds vk; fud rjy i nkFkZdksl 9lyf0r fd; k x; kA (e0kekly-ck; kd kbUl 2009, 9, 376-382, 2009; t- eV- de-2009)

I xgky; d0nzea0; ofLFkr #i I sj [ksx; sgA bu I Hkh vkbl ksyVt dk fu; fer t0 jkl k; fud rFkk I 9e t0 oKkfud i jh{k.kka ds mijkr budh igpku ol k vEy feFkkby , LVj rFkk 16S rRNA dh vu0e }kjk dh tk jgh gA

dk v/; ; u 16S rRNA thu }kjk fd; k x; k gA cbbL (IC) thu I Hkh rhu cdkj dh feeh eafeyk] tcf0 QkeZ IA d0y mPp yo.kh; feeh ea i k; k x; k gA cbbL IC thu I Hkh cdkj dh feeh I s0klr cDVhfj; k I si fjyf{kr fd; k x; k gA dbZekukQkbyfVd o0k QkeZIC o0kkoYh I s ctkfr; ka tks df0 i kfjra= Tokyked[kh; jk[k vksj I eph okrkj.k I s igys I s gh Kkr cbbL g0 ml I s



I cfi/kr gA df0 Hkfe eafdekyFkks/KDl dkj tcf d catj uedhu feeh ea Qks/ks/vks/ksQd Dykj klyDI h vks I YQkbM vkDI hdkj dkd k cHkko i k; k x; kA ; g v/; ; u yo.kh; enk ikfjra ds t0 jkl k; fud p0 ea fdekyFkks/vks/ksQd vks Qks/ks/vks/ksQd thok.kq

fofo/krk dh Hkfedk dh ubz var%nf"V cnku dj l drk gA ; g dk; kRed vks od kkoyh ekdJ thuka ds; kx l s rVh; df0 o yo.kh; catj feeh ds chip fdekyFkks/vks/ksQd thok.kq/kads l epk; dh l j puk vks fofo/krk i j i gyh rgyukRed tkp gA

### Dykj {kkj vks} kfxd c0kg dk t0od mi pkj

tkDykj {kkj vks} kfxdrk ds nks ku fudyrk gSml dk , d {kkj Lugh thok.kq blVhj kcdkDI QfI Vy R 5 }kj k t0od fujkdj.k fd; k tk jgk gA egqk ds Qny rFkk

xluk dks dcku ds #i eablnek y fd; s tkus i j bl vkbl kysV }kj k rhu ?k.Vsea{kkj cfg%L=ko dksuf"0; djusdh {kerk pH 12.0 l 57.0 dschp eai kbzxbA

### dkcfud foyk; d l fg".kqcdVhfj; k dk v/; ; u

dPpsry l snf0r feeh ds ueuka l sdy 36 dkcfud foyk; d l fg".kqcdVhfj; k dks l Fkd fd; k x; k gA budks VKY; pu cshu vks gDI u eadYpj djds budh i gpku dh xbA vkbl kysV/ ea 10% foyk; d dsl kFk l kr fnu rd log P<sub>ow</sub> 0.24 l 58.8 rd foyk; d l fg".kqk i kbzxbA cfl yl fl fjvl AK1871 l s foyk; d] 'kkskd rFkk

{kkjh; cksV, t dh mRi flk gksh gA 59 xpk 'kq) dj .k rhu pj .k 'kq) dj .k cfd; k }kj k gkl y fd; k x; kA bl cksV, t dh l f0; rk pH dh foLr jat (6.0-9.0) rFkk (40-70° l rki eku i j feyhA bl cksV, t dh l f0; rk pH 8.0 rFkk 60° C rki eku i j b"Vre i k; k x; kA

### I eph l fe 'k0ky"al s t0od b0ku

I eph 'k0kyk- l s t0od b0ku ds vuq dkku dsfy, ge y"xk-us9 0kxhnik-k-dsl kFk CSIR -NMITLI i fj; "tuk dh 'k#Ar , d fuf' pr y{; dsl kFk dh gA ; | fi, l fe 'k0kyk-dh t0od b0ku mRi knu djusdh {kerk dsckjse-cgr l snkosg"rsA jgsgA cksFked vkcdMkadk i ; klr i 0kus i j mRi knu dsek/; e l svks ; FkkFk0knh rjhds l s tehuh okLrfodr kA-dk i rk yxk; k tk, A fyfi M mRi kndrk vks mRi knu dh mPp {kerk dsA/kkj i j dN A'kkoknh ctkfr; k-d" p; fur fd; k x; kA ok; ql 0fer l mkkE, fofdjAE l s upl ku fuEu fodkl nj] 'k0ky"ads t00k ds mPp mRi knu dsfy, l cl scMh pqrh gA

rnij kar ck; kekl dh dVkbz%tyeDr"q fyfi M dsfy, vu0kg cfd; k Hkh cMh pqrh gA ; | fi NMITLI i fj; kstuk rgr] Loi k0r 'k0ky eal sfyfi M mRi knu i j /; ku d0nr fd; k x; k gA Loi k0r rFkk feJ i k0r of) dk rgyukRed eV; kadu dk v/; ; u fd; k x; kA LFkk; h i fjLFkfr eal m/kz dsfy, ] Loi k0h l s feJ i k0h flFkfr eatkus l sck; kekl eaof) dsvykok] fyfi M ek=k ea 14.5% l s 1% CDA dk l qkkj i k; k x; kA (0684/DEL /2010 fnukd 22 ekpZ2010) cdf r ea t gk fyfi M ; Dr l fe 'k0ky mxrs gA s LFkyka dks [kksus i j v/; ; u 'k# fd; k x; k ft l l scdf r l sdN tkudkjh fey l dA

### I eph l k; u" c0Vhfj; k l s l h- Qk; d"bfjFku dk mRi knu

fi Nys v/; ; uk- e- fLi #fyuk lyVf l d" mPp xqEoUkkokys , d uhys jx ds 0"e"Vhu, l h- Qk; d" l k; fuu dsfy, l m/kz dh l puk nh xbz gA ml h 0e e- l h-Qk; d"bfjFku mRi knu ds fy, l k; u" c0Vhfj; k ds mi ; "x dsfy, , gky gh e-xqtjkr ds l ephrV l s l k; u" c0Vhfj; k d" i Fkd fd; k x; kA bl d" fo0lu jx ds cdk'k e- t00k i j cHkko dk Adyu djus dsfy, l e/kr fd; k x; kA i hl hAj co/kz vks

vu0e dsfy, l k; u" c0Vhfj; k ds ueus l s thu fed Mh, u, d" i Fkd fd; k x; kA 16S rRNA ds thu vu0e ds A/kkj i j, i Fkd fd; sgq dh i gpku L; M", ukchuk gA cdk'kh; vu0y v/; ; u 0h Qk; d"bfjFku dseg0ke mRi knu dsfy, i j k fd; k x; kA 'k0 Qk; d"bfjFku 568 vks 541nm e-vf/kdre vo'k" kE fn [kk; k gS vks 578nm i j cfrnflr dk vf/kdre cn'kz fd; kA vo'k" kdrk vuq kr A568/A280 ('k0 rk vuq kr) dh , d ekl; rk gP





tsgea6.86 çklr gþA 'kð Qk; d'bjhfFku dk mRi knu 46.8% vks 'kjd Òkj dsÁ/kkj ij 13.6 g-1 feyhkte FkkA l h-Qk; d'bfjffku dh fLFkjrk Òh 'kð; 0 ± 15° vks 35 ± 5° C ij tyh; foy; u l ek/kku e-[kk] i fjj {kd dsl kFk v/; ; u fd; k x; kA fofòlu [kk] i fjj {kdk-dh x; h tkp

### thokÆqÁ-dh , atkbeh {kerk

pje okrojÆ l si Fkd fd; sgq cðVhfj; k l svks| kfxd # i l segROIÆZ , atkbek- fd tš s, ekbyst, ykbi st, vks ç"Vh, st dh {kerk dk i rkyxk; k x; kA

pH 9-10 ij vks 60° C ij thokÆq SM2014 dk fodkl mudh pje l fg"Ærko l gusdh {kerk ds ckjse-erkrk gA , d vuphyh ræ ds# i e; vl rlr ol h; vEy"avks

### rki l fØ; vYQk , ekbyst dk mRi knu , oafu# i Æ

, ekbyst] LVkpZÁ/kkfjr m| "xk-dsfy, l cl segROIÆZ gkbM"fyVhd , atkbek- e; , d gA çfØ; kÁ-d" 0; ki kfj d cukus ds fy, ; g t#jh g®fd, vYQk , ekbyst ftyVhfudjÆ (100-110° C) , oa (80-90° C) æohdjÆ dh çfØ; k e-l fØ; jgA l lFkku dsçk; kfxd l kV V QkeZ l srki l fØ; ] vks rki fLFkj vYQk , ekbyst mRi knu djuokyh cšl Yl tkfr dksi Fkd fd; k x; k tksvuphy ek/; e ea452 umi+ , ekbyst dh mi t-nrh gA , ekbyst

### foyk; d l fg"Æqrki-yoÆ l kðæh; l fØ; l gu'khy ç"Vh; st dk 'kð) dj .k] y{k.k] fu# i Æ vks mi; "fxrk

(8 - 12) pH, (20-80° l fYl ; l ) dsrki eku rFkk yoÆrk rd (20% rd) dh 0; ki d jat dh {kerkokys cká d" kdh; ç"V, t dsmRi knu dsfy, cšl Yl tkfr dk v/; ; u fd; k x; kA tc , atkbe d" uku Á; fud (80 Vohu vks VRÁVu , DI ) vks Á; fud l jQdVV (l "fM; e l YQV n"nÞy) vks fojatu , tV (l "fM; e gkbi "Dy"jkbV) dsl kFk 50° l fYl ; l ij , d Ä/sdsfy, j [kk x; k] r" Òh; g l fØ; jgkft l l sbl dh pje fLFkjrk dk i rkpykA bl , atkbe dh ç"Vh; "fyfVd xfrfof/k Áxs bu foV" xfrfof/k dšl bu tk, e"xkQh }kj k /kkyk g

e; l kbFVd , fl M (4 feyhkte@feyhkte) d" nškk x; k fd ; s35 ± 5 fMxh l fYl ; l ij 45 fnuk-dsfy, tydr #i eaHkMkj .k dsfy, l cl svPNk gA (blVjuškuy t-ck; ks eðkeky 2010.47:597-602)

l rlr ol h; vEy" (C18:0, C16:0, C14:0, C12:0) dk vuqkr ifjoerr g" tkrk gA 16S rRNA thu vuðe d" l; qDy; "VkbM CykLV fd; k x; k r" *Bacillus licheniformis* dsl kFk l cl svf/kd 94 % l ekurk feyhA (Qkfy; k ekbðkch; y 55 (2010) 614)

dsvf/kdre xfrfof/k 8.0 pH vks 110° l fYl ; l rki eku ij i k; k x; kA vi fj"dr , atkbe dh l okf/kd l fØ; rk pH 6.0 vks 11.0 dschp vks 60° l fYl ; l ij rki fLFkj i k; k x; kA bu xqEk-usl dr fn; k fd i Fkd fd; sx, vYQk , ekbyst , atkbe LVkpæohdjÆ vks vU; [kk] çl l djÆ dsfy, mi ; ðr gA (blVj t-ck; kseðkeky 47 (2010) 288)

tkrk gšvks yxðx 71 dMh, dsÁÆfod otu dk , d e"u" ejh; ç"Vhu ds# i e-çxV dsl kFk bl dh i q"V dh xbA ç"Vh, t ds Km vks Vmax dk eku 0.57 feyhkte/fehyhVj vks 445.23 ; fuV/fehyhVj çklr gþkA bl dsvykok, vi fj"dr , atkbe , fj; y vks l QZ , DI y dh rjg okfÆFT; d B"l fMVtBV dsl kFk mRÑ"V l ærrk fn[kkrk gA jDr, gYnh, pkklyv vks VekVj dh pVuh dsnkx ; ðr di Msi j fd, x, , atkbe l sdi Ms/k"us ds dk; žn'kU] fMVtBV m| "x e-bl dh mi ; "fxrk dh l ðkouk dh i q"V djrk gA

## CHAPTER 4

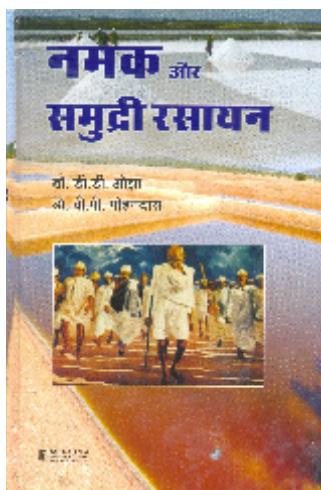


### CSMCRI IN THE SERVICE OF SOCIETY

लेखक डॉ. ए. कृष्ण  
लेखिका, ए. कृष्णा

# CSMCRI IN THE SERVICE OF SOCIETY

## Information dissemination



A book on salt & marine chemicals in Hindi for public information

CSMCRI has received enthusiastic response from the media for the various technological innovations undertaken at the institute. This has happened on account of their societal relevance and the news reports have had great impact in reaching out to the masses. Another way to reach out to the masses is through information dissemination in Hindi and regional languages. A book on salt & marine chemicals authored jointly by Dr. D. D. Ozha, Sr. Scientist, Ground Water Department, Jodhpur and Dr. V. P. Mohandas, Head, Salt & Marine Chemicals, CSMCRI was brought out and released at a special function. A half day seminar in Hindi on salt & marine chemicals was also organized on this occasion with 10 technical presentations in Hindi delivered by well known researchers in this area.

### CSMCRI discovers microbe to manufacture biodegradable plastic (March 29, 2010; PTI)

#### Chalks assume new avtaar, go dust-free

**Super-salt: Pure and value for money**  
Grasim, DOW License Tech; Kenyan Co Interested Too

#### Filming of CSMCRI's biodiesel activities by ZDF TV Channel, Germany

### natureINDIA

#### Climate Feedback

#### Mercury in red

#### Worth the salt

CSMCRI has developed commercially viable technologies in biofuel, fertiliser, heavy chemicals and genetically modified cash crops

#### Super-salt: Pure and value for money

Grasim, DOW License Tech; Kenyan Co Interested Too

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### natureINDIA

#### Climate Feedback

#### Mercury in red

#### Worth the salt

CSMCRI has developed commercially viable technologies in biofuel, fertiliser, heavy chemicals and genetically modified cash crops

**Chalks assume new avtaar, go dust-free**

Handwritten chalks are a common sight in schools and colleges. But what if they could be replaced by a more eco-friendly, dust-free alternative? CSMCRI has developed a new type of chalk made from a natural research laboratory in Gujarat. It is now being tested in schools and colleges across the country.

**Super-salt: Pure and value for money**

Grasim, DOW License Tech; Kenyan Co Interested Too

CSMCRI has developed a new type of salt that is purer and more valuable than the traditional salt. It is being tested in various industries and has shown promising results.

**Filming of CSMCRI's biodiesel activities by ZDF TV Channel, Germany**

The ZDF TV Channel has filmed CSMCRI's activities in the production of biodiesel. The film highlights the institute's research and development in this field.

**natureINDIA**

CSMCRI has been featured in natureINDIA, a leading environmental magazine. The article discusses the institute's work in sustainable development and environmental protection.

**Climate Feedback**

CSMCRI has been featured in Climate Feedback, a leading environmental magazine. The article discusses the institute's work in sustainable development and environmental protection.

**Mercury in red**

CSMCRI has been featured in Mercury in red, a leading environmental magazine. The article discusses the institute's work in sustainable development and environmental protection.

**Worth the salt**

CSMCRI has developed commercially viable technologies in biofuel, fertiliser, heavy chemicals and genetically modified cash crops. This article highlights the institute's research and development in these areas.

CSMCRI in News papers for its various research discoveries



### Continuing programme on imparting of training to self help groups (SHGs) for seaweed farming and expanding the horizon of cultivation

The institute has been promoting the cultivation of economically important seaweeds as means of livelihood improvement. During the period of review, emphasis was given to *Gracilaria edulis* cultivation in Tamil Nadu. Further, cultivation

of *Kappaphycus alvarezii* was expanded to Hamsaladevi and Adavaladevi in Andhra Pradesh following licensing of the knowhow to an entrepreneur there.



The grown *Gracilaria edulis* have been harvested by cultivators at Erwadi, Ramanathapuram district, Tamil Nadu



Initiation of *Kappaphycus* cultivation in Andhra Pradesh (site: Hamsaladevi)



Training on high quality solar salt production, LRK

#### A letter from women salt producers group, Maliya

Solar salt production adopting the latest technology developed by CSMCRI, Bhavangar has helped in improving the quality and yield of salt. We have been trained periodically by the scientists of the institute for good quality salt production. The salt which was lifted by the local traders for a mere Rs. 50 – 60/- per ton is now being fetched Rs. 150 – 200/- net per ton. We are highly grateful to CSMCRI scientists for their guidance and we hope that we will continue to receive their guidance in future also. (Group Leaders' Signature)

### Proliferation of high purity solar salt technology in the marginal sector



Site selected for construction of model salt farm, Rajula (left) and field training program, Rajula (right)



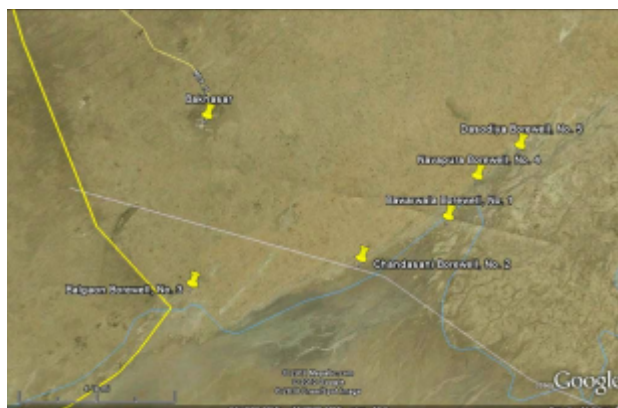
The programs on improving the quality and yield of salt introduced in LRK (Little Rann of Kutch) for the benefit of marginal agarias is still being implemented by SEWA (Self Employed Women's Association, Ahmedabad) with whom we started the program more than 8 years back. The program had started with the adoption of 30 marginal agarias and has now reached 500 marginal units as reported by SEWA. We continued our training programs in LRK during 2008-10. We have further reported in the biennial report 2006-08 about our association with the NGO, ANANDI (Area Networking & Development Initiatives), and upgradation of solar salt production in the Maliya region.

During 2008–10 we continued our activities with ANANDI. 225 agarias of the Maliya region joined the cluster development program and several training programs were organized at a centralized location.

Looking to the success of the above programmes implemented in cluster mode along with NGOs, the Industries Commissionerate, Government of Gujarat has supported the adoption of a cluster of 150 marginal salt works for salt quality upgradation. The project is to be implemented jointly with Agariya Heet Rakshak Manch (AHRM), Ahmedabad.

### Survey to assess whether the Rann of Kutch (Indo-Pak border, Barmer District, Rajasthan) is suitable for salt manufacture

Salt production needs to be made widespread to minimize the costly process of transporting salt. In fact, transportation cost is generally higher than the value of the produce. At the instance of the state government of Rajasthan, we conducted a survey of about 4200 acres of the salty land in the Indo-Pak border of Barmer district. The site is suitable for construction of solar salt works from all the angles, the only drawback being its remoteness.



Bakhasar site at Indo-Pak border,  
Barmer district, Rajasthan

### Commissioning of model salt farm at Orissa

It was reported earlier that we are in the process of establishing a model salt farm in Orissa for the benefit of the local salt manufacturers. A suitable site for the establishment of such a farm was identified in Humma region of Ganjam district. Accordingly, a model salt farm of 10 acre area was developed at the selected site. High quality industrial grade salt having the specifications  $\text{Ca} = 0.05 - 0.07\%$ ,  $\text{Mg} = 0.03 - 0.05\%$  and  $\text{SO}_4 = 0.15 - 0.25\%$  with  $> 99\%$   $\text{NaCl}$  – which has

hitherto not been accomplished in Orissa – was manufactured in the farm. A 100 ft. borewell was also constructed to demonstrate the production of salt from subsoil brines with two-fold improvement in productivity. This too is yet another first in Orissa. Arrangements are being made by Govt. of Orissa to provide 3 phase power connection to the salt farm so that the borewell can be made fully operational. The state authorities and Humma & Binchanpalli



Model salt farm, Orissa



Salt Production & Sales Cooperative Society were appreciative of the efforts made by

CSMCRI in training the Orissa salt manufacturers.

## CSMCRI and Health

### Water Mission



▲ A mobile unit inaugurated by Prof. C.N.R. Rao

◀ Mobile water purification unit in action at Hingalganj during West Bengal cyclone Aila (inset is CSMCRI RO bus)

### A letter from Development Officer, Parganas

Let No: 1282 /HNG Dated: 24/06/2009

The valuable service that your team has given for the welfare of the distressed person of Hingalganj Development Block, North 24- Parganas, W.B. can't be measured by any means. The Team gave excellent service and supplied 30,000 lts to 35,000 lts of R.O. water per day since 12.06.09 to till date and nearly 20,000 people of Dulduli, Sahebkhali, Gobindakati, Jogeshganj and Kalitala G.P. got supply of R.O. water per day.

Sd/- Block Development Officer  
Hingalganj, North 24-Parganas.

### Innovative desalination and water purification plant on wheels

It was reported previously that the institute designed a mobile unit consisting of RO, ED & UF desalination and water purification plants

and water testing apparatus. The key feature of the mobile unit, which was inaugurated by eminent scientist, Professor C. N. R. Rao, FRS,

is that the power required for the units is obtained from the van engine itself. The key motivations include: (i) creating awareness among the public on indigenous water purification technologies, (ii) providing on the spot demonstration of the capabilities of the various water purification units – all the way from disinfection to fluoride/arsenic removal to seawater desalination, (iii) being in a state of readiness to respond swiftly to emergency situations, and (iv) creating a model to serve a

cluster of villages. One of the first missions the mobile unit was deployed for was mitigation of acute drinking water problems in North 24 Parganas, West Bengal in the aftermath of cyclone *Aila*. The unit was stationed in the BSF camp and provided more than 30,000 LPD of potable water through desalination of saline pond water. The RO permeate water pressure was adequate to fill the jerry cans placed in boats. These were then distributed to the affected people in several locations.

## Installation of new water purification plants

In partnership with DST, State S & T Councils, Air Force, and NGOs, the institute set up several brackish water RO desalination plants of various capacities (500-4000 liters water/hour) in Andhra Pradesh, Gujarat, Karnataka, Rajasthan

and Afghanistan. A 2000 LPH seawater RO plant was also set up in Kenya based on CSMCRI's indigenous membrane and 2-stage design.

**KENSALT LIMITED**  
P.O. Box 81865 - 80100, Mombasa, Kenya  
Tel. + 254 41 342004/169434787  
Fax + 254 41 3433719  
Email: kensalt@kensalt.com

Our ref: 16/06/08  
Your ref: DR P.K. GHOSH, DIRECTOR  
CSMCRI  
BHAVNAGAR  
INDIA.

Dear Sir

We are pleased to inform you that Reverse Osmosis plant supplied by you is working satisfactory since 12<sup>th</sup> May 2008.

The feed TDS of sea water = 35,000 - 44,000 ppm  
The product TDS of fresh water = 325 - 520 ppm  
The flow rate of water = 1700 - 2000 litres/hour

We are doing the necessary fresh water washing everyday at the end of the plant working. Also we are maintaining a check on the suspended solids with the feed sea water.

We will let you know the performance of the plant after six and twelve months working also.

Thank You  
Yours Sincerely

D. Sengupta  
Group General Manager (East Africa)  
KENSALT LTD.

**From:** Debesh Sengupta  
[mailto:debeshsengupta@hotmail.com]  
**Sent:** 09 February 2010 13:28  
**To:** PUSHPITO GHOSH  
**Subject:** R O PLANT

Dear Dr Ghosh

It was nice meeting you on the 4th Feb at the CSMCRI office.

As I explained to you the Reverse Osmosis plant you supplied us at KENSALT LTD is working satisfactorily at our Gongoni saltworks in Kenya. We have a little problem of our feed concentration of sea water which is fluctuating between 35,000 to 38,000 ppm TDS when the output goes down. But otherwise we do not have any major problem. We are interested in procuring one more unit for Kenya of the capacity of 6000 liters per hr. If you could kindly send the detailed quote we shall be obliged.

**Debesh Sengupta**



Inauguration (extreme left) of 2500 LPH plant was setup in partnership with DST and Rajasthan State Science and Technology, September, 2010, Theekariakalan village, Nagaur-Dist., Rajasthan. Feed :10,000 ppm; Product water :300 ppm (Left) and Siripuram village, Nalgonda district, AP (August 2009) 4000 LPH plant set up with DST and AP State Council support for removal of brackishness and fluoride (Right)



## Utilising waste heat and sub-soil brine to produce potable water

Generally, the salt farms are located in the remote desert (Gulf area) without basic facilities such as electricity, transportation, etc. In these areas, the available ground water is salty (brine) which is a gift of nature for salt manufacturers. However, this invites the other difficulty with challenges for survival due to scarcity of drinking water. The salt producers sometimes have to travel long distances in search of potable water. Occasionally, drinking water is provided



A unit to produce drinking water by desalination of sub-soil brine utilizing waste heat from diesel engine

through tankers from sources far away from the salt farms. The supply, unfortunately, is not always regular and there are months when the land is extremely slushy and it is difficult for vehicles to ply in these remote areas. There was thus a need for an alternative and more

dependable solution. While searching for such a solution, it occurred to us that agaras in the Little Rann of Kutch produce salt from sub-soil brine and use diesel sets to pump the brine into the salt pans. Moreover, such pumps run 24x7 during the production season. We thereafter devised a unit which could utilize the waste heat from diesel engine to carry out desalination of sub-soil brine. The exhaust gas from diesel engine, having temperature  $> 150^{\circ}\text{C}$ , is passed through parallel heat exchangers made out of copper for efficient heat transfer from gas to brine. The brine temperature reaches around  $90^{\circ}\text{C}$  and gets evaporated. The trapezoidal tank is closed with an aluminium sheet cover to collect the vapour formed. The top cover having high surface area works as condenser, such condensation being further facilitated by sprinkling continuously the sub-soil brine of temperature around  $22\text{--}25^{\circ}\text{C}$  over the condenser. Due to this temperature difference the vapors get condensed on the inner surface of the closed tank. The condensed drops roll down the inner surface of the condenser and are collected through a channel provided inside the condenser. The water finally makes its way into earthen goblets to keep it cool. The unit produces around 1.5 liters of water per hour and thus can produce sufficient water over 24 hours to cater to the drinking and cooking water needs of a small family.

## Clean write chalk

In the biennial report 2006–08 we have reported the further improvements made in the quality of the writing chalk which has been under

development for several years. IISER, Mohali introduced the chalk in their institute and the response of the faculty has been encouraging.

From: Stores & Purchase, IISER MOHALI  
[mailto:stores@iisermohali.ac.in]  
Sent: 04 February 2010 17:41  
To: Pushpito K. Ghosh  
Subject: RE: [Fwd: Re: Receipt of DD]

Faculty members are quite satisfied with the quality of Chalk. It is much better from the other chalks like Kores, Soigne etc.

Kulwant Singh

Increase in average airborne particulate matter conc. during writing

Chalk Type	Increase on writing ( $\mu\text{g m}^{-3}$ )	
	PM <sub>2.5</sub>	PM <sub>10</sub>
Local Gypsum	0.85	10.96
Imported chalk	0.72	6.91
'Clean Write'	0.44	5.19





The improvements also enabled the institute to license the knowhow to M/s. Arasan Phosphate Ltd., Tuticorin who are producing it under the brand name 'Clean Write'. As part of our continuing efforts to understand the benefits of our chalk, the assistance of NEERI, Nagpur was sought to study the dust generation in

classrooms. An important conclusion emerging from the study was that: *The use of local gypsum chalk led to the highest increase and CSMCRI's 'Clean Write' chalk the least in airborne particulate concentration during writing with respect to both  $PM_{2.5}$  and  $PM_{10}$*  (Data courtesy Dr. C.V. Chalapati Rao, NEERI).

### Phase identification in kidney stones

In the previous biennial report preliminary results were provided on the elucidation of the major constituents in kidney stone. During the period of review, the study was expanded to include a comparative assessment of kidney stones procured from Bhavnagar city and those provided by AIIMS, New Delhi. Detailed analysis of the powder XRD data for all kidney stones were carried out using JCPDF database for phase identification, determination of unit cell parameters, crystallite size and strain. The common constituents found in all the kidney stones from Bhavnagar city and AIIMS are whewellite (calcium oxalate monohydrate) and

weddellite (calcium oxalate dihydrate). However, relatively larger unit cell and crystallite sizes were noted for the samples from AIIMS, compared to those from Bhavnagar. In addition to that an uncommon phase, dolomite ( $CaMg(CO_3)_2$ ) along with mixed phases of whewellite, weddellite and apatite (hydroxyl and carbonate apatite), are found in the stones from Bhavnagar city. Kidney stones from AIIMS also showed a new phase called sruvite ( $MgNH_4PO_4 \cdot 6H_2O$ ). Further study using SEM, TEM and TGA is in progress.

### Method of foolproof detection of iodine in iodized salt

Iodized salt compositions formulated with potassium iodate typically have iodate content of 20-40 ppm ( $\mu g/g$ ) which translates to iodine content of 15-30 ppm. The technique of iodide estimation in brine by ion chromatography with amperometric detection was applied to iodate estimation in salt. The method involved reduction of iodate to iodide with excess sodium bisulphite followed by estimation of iodide. No other pre-treatment was necessary for iodate estimation in the concentration range of interest for iodized salt. Quantitative analysis was

feasible for iodate concentrations 5 ppm in salt. Iodized salt formulations containing iodide and iodate together were also analysed and the two constituents were quantified separately. Interferences from impurities normally present in salt were insignificant. An important advantage of the present method is that it eliminates the possibility of misleading results from potential adulterants which can impart positive iodometric test while, at the same time, keeping the analytical procedure simple.

### Continuing participation in inter-laboratory CSIR programme on bioactive molecules from indigenous plant sources

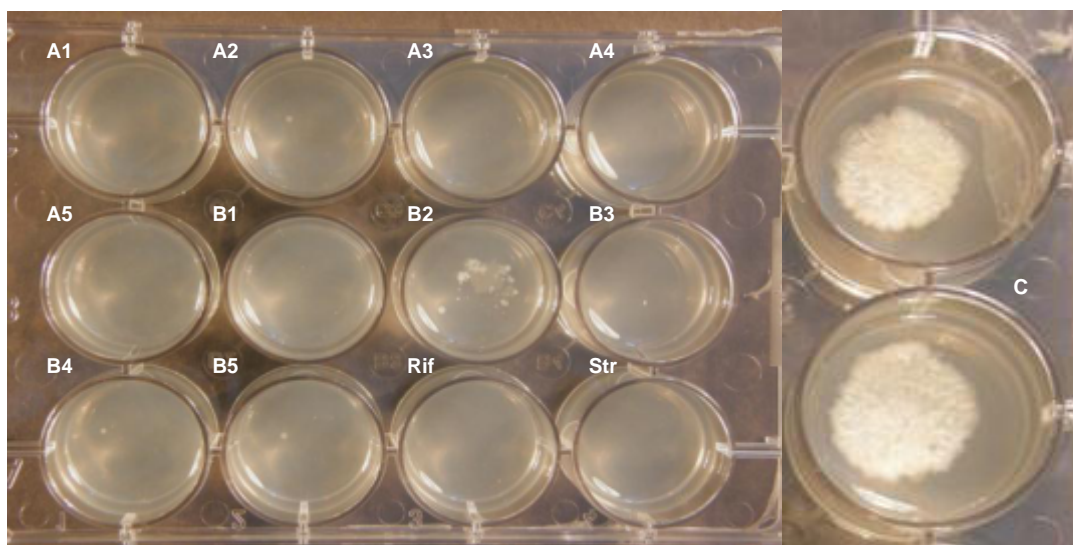
In continuation of our earlier report (2006-2008) extracts and fractions of different plant parts were sent to testing labs for routine as well as confirmatory bioassays. 31 parts from 12 plant spp. were processed for the preparation of crude extracts. 140 such crude extracts were prepared

and sent for bioevaluation to different laboratories. Extracts and fractions were also sent for reconfirmation of certain activities reported in previous years. Highlights of these are given below.

### Continuing efforts on anti-tubercular lead

The extract from *Salicornia brachiata* halophyte having anti-tubercular activity has been granted international patents as reported previously. Five samples of the plant were collected over a period of 8 months (2009-2010) from the Gujarat coast during its growth phase and extracts were prepared independently by two separate groups within the institute. The

results of bioassay reconfirmed that all extracts are anti-TB active, that independent processing by two labs led to the same positive result, and there was no seasonal variation in bioactivity. It is known that roots of this plant are contaminated with certain bacterial colonies. Studies are underway to rule out artifacts arising from them.



The anti-TB activity was tested at 50 µg/ml of each extract using *Mycobacterium tuberculosis* as test organism. Rifampicin and streptomycin were used as positive control. The screening was done on MB7H10 agar containing OADC. The above observation has been made after one month of incubation at 37 °C. C is culture without drug / compound

### Continuing participation in MoES programme on drugs from the sea

In continuation of our earlier reported work, a total of 314 seaweed samples [Green: 78, Brown: 70, Red: 166] were collected and identified. Of these, 123 were repeat collections, albeit from new locations. The collections were from Gujarat and Tamil Nadu coasts. 141 methanol extracts and 195 aqueous extracts were sent to the three laboratories conducting bioassay, namely, CDRI, Lucknow (anti-cancer, antihyperlipidemic, anthelmintic; anti-leishmanial); ACTREC, Mumbai (anti-cancer); ALM PGBIMS, Madras University, Chennai (anti-HIV). 395 bioassay results were received. Several extract samples (31) were reported to be exhibiting promising bioactivities - CDRI (23 extract samples; antihyperglycemic 14,



antifilarial 04, antihyperlipidemic 05) and ACTREC (total 08 extract samples showing anticancer activity). Follow up actions are underway to confirm the bioactivities.

## Contribution to Agriculture

### Distribution of elite *Jatropha* cuttings in Rajasthan

The Ministry of New and Renewable Energy has identified the CSMCRI accession, CP-9 (IC-565735), for cultivation in Rajasthan. Accordingly rooted cuttings of this accession were mass propagated in the CSMCRI project site at Gopalpur (Orissa) drawing on the plantations in Mahuda and Humma. 12500 such cuttings were provided to the state rural department in Banswada Rajasthan.



Jatropha cuttings

### Continuing studies on the impact of patented seaweed sap on agricultural productivity

In continuation of the 1000 acres trial with *Kappaphycus* sap carried out by Pepsico in the Renuka Sugar Mills command area in Karnataka, a further study over 5000 acres was undertaken during 2009 in Uttar Pradesh through a collaborative arrangement between M/s Aquagri (licensee) and farmers in the TEIL command area. An average of 18% enhancement in the yield of cane was registered.

Since concerns are occasionally raised for *Kappaphycus alvarezii* seaweed cultivation in view of its "exotic" tag, the institute also took up studies on sap production from indigenous *Gracilaria edulis*. This seaweed was selected as it too, like *Kappaphycus*, is cultivable on large scale and can be readily processed for sap besides recovery of agar from the granule. A study was

carried out by the institute in farmers' fields at Sakari, Dhulia District, Maharashtra with the specific aim of comparing *Kappaphycus* and *Gracilaria* saps on sugarcane productivity. The incremental yield increase was comparable (29-32%) for the two saps. Interestingly the sugar recovery from cane increased to 10.43% – from 10.0% – with *Gracilaria* sap (data courtesy Dwarkadhish sugar factory, Maharashtra). Similarly, experiments were also conducted in the farmers' fields in Bhavnagar covering a variety of other crops. As can be seen from the table below, many crops responded well to both saps. The farmers carried out all agricultural operations (like fertilizer applications, irrigation, inter-culture operation, etc.) uniformly, as per their practices, i.e., sap was applied over and above the normal inputs.

Effect of seaweed saps on productivity of different crops (Trials in Bhavnagar farmers' fields, except sugarcane trial conducted in Sakri, Maharashtra)

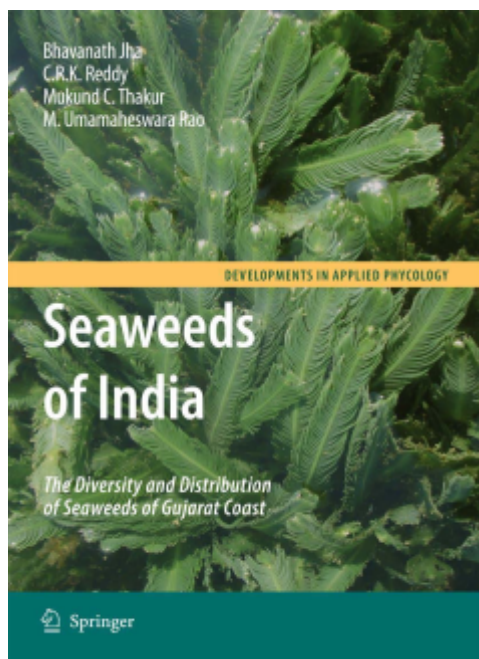
Crops	Sap	Yield		Percent increase in yield over control	Neat sap used (L/ha)
		Control	Sap Treated		
G.green (K-851)	K	635.0 (kg/ha)	815.0	28.3	30.0
	G	635.0 (kg/ha)	759.0	19.6	30.0
Onion red	K	14.8 (t/ha)	17.3	17.2	90.0
	G	14.8 (t/ha)	16.7	12.9	90.0
Onion white	K	34.0 (t/ha)	43.2	27.1	135.0
	G	34.0 (t/ha)	42.7	25.6	90.0
Pearl millet	K	2.5 (t/ha)	2.8	12.0	32.5
	G	2.5 (t/ha)	2.8	11.6	32.5
Wheat (GW-496)	K	3.8 (t/ha)	4.3	12.9	97.5
	G	3.8 (t/ha)	4.3	13.2	97.5
Sugarcane	K	66.3 (t/ha)	86.0	29.7	150.0
	G	66.3 (t/ha)	87.4	31.8	150.0

K = *Kappaphycus* sap; G = *Gracilaria* sap



## Biodiversity and Environment

### Seaweed biodiversity of Gujarat coast



A book published by CSMCRI scientists

In the previous report we have emphasized the importance of studies on primary data collection on seaweed biodiversity as the checklists available were based on secondary data collected from the literature. The information gathered through survey of the Gujarat coast during December 2006–December 2008, was compiled in the form of a book entitled: *Seaweeds of India: The Diversity and Distribution of Seaweeds of Gujarat Coast*. The book was brought out by Springer Publications and has been well received. This book is a milestone in seaweeds research in India as it covers a total of 198 species from the Gujarat coast, with some of the species being reported for the first time. The information reported therein serves as reliable baseline data and would help in monitoring and evaluating the impact of coastal developmental activities aimed at long term economic gains. It would also help in assessing environmental changes which may occur as a result of global warming and climate change. Subsequent volumes will cover other coastal locations in India and, hopefully, overseas also.

### Continuing studies on invasion potential of *Kappaphycus alvarezii* on corals at Kurusadai Island

In response to many reports showing concern about *Kappaphycus* invasion on *Acropora* corals at Kurusadai Island, Gulf of Mannar marine biosphere reserve, a survey was conducted to study the extent of *Kappaphycus* invasion at 27 selected locations around Kurusadai Island and the mainland during May–August 2008 and July 2009. The study revealed that growth of *K. alvarezii* was confined to two different patches of 105 m × 55 m and 8 m × 9 m located at the

southeastern part of Kurusadai Island. The actual extent of the *K. alvarezii* canopy coverage was 76.7 m<sup>2</sup>, accounting for less than 0.0035% of the total coral reef area. The daily growth rate of the *K. alvarezii* at Kurusadai was 0.7%. *K. alvarezii* was not observed in the coral reef area of the adjoining Pullivasal and Poomarichan Islands or the Palk Bay area cultivation sites. The lack of functional reproductive cycle, low spore viability, and the absence of microscopic phases



*Acropora* corals with sporadic growth of *K. alvarezii* (left) and without *K. alvarezii* (right) in Kurusadai Island



in the life cycle of this alga coupled with the abundant presence of herbivores may restrict the further spread of this alga and its invasive potential at Kurusadai Island is considered

### Coral-bacterial diversity study

The abundance and species diversity of *Vibrio* associated with coral reef ecosystem of Kurusadai Island, Tamil Nadu, was evaluated in 2008. Nonpathogenic and diversified *Vibrio* species were identified which, in general, reflects the healthy coral-bacterial association of that ecosystem. Overall, the study indicated that, corals of Kurusadai Island are relatively healthy. Systematic and regular study of this ecosystem will help to isolate novel coral associated bacteria, facilitate to understand the type of interaction and reason for bacterial shift in the coral ecosystem, if any. Ultimately, the goal is to make advanced assessment of any

remote. Continuous monitoring of this area is in progress to assess the possible colonization in other habitats in Kurusadai and adjacent Islands in the Gulf of Mannar (*Algae*, 25(2010)205).

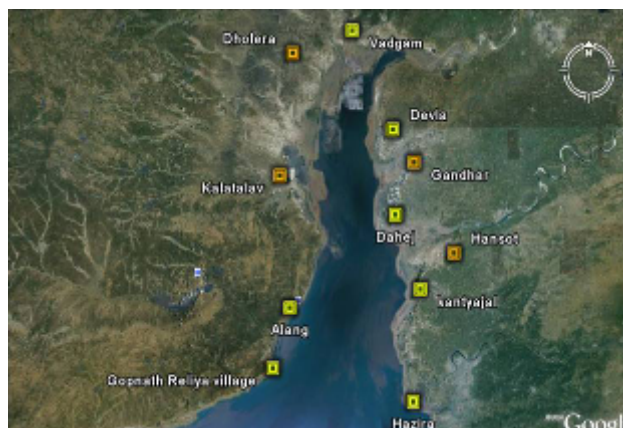


Healthy *Acropora* corals spawn naturally potential threat to the coral ecosystem.

### Assessment of baseline environmental quality for Kalpasar project

CSMCRI was assigned, by the Kalpasar authority, Government of Gujarat, the task of assessing the environmental quality and social status of the proposed location of the Kalpasar project. The work was undertaken as a part of the overall effort to generate baseline data to make a reliable assessment of the possible impact of this large and visionary project. A total of 11 sampling stations were fixed along Gulf of Khambhat. The riverine/estuarine environment was also studied for six rivers and an estuary. The dam alignment is shown at left while the sampling stations are indicated at right.

The baseline environmental quality was assessed through field studies within the impact zone for assessment of biological and physico-chemical parameters in air, ground water, soil, river and coastal environment. The studies were conducted over three seasons during July 2009-May 2010. Simultaneously, socio-economic status of the project area, and also the likely impact on salt production, was studied through examination of primary and secondary data. A comprehensive report is under preparation.



Dam alignment (left) and 11 sampling locations along Gulf of Khambhat (right) for Kalpasar project

## Likely impact of Kalpasar project on salt production and livelihood

At the instance of Kalpasar Technical Cell (KTC), Govt. of Gujarat a survey was conducted for the present status of salt pans coming under the proposed Kalpasar project for assessing the social, economical and environmental impact of these salt pans falling in the vicinity of the project area. The areas surveyed were Dahej, Gandhar, Aladar, Paniyadra, Khambhat, Jambusar and Dholera, and Bhavnagar as per the project map provided by the Kalpasar department. The GPS

readings of all the salt pans were accurately measured and plotted in the Google map and compared with the Kalpasar project map. It was observed that out of the 123 salt pans in the region, 8 are falling within 5 meter Elevation Level (EL) and are likely to be submerged when the project is implemented. The socio-economic status of the labourers engaged in salt production activities in the region was also surveyed.

## Marine monitoring for BEAIL pipeline project

Marine monitoring of the coastal water off Kantiyaji was undertaken to assess the impact

of treated effluent disposal on marine ecology.

## Continuing studies in India & abroad with CSMCRI's *Jatropha* biodiesel (CSM-JME)

It was stated in the previous report that the institute had tied up with the Forest Department, Government of Gujarat to test the utility of CSMCRI's patented B100 *Jatropha* biodiesel in

Subsequent to the testing carried out by the Bhavnagar Forest Division, trials were initiated in Sasan Gir lion sanctuary. The results have been satisfactory and no difficulty of any kind has been reported by the Forest officials. In addition to the above collaboration, 7500 litres of *Jatropha* biodiesel was prepared and sent to Automobile Research Association of India (ARAI) for evaluation & formulation of National Biofuel Policy. 3000 litres was also supplied to M/s Mahindra & Mahindra for performance evaluation. The company has indicated that they have tested many biodiesels and the CSMCRI biodiesel is "much better". 400 litres of CSM-JME was also provided to Dipartimento Di Energetica, Politecnico Di Torino, Italy for their studies vis-à-vis rapeseed biodiesel & fossil diesel.



Forest vehicle running with CSMCRI's *Jatropha* biodiesel

forest vehicles. The motivation behind the work was the low carbon footprint besides direct advantages in terms of reduced emissions and enhanced safety on account of the high flash point of the fuel; and, of course, the fact that no engine modification of any kind is necessary.

The German TV channel ZDF visited CSMCRI in Sep 2009 to cover our *Jatropha* activities - all the way from cultivation activities on wasteland to actual running of a school bus with neat *Jatropha* biodiesel. According to the channel, the programme was watched by 2 million people in Germany.



### Bioethanol production from red seaweeds

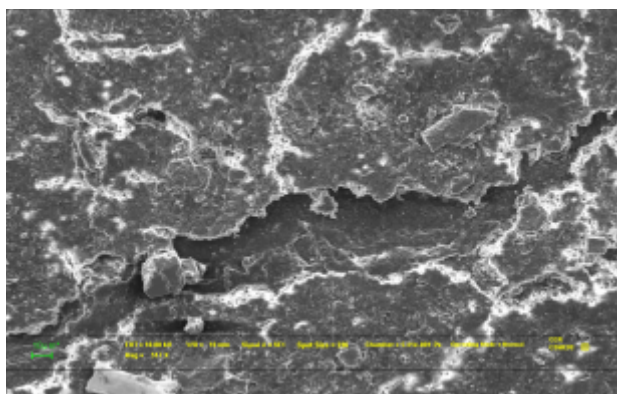


E10 gasohol (left) from bioethanol produced from red seaweeds and (right) car running on E10 gasohol

Seaweed polysaccharides were successfully converted to ethanol as a by-product. Studies were subsequently initiated at bench scale. 2.5-3% ethanol concentration was achieved in the fermented broth within 72-96 h at bench scale with reproducible results. Ethanol was recovered through fractional distillation and the final product was converted into E10 gasohol with which an Ambassador car was run successfully on April 10, 2010.

### Continuing studies on polyhydroxyalkanoate (PHA) biodegradable plastic production from the by-product streams of *Jatropha* biodiesel process

The production of PHA employing the still bottom of glycerol recovery unit of *Jatropha* biodiesel process was described in the previous report. The PHA degraded partly within 50 days when buried in the soil as would be evident from the accompanying figure. It was decided to attempt the utilization of the glycerol by-product stream (GL-7) directly without recourse to glycerol recovery. A marine microbe, *H. hydrothermalis*, was found to be efficient for this purpose. Efforts are underway to devise a practical means of scale up (*Patent filing no.1838/DEL/2009 dated 7 Sept 2009; Int. J. Biological Macromolecules*, 47(2010) 283).



SEM image of degraded PHA

#### Single stage PHA production by the marine bacteria

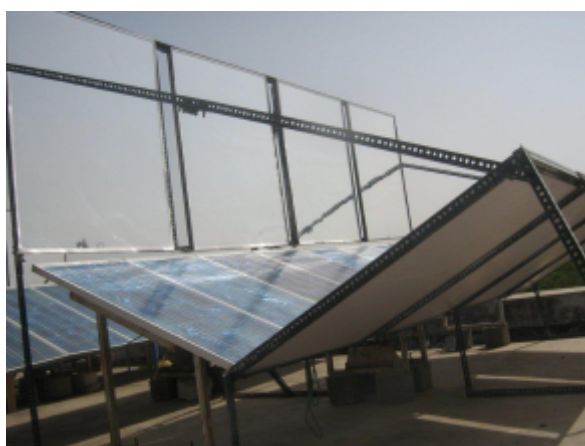
JOCH	10 mL
GL7	2.00 g
pH	7.7
Total volume	100 mL
Carbon content in medium after autoclaving	0.78 g
Nitrogen content in medium after autoclaving	0.097 g
Temperature of growth medium	28-37 °C
Seed culture (grown in Zobell's marine medium)	1 mL
Incubation time	96 hours
Cell dry weight	0.353 g
Weight of PHA isolated	0.265 g
Yield of PHA based on cell dry weight	75.1%
Carbon content of PHA produced (@55.58% w/w)	0.147 g
% of carbon in medium which ends up in PHA	18.8%

## Continuing research on concentrated solar insolation

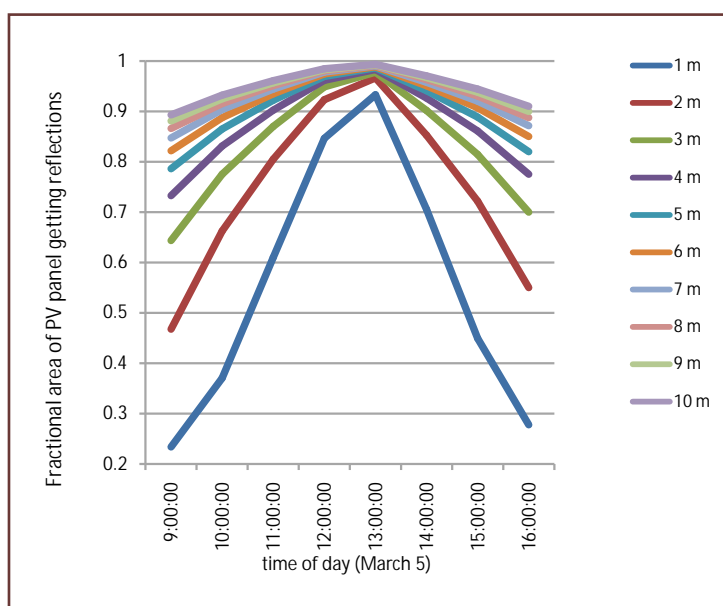
### Retrofitting of PV (photo-voltaic) assembly with V-trough reflectors for enhanced power output

In 2006, CSMCRI along with Barefoot College, Tilonia set up the first community scale solar driven RO plant in India at village Kotri, (26.92° N and 75.2° E), Rajasthan. During 2007 and 2008, improvements were made in the RO assembly to raise its efficiency. During 2009, we focused on raising the power output from the existing PV array to boost the water output

further. For this purpose, the panels were retrofitted with V-trough system, for which the reflector geometry was optimized with the help of computational analysis. An important observation was that radiation losses can be minimized at high aspect ratio of the panels. Doubling of power output was achieved at peak insolation as measured both through direct



PV assembly with V-through reflectors (left) and RO plant (right)

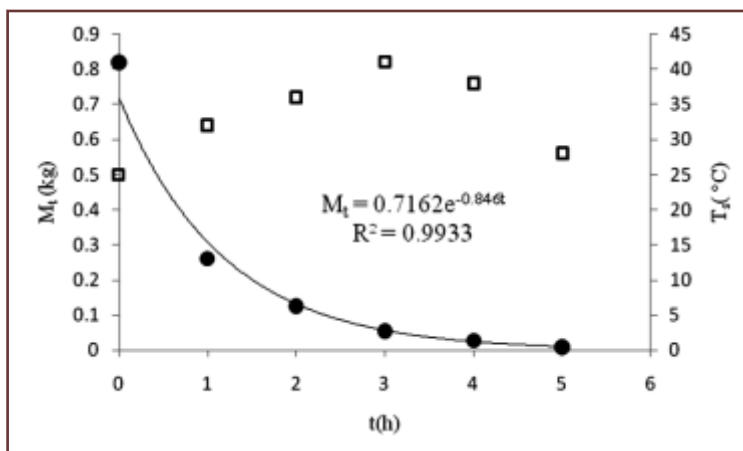


Indirect natural convection solar dryer with enhanced efficiency

power measurement and by changes in the pressure-volume work at the RO end. One limitation of the technique is the runaway temperature of the modules under adverse conditions such as low wind velocity and high ambient temperature. To overcome the problem, studies were initiated on metal-embedded phase change materials to soak up the heat. The concept was demonstrated in the institute premises. The V-trough assembly with temperature control will be incorporated in five solar-powered community scale RO units in partnership with FORRAD and through funding support from Coca Cola India Foundation.



## Indirect natural convection solar dryer with enhanced efficiency



Indirect natural convection solar dryer (left) and reduction of moisture with time (right)

Drying of food items under the open sun is a common practice in locations with abundant sunshine. However, even in such places complete drying to the permissible level of moisture can take considerable time, especially in non-summer months. We designed and developed an indirect, natural convection batch-type solar dryer fitted with North-South reflectors to enhance the solar insolation on the collector. This helped to reduce the collector area and also raised its efficiency in view of the higher temperature attained leading to more effective heat transfer to the flowing air. For an

experiment conducted in March 2010 on a 0.534 m<sup>2</sup> (collector area) manually tracked dryer fitted with reflectors, the profile of moisture loss observed between 11.00 AM-4.00 PM is shown in the figure. The decay was exponential and the average value of drying efficiency was 13.0% for 1 kg loading of moist papad (80% moisture content) and final moisture content of 11% in dried papad. In parallel, work was initiated on an auto-tracked domestic recirculation solar dryer cum oven and it was possible to attain baking temperatures. A prototype unit is under construction.

## Providing affordable analytical services to academia

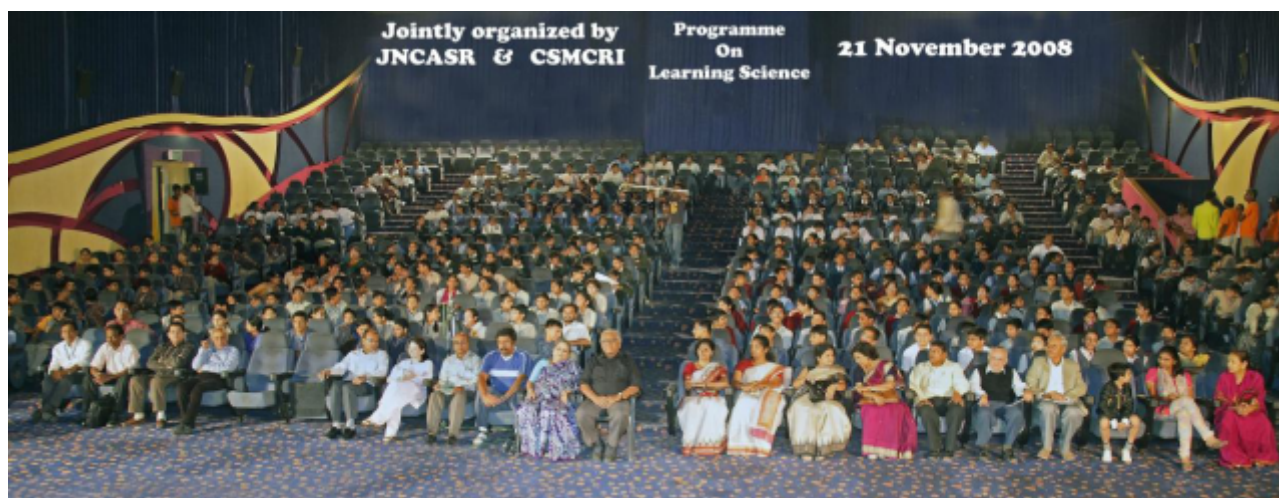
As part of the CSIR policy to extend its analytical facilities to academic institutions, industries and others, CSMCRI has not only catered to internal requirements but assisted all those who have

sought the institute's help. 75% discount was given to those from academic institutions, 60% to those from government laboratories and 40% to small scale industries.

### Arousing interest in Science among school children Programme on Learning Science

Eminent scientist and Chairman of the Scientific Advisory Committee to the Prime Minister, Padmavibhushan Professor C. N. R. Rao, F.R.S. and eminent educationist, Mrs. Indumati Rao, inspired the school children of Bhavnagar by conducting the “Programme on Learning Science” here on November 21, 2008. The

programme was organized jointly by the Jawaharlal Nehru Centre for Advanced Scientific Research (JNCASR) and CSMCRI. Professor Rao spoke on the work of some of the greatest scientists the world has seen. He also briefly spoke about his own research work in the area of material science.



### CSIR Programme on Youth Leadership in Science (CPYLS)

As in previous years, the CPYLS programme was organized for toppers in the Class X examination in Gujarat of different boards. Eminent theoretical physicist from TIFR, Mumbai, Professor Pankaj Joshi, was the chief guest of the programme held in November 2008. He gave an inspiring lecture on "Unsolved challenges of the universe". One of the parents wrote: “Following the detailed discussion I had with my son Rishi after the conclusion of your event and thereafter viewing the CD's sent by your goodself as a memoir, I am convinced that

*your Institute is doing a fantastic job. I thank you for providing my son Rishi an opportunity to acquaint himself with science and interact with the stalwarts who have contributed something worthy towards promoting your cause and the betterment of mankind.”*; Shri Sanjiv Desai, Editor-in-Chief, Union Times Today, 9-1-2009). In 2009, the inaugural address was delivered by Dr. Arun Dave, Director, Lok Bharti Sanosara. He spoke on “The wonderful world of Science”.



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### vk; kMhdir ued eavk; kMhu dh I jy i gpku dsfy, cf0; k

vkerkS ij i kS'k; e vk; kMv ds I kFk I jpr vk; kMhdir ued eavk; kMv dh ek=k 20-40 ppm ( $\mu$ g/g) gkrh gS tks 15-30 ppm vk; kMhu ea ifjofrr gkrh gA ued eavk; kMv dk vuqku djus dsfy, ,Eijkes/hd fMvD'ku dsl kFk vk; u 0kaykskQh rduhd dk ckbu ea vk; kMkbM dk vuqku yxkuseami; ksx fd; k x; kA bl cf0; k ea vfrfjDr I kM; e ckbl YQkbV ds I kFk vk; kMv dk vk; kMkbM eavop; u 'kkfey gA rRi 'pkr- vk; kMkbM dk vuqku fd; k tkrk gA vk; kMhdir ued dsfy, vk; kMv dh I knrk jat dk vuqku yxkusdsfy,

$\frac{1}{2}$  dUMul j  $\frac{1}{2}$  ds#i eadk; Zdjrk gA vkx} bl I gkuu ij  $22-25^\circ$  I srki ekuokysHkfixr ckbu dk I rr fNMdko fd; k tkrk gA bl rjg rkieku eavarj dsdkj.k Hkki can Vfd dh vkrfjd I rg ij I gkfur gkrh gA ftl s I gfu= eami yC/k djkbZxbZpuy }kjk ,df=r fd; k x; kA var eabl rjg I scklr i kuh feVh dsi k= eai gp tkrk gS tksbl sBmK j [krk gA bl ;  $\mu$ V }kjk cfr?k.Vk 1.5 yhVj ty mi yC/k gkrk gS vks bl rjg ; g ;  $\mu$ V 24 ?k.VkseaNk/si fjokj dh i s ty rFkk [kkuk i dkusds fy, i; klr ty mRi knu dj I drk gA

uke I s mRi knu dj jgk gA gekjs pKk ds Qk; ns dks I e>usdsgekjs; kI kadsvarxHr geusuhjh] ukxi g I s oxZejtd.k fxjusdh ek=k dk v/; ; u djusdsfy, I gk; ekach FkA bl v/; ; u dk egRo i kZfu" d0ZFkk fd LFkkuh; ftl e pKk dh rgyuk ea I h, I , el hvkjvkb "Dyhu OgkbV" pKk I sfy [krsl e; 0e'k%PM 2.5 rFkk PM 10 eadejtd.k i k; sx, A f0o j .k I kStU; & MKM h oh pyki rhjko] uhjh

$\frac{1}{2}$  dSYI ; e vkDI kyV ekukgkbM  $\frac{1}{2}$  rFkk oMsyhV  $\frac{1}{2}$  dSYI ; e vkDI kyV MkbgbM  $\frac{1}{2}$  i k; s x, A rFkfi AIIMS I scklr dhMuh i RFkjkaeH Hkkouxj dh rgyuk ea cMk bdkbZ I sy rFkk vkdkj i k; k x; kA rnqjkar , d vl kekU; voLFkk] MkykekV ( $\text{CaMg}(\text{CO}_3)_2$ ), oMsyhV rFkk oMsyhV vks , i s/kbM  $\frac{1}{2}$  gkbM DI hy rFkk dkckZ , i s/kbM  $\frac{1}{2}$  tS h feJ voLFkk Hkkouxj I scklr fdMuh i RFkjkae i kbZxbA AIIMS ds i RFkjkaus, d ubZ voLFkk I pkbV ( $\text{MgNH}_4\text{PO}_4 \cdot 6\text{H}_2\text{O}$ ) fn[kkbA budk SEM, TEM rFkk TGA }kjk v/; ; u tkjh gA

fdl h Hkh cdkj dsi wka pkj dh vko'; drk ughagA ued eavk; kMv I knrk 5 ppm dsfy, ek=kRed fo'y0.k I blko FkA vk; kMkbM rFkk vk; kMv ; 0r vk; kMhdir ued dk Hkh fo'y0.k fd; k x; k rFkk nks?kVdka ek=k vyx I sfu/kkZjr dh xbA I kekU; #i I sued eafLFkr v'kq; ; k ux.; FkA bl i) fr dk egRo i kZykhk ; g g fd ; g I dkjRed vk; kMhdir i jh{k.k ds I kFk feykoV rFkk Hkked ifj.kke dh I blkouk dks I eklr djrh gS vks I kFk gh ; g fo'y0.k cf0; k vR; r I jy gA



Lonskh i kskkal stb fØ; v.kp/ai j l h, l vkbzv kj fi Nys f}okfØd çfronu (2006-08) dh fujarjrk ej ck; kæl , oafnup; kZ dh i f"V dsfy, fofHklu i kskkads vdZrFkk Hkxkadks i jh{k.k ç; kx'kkyk eaHkstx, A vdZ fudkyusdsfy, 12 i kskkads31 Hkxkadh çfØ; k dh xbA , d s140 dPpsvdZr\$ kj djds muds tñ eW; kadu grq

{k; fojkskh vkØ/k ij l rr ç; kl dk urRo

i wZfji kVZvuð kj {k; fojkskh l fØ; rkokys l fydksuZ k çfd, Vk gsykQkbV ds vdZ ds fy, vrj jk"Vh; i sV V Lohdr dh xbZgA xqtjkr dsrVh; çns k l } 8 ekl dh vof/k (2009-10) eai kp i kskkads of) l e; eagh ueus , df=r fd, x, rFkk l l Fkku dh ç; kx'kkykvkaeLora= #i l snksxi j kjk mul svdZr\$ kj fd, x, A tñ i jh{k.k

l epnz l svkØ/k ds MOES dk; Øe eal rr Hkxhnhkj

gekjsi wZfji kVZfd, x, dk; Zdh fujarjrk eadgy 314 l epnz 'kky dsueus/gjs78] xgjsHkjs 70] yky 166% , df=r fd, x, rFkk mudh igpku dh xbA buea l s 123 ueusnkj; sx, Fk tksubl txgkal s, df=r fd, x, FkA ; sueusxqtjkr rFkk rfeyukMqds l epnzVka l s , df=r fd, x, A 141 eFkuky vdZrFkk 195 tyh; vdZ tñ i jh{k.k grq CDRI %dØ j fojkskh] ,UVh gk; ij fyfi Mfed] dfeuk'kd] ,UVh&yf'kefu; y% y[kuÅ]

dfØ ea; kxnku

jktLFkku eafof'k"V tV/kQk dfVAl dk forj.k

uohu vksj uohdj.kh; Åtkz ea-ky; us jktLFkku ea iathdr CP-9 CIC 565735 dh dfØ ds fy, l h, l , el hvkjvkb dk vfHkfu/kkj .k fd; k gA rnuð kj bl iathdr dfVAl dk l h, l , el hvkjvkb i fj; kst uk

i sV/hdr l epnz 'kky l i dk dfØ mRi knuka i j çHkko i j tkjh v/; ; u

igysdukW/d ea1000 , dM+tehu i j xlusij fd, x, v/; ; uka dh fujarjrk ej 2009 ds nkj ku mÜkj çns k ea ed l Z, Dok, xjh rFkk fd l kukachp l g; kskRed 0; oLFkk dsek/; e l sv/; ; u tkjh j [kk x; kA ; g v/; ; u 5000 , dM+tehu i j fd; k x; k vksj xlusdh mi t+eavks ru 18% of) ntZdh xbA

dlikQk bdl vYojsth l epnz 'kky dh [krh dh fonskh; rk i j dHkh dHkh l eL; k gkus l s l l Fkku us Lonskh xl hyfj; k , M; Wl eal s l i mRi knu djus ds ckjseav/; ; u 'kq# fd; kA bl 'kky dk p; u fd; k x; k D; kfd ; g Hkh dlikQk bdl dh rjg cMsi ðkus i j dfØ

ds vkarj & ç; kx'kkyk dk; Øe eal rr Hkxhnhkj

fofHklu ç; kx'kkykvkaeHkstx, A i kskkads vdZrFkk Hkx dñ fuf'pr xfrfof/k; kads i q% i f"Vdj .k dsfy, Hkst x, tks fi Nys oØk eafji kVZ dh xbZ FkA buea l sef; fuEukuð kj gA

ds i jh. kkekaus i q% i f"V dh gSfd l Hkh vdZ{k; fojkskh vkØ/k ds #i eal fØ; gāvkj nksç; kx'kkykvkausHkh ogh l dkj kRed i fj.kke n'kkz s vksj budh tñfofo/krk ea ekñ eh cnyko Hkh ughai k; k x; kA ; g Kkr gSfd i kskkad h tMa dñ thok. kq dñy kfu; kA l snfØr gA bul s mRi l u l eL; kvkads fujkdj .k i j v/; ; u tkjh gA

ACTREC, epbz %dØ j fojkskh/ ALM PGBIMS, enkl ; fuofl Vh] pñubZ/ HIV fojkskh/ dksHkstx, A 395 tñ i jh{k.k çklr fd, x, A dñ vdZ(31) eavk'ktud tñ fØ; rk i kbZxb&CDRI %23 vdZka, UVh gk; i j Xyk; l fed 14] Qk; yfj; k fojkskh 04] ,UVh gk; i j fyfi Mfed 05% rFkk ACTREC %dgy 08 vdZ ueuka us dñ j fojkskh l fØ; rk n'kkz hA% tñ fØ; rk dh i f"V ds fy, vksxdkj bkbZ tkjh gA

LFky xki kyij ¼mMh l k½ eaço/kZu fd; k x; k vksj egMk rFkk gñek eam l ku cuk; k x; kA jktLFkku ds ckd okMk ds jkT; xkeh.k fohkx dks 12,500 , d s dfVAl mi yC/k dj k, x, A

; kx; gS rFkk xñ; qy eal svxkj çklr ds l kFk l i mRi knu dsfy, vkl kuh l sçfØ; k dh tk l drh gA l l Fkku jkj egkj k"V ds/kfy; k ftysds l dkjh xkp ea Hkh v/; ; u fd; k x; kA v/; ; u dk yf; Fkk dlikQk bdl rFkk xl hyfj; k l i dh rgyukA nskal i jkj of) 'khy mi t+dh of) rgyuh; (29-32%) FkA fo'kØ jkp d ckr rks ; g Fkh fd xl hyfj; k l i l s mi pfjr xlu seal s'kdj k dh çklr 10.0% l s 10.43% c<hA ¼fooj .k l kstU; & jkj dk/kh'k l qj QDVjh] egkj k"V%



fdl ku ds[kr eafofHkku Ql ykai j nkuakl i dscHkko ds v/; ; u grqç; ks fd, x, A dbZQl ykausnkuakl i dk vPNk çfrHkko fn; kA fdl kukaumudh çFkk vuq kj l Hkh dfO dk; &moj dka dk mi ; ks] fl pkbj vkarj l o/kL

**तडोफो/क्रक , oe~i ; kbj.k**

**xqtjkr dsl enrv dh l enb 'kky tD fofo/krk**

fi Nyh fji kVZ ea geus l enb 'kky tD fofo/krk ds çkFked fooj.k , df=dj.k dsv/; ; u dsegRo ij tkj fn; k Fkk D; kfd mi yC/k tkudkjHk %pdfyLV½ l kfgR; ea f}rh; fooj.k , df=dj.k ij vk/kfjr gA fnl Ecj 2006 l snl Ecj 2008 dsnj ku xqtjkr dsv l o/k.k }kj k , df=r tkudkjHk dks "Hkkr dsl enb 'kky %xqtjkr rV dsl enb 'kky dh fofo/krk , oe~forj.k" uked i lrd ds#i eal adfy fd; k x; kA ; g i lrd flçaj çdk'ku }kj çdkf'kr dh xbzgsvk l jyrk l sçklr gA ; g i lrd Hkkr eal enb 'kky vuq ikku eahy ds i RFkj dsl eku gSD; kfd bl eaxqtjkr rV dh dgy 198

çfO; k, a vkfn l eku #i l s gh fd, vFkkZ~ l i dk mi ; ks mudh mDrkuq kj l keLU; fO; kvka dsl kFk gh fd; k x; kA

çtkfr; kadks 'kkfey fd; k x; k gA bueal sdN i gyh çkj fji kVZ dh xbz gA bl ea çLr dh xbz tkudkjHk fo'ol uh; vk/kkjHk fooj.k ds#i eadk; Zdjrh gS Fkk nh?kdkfyd vkfFkZ ykHk dsmi ; l sdh tk jgh rVh; fodkl xfrfof/k; kadscHkko dk fu; eu o eW; kadu djus eal gk; d fl ) gksxA ; g tkudkjHk of'od rki eku rFkk tyok; qifjorZ dsifj.kke Lo#i gksukys i ; kbj.kh; ifjorZ dk eW; kadu djuseaHkh l gk; d gksxA ckn ds l l dj.kkaeaHkkr dsvU; rVh; LFkkukavkj vk'kk gSfd fons kh LFkkukadksHkh 'kkfey fd; k tk, xkA

**d#l Mkb }hi eadli kQkdb l , Yojsth dk dkjy ij l blko; vkOe.k ij v/; ; u**

eb&vxLr 2008 rFkk tykbZ 2009 dsnj ku d#l Mkb }hi elukj dh [kkMh dsl enz dsvkf{kr thoeMy ij dli kQkdb l dh vOki kj dkjy l eavkOe.k dscj sea fji kVZ ds çfrHkko ds#i ead#l Mkb }hi rFkk e[; Hkfe ds vkl ikl 27 p; fur LFkkuka ij dli kQkdb l ds vkOe.k dh l hek dsv/; ; u dsfy, , d l o/k.k fd; k x; kA bl v/; ; u l s Kkr gvk fd d#l Mkb }hi ds nf{k.k ki nhHkx eadli kQkdb l dk vkOe.k 105 eh x 55 eh rFkk 8 eh x 9 eh nksvyx i p rd gh l hfer Fkka ds vYokjsth dh okLrfod l hek 76.7 eh Fk tksdy dkjy eads vYokjsth dk nsud of) nj 0.7% Fkka i kd [kkMh

ds dfO LFky ; k i yhol ky rFkk i ehjpku }hi ka dh dkjy pVkuka eads vYokjsth ugha i kbZ xbA dk; kRed çtuu pO dk vHkko] de chtk. qrrFk thoupO eal (e pj.kka dk vHkko) 'kkdkgkjHk dh cgrk; r mi flFkr ds dkj.k bl 'kky dk vkxsçl kj l hfer gvk gA vr% d#l Mkb }hi ij bl dsvkOe.k dh l blkouk vYi gA %eMy , V , y 2010 vkYxh 25(4) : 205-216½ gkykfd d#l Mkb rFkk elukj dh [kkMh eavkl l u }hi l eg ea l blfor vU; fuokf l ; ka dh cLrh ds eW; kadu dsfy; s l rr fuxjkuh dk dk; Zçxfr eaga (vkYxh (2010) 205)

**dkjy & thok.kqfofo/krk dk v/; ; u**

oOZ 2008 earfeyukMq ds d#l Mkb }hi dh dkjy jhQ i kfjflFkdh dsl kFk tMsohch; ksdh cgrk; r rFkk çtkfr fofo/krk dk eW; kadu fd; k x; kA jksjfg rFkk cgrk/ çtkfr igpkuh xbz tksl keLU; #i l sml ifjrae l stM ds kjy thok.kq dks rñjLr cukrk gA l a wkZv/; ; u ; g n'kkrk gSfd d#l Mkb }hi ds dkjy LoLFk gA ; | fi

Hkfo"; ea bl i kfjflFkdh dk Oec) , oe~fu; fer v/; ; u dkjy l stMsohu thok.kq/kadksi Fkd djusej dkjy i kfjflFkdh ea thok.kq ifjorZ ds dkj.k rFkk ijLij fO; k dks l e>us ea vkj dkjy i kfjflFkdh ds l blfor [krjs dk i eW; kadu djus ea l gk; d fl ) gksxA

**dYi l j ifj; kstuk dsfy, vk/kkj j[kk i ; kbj.k eW; kadu**

xqtjkr l j dkj] dYi l j çk/kdkj }kj k l h, l , el hvkjvkb dkj dYi l j ifj; kstuk ds fy, çLrkfor LFky dk l keftd rFkk i ; kbj.kh; voLFk dk

eW; kadu djus dk; Zl k k x; k gA bl fo'kky l dYi uk dh ifj; kstuk ds l blfor çHkoka dk fo'ol uh; vk/kkjHk eW; kadu djus ds fy, vk/kkj j[kk fooj.k



r\$ kj djusdsHkx#i ; g dk; Z'k# fd; k x; kA [kalkr dh [kkMh ea11 ueusdsLFky fu/kkZjr fd, x, A 6 ufn; ka rFkk, d uneq[k dsfy, unh rVh; @uneq[kh; i ; kbj.k dk v/; ; u fd; k x; kA çHkkoh {ks= dsok; j Hkmt y] feVh] unh rFkk rVh; i ; kbj.k dk tbfokKuh; j Hkksrd & jkl k; fud çpkkyka dk eW; kadu ds fy, vk/kkjj\$kk

i ; kbj.k eW; kadu fd; k x; kA ; sv/; ; u tgykbZ2009 & ebZ2010 ds nkj ku rhuka \_\_rpyka eaf d, x, A l kFk gh l kFk i fj ; kst uk {ks= ds l kekf t d&vkfFkd fLFkr rFkk ued mRi knu eaçHkko dk v/; ; u çkFkfed rFkk f}rh; fooj.kka ds i jh{k.k }kj k fd; k x; kA rgyukRed fji k\$Z r\$ kj dh tk jgh gA

ued mRi knu rFkk thou ij dYil j i fj ; kst uk dk gkusy çHkko

xqtjkr ljdkj ds dYil j Vduhdy l y }kj k] çLrkfor dYil j i fj ; kst uk ds vkl i kl ds {ks= ds l kWV i ku t ij bl i fj ; kst uk l kdkj gkus ij gkusy l kekf t d] vkfFkd] i ; kbj.kh; çHkko dk eW; kadu djus dsfy, l kWV i ku t dh orëku fLFkr ij , d l o{k.k fd; k x; kA bl ds varxZr ngst] xkalkj] vykoj] i kuh; knk] [kalkr] tæq j] /kkyj k rFkk Hkkouxj dk dYil j foHkx }kj k miyC/k dj k, x, i fj ; kst uk ds uD'ksdsvuq kj {ks=kadk l o{k.k fd; k x; kA l Hkh l kWV

i ku t dk thi h, l jhMhax uki k x; k rFkk xxy ei ij vkyf[kr fd; k x; k vkj ml dh dYil j i fj ; kst uk uD'ks ds l kFk rgyuk dh x bA ; g Kkr gpyk fd bl {ks= ds 123 l kWV i ku t eal s8 i fj ; kst uk ds eWj , yho ku yoy varxZr vkrs g} tks i fj ; kst uk ds dk; kD; u ds l e; Miusdh l Hkkouk gA bl {ks= eaud mRi knu djus ds dk; ZeaçoÜk etnj kadsl kekf t d rFkk vkfFkd fLFkr dk Hkh l o{k.k fd; k x; kA

BEAIL ikbi ykbu i fj ; kst uk dsfy; sl eph vuph{k.k %ekuhVjha½

dkUr; ty dsrVh; ty dk l eph vuph{k.k dsfy, ] mi pfjr cfg%L=ko dk l eph i kfj fLFkdh ij çHkko dk

eW; kadu djus dk dk; Z'k# fd; k x; kA

I h, l , el hvkjvkb ds t\$Qk ck; kMht y (CSM-JME) dk Hkkjr earFkk fons'k ea v/; ; u tkjh j [kuk

fi Nyh fji k\$Zearck; k x; k Fk fd l LFkku usxqtjkr ds oufoHkx ds l kFk l g; kx l s l h, l , el hvkjvkb ds i \$Vhdr B100 t\$Qk ck; kMht y }kj k oufoHkx ds okgu pykdj ml dh mi ; kfxrk dk i jh{k.k fd; k x; kA bl dke ds fy, çfjr djuokyh fo'kDrk, a & de mRi tL vkj bZku ds mPp qlysfonq ds dkj.k c<rh l j {kk ds l h/kykHk ds vykok de dckL i nfplg FkA okLro eabl dsfy, bftu eaf d l h Hkh çdkj dk i fjoZu djus dh vko'; drk ughagA Hkkouxj ou foHkx }kj k i jh{k.k fd, tkus ds ckn l kl .k xhj 'kj vH; kj.k ea i jh{k.k 'k# fd; k x; k] ft l ds i fj .kke l rkdQn jsgs vkj ou vf/kdkfj ; kausHkh fd l h çdkj dh dkbZdfBukbZ dsckjseal fipr ughaf d; k gA mDr l g; kx ds vykok] 7500 yhVj t\$Qk ck; kMht y cukdj vkj j k'Vh; tbbZku uhfr dseW; kadu , oaxBu dsfy, Hkkjr dh

vkj/kekckby fj l pZ, l kfl , 'ku ¼, vkj , vkbZ dks Hkst k x; kA 3000 yhVj ck; kMht y dk; Zfu"i knu eW; kadu ds fy, ed l Zefglnt , UM efglnt dks Hkst k x; kA dā uh us l fipr fd; k fd ml gkusdbZck; kMht y dk i jh{k.k fd; k g\$vkj I h, l , el hvkjvkb ck; kMht y cgrj gA 400 yhVj CSM-JME fMi kVb\$Vks Mh , uj t\$hd k i ksyhVduhdks Mh Vkjhuks bVkyh dks muds ck; kMht y rFkk thok'e bZku ds rgyukRed v/; ; u dsfy, Hkst k x; kA

fl rEcj 2009 ea tēL Vhoh pūy ZDF uscat j Hkfe ea df0 l s ydj 'kQ t\$Qk ck; kMht y }kj k Ldnycl pykusrd dh gekjh t\$Qk xfrfof/k; kadk 'kVax djus ds fy, I h, l , el hvkjvkb dk nkj k fd; kA bl dk çl kj.k tēLh eaZ yk [k ykxkausn\$kkA

yky l eph 'kōky ea l sck; bFkuys dk mRi knu

l eph 'kōky i klyhl d\$kbM dks l Qyrki dZ bFkuys e] l g mRi kn ds#i eai fjoFrZ fd; k x; kA rri 'pkr çp LdSy ij v/; ; u 'k# fd; k x; kA yky 'kōky ea l s mRi kfnr ck; kbFkuys ea l syky 'kōky ea l smRi kfnr ck; kbFkuys ea 2.5-3% bFkuys l knrkokyk E 10 x\$ kgyy cuk; k x; k vkj E 10 }kj k dkj pyk; h x bA ; g

dk; Zçp LdSy ij 72-96 ?k.Vs eaf d; k x; kA çHkkoh ful; nu }kj k bFkuys i p%çklr fd; k x; kA ft l svāre mRi kn E 10 x\$ kgyy eai fjoFrZ fd; k x; k vkj bl hds }kj k 10 vçSy 2010 dks , Ecd Mj dkj l Qyrki dZ pyk; h x bA





tV/kQk ck; kMht-y çfØ; k dh l g mRi kn l si kM/hgkbMkDl h; vYdskV/ (PHA)  
tbfuEuhdj .kh; ½ck; kMhxMcy½ lykfLVd dsmRi knu ij l rr v/; ; u

fi Nyh fj i kV/Zeacr k; k x; k gSfd tV/kQk ck; kMht-y çfØ; k dsXyk; l j ksy çkflr dsfuEu vkl ou dk mi ; kx djdsPHA dk mRi knu fd; k tkrk gA ; g PHA feVh ea nQu djusi j 50 fnu eau"V gkstkrk gSxyk; l j ksy l g mRi kn çokg (GL-7) dk Xykl j ksy mRi knu ds #i ea mi ; kx fd, cxj bl dh çR; {k mi ; kfxrk ds ckjs ea

fu.kZ fy; k x; kA ,d leph l fe tho H. gkbMkFkeZyh bl mÍš; dsfy, dk; Zke ik; k x; kA ¼i V/V Qkby fd; k x; k ua 1838/Msy/2004 fnukd 7 fl rEcj 2009] blUVjuškuy tužy vkMØ ck; ksyksthdy ekbØksekyD; Yl 47 (2010; 283-287½ bl dscMxi kkus ij 0; ogkfjd mi ; kx dh ; kst uk cukusdsç; kl t kjh gA

## dfnr l kš vkriu ij l rr vuq žkku

fctyh mRi knu c<kusdsfy, v-xrZijkoržkds l kFk PV dk fjVksQVx

oØl 2006 ea l h, l , el hvkjvkb vkš çj QW/ dksyst] frykfu; k us l kekftd Lrj dk Hkkjr ea l oçFke l kš ÅtkZpkfyr vkj vkslykUV jktLFkk dsdkVjh xkØ ds i kl LFkkr fd; k ½26.92 N rFkk 75.2 E/Å oØl 2007 rFkk 2008 dsnkš ku] vkj vkslykUV eam l dh {kerk c<kus dsmÍš; l sl žkkj fd, x, A 2009 eageusekš m PV fol; kl l sfctyh c<kusrFkk mRi kfnr ty c<kusdsckjs eavi uk /; ku dšfnr fd; kA bl mÍš; dh i frZdsfy,] i uYl dksv xrZç.kkyh dsl kFk fjVksQV fd; kA bl ds fy, i jkorž T; kfefr dk vuok dEI; Wj fo'yØ.k dh enn l sf d; k x; kA egRo i wkZçš.k k ; g Fkk fd i uYl ds

mPp i gywvuq kr ij fofdj.ku upl'kku dksde fd; k tk l drk gA mPp i fjoš k rki eku vkš gok dsde ox tš h çfrdh i fjLFkfr; kaeakM; y dk ju osrki eku bl rduhd dh , d e; kžk gA bl l el; k dk fuokj .k djusdsfy,] xehZ l kš kusdsfy, /kkrqvvr%ufgr Qst pšt l kexh ij v/; ; u 'k# fd; k x; kA bl vo/kkj .kk dk l LFkk i fj l j eafun'ku fd; k x; kA FORRAD dh l ghkfxrk eadkdkdsk bFUM; k QkmUM'ku dh foUkh; l gk; rk l sl kepkr; d Lrj ds i kp l kš ÅtkZpkfyr vkj vkslykUV earki eku fu; æ.k dsl kFk v xrZç.kkyh dks l fEefyr fd; k tk; skA

## mUur n{krk dsl kFk vçR; {k çkdfrd l ŋgu l kš Mk; j

çpž ek=k eami yC/k /ki ea [kk] phtkadks l žkkuk , d vke vH; kl gA gkykřd , d sLFkkuka ea Hkh vuok Lrj rd vknžk l ā wkZ l v[kuseadkQh l e; yxrk gA fo'kØ #i l s xehZ ds fnuka ds vykok ckd h l e; eA geus l ækgd ij l kš bu l ksy'sku c<kusdsfy, mUkj nf{k.k i jkoržk dsl kFk çp Vkb i dk , d vçR; {k çkdfrd l ŋgu l kš Mk; j fMt kbu djdsfodfl r fd; k gA ; gj l ækgd dk {ks= de djus rFkk gok eacg jgh vf/kd çHkkoh xehZ dks #i karfjr djds mPp rki eku c<kus eam l dh l {kerk c<kuseal gk; djrk gA

ekpZ 2010 ea 0.534 M<sup>2</sup> ij fd; s x; s ç; kx ds fy, i jkoržkds dsl kFk QhV eb; qy Vd Mk; j dk çkr%11.00 cts l s 4.00 cts rd mi ; kx djds vknžk l v[kus dk fujh{k.k fd; k x; k vkš l v[kkusd h dk; Zkerk dk vkš ru eW; 1 fdyks ue i ki M ¼80% vknž l v[kkus ds fy, 13.0% Fkk vkš l v[k i ki M ea vñre vknžk 11% FkhA l kFk gh bl dsvu#i] xehZdsfnuka eacdh rki eku çklr djusdsfy, , d ?kjy w vkš/ks VdM l ksyk Mk; j de vkou ij dk; Z'k# fd; k x; kA , d çkV/kV/bi ; fuV dh l j puk fuekZ k/khu gA

## 'kš{k d l LFkkuka dks de [kpZ ij fo'yØ.k l ok, açnku djuk

'kš{k d l LFkkukā m | skka , oe- vU; ea vi uh fo'yØ.k kRed l qo/kkvka dk foLrkj djus dh l h, l vkbZ/kj uhfr ds Hkkx #i] l h, l , el hvkjvkb us dñy vkarfjd vko'; drkvka ds fy, ugha yfdu mu

l Hkh dksftUgkaus l LFkkus enn ekaxh gSmudks l qo/kk çnku dh gA 'kš{k d l LFkkus dks 75% NW] l j dkjh ç; kx'kkykvkadks 60% rFkk y?kqm | skkadks 40% NW ij ; sl ok, açnku dh tkrh gA



## 'kkykvkadsfo | kffkz, kaefoKku dsçfr vfHk#fp i ñk djuk foKku f'k{kk ij dk; Øe

21 uoEj 2008 dksfoKku f'k{kk ij dk; Øe eaç[; kr oKkfud] ç/kkuea-h dh oKkfud I ykgdkj I febr ds v/; {k} i nefeHk. k çksl h , u vkj jko] , Q vkj , I rFkk ç[; kr f'k{kkfon~ Jherh blñerh jko us xqtjkr ds fo|ky; kadsfo | kffkz, kadsfvfHkçfjr fd; kA ; g dk; Øe I h, I , el hvkjvkb rFkk tokgyjky ug# I ßVj Qkj , Mokul I kbflUVfQd fjI p] çkyj }kjk I a ðr #i I s dk; Øe fd; k x; kA çkQd j jko usfoöo dsçfI ) , oa

egku oKkfudkadsdk; kZdsckjseatkudkj nhA mlgkaus Hkkrd ½Vhj; y½ foKku ds {ks= ea vi us vuq dkku dk; kZdsckjseahkh I ðki eackr dh rFkk mlgkausyfuZk I kbUI foÖ; ij xqtjkr jkT; ds 8 rFkk 9 Js kh ds fo|kffkz/kj muds foKku f'k{kdk rFkk vkpk; kZ dks 0; k[; ku ndj ykHkflor fd; kA I ðFku }kjk çksl h , u vkj jko rFkk Jherh blñerh jko }kjk fyf[kr foKku dh pkj i ðrdafo|ky; dsfy; shkV ds#i eanh xbA

## foKku ea; ðk usRo (CPYLS) ij I h, I vkbZ/kj dk dk; Øe

fi NysoÖkdh rjg bl oÖZHkh xqtjkr dsfofHku ckmkZds nl oha d{kk dh ij h{kk eavöoy jguokys Nk=kadsfy, CPYLS dk; Øe dk vk; kstu fd; k x; kA uoEj 2008 ea vk; kftr bl dk; Øe ea VhvkbZ Qvkj] epbz ds ç[; kr I ð flurd Hkkrd foKkuh çksl dtt tks kh fo'kÖ vfrfFk ds #i ea vkef=r FkA mlgka us cãkM dh vul gy>h pqukr; ka ds çkjs ea çj . kknk; d 0; k[; ku fn; kA bl dk; Øe eami fLFkr , d ekrkfi rk usfy[kk gS & “vki dsdk; Øe dsl eki u dsckn eusej scVs\_\_fÖ I s folrr ppkZ dh vkj vki ds }kjk I ðej . k ds#i eaHksth xbZdk; Øe dh I hMh ns[kusdsckn eqsfoöokl gksx; k gS

fd vki dk I ðFku , d foy{k. k dk; Zdj jgk gA ej si = \_\_fÖ dks [kñ foKku I s ifjpr djkus rFkk ftUgkaus ekuotkfr dh mlufr dks c<kok nus dh fn'kk eadñ ; kxnku fn; k gS, ð sfnXxtkadsckrphr djusdk vol j çnku djus dsfy, vki dk 'kQxqt kj gA” Jh I atho ns kbZ eq[; I ð kncl] ; fu; u VkbEI VMj fnukad %9-1-2009.

oÖZ 2009 ej bl dk; Øe ds mn?kkVu I ekjkg ea ykdHkjr h I . kkd jk dsfunskd MknV# . k nosus“foKku dh vnHkq nfu; k” ij 0; k[; ku fn; kA



## fglnh foHkx

I 3k I jdkj dh jktHkOk uhfr dk dk; kRo; u dlnz I jdkjh dk; kzy; eadk; j r cR; d vf/kdkjh , oadepkjh dk nkf; Ro g\$ pkg\$ c' kkl fud {ks= gks; k oKkfud , oa rduhdh {ks=A c' kkl u dh rnyuk ea oKkfud {ks= ea fglnh dk c; kx FkkMk dfBu gSyfdu c' kkl u eafglnh ds mi; kx dsfy, I gk; d I kfgR; i; klr ek=k eami yC/k gS tcf d oKkfud {ks= ea; g , d p\$ks\$hi wkZ dk; Z gA I h, I , el hvkjvkb ea jktHkOk uhfr ds vf/kn\$ kRed I Hkh dk; k\$ %ukei V] i = 'khO] QkeZ dk f}HkOkhdj . k]

## rduhdh dk; Z

- vkj vksrFkk I eqh 'k\$ky ds 'k\$ki =ka ds I kj k\$ k dk fglnh vu\$kn fd; k x; kA
- oOZ2007 dsnk\$ ku c\$dkf' kr i \$V V I kj k\$ k dk vu\$kn fd; k x; kA
- I h, I , el hvkjvkb i =d rFkk vkj vksekckby oku dsi k\$VI Zfglnh ear\$ kj fd, x, A

## dk; Zkkyk@oKkfud I \$k\$B; k;

- oOZ 2008-10 ea vdkcfud j I k; u , oa mRc\$ . k] c\$rhoriZ j I kdOZ k foHkx] o\$y\$Od foKku foHkx] fo | r f>Yyh c\$Ø; k, j dk; Zkkyk %odZ kki % foHkx rFkk I \$Fkku dsl Hkh foHkx dsc\$/kku vf/kdkjh dsfy, I \$k\$B; kadk vk; kst u fd; k x; k Fkk ftueafoHkxh; xfrfof/k; kadscjseafglnh ea i koj i k\$UV c\$Lnfr; k; dh xbA

## jktHkOk c\$pkj c\$ I kj

- de\$pkfj; ka ea jktHkOk ds mi; kx dsc\$fr tkx#drk i \$k djusrFkk jktHkOk ds mi; kx ea of) djus ds m\$; I s 14 fl rEcj] fglnh fnol ds mi y{; ea vk; k\$tr fglnh I lrg ds nk\$ ku I ekpkj okpu] dkO; i Bu] i =y\$[ku] v\$kykbu Doh t} rLohj D; k cksyrh g\$ \] oKkfud xfrfof/k; ka ds ckjs ea i koj i k\$UV c\$Lnfr; k; vkfn dk vk; kst u fd; k x; kA
- Jfrys[ku] I k\$Vo\$ j I h&M\$ i qsl s[kjhnk x; kA
- I Hkh de\$pkfj; ka dks muds dk; kZ d kj %oKkfud] rduhdh] c' kkl fud% vaxst h&fglnh 'kCndkO mi yC/k dj k, x, A I kFk gh uVjkt bUQk hl ] chdkuj jktLFkku I svaxst h&fglnh o fglnh&vaxst h b&' kCndkO [kjhnk x; kA

j k\$Vj cukuk&v | ru j [kuk] i =kpkj ea of) ] /kkj k 3(3) varxZ; Fkkl Hko vuq kyu] oOZ tksnk\$ ku pkj frekfg; ka eafu; fer #i I sfglnh dk; kRo; u I febr dh cBd rFkk dk; Zkkyk dk vk; kst u] vkarfj d fujh{k. k vkfn% dsl kFk I kFk oKkfud dk; k\$ ea Hkh fglnh ds mi; kx ds fy, c\$kl kgu fn; k tk jgk gA

oOZ 2008-10 ea fglnh foHkx }kj k fuEufyf[kr dk; Z I \$Uu fd, x, A

- I h, I , el hvkjvkb {kerk, a , oa vuq \$kku mRØe] Hkjr h; t\$ L=k\$ka I s vi kj \$ fj d \$tkZ dh [kkt i =d f}HkOk #i ea c\$dkf' kr fd, x, A
- I \$Fkku dh o\$ I kbV fglnh ear\$ kj dh xbA
- I \$Fkku dk f}okfOZ c\$fronu 2006-08 dk fglnh vu\$kn fd; k x; kA

- I h, I vkbZvkj u\$odZ i fj; kst uk i j 19.2.2009 dks vk; k\$tr I \$k\$Bh earhu u\$odZ i fj; kst uk dscj sea fglnh y\$[k r\$ kj dj dshkst k x; kA

- i \$rdky; eafglnh i \$rd [kjhnusdsfy, , d I ph r\$ kj dj ds % 20,000/- % i \$rd [kjhnus, A
- caxj ds c[; kr oKkfud , oai \$ foHkO . k rFkk Hkjr ds c\$/kkuea h ds oKkfud I ykgdkj c\$sl h , u vkj jko ds HkLdj y{; ea c\$dkf' kr y\$[k i j I \$Fkku ds de\$pkfj; ka ds fy, I kj k\$ c\$fr; k\$xr dk vk; kst u fglnh foHkx }kj k fd; k x; kA ft I ea c\$Fke i \$Ldkj Mkw %Jherh% chuk R; kxh] oKkfud us c\$klr fd; kA % kj k\$ k fuEukuq kj gA %



## i s k ugh i gphu cukvks

vi uh {kerkvka svksfudydj dN djusdksvkrj] 74 oOhz 0; Lr Hkkj rh; oKkfud cksl h , u vkj jko ; pkvka dksi sI sughacYd] vi uh cfrHkk I si gphu cukusdksdgrsga fo'o dh vf/kdre cfrHkk Hkkjr eagA geagj I ky gt kj ka oKkfudkadksr\$ kj djuk gkskA og vi uh vl k/kj . k I Qyrk dsfy, Hkkjr dksvk\$ oKkfudkad dh deh dsfy, vkbZVh {ks= dksftEenkj ekursga ; pkvkadksfons kkaeu cl dj Hkkjr dh I ok dj uh pkfg, A oKkfud vk\$ I xhrK cfrHkkvka dh mi \$kk I s0; fFkr cksj ko ; pkvkadksfoKku dh mlufr dsfy, cfr dj rsgA

- jk"Vh; I j {kk fnol ij Lyksu cfr; k\$xr k varxh fotrk de pkfj; ka dks i j Ldr fd; k x; kA 1/4 Lyksu fgl nh ea I j {kk Lyksu cLr dj uskys cFke rhu fuEkuq kj gA½

### 2009

uke] i nuke	Lyksu	cfr; k\$xr k ea cklr LFkku
?ku' ; ke tkno] tsvkj , Q	deLVh g\$, s h feLVh ftl eat#jh gSI \$Vh dh fgLVh ekek; sl c [ky gSdfedy ykpsdk ftl eat#jh gSI \$Vh dsgkusdk	cFke
ckypn Mkaxh] Mst V\$ ku LVWUV	FkkMh bEl; j hVh dj nrh g\$ fj I pZdks[kj kc FkkMh vl ko/kkuh dj nrh g\$thou dksckhA bfl fy, dgrsg\$ vkt dh I j {kk dy dh eudku] fcuk I j {kk thou dk uq' kkuA	f}rh;
euhOdekj] i fj; kst uk I gk; d	vcku] xksYI ] ekLd dksj [kuk vi usi kl D; kId vi uh I j {kk g\$vi usgkFk ; gh gSI Ppsvuq ikkudrkZ dh i gphuA	r rh;

### 2010

uke] i nuke	Lyksu	cfr; k\$xr k ea cklr LFkku
eukst dekj d\$ jokuh] , I vkj , Q	vkx yxusi j Hkkx u tk; \$ rjar I j {kk mik; vi uk; A gksxh ughadkbZnqkZ/uk Hkkj h] j [kks; fn vfXu' ked ; a=sdh tkudkj hA	cFke
I ryky t\$ oky] rduhdh I gk; d	tksl j {kk dsl kFk ukrk tkM\$ck oksvkuokyh gj nqkZ/uk dksekM\$ckA	f}rh;
vQI kuk ; qedok] rduhf' ; u (1)	tkscpk; avi uk vax] I kjh [kf' k; k; ml dsl x	r rh;





- 0072010 dsnkj ku foHkxh; dk; kēajktHkōk fgluh dk fo'kōi; kx djusksfuEufyf[kr deṽkfj; kadksdsk vdkMzf; sx; A

1. Jh ; Ks'k f=onh & Lkgk; d 1/4 k1/2 xM 1] ḡ'kkl u foHkx
2. Jh t; s'k eksdk.kh & rduhdh l gk; d] fl foy foHkx
3. Jh fni d Bkdj & ofj "B Rkduhf" ; u (1)] fl foy foHkx
4. Jh Hkjr i jekj & ofj "B Rkduhf" ; u (1)] foḶk , oayṽkk foHkx
5. Jh jfo i Vy & l gk; d 1/4o , oayṽ xM 3] foḶk , oayṽkk foHkx
6. Jh v'kkd pkḡk.k & ofj "B Rkduhf" ; u (2)] xṽst vuḡkkx

### ḡ'k{k.k@fujh{k.k

- l LFku eafgluh ḡ'k{k.k dsfy, 'kōi deṽkfj; kadksjktHkōk foHkx] xḡ eāky; }kjk fodfl r yhyk l k[Vos j }kjk ḡcks'k ḡ'k{k.k ḡklr djusdsfy, fun'kū fn; k x; kA
- dḡnh; fgluh ḡ'k{k.k l LFku] ubZfnYyh }kjk fnukd 15.01.2009 dksvk; kṽtr i jh{k eal fēefyr l LFku ds12 deṽkfj; kadh i jh{k LFkfud rkṽ i j yh xbA l h, l , el hvkj vkb LFki uk fnol dsmy{; eavk; kṽtr l ekjkg eafgluh Vd.l.k i jh{k fo'kōi ; kx; rk dsl kFk mḶkh.kz djusksfuEufyf[kr 6 deṽkfj; kadksḡek.ki = , oe-ds'k , okMzf; sx, A

1. Jherh yhyēek tku] ofj "B vk'kfyfi d] foḶk , oayṽkk vuḡkkx
2. Jherh vYik Vh f=onh] Lkgk; d xM 3] HkMkj , oaØ;
3. Jh l ḡs'k , p dyl fj ; k] ofj "B Rkduhf" ; u (2) ḡ'kkl u foHkx
4. Jh Hkjr , e i jekj] ofj "B Rkduhf" ; u (1)] foḶk , oayṽkk vuḡkkx
5. Jh ḡekn , u edokuj rduhf" ; u (1)] vkbZVh l sy
6. l ḡh l jyk dsl joṽk] rduhf" ; u (1)] ued o l eḡh foHkx

- jktHkōk foHkx {ks=h; dk; kṽ; } eḡbz dh vuḡdkku vf/kdkjh] Jherh l k/kuk f=i kBh }kjk l LFku eafgluh dk; kḶo; u dsckjseafujh{k.k fd; k x; kA ftUgkausfgluh i=kpkj eao) dsckjseal Hkh deṽkfj; kadsfy, 0; k[; ku fn; kA
- jktHkōk dk; kḶo; u l febr dsl nL; ka }kjk ḡfrekl , d vkarfjd fujh{k.k djdsgluh dk; kḶo; u dsckjseavko' ; d ekxh'kū fn; k x; kA

### l kekftd mīṽ;

- 14 fl rEcj] fgluh fnol dsvol j i j deṽkfj; kadscPps& ftUgkausJs kh 1 l s12 ohard eafgluh fo0; eal okṽ/kd vāḡ ḡklr fd; sgksmUgai ḡLdr fd; k x; kA
- CPYLS 08 , oa09 dsl Hkh ḡfrHkfx; kadksfgluh eaoKkfud tkudkjh ḡklr gksl dsbl mīṽ; l s"foKku ḡxfr" foKku i f=dk dh okfōd l nL; rk fnyokbZxbA
- eḡ; ky; dsfun'skkud kj l ozf'k{k vfHk; ku vāxh deṽkfj; kadss l s9 ohard{k rd eavh; kl jr cPpkadsfy, oxZ 'kḡ fd, x, A
- Lorærk fnol dsmy{; eahkkouxj dsfo | ky; kadso | kFkz kadsfy, n'skhkfr xhr ḡfr; kṽxrk dk vk; kst u fd; k x; kA bl ea38 'kkykvkadscPpkausHkx fy; kA l Hkh ḡfrHkfx; kadksḡek.ki = fn; sx; srFkk fotrkvadks i ḡLdr fd; k x; kA



- I h, I vkbz/kj dh foKku f'k{k d vfHkçj .k ; kstuk vvxr 2009-10 dsfy, rhu dk; Døe vk; kftr fd, x, A Hkkouxj ftysdh çkFkfed] ek/; fed 50 'kkykvkadsfoKku] xf.kr f'k{k dkarFkk Hkkouxj dh I kbā dkkyst ds çk/; ki dksdfy, vyx vyx rhu dk; Døe adk vk; kstu Døe'k%fnukad 30 uoEcj rFkk 1-2 fnl Ecj 2009, fnukad 26-27 fnl Ecj 2009, fnukad 22-23 Qjoh 2010 dksfd; k x; kA çkFkfed] ek/; fed f'k{k dka dsfy, ekMy çfr; kfxrk dk Hkh vk; kstu fd; k x; k FkkA I Hkh çfrHkfx; kadksçek.ki = rFkk mudsfo | ky; kadsfy; soKkfud fl ) kUrka j vk/kkfj r f[kykusdh dhV] ekuo vLFk dady çnku dh xbA I exzdk; Døe dh I hMh r\$ kj djdsI Hkh çfrHkxh fo | ky; kadksnh xbA ; g I hMh Hkkouxj ftYysdh I Hkh egRo iwkZ 'kkykvkadsHkh nh xbA ftI I sI Hkh 'kkykvkadsçPpsykHkkfUor gksI dA oŒ2009-10 ds vxr vk; kftr rhukadk; Døe eady feyk d j 112 f'k{k dka , oaçk/; ki dkarFkk 56 'k{kf.kd I ady ykHkkfUor gq A



## ANNEXURE

### Research Output and Other Activities

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1. Research Papers Published
2. Books / Chapters in Books
3. Patents - Granted / Filed
4. Papers / Lectures Presented in Seminars / Symposia
5. Inter Agency Linkages
6. Human Resources Development
7. Awards and Recognitions
8. Deputation abroad: CSMCRI Scientists & Research Scholars
9. Visitors from abroad to CSMCRI
10. Distinguished Visitors & Lectures
11. Invited Talks / Lectures Delivered By CSMCRI Scientists
12. Knowledge Resource Centre (Library)
13. Dateline CSMCRI
14. Seminars / Workshops / Events / Meetings Organized
15. Appointments
16. Research Council
17. Resources - Staff and Budgetary Details
18. Management Council



# 1. Research Papers Published

## 2008 – 2009

### Analytical Chemistry

- 1 New macrocyclic Cu(II)-bischelates with paddle wheel Cu<sub>2</sub>-acetate cage. Mosae Selvakumar, P.; Suresh, E.; Subramanian, P. S. *Inorg. Chim. Acta.* **2008**, 361, 1503.
- 2 A novel three-component reaction involving quinoline, dimethyl acetylenedicarboxylate and C-H acids leading to the synthesis of pyrroloquinoline derivatives. Nair, V.; Devipriya, S.; Suresh, E. *Synthesis-Stuttgart* **2008**, 7, 1065.
- 3 Construction of heterocycles via 1,4-dipolar cycloaddition of quinoline–DMAD zwitterion with various dipolarophiles. Nair, V.; Devipriya, S.; Suresh, E. *Tetrahedron* **2008**, 64, 3567.
- 4 Molecules to supermolecules and self assembly: a study of some cocrystals of cyanuric acid. Marivel, S.; Suresh, E.; Pedireddi, V. R. *Tetrahedron Lett.* **2008**, 49, 3666.
- 5 An efficient synthesis of indolo[3,2-a]carbazoles via the novel acid catalyzed reaction of indoles and diaryl-1,2-diones. Nair, V.; Nandialath, V.; Abhilash, K. G.; Suresh, E. *Org. Biomol. Chem.* **2008**, 6, 1738.
- 6 Catalytic destruction of 4-chlorophenol in water. Chaliha, S.; Bhattacharyya, K. G.; Paul, P. *CLEAN-SOILAIR WATER* **2008**, 36, 488.
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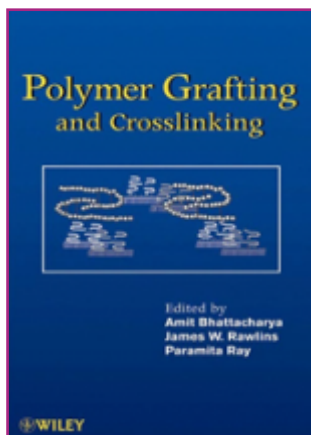
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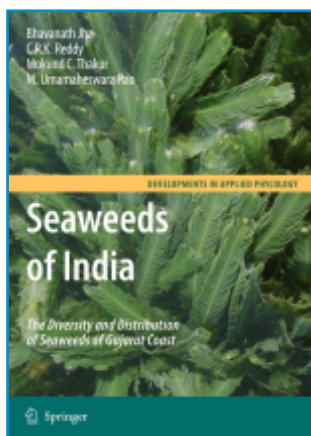
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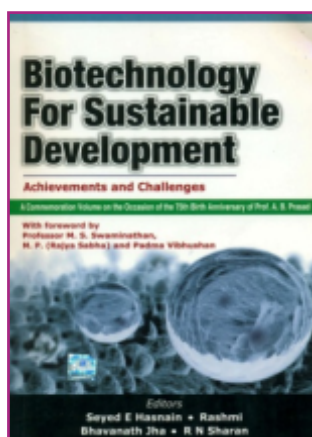


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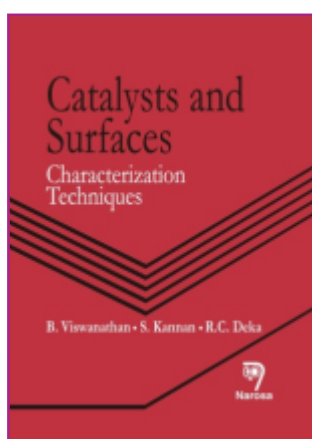


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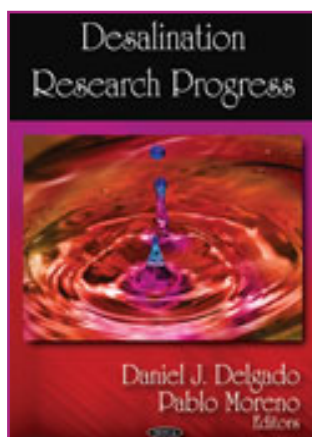
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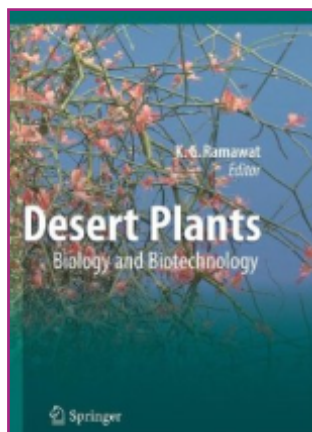
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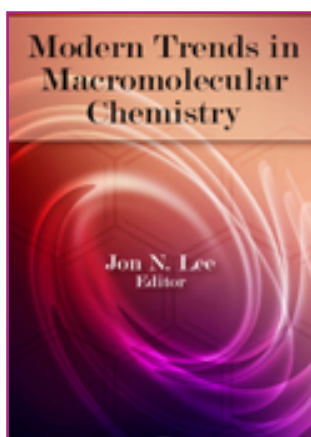


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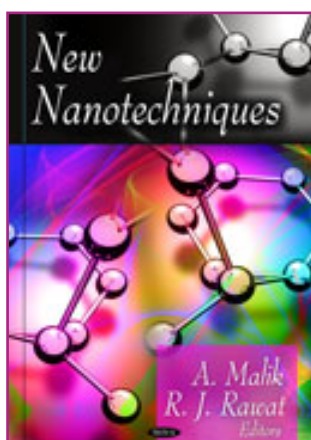
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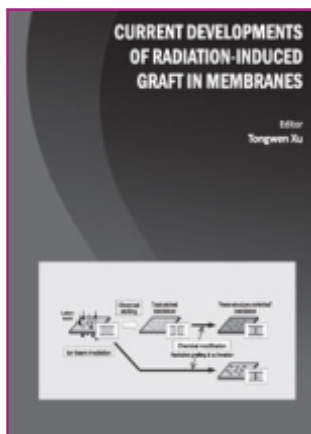
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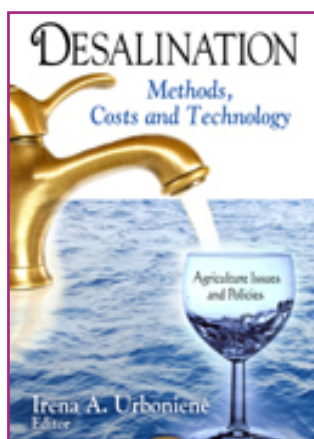
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### 3. Patents – Granted / Filed

2008-09

#### Foreign Patent Granted

Sr. No.	Title	Inventors	Patent No
1	A process for the eco-friendly synthesis of bromobenzene	A.V. Bedekar, P.K. Ghosh, S. Adimurthy and G. Ramachandraiah	RU 2,321,576
2	A process for the eco-friendly synthesis of bromobenzene	A.V. Bedekar, P.K. Ghosh, S. Adimurthy and G. Ramachandraiah	CN ZL2003-80111001.3
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5	Process for the preparation of a molecular sieve adsorbent for the size/shape selective separation of air	R.V. Jasra, C.D. Chudasama and J. Sebastian	KR 827,634
6	An improved process for the preparation of nonhazardous brominating reagent	P.K. Ghosh, S. Adimurthy, G. Ramachandraiah, A.V. Bedekar and D.B. Shukla	RU 2,323,873
7	An improved process for the preparation of nonhazardous brominating reagent	P.K. Ghosh, S. Adimurthy, G. Ramachandraiah, A.V. Bedekar and D.B. Shukla	US 7,459,139
8	An improved process for the preparation of nonhazardous brominating reagent	P.K. Ghosh, S. Adimurthy, G. Ramachandraiah, A.V. Bedekar and D.B. Shukla	EP 1,633,676
9	An improved process for the preparation of nonhazardous brominating reagent	P.K. Ghosh, S. Adimurthy, G. Ramachandraiah, A.V. Bedekar and D.B. Shukla	CN ZL2003-826559.1





Sr. No.	Title	Inventors	Patent No
10	A novel use of herbal extracts of <i>Salicornia</i> species active against tuberculosis and process for the preparation	M.R. Rathod, B.D. Shethia, J.B. Pandya, P.K. Ghosh, P.J. Dodiya, B.S. Srivastava, R. Srivastava, A. Srivastava and V. Chaturvedi	SA 2006/07831
11	A novel use of herbal extracts of <i>Salicornia</i> species active against tuberculosis and process for the preparation	M.R. Rathod, B.D. Shethia, J.B. Pandya, P.K. Ghosh, P.J. Dodiya, B.S. Srivastava, R. Srivastava, A. Srivastava and V. Chaturvedi	US 7,442,393
12	A novel use of herbal extracts of <i>Salicornia</i> species active against tuberculosis and process for the preparation	M.R. Rathod, B.D. Shethia, J.B. Pandya, P.K. Ghosh, P.J. Dodiya, B.S. Srivastava, R. Srivastava, A. Srivastava and V. Chaturvedi	SA 2006-07831
13	A novel use of herbal extracts of <i>Salicornia</i> species active against tuberculosis and process for the preparation	M.R. Rathod, B.D. Shethia, J.B. Pandya, P.K. Ghosh, P.J. Dodiya, B.S. Srivastava, R. Srivastava, A. Srivastava and V. Chaturvedi	AU 2003-259,548
14	A novel use of herbal extracts of <i>Salicornia</i> species active against tuberculosis and process for the preparation	M.R. Rathod, B.D. Shethia, J.B. Pandya, P.K. Ghosh, P.J. Dodiya, B.S. Srivastava, R. Srivastava, A. Srivastava and V. Chaturvedi	AF 13,914
15	Animal powered mechanical device for water desalination	N. Pathak, P.K. Ghosh, S.L. Daga, V.J. Shah and S.N. Patel	US 7,387,728
16	Animal powered mechanical device for water desalination	N. Pathak, P.K. Ghosh, S.L. Daga, V.J. Shah and S.N. Patel	SL 13,743
17	Animal powered mechanical device for water desalination	N. Pathak, P.K. Ghosh, S.L. Daga, V.J. Shah and S.N. Patel	AP 1,923
18	Preparation of non hazardous brominating reagents	G. Ramachandriah, P.K. Ghosh, A.S. Mehta, S. Adimurthy, A.D. Jethva and S.S. Vaghela	AU 2002-228,289
19	Preparation of non hazardous brominating reagents	G. Ramachandriah, P.K. Ghosh, A.S. Mehta, S. Adimurthy, A.D. Jethva and S.S. Vaghela	EP 1,465,835
20	A novel device for estimation of brine density in solar salt works from afar	P.K. Ghosh, K.M. Majeethia, M.R. Gandhi, J.N. Parmar, S.A. Chauhan, V.P. Mohandas and A.U. Hamidani	JP 4,149,999



Sr. No.	Title	Inventors	Patent No
21	A process for the recovery of common salt and marine chemicals from brine in integrated manner	R.N. Vohra, P.K. Ghosh, V.P. Mohandas, H.L. Joshi, H.H. Deriya, R.H. Dave, K. Halder, R.B. Yadav, S.L. Daga, K.M. Majeethia and U.P. Saraiya	CN ZL2001-823809.2
22	A process for the recovery of common salt and marine chemicals from brine in integrated manner	R.N. Vohra, P.K. Ghosh, V.P. Mohandas, H.L. Joshi, H.H. Deriya, R.H. Dave, K. Halder, R.B. Yadav, S.L. Daga, K.M. Majeethia and U.P. Saraiya	IL 161,524
23	Process for the preparation of a molecular sieve adsorbent for the adsorptive dehydration of alcohols	R.V. Jasra, J. Sebastian and C.D. Chudasama	US 7,407,906
24	Process for the preparation of a molecular sieve adsorbent for selectively adsorbing nitrogen and argon from gaseous mixture with oxygen	J. Sebastian and R.V. Jasra	EP 1,485,200
25	Production of glycine micronutrient enriched NaCl crystals with near spherical shape and improved flow characteristics	P. Dastidar, P.K. Ghosh, A. Ballabh, D.R. Trivedi, A. Pramanik and V.G. Kumar	MX 260,163
26	Production of glycine micronutrient enriched NaCl crystals with near spherical shape and improved flow characteristics	P. Dastidar, P.K. Ghosh, A. Ballabh, D.R. Trivedi, A. Pramanik and V.G. Kumar	AU 2003-288,642
27	Novel integrated process for the recovery of sulphate of potash (SoP) from sulphate rich bittern	P.K. Ghosh, K.J. Langalia, M.R. Gandhi, R.H. Dave, H.L. Joshi, R.N. Vohra, V.P. Mohandas, S.L. Daga, K. Halder, H.H. Deraiya, R.D. Rathod and A.U. Hamidani	AU 2003-300,719
28	Novel integrated process for the recovery of sulphate of potash (SoP) from sulphate rich bittern	P.K. Ghosh, K.J. Langalia, M.R. Gandhi, R.H. Dave, H.L. Joshi, R.N. Vohra, V.P. Mohandas, S.L. Daga, K. Halder, H.H. Deraiya, R.D. Rathod and A.U. Hamidani	CN ZL2003-801100930.2



Sr. No.	Title	Inventors	Patent No
29	A process for generation of finely divided calcium carbonate from calcium carbonate rich industrial byproducts	R.V. Jasra , P.M. Oza, R.S. Somani, M.V. Sheth, J.R. Chunawala, V.V. Thakar, Y.M. Badheka, J. Ayyer and V.B. Patel	JP 4,191,038
30	An eco-frendly method of preparation of high purity tetrabromobisphenol-A	G. Ramachandraiah, P.K. Ghosh, A.S. Mehta, R.P. Pandya, A.D. Jethava, S.S. Vaghela and S.N. Mishra	IL 148,144
31	Improved process for simultaneous recovery of industrial grade potassium chloride and edible salt enriched with KCl (low sodium salt) from bittern	R.N. Vohra, P.K. Ghosh, A.B. Kasundra, H.L. Joshi, R.H. Dave, M.R. Gandhi, K.J. Langalia, K. Halder, S.L. Daga, R.D. Rathod, P.R. Jadav, H.H. Deraiya, V.P. Mohandas and A.U. Hamidani	CN ZL2003-80110956.7
32	A process for the recovery of low sodium salt from bittern	R.N. Vohra, P.K. Ghosh, M.R. Gandhi, H.L. Joshi, H.H. Deraiya, R.H. Dave, K. Halder, K.M. Majeethia, S.L. Daga, V.P. Mohandas and R.J. Sanghavi	AU 2002-232,114
33	Process for recovery of palladium from spent catalyst	R.V. Jasra, P.K. Ghosh, H.C. Bajaj and A.B. Boricha	US 7,473,406
34	An improved electrochemical method for oxidation of bromide to bromine	G. Ramachandraiah, P.K. Ghosh, V.R.K.S. Susarla and S.S. Vaghela	AU 2003-226,644
35	Integrated method for production of carrageenan and liquid fertilizer from fresh seaweeds	K. Eswaran, P.K. Ghosh, A.K. Siddhanta, J.S. Patolia, C. Periyasamy, A.S. Mehta, K.H. Mody, B.K. Ramavat, K. Prasad, M.R. Rajyaguru, S. Kulandaivel, C.R.K. Reddy, J.B. Pandya and A. Tewari	PH 1-2005-500,340



2008-09

## Indian Patent Granted

Sr. No.	Title	Inventors	Patent No
1	A device for casting ion exchange membranes	N. Pathak, P.A. Patel, G.S. Trivedi, B.J. Shah, S.L. Daga, R. Rangarajan, S.K. Adhikari, P.M. Gaur and B.B. Parmar	IN 218,641
2	A process for the preparation of improved organophilic clay useful as gellants for making viscous organic systems	S.D. Gomkale, R.V. Jasra, A.S. Mehta, B.J. Bhalala, D.B. Shukla, R.S. Somani, A.K. Bhatnagar, A.M. Rai, K.P. Naithani and B.D. Mittal	IN 220,178
3	Preparation of nutrient rich salt of plant origin	P.K. Ghosh, M.P. Reddy, J.B. Pandya, J.S. Patolia, S.M. Vaghela, M.R. Gandhi, R.J. Sanghvi, V.G. Kumar and M.T. Shah	IN 221,049
4	A process for the generation of precipitated $\text{CaCO}_3$ from $\text{CaCO}_3$ rich industrial by product	R.V. Jasra, P.M. Oza, R.S. Somani, J.R. Chunawala, M.V. Sheth, V.V. Thakar, Y. M. Badheka, J. Ayyer and V.B. Patel	IN 221,619
5	A process for the recovery of common salt and marine chemicals from brine in integrated manner	R.N. Vohra, P.K. Ghosh, V.P. Mohandas, H.L. Joshi, H.H. Deriya, R.H. Dave, K. Halder, R.B. Yadav, S.L. Daga, K.M. Majeethia and U.P. Saraiya	IN 222,095
6	A novel device for estimation of brine density in solar salt works from afar	P.K. Ghosh, K.M. Majeethia, M.R. Gandhi, J.N. Parmar, S.A. Chauhan, V.P. Mohandas and A.U. Hamidani	IN 224,130
7	Integrated method for production of carrageenan and liquid fertilizer from fresh seaweeds	K. Eswaran, P.K. Ghosh, A.K. Siddhanta, J.S. Patolia, C. Periyasamy, A.S. Mehta, K.H. Mody, B.K. Ramavat, K. Prasad, M.R. Rajyaguru, C.R.K. Reddy, S. Kulandaivel, J.B. Pandya and A. Tewari	IN 224,938
8	An improved process for cultivation of algae	C.R.K. Reddy, O.P. Mairh, G.R. Kumar, K. Eswaran, P.V. SubbaRao, K.H. Mody and P.K. Ghosh	IN 225,394
9	A membrane-based device for the concentration of aqueous herbal extract solution	P.K. Ghosh, V.J. Shah and J.B. Pandya	IN 227,099





Sr. No.	Title	Inventors	Patent No
10	Herbal extracts of Salicornia species, process of preparation thereof, use thereof against tuberculosis	M.R. Rathod, B.D. Shethia, J.B. Pandya, P.K. Ghosh, P.J. Dodiya, B.S. Srivastava, R. Srivastava, A. Srivastava and V. Chaturvedi	IN 227,532
11	An improved process for the preparation of ammonia	R. Prakash, V.K. Shahi, P. Ray, G. Ramachandraiah and R. Rangarajan	IN 230,375
12	Catalytic oxidation of bromide in sea water, bittern and solutions containing bromide ions	A. Hussain, S.D. Gomkale, R.S. Shukla, H.J. Padhiyar, R.B. Thorat and A.S. Mehta	IN 230,998
13	A process for the preparation of formic acid by catalyzed hydration of carbon monoxide	A. Hussian, R.S. Shukla, R.B. Thorat, S.D. Bhatt, R.V. Jasra and H.J. Padhiyar	IN 230,997
14	A process for the preparation of pure potassium iodate for salt iodisation	P.K. Ghosh, G. Ramachandraiah, V.R.K.S. Susarla, P.M. Gaur, S.S. Vaghela and S.N. Patel	IN 231,850
15	A process for purification of sodium chloride containing sodium sulphate impurity	K.D. Padia, K.J. Langalia, S.H. Mehta, R.H. Trivedi, M.R. Gandhi and P. Natarajan	IN 232,395
16	An improved process for the recovery of palladium from spent catalyst	R.V. Jasra, P.K. Ghosh, H.C. Bajaj and A.B. Boricha	IN 232,461
17	An eco-friendly process for the electrolytic synthesis of methyl sulfone from methyl sulfoxide using an ion exchange membrane cell	G. Ramachandraiah, P. Ray, V.K. Shahi and R. Rangarajan	IN 232,919
18	Process for the preparation of a molecular sieve adsorbent for selectively adsorbing nitrogen and argon from a gaseous mixture with oxygen	J. Sebastian and R.V. Jasra	IN 233,195
19	A process for the manufacture of zeolite-A useful as a detergent builder	R.S. Somani, P.M. Oza, M.R. Gandhi and V.M. Sheth	IN 233,467
20	Preparation of non hazardous brominating reagents	G. Ramachandriah, P.K. Ghosh, A.S. Mehta, S. Adimurthy, A.D. Jethva and S.S. Vaghela	IN 225,718



2008-09

### Foreign Patents Filed

Sr. No.	Title	Inventors	Patent Application No
1	A process for purification of calcium carbonate rich by-product generated in industrial processes	R.V. Jasra, P.M. Oza, R.S. Somani, J.R. Chunnawala, M.V. Sheth, V.V. Thakkar, Y.M. Badheka and J. Ayyer	JP 2008-105146
2	An improved process for preparation of fatty acid methyl ester (biodiesel) from <i>Jatropha curcas</i> oil	P.K. Ghosh, S. Adimurthy, M.R. Gandhi, N.K. Vaghela, M.R. Rathod, B.D. Shethia, J.B. Pandya, R.A. Parmar, P.J. Dodiya, M.G. Patel, D.R. Parmar and S.N. Patel	RU/2008115448 OA/1200800293
3	A process for the preparation of sodium silicate from kimberlite tailings	R.V. Jasra, H.C. Bajaj, R.S. Somani, H.M. Mody, J.R. Chunnawala, D.L. Ghelani, H.N. Ranpara, D.J. Barochiya, S. Chandra, M.K. Dhar, C. KesavaRao and K. Kumar	CN/200580051917.3 CA/2629083
4	Process for manufacturing finely precipitated silica	R.V. Jasra, H.M. Mody, R.S. Somani, H.C. Bajaj, D.B. Shukla and N.R. Vyas	WO/PCT/IN08/00257 US/12/112551
5	Improved process for the recovery of sulphate of potash (SoP) from sulphate rich bittern	P. Paul, P.K. Ghosh, K.J. Langalia, P.S. Subramanian, S. Eringathodi, S. Patra and P. Agnihotri	US/12/084755
6	A novel iodizing agent and preparation of iodized salt there from that releases iodine in the stomach	P.K. Ghosh, S.H. Mehta, J.R. Chunnawala, M.V. Sheth and M.R. Gandhi	US/12/086542
7	Catalytic epoxidation of styrene with molecular oxygen using metal ion exchanged zeolites	R.V. Jasra and J. Sebastian	KR 10-2008-7014366
8	An improved process for preparation of magnesium oxide	P.K. Ghosh, H.L. Joshi, H.H. Deraiya, M.R. Gandhi, R.H. Dave, K.J. Langalia and V.P. Mohandas	IL/192926 BR/PI0621296-4 AU/200337403 MX/A/2008/009820 CN/200680052181.6 JO/345/2008 JP/2008-552901 EP/06727340.9



Sr. No.	Title	Inventors	Patent Application No
9	An improved process for preparation of magnesium oxide	P.K. Ghosh, H.L. Joshi, H.H. Deraiya, M.R. Gandhi, R.H. Dave, K.J. Langalia and V.P. Mohandas	IL/192952 BR/PI0621297-2 AU/2006337405 MX/A/2008/009819 JO/345/2008 CN/200680052178.4 JP/2008-552902
10	100-500 $\mu\text{m}$ size spherical sodium chloride having improved flow and process of preparation from brine thereof	I. Mukhopadhyay, P.K. Ghosh and V.P. Mohandas	WO/PCT/IN08/00568 US/12/205697
11	Improved $\kappa$ -carrageenase production and a method of preparation thereof	Y.N. Khambhaty, K.H. Mody and B. Jha	PH/1-2008-502142 ID/W00200803231 JP/2009-502229 CN/200680054085.5 KR/10-2008-7026331
12	Improved process for the preparation of iodate-exchanged synthetic hydrotalcite as iodizing agent with zero effluent discharge	P.K. Ghosh, M.R. Gandhi, S.H. Mehta, G. Ramachandriah, J.R. Chunawala, M.V. Sheth and G.S. Gohil	WO /PCT/IN08/00615 US/12/239621
13	An improved process of preparation of common salt of high purity from brines in solar salt pans	A. Kumar, P.K. Ghosh, V.P. Mohandas, I. Mukhopadhyay, J.J. Shukla and R.J. Sanghavi	WO/PCT/IN08/00614 US/12/240762
14	A stable iodine-water concentrate formulation to iodinate drinking water for the effective prevention of iodine deficiency disorders	G. Ramachandriah, D. Livingston, A. Hussain and D.B. Shukla	WO/PCT/IN08/00619 JO/430/2008 TH/0801005022
15	A method for isolation, purification and identification of extreme alkaliphilic bacteria using carrageenan as a gelling agent	G. Gnanasekaran, K.H. Mody, S. Datta and B. Jha	WO/PCT/IN08/00627 US/12/240043
16	Nutritious, tasty and affordable drink from sap of <i>Kappaphycus alvarezii</i> seaweed and its preparation thereof	P.K. Ghosh, M.R. Rajyaguru, J.S. Patolia, P.V. Subbarao, M.T. Shah, S.T. Zodape, S.V. Joshi, A.V.R. Reddy, C.V. Devmurari, S. Bandyopadhyay and G.C. Sahoo	KR/10-2009-7000733 EP/07805642.1 PH/1-2009-500205 ID/W00200900266 TZ/P/09/00225 CN/200780030248.0
17	Preparation of organic-inorganic hybrid chiral sorbent	S.H.R. Abdi, R.I. Kureshy, N.H. Khan, R.V. Jasra, V.J. Mayani and S. Agarwal	US/12/443065 MX/A/2009/003355



2008-09

### Indian Patents Filed

Sr. No.	Title	Inventors	Patent Application No
1	Improved process for the synthesis of <i>p</i> -nitrobenzyl bromide	M.K. Agrawal, P.K. Ghosh, M.R. Gandhi, S.C. Upadhyay, S. Adimurthy, G. Ramachandraiah, P.U. Patoliya, G. Joshi, H. Brahmbhatt and R.J. Sanghavi	2513/DEL/2008
2	A process for the preparation of molecular sieve adsorbent useful for the selective adsorption of oxygen from its gaseous mixture with argon	R.V. Jasra, S.A. Peter and A.S. Moharir	2539/DEL/2008
3	Method for micro-propagation of <i>Jatropha curcas</i> plants from leaf explants	M.P. Reddy, N. Kumar, G.V. Singh, A. Harikrishna and S. Singh	2537/DEL/2008
4	A cost effective process for preparation of iodate salt solution for direct iodization of common salt	G. Ramachandraiah, S.V. Sarma, S.P. Dave, M.P. Joshi, M.P. Reddy and P.K. Ghosh	0176/DEL/2009
5	An improved process for the eco-friendly preparation of 3,5-dibromo-4-hydroxybenzonitrile	S. Adimurthy, G. Ramachandraiah, G.V. Joshi, R. Patil, M.R. Gandhi, M. Subbareddy and P. Maiti	0349/DEL/2009
6	Improved process for the preparation of agarose polymer from seaweed extractive	R.V. Meena, K. Prasad, A.K. Siddhanta, P.K. Ghosh, G.K. Mehta, B.K. Ramavat, M.S. Ganesan, B. Jha, A. Mishra, M.R. Gandhi, P.K. Agarwal and K. Eswaran	0567/DEL/2009
7	Integrated process of production of potassium sulphate, magnesium hydroxide and ammonium sulfate from kainite mixed salt and ammonia	P.K. Ghosh, H.M. Mody, J.R. Chunawala, M.R. Gandhi, H.C. Bajaj, P. Maiti, H.L. Joshi, H.H. Deraiya and U.P. Saraiya	0618/DEL/2009
8	A manually operated continuous flow type drinking water disinfectant using concentrated solar radiation	S.R. Thimmannabhat, P.K. Ghosh, S.N. Patel and J.N. Bharadia	0615/DEL/2009





Sr. No.	Title	Inventors	Patent Application No
9	Plant extract for treating anxiety disorders	M.R. Rathod, B.D. Shethia, J.B. Pandya, P.J. Dodiya, G. Palit, M. Chatterjee, S.S. Gupta, A.K. Agarwal and V.K. Khanna	0611/DEL/2009
10	A method of preparation of enantioselective composite membrane	K. Singh, H.C. Bajaj and P.G. Ingole	0629/DEL/2009
11	A process for the preparation of molecular sieve adsorbent for the size/shape selective adsorption of carbon dioxide from its gaseous mixture with nitrogen	R.V. Jasra, R.S. Somani, B. Tyagi, S.A. Peter, R.S. Pillai, U. Sharma, P.D. Hirani and R. Mukhopadhyay	0602/DEL/2009
12	A method for immobilizing lipase onto microporous ultrafiltration polymer membrane	K. Singh, A. Bhattacharya and S. Gupta	0619/DEL/2009
13	A process for the preparation and use of pentasil type zeolite for the selective adsorption of carbon dioxide from flue gases	R.V. Jasra, R.S. Somani, B. Tyagi, S.A. Peter, R.S. Pillai, U. Sharma, P.D. Hirani and R. Mukhopadhyay	0654/DEL/2009
14	Genotype independent method for micro-propagation of <i>Jatropha curcas</i> from shoot tips and nodal segments	M.P. Reddy, A.H. Singh, S. Singh, V.A. Gopalakrishnan, N. Kumar and R.P. Chintalapati	0657/DEL/2009
15	Barium and potassium exchanged zeolite-X adsorbents for CO <sub>2</sub> removal from a gas or gas mixture and preparation thereof	R.V. Jasra, R.S. Somani, B. Tyagi, S.A. Peter, R.S. Pillai, U. Sharma, P.D. Hirani and R. Mukhopadhyay	0662/DEL/2009
16	An improved domestic size solar oven for multiple household applications	R.S. Thimmannabhat, P.K. Ghosh, S.N. Patel and J.N. Bharadia	0667/DEL/2009



2009-2010

### Foreign Patent Granted

Sr. No.	Title	Inventors	Patent No
1	Preparation of nutrient rich salt of plant origin	P.K. Ghosh, M.P. Reddy, J.B. Pandya, J.S. Patolia, S.M. Vaghela, M.R. Gandhi, R.J. Sanghvi, V.G. Kumar and M.T. Shah	JO 2336
2	Process for production of glycine micronutrient enriched NaCl crystals with near spherical shape and improved flow characteristics	P. Dastidar, P.K. Ghosh, A. Ballabh, D.R. Trivedi, A. Pramanik and V.G. Kumar	GB 2,440,138
3	Low sodium salt of botanic origin	P.K. Ghosh, K.H. Mody, M.P. Reddy, J.S. Patolia, K. Eswaran, R.S. Shah, B.K. Barot, M.R. Gandhi, A.S. Mehta, A.M. Bhatt and A.V.R. Reddy	MX 266,374
4	Improved process for the recovery of sulphate of potash (SoP) from sulphate rich bittern	P. Paul, P.K. Ghosh, K.J. Langalia, P.S. Subramanian and E. Suresh	CA 2,538,493
5	Green catalytic process for the synthesis of acetyl salicyclic acid	R.V. Jasra, B. Tyagi and M.K. Mishra	US 7,544,831
6	Process for preparing detergent builder zeolite-A from kimberlite tailings	R.V. Jasra, R.S. Somani, H.M. Mody, H.C. Bajaj, J.R. Chunawala, H.N. Ranpara, D.J. Barochiya, D.L. Ghelani, S. Chandra, M.K. Dhar, K. Rao and K. Kumar	US 7,560,093
7	Low sodium salt of botanic origin	P.K. Ghosh, K.H. Mody, M.P. Reddy, J.S. Patolia and K. Eswaran	CNZL 2004-80042970.2
8	A membrane based device for the concentration of aqueous herbal extract	P.K. Ghosh, V.J. Shah and J.B. Pandya	CNZL 2003-80110866.8
9	An improved process for preparation of fatty acid methyl ester (biodiesel) from <i>Jatropha curcas</i> oil	P.K. Ghosh, S. Adimurthy, M.R. Gandhi, N.K. Veghala, M.R. Rathod, B.D. Sahethia, J.B. Pandya, R.A. Parmar, P.J. Dodiya, M.G. Patel, D.R. Parmar and S.N. Patel	OA 00322



Sr. No.	Title	Inventors	Patent No
10	Herbal extract of <i>Salicornia species</i> , process of preparation thereof, use thereof against tuberculosis	M.R. Rathod, B.D. Shethia, J.B. Pandya, P.K. Ghosh, P.J. Dodiya, B.S. Srivastava, R. Srivastava, Anil Srivastava, and Vinita Chaturvedi	AU 2005-247,206
11	An improved process for the single pot synthesis of 2,4,4,6-tetrabromo-2,5-cyclohexadienenone	A.V. Bedekar, G. Ramachandraiah and P.K. Ghosh	JP 4,361,876
12	A process for the eco-friendly synthesis of bromobenzene	A.V. Bedekar, P.K. Ghosh, S. Adimurthy and G. Ramachandraiah	EP 1,697,286
13	An improved process for the preparation of nonhazardous brominating reagent	G. Ramachandraiah, P.K. Ghosh, S. Adimurthy, A.V. Bedekar and D.B. Shukla	JP 4,335,207
14	A process for the preparation of zeolite-A from kimberlite tailings	R.V. Jasra, R.S. Somani, H.M. Mody, H.C. Bajaj, J.R. Chunawala, H.N. Ranpara, D.J. Barochiya, D.L. Ghelani, S. Chandra, M.K. Dhar, K. Rao and K. Kumar	ZA 2007-05,224
15	An improved process for the preparation of hydrotalcite	P.M. Oza, S.H. Mehta, M.V. Sheth, P.K. Ghosh, M.R. Gandhi and J.R. Chunawala	JP 4,387,312
16	A process for the recovery of palladium from spent silica	A.B. Boricha, H.C. Bajaj, R.V. Jasra, P. Ghosh and P.K. Ghosh	JP 4,384,989
17	Process for the recovery of low sodium salt from bittern	R.N. Vohra, P.K. Ghosh, M.R. Gandhi, H.L. Joshi, H.H. Deraiya, R.H. Dave, K. Halder, K.M. Majeethia, S.L. Daga, V.P. Mohandas and R.J. Sanghavi	CA 2,473,900
18	Novel integrated process for the recovery of sulphate of potash (SoP) from sulphate rich bittern	P.K. Ghosh, K.J. Langalia, M.R. Gandhi, R.H. Dave, H.L. Joshi, R.N. Vohra, V.P. Mohandas, S.L. Daga, K. Halder, H.H. Deraiya, R.D. Rathod and A.U. Hamidani	CA 2,551,104
19	An improved electrochemical method for oxidation of bromide to bromine	G. Ramachandraiah, P.K. Ghosh, V.R.K.S. Susarla and S.S. Vaghela	IS 171,208



Sr. No.	Title	Inventors	Patent No
20	An improved process for the recovery of palladium from spent catalyst	R.V. Jasra, P.K. Ghosh, H.C. Bajaj and A.B. Boricha	JP 4,417,907
21	An improved process for the preparation of fatty acid methyl ester (bio-diesel) from triglycerides oil through transesterification	P.K. Ghosh, S. Adimurthy, M.R. Gandhi, N.K. Vaghela, M.R. Rathod, B.D. Shethia, J.B. Pandya, R.A. Parmar, P.J. Dodiya, M.G. Patel, D.R. Parmar and S.N. Patel	RU 2,379,332
22	A process for recovery of common salt and marine chemicals from brine in integrated manner	R.N. Vohra, P.K. Ghosh, V.P. Mohandas, H.L. Joshi, H.H. Deriya, R.H. Dave, K. Halder, R.B. Yadav, S.L. Daga, K.M. Majeethia and U.P. Saraiya	CA 2,464,642
23	Process for the preparation of a molecular sieve adsorbent for selectively adsorbing nitrogen and argon from a gaseous mixture with oxygen	J. Sebastian and R.V. Jasra	CN ZL2003-810534.9
24	An improved process for the preparation of fatty acid methyl ester (bio-diesel) from triglycerides oil through transesterification	P.K. Ghosh, S. Adimurthy, M.R. Gandhi, N.K. Vaghela, M.R. Rathod, B.D. Shethia, J.B. Pandya, R.A. Parmar, P.J. Dodiya, M.G. Patel, D.R. Parmar and S.N. Patel	US 7,666,234
25	A catalytic process for the preparation of isolongifolene	R.V. Jasra, B. Tyagi and M.K. Mishra	JP 4,468,891
26	A process for the eco-friendly synthesis of bromobenzene	A.V. Bedekar, P.K. Ghosh, S. Adimurthy and G. Ramachandraiah	AU 2003-288,582





## 2009-2010

### Indian Patent Granted

Sr. No.	Title	Inventors	Patent No
1	Process for production of glycine micronutrient enriched NaCl crystals with near spherical shape and improved flow characteristics	P. Dastidar, P.K. Ghosh, A. Ballabh, D.R. Trivedi, A. Pramanik and V.G. Kumar	IN 234,809
2	Process for generation of finely divided calcium carbonate from calcium carbonate rich industrial byproduct	R.V. Jasra, P.M. Oza, R.S. Somani, J.R. Chunnawala and M.V. Sheth	IN 235,621
3	A process for the preparation of improved heterogeneous ion-exchange spacer	G.S. Trivedi, P. Ray, B.G. Shah, S.K. Adhikary, R. Rangarajan and P.K. Ghosh	IN 236,262
4	Process for preparing aldol derivatives from alkenes using catalyst	R.V. Jasra, V.K. Srivastava, R. S. Shukla, H.C. Bajaj and S. D. Bhatt	IN 238,190
5	Process for preparing 2,4,4,6- tetrabromo 2,5-cyclohexadienenone	A.V. Bedekar, G. Ramachandraiah and P.K. Ghosh	IN 238,400
6	A process for eco-friendly synthesis of bromobenzene	A.V. Bedekar, P.K. Ghosh, S. Adimurthy and G. Ramachandraiah	IN 238,883
7	A process for the preparation of hydrotalcite	P.M. Oza, S.H. Mehta, M.V. Sheth, P.K. Ghosh, M.R. Gandhi and J.R. Chunawala	IN 238,892



2009-10

## Foreign Patents Filed

Sr. No.	Title	Inventors	Patent Application No
	Preparation of organic-inorganic hybrid chiral sorbent	S.H.R. Abdi, R.I. Kureshy, N.H. Khan, R.V. Jasra, V.J. Mayani and S. Agarwal	KR 10-2009-7008745 CN 2007-80044113.X
2	Molecular sieve adsorbent for the selective adsorption of oxygen from its gaseous mixture with argon	R.V. Jasra, S.A. Peter and A.S. Moharir	WOPCT/IN2009/000399
3	A method of removing phospholipids from rice bran oil (edible grade) by membrane process	K. Singh, V. Kumar and J. Shah	US 12/587046
4	An improved process for the preparation of <i>p</i> -nitrobenzyl bromide	M.K. Agrawal, P.K. Ghosh, M.R. Gandhi, S.C. Upadhyay, S. Adimurthy, G. Ramachandraiah, P. Patoliya, G. Joshi, H. Brahmabhatt and R.J. Sanghavi	WO/PCT/IB2009/007264
5	Process for manufacturing finely precipitated silica	R.V. Jasra, H.M. Mody, R.S. Somani, H.C. Bajaj, D.B. Shukla and N.R. Vyas	KR10-2009-7025162 CN 2008-80018780.5
6	Pentasil type zeolite for the selective adsorption of carbon dioxide from flue gases	R.V. Jasra, R.S. Somani, B. Tyagi, S.A. Peter, R.S. Pillai, U. Sharma, P.D. Hirani and R. Mukhopadhyay	WO/PCT/IN2009/000753
7	Molecular sieve adsorbent for the size/shape selective adsorption of carbon dioxide from its gaseous mixture with nitrogen	R.V. Jasra, R.S. Somani, B. Tyagi, S.A. Peter, R.S. Pillai, U. Sharma, P.D. Hirani and R. Mukhopadhyay	WO/PCT/IN2010/000027
8	An improved process for the eco-friendly preparation of 3,5-dibromo-4-hydroxybenzonitrile (Bromoxynil)	S. Adimurthy, G. Ramachandraiah, G. Joshi, R. Patil, M.R. Gandhi, Mallampati Subba Reddy and P. Maiti	WO/PCT/IN2010/000111



Sr. No.	Title	Inventors	Patent Application No
9	Improved process for the preparation of agarose polymer from seaweed extractive	R.V. Meena, K. Prasad, A.K. Siddhanta, P.K. Ghosh, G.K. Mehta, B.K. Ramavat, M.S. Ganesan, B. Jha, A. Mishra, M.R. Gandhi, P.K. Agarwal and K. Eswaran	WO/PCT/IB2010/000588
10	A method of preparation of enantio-selective composite membrane	K. Singh, H.C. Bajaj and P.G. Ingole	WO/PCT/IN2010/000188
11	Barium and potassium exchanged zeolite-X adsorbents for CO <sub>2</sub> removal from a gas or gas mixture and preparation thereof	R.V. Jasra, R.S. Somani, B. Tyagi, S.A. Peter, R.S. Pillai, U. Sharma, P.D. Hirani and R. Mukhopadhyay	WO/PCT/IN2010/000187
12	Plant extract for treating anxiety disorders	M.R. Rathod, B.D. Shethia, J.B. Pandya, P.J. Dodiya, G. Palit, M. Chatterjee, S.S. Gupta, A.K. Agarwal and V.K. Khanna	WO/PCT/IB2010/000687
13	A manually operated continuous flow type drinking water disinfectant using concentrated solar radiation	S.R. Thimmannabhat, P.K. Ghosh, S.N. Patel and J.N. Bharadia	WO/PCT/IN2010/000199
14	Novel process for the preparation of polyhydroxyalkanoate and high density shell briquette integrated with improved process of production of methyl ester from whole seed capsule of <i>Jatropha curcas</i>	P.K. Ghosh, S. Mishra, C. Prasad, M.R. Gandhi, S.C. Upadhyay, P. Paul, A.P. Singh, K.M. Popat, A.V. Shrivastav, S.K. Mishra, N. Ondhiya, R.D. Maru, G. Dyal, H. Brahmabhatt, V. Borisha, D.R. Chaudhary, B. Rebary and K.S. Zala	WO/PCT/IN2010/000192
15	Integrated process of production of potassium sulphate, magnesium hydroxide and ammonium sulfate from kainite mixed salt and ammonia	P.K. Ghosh, H.M. Mody, J.R. Chunawala, M.R. Gandhi, H.C. Bajaj, P. Maiti, H.L. Joshi, H.H. Deraiya and U.P. Saraiya	WO/PCT/IN2010/000194



## 2009-2010

### Indian Patents Filed

Sr. No.	Title	Inventors	Patent Application No
1	Improved V-trough solar concentrator system for enhanced power output from conventional photovoltaic array powering a community scale reverse osmosis desalination unit	S. Maiti, P.K. Ghosh, S.T. Rajan, S. Daga, J.N. Bharadia, K.G. Vyas, P.S. Bapat, P.A. Patel, S.N. Patel, L.M. Kachadia, G.S. Trivedi, P.K. Harsora, H.M. Tadv	1550/DEL/2009
2	Integrated process for the production of Jatropha methyl ester and byproducts	P.K. Ghosh, S. Mishra, C. Prasad, M.R. Gandhi, S.C. Upadhyay, P. Paul, A.P. Singh, K.M. Popat, A.V. Shrivastav, S.K. Mishra, N. Ondhiya, R. Maru, G. Dyal, H. Brahmabhatt, V. Borisha, R. Doongar, B. Rebary and K.S. Zala	1838/DEL/2009
3	A Process for integrated production of ethanol and seaweed sap from <i>Kappaphycus alvarezii</i>	K.H. Mody, P.K. Ghosh, B. Sana, G. Gnanasekaran, D.B. Shukla, K. Eswaran, H.R. Brahmabhatt, B.G. Shah, S.K. Thamphy and B. Jha	1839/DEL/2009
4	Preparation of polymeric compositions for arsenic removal from ground waters	P.S. Anand, K.M. Popat, D. Gangadharan and A.P. Gohil	0319/DEL/2010
5	Preparation of highly efficient heterogeneous catalyst for asymmetric nitroaldol reaction	S.H.R. Abdi, R.I. Kureshy, N.H. Khan, H.C. Bajaj, V.J. Mayani and A.K. Shah	0573/DEL/2010
6	Preparation of inorganic hydrogels with alkali halides	A. Singh and B. Ganguly	0579/DEL/2010
7	A process for the production of oil bearing Chlorella Sp. utilizing by-products of Jatropha methyl ester production from whole seeds	P.K. Ghosh, S. Mishra, C. Prasad, M.R. Gandhi, S.C. Upadhyay, S.K. Mishra, I. Pancha, A.V. Shrivastav, D. Jain, B.D. Shethia, S. Maiti and K.S. Zala	0684/DEL/2010
8	Nanocrystalline and mesoporous titanium dioxide and its preparation from titanium carbonate	A.B. Panda, H.C. Bajaj, N. Sutradhar and A. Sinhamahapatra	0772/DEL/2010
9	A process for the preparation of bioactive sub-fraction from flowers of <i>Simarouba glauca</i> active against filariasis	B.D. Shethia, M.R. Rathod, J.B. Pandya, P.J. Dodiya, P.K. Murthy, S. Dixit, R.L. Gaur and V.K. Bose	0774/DEL/2010





## 4. Papers / Lectures Presented in Seminars / Symposia

2008 – 2009

### Analytical Science Division

Sr No	Title of the paper	Name of the Seminar/ Conference	Venue	Author(s)
1	Colorimetric sensors for sulphate and phosphate ions	3 <sup>rd</sup> Mid-Year Symposium of CRSI, <b>July, 2008</b>	National Institute of Pharmaceutical Research, Punjab	A. Das
2	Calixarene based fluorescence molecular sensor synthesis and their ion recognition study	Symposium on Modern Trends in Inorganic Chemistry-XIII, <b>December, 2008</b>	Indian Institute of Science, Bangalore	S. Patra and P. Paul
3	Facile oxidation of benzylic and secondary alcohols with recyclable bromide-bromate reagent	International Conference on Frontiers in Chemical Research (ICFCR-2008), <b>December, 2008</b>	Mangalore University, Mangalore, Karnataka	G. Joshi and S. Adimurthy
4	Synthesis, characterization and X-ray crystallographic studies of two pseudopolymorphs of dipyriddyinium salt (BDPC) and its tetrachlorocobaltate analogue	International Conference on Frontiers of Functional Materials, <b>January, 2009</b>	University of Calcutta, Kolkata	K.K. Bisht and E. Suresh
5	Molecular data protection	National Symposium on Radiation and Photochemistry, <b>February, 2009</b>	Nainital, Uttarakhand	M. Suresh, A. Ghosh and A. Das
6	Synthesis, characterization & X-ray crystallographic studies of three-dimensional microporous chiral coordination polymers structured by enantiopure $\alpha$ -amino acid bridges and exodentate N-donor pillars	National Seminar on Crystallography, (NSC-38) <b>February, 2009</b>	University of Mysore, Karnataka, India	A.C. Kathalikkattil and E. Suresh



Sr No	Title of the paper	Name of the Seminar/ Conference	Venue	Author(s)
7	Computational study towards understanding the conformation and destruction of organophosphorus nerve agent GV	11 <sup>th</sup> CRSI National Symposium in Chemistry, <b>February, 2009</b>	NCL, Pune	M.A.S. Khan, M.K. Kesharwani and B. Ganguly
8	Colorimetric sensors for fluoride and phosphate ions	National Symposium in Chemistry, <b>February, 2009</b>	NCL, Pune	A. Das
9	Free resonance energy transfer in interwoven host-guest complexes	National Symposium on Radiation and Photochemistry (NSRP-2009), <b>March, 2009</b>	Kumayun University, Nainital	A. Das
10	Dye sensitized electron injection to the nano-particulate TiO <sub>2</sub>	CSIR-NSFC Joint Workshop on Nano-Materials and their Applications, <b>March, 2009</b>	CGCRI, Kolkata	A. Das

### Salt and Marine Chemicals Discipline

Sr No	Title of the paper	Name of the Seminar/ Conference	Venue	Author(s)
1	Upgrading the salt quality produced by the marginal salt producers at Maliya	A Workshop on Improving the Quality of Salt Produced by Marginal Agarias <b>16, September, 2008</b>	Panchayat Hall, Maliya	V.P. Mohandas
2	Characterizing solution and gel structure of agarose in the aqueous sodium sulfate solutions	3 <sup>rd</sup> National Conference on Thermodynamics of Chemical and Biological Systems <b>15-17, October, 2008</b>	Nagpur	A. Kumar
5	Room temperature ionic liquids: Physicochemical characterization, aggregation and hydration characteristics	National Seminar on Emerging Trends in Chemical Science Research <b>20, January, 2009</b>	NSETCSR, VV Nagar, Gujarat	A. Kumar
4	Production of good quality salt from subsoil brines of Rajasthan	A Workshop on Salt arranged by Salt Dept., Govt. of India <b>13-14, February, 2009</b>	Municipal Seminar Hall, Nawa	V.P. Mohandas



## Inorganic Materials and Catalysis

Sr No	Title of the paper	Name of the Seminar/ Conference	Venue	Author(s)
1	Porous reference materials	Workshop on Metrology in Chemistry, <b>May, 2008</b>	NPL, New Delhi	R.S. Shukla
2	Hydrotalcite as highly active solid base catalyst for synthesis of jasminaldehyde by condensation of 1-heptanal with benzaldehyde	14 <sup>th</sup> International Congress on Catalysis, <b>14-17, July, 2008</b>	Seoul, Korea	S.K. Sharma, P.A. Parikh and R.V. Jasra
3	Eco-friendly multi-functional catalyst system for selective synthesis of 2-methylpentanol from ethylene in single pot	14 <sup>th</sup> International Congress on Catalysis, <b>14-17, July, 2008</b>	Seoul, Korea	S.K. Sharma, P.A. Parikh and R.V. Jasra
4	Formation of calcium carbonate sub-micron particles by mechanochemical preparation	VI <sup>th</sup> International Conference on Mechano-Chemistry & Mechano-Alloying (INCOME-2008), <b>1-4, December, 2008</b>	NML, Jamshedpur	R.S. Somani, K. Patel and R.V. Jasra
5	Synthesis of delaminated LDH: A smart two step approach	2 <sup>nd</sup> DAE-BRNS International Symposium on Materials Chemistry, <b>2-6, December, 2008</b>	BARC, Mumbai, Maharashtra	C.A. Antonyraj, P. Koilraj and S. Kannan
6	Equilibrium adsorption study of methane, nitrogen, oxygen and argon on to ZSM-5 having different SiO <sub>2</sub> /Al <sub>2</sub> O <sub>3</sub> ratio	2 <sup>nd</sup> DAE-BRNS International Symposium on Materials Chemistry, <b>2-6, December, 2008</b>	BARC, Mumbai, Maharashtra	G. Shethia, R. Pillai, G. Dangi, R.S. Somani, H.C. Bajaj and R.V. Jasra
7	Synthesis of carbon nanospheres by a chemical reduction solvothermal process using carbon tetra chloride as carbon source	International Conference on Nanomaterials and Applications-2008, <b>9-11, December, 2008</b>	Shivaji University, Kolhapur, Maharashtra	S.Y. Sawant, R.S. Somani and H.C. Bajaj (First Prize for Best Poster Presentation)



Sr No	Title of the paper	Name of the Seminar/ Conference	Venue	Author(s)
8	Highly enantio-selective cyanoformylation of aldehydes using chiral V(V) salen complex with imidazole as a co-catalyst	19 <sup>th</sup> National Symposium on Catalysis for Sustainable Energy and Chemicals, <b>18-21, January, 2009</b>	NCL, Pune, Maharashtra	S. Agrawal, A. Sadhukhan, N.H. Khan, R.I. Kureshy, S.H.R. Abdi and H.C. Bajaj
9	Enantio-selective synthesis of <i>N</i> -protected 1, 2-amino alcohols via aminolytic kinetic resolution of aryloxy epoxides catalyzed by Co(III) salen complex in ionic liquid	19 <sup>th</sup> National Symposium on Catalysis for Sustainable Energy and Chemicals, <b>18-21, January, 2009</b>	NCL, Pune, Maharashtra	A. Sadhukhan, K. JeyaPrathap, R.I. Kureshy, S. Agrawal, N.H. Khan, S.H.R. Abdi and H.C. Bajaj
10	Ionic liquid as green catalyst as well as media for cyanoethylation of aldehydes	19 <sup>th</sup> National Symposium on Catalysis for Sustainable Energy and Chemicals, <b>18-21, January, 2009</b>	NCL, Pune, Maharashtra	M. Kumar, S. Agrawal, N.H. Khan, R.I. Kureshy, S H.R. Abdi and H.C. Bajaj
11	Synthesis of metal schiff base complexes as a catalysts in selective oxidation of isophorone	19 <sup>th</sup> National Symposium on Catalysis for Sustainable Energy and Chemicals, <b>18-21, January, 2009</b>	NCL, Pune, Maharashtra	P.G. Ingole, S.V. Jadhav, K. Singh and H.C. Bajaj
12	Baeyer-Villiger oxidation of cyclic ketones using microwave synthesized mesoporous tin MFI catalysts	19 <sup>th</sup> National Symposium on Catalysis for Sustainable Energy and Chemicals, <b>18-21, January, 2009</b>	NCL, Pune, Maharashtra	K.M. Jinka, S.E. Park and R.V. Jasra
13	Monodentate bulky phosphite based rhodium complex: A catalyst for regioselective hydroformylation of aryl alkenes	19 <sup>th</sup> National Symposium on Catalysis for Sustainable Energy and Chemicals, <b>18-21, January, 2009</b>	NCL, Pune, Maharashtra	A.A. Dabbawala, H.C. Bajaj and R.V. Jasra





Sr No	Title of the paper	Name of the Seminar/ Conference	Venue	Author(s)
14	Phosphate uptake studies over carbonate containing ZnAlZr ternary LDHs	19 <sup>th</sup> National Symposium on Catalysis for Sustainable Energy and Chemicals, <b>18-21, January, 2009</b>	NCL, Pune, Maharashtra	P. Koilraj and S. Kannan
15	Intercalation of HRh(CO)(TPPTS) <sub>3</sub> complex in the interlayer space of hydrotalcite to prepare a heterogeneous catalyst for hydroformylation of alkenes	19 <sup>th</sup> National Symposium on Catalysis for Sustainable Energy and Chemicals, <b>18-21, January, 2009</b>	NCL, Pune, Maharashtra	S.K. Sharma, P.A. Parikh and R.V. Jasra
16	A rhodium-hydrotalcite based eco-friendly multi-functional catalyst system in the effective synthesis of C8 aldehydes and alcohol from propylene: Kinetic investigations	19 <sup>th</sup> National Symposium on Catalysis for Sustainable Energy and Chemicals, <b>18-21, January, 2009</b>	NCL, Pune, Maharashtra	S.K. Sharma, R.S. Shukla, P.A. Parikh and R.V. Jasra
17	Isomerization of allylbenzene over layered double hydroxides as solid base catalysts	19 <sup>th</sup> National Symposium on Catalysis for Sustainable Energy and Chemicals, <b>18-21, January, 2009</b>	NCL, Pune, Maharashtra	C.M. Jinesh, C.A. Antonyraj and S. Kannan
18	Hydroxylation of phenol over copper containing layered double hydroxides	19 <sup>th</sup> National Symposium on Catalysis for Sustainable Energy and Chemicals, <b>18-21, January, 2009</b>	NCL, Pune, Maharashtra	C.A. Antonyraj, M. Gandhi and S. Kannan
19	Synthesis and application of multi-functional material	19 <sup>th</sup> National Symposium on Catalysis for Sustainable Energy and Chemicals, <b>18-21, January, 2009</b>	NCL, Pune, Maharashtra	V.J. Mayani, S.H.R. Abdi, R.I. Kureshy, N.H. Khan and H.C. Bajaj



Sr No	Title of the paper	Name of the Seminar/ Conference	Venue	Author(s)
20	Silica modified with chiral auxiliaries for their potential application as chiral stationary phase	19 <sup>th</sup> National Symposium on Catalysis for Sustainable Energy and Chemicals, <b>18-21, January, 2009</b>	NCL, Pune, Maharashtra	V.J. Mayani, S.H.R. Abdi, R.I. Kureshy, N.H. Khan, A. Shah and H.C. Bajaj
21	Synthesis of surface modified TiO <sub>2</sub> using supercritical water and ethanol and its photocatalytic activity	19 <sup>th</sup> National Symposium on Catalysis for Sustainable Energy and Chemicals, <b>18-21, January, 2009</b>	NCL, Pune, Maharashtra	R.J. Tayade, H.C. Bajaj and A.B. Panda
22	Epoxidation of limonene using cobalt (II)-exchanged NaY zeolite based heterogeneous catalysts with molecular oxygen	19 <sup>th</sup> National Symposium on Catalysis for Sustainable Energy and Chemicals, <b>18-21, January, 2009</b>	NCL, Pune, Maharashtra	M.V. Patil and R.V. Jasra
23	Kinetic investigations on the hexagonal mesoporous silica based rhodium complex, heterogeneous catalyst system working as nanophase reactor in the hydroformylation of 1-hexene	19 <sup>th</sup> National Symposium on Catalysis for Sustainable Energy and Chemicals, <b>18-21, January, 2009</b>	NCL, Pune, Maharashtra	N. Sudheesh, S.K. Sharma, R.S. Shukla and R.V. Jasra
24	TiO <sub>2</sub> coating of cenospheres by sol-gel method and their use for the photocatalytic degradation of methylene blue (MB) and <i>p</i> -nitroaniline (PNA) under the solar irradiation	19 <sup>th</sup> National Symposium on Catalysis for Sustainable Energy and Chemicals, <b>18-21, January, 2009</b>	NCL, Pune, Maharashtra	P.K. Surolia and R.V. Jasra
25	Partial oxidation of methane by molecular oxygen catalyzed by heterogeneously supported MoO <sub>3</sub> on HZSM-5	19 <sup>th</sup> National Symposium on Catalysis for Sustainable Energy and Chemicals, <b>18-21, January, 2009</b>	NCL, Pune, Maharashtra	M.D. Khokhar, R.S. Shukla and R.V. Jasra



Sr No	Title of the paper	Name of the Seminar/ Conference	Venue	Author(s)
26	Synthesis of surface modified TiO <sub>2</sub> using supercritical water and ethanol and its photo-catalytic activity	19 <sup>th</sup> National Symposium on Catalysis for Sustainable Energy and Chemicals, <b>18-21, January, 2009</b>	NCL, Pune, Maharashtra	N. Sutradhar, A. Sinhamahapatra, R.J. Tayade, H.C. Bajaj and A.B. Panda
27	Porous reference materials for determination of the porous textural properties	7 <sup>th</sup> International Conference on Advances in Metrology, AdMet-2009, <b>18-20, February, 2009</b>	NPL, New Delhi	R.S. Shukla

### Reverse Osmosis

Sr No	Title of the paper	Name of the Seminar/ Conference	Venue	Author(s)
1	Preparation of polyvinyl alcohol based thin film composite nanofiltration membranes: Application in the removal of hardness from brackish water	International Conference on "Advances in Polymer Technology", <b>25-27, September, 2008</b>	Cochin, India	J.M. Gohil and P. Ray
2	Studies on the use of eco-friendly binder for the preparation of ion exchange membranes and their applications in desalination	International Conference on "Electroactive Polymers: Materials and Devices", <b>12-17, October, 2008</b>	Jaipur, India	J.M. Gohil and P. Ray
3	Synthesis of nano scale metal cluster on surface functionalized polymeric microspheres and their antibacterial studies	International Conference on Functional Materials, <b>27-29, November, 2008</b>	IITM, Chennai	D. Gangadharan, G. Gnanasekaran, K.M. Popat and P.S. Anand
4	Synthesis of silica-polyamide nanocomposite membrane of silica nanoparticles and <i>m</i> -phenylenediamine - trimesoyl chloride based polyamide	APA International Conference (Advances in Polymer Science & Technology), <b>December, 2008</b>	New Delhi, India	G.L. Jadav, H. Brahmabhatt, S. Gothwal and P.S. Singh



Sr No	Title of the paper	Name of the Seminar/Conference	Venue	Author(s)
5	Microstructural study of crosslinked polyamide membrane materials	XV <sup>th</sup> International Conference on Positron Annihilation, <b>18-23, January, 2009</b>	S.I.N.P., Kolkata, W. Bengal	Yogesh, D. Dutta, S. Chatterjee, B.N. Ganguly and A. Bhattacharya
6	Membrane technologies for green industrial process separations	International Convention on Colorants, <b>5-6, February, 2009</b>	Mumbai	A.V.R. Reddy

### Electro membrane Processes

Sr No	Title of the paper	Name of the Seminar/Conference	Venue	Author(s)
1	Electro-dialysis method under societal mission to provide safe drinking water to the calamity affected people	EURO-MED Conference, <b>2008</b>	King Hussein Bin Talal Convention Center, Dead sea, Jordan	S.K.Thampy and B.S. Makwana

### Marine Biotechnology and Ecology

Sr No	Title of the paper	Name of the Seminar/Conference	Venue	Author(s)
1	<i>Salicorniabrachiata</i> : A model plant to study abiotic stress tolerance	International Conference on Trends in Cellular and Molecular Biology, <b>2008</b>	Jawahar Lal Nehru University, New Delhi	B. Jha and P.K. Agarwal
2	Cloning and characterization of a glutathion-S-transferase gene from <i>Salicorniabrachiata</i>	International Conference on Trends in Cellular and Molecular Biology, <b>2008</b>	Jawahar Lal Nehru University, New Delhi	A. Sharma, P.K. Agarwal and B. Jha
3	Attempts to prepare nano-structured materials composed of iota carrageenan and ionic liquid	Annual Conference of Cellulose Society of Japan, <b>10-11, July, 2008</b>	Kyoto University, Japan	K. Prasad, Y. Kaneko and J.I. Kadokawa
4	Preparation of robust gelling materials from carrageenans as well as their composites with cellulose using an ionic liquid	57 <sup>th</sup> SPSJ Symposium on Macromolecules, <b>24-26, September, 2008</b>	Osaka Science University, Japan	K. Prasad, Y. Kaneko and J.I. Kadokawa





Sr No	Title of the paper	Name of the Seminar/ Conference	Venue	Author(s)
5	Salinity induced changes in antioxidant enzymes and biochemical components in the red alga <i>Gracilaria corticata</i>	V <sup>th</sup> Asian Pacific Phycology Forum on "Algae in a changing world", <b>10-14, November, 2008</b>	Wellington University, New Zealand	M. Kumar, P. Kumari, V. Gupta, C.R.K. Reddy and B. Jha
6	Dissolution and gelation of $\alpha$ -chitin in ionic liquids	Conference of the West Branch Chemical Society of Japan, <b>15-16, November, 2008</b>	Nagasaki Technical University, Japan	K.Prasad, Y.Kaneko and J.I. Kadokawa
7	-carrageenase from a marine <i>Pseudomonas elongata</i>	XXIII Carbohydrate Conference, <b>22-24, January, 2009</b>	Bhavnagar University, Bhavnagar	Y. Khambhaty, K.H. Mody and B. Jha
8	Xylanase from marine bacterium	XXIII Carbohydrate Conference, <b>22-24, January, 2009</b>	Bhavnagar University, Bhavnagar	G. Menon and K.H. Mody

### Wasteland Research

Sr No	Title of the paper	Name of the Seminar/ Conference	Venue	Author(s)
1	Flow cytometry studies on ploidy and genome size of intact plants and regenerating tissues of <i>J. curcas</i> L	National Symposium in Plant Biotechnology, <b>8-10, February, 2008</b>	M. Sukhadia University, Udaipur	Ch.R. Prakash, R.P. Aruna, J. Chikara and M.P. Reddy



2009-10

Analytical Science Division

Sr No	Title of the paper	Name of the Seminar/ Conference	Venue	Author(s)
1	Hydrolysis and retro-aldol cleavage of 2-(1-adamantyl)-3-hydroxybutanoate: Competing reaction	XXI Croatian Meeting of Chemists and Chemical Engineers, Split, <b>April, 2009</b>	Trogir, Croatia	M. Matkovi , N. Basari , B. Ganguly, A. Singh and K. Mlinari -Majerski
2	Synthesis and spectral characterization of novel trimetallic double stranded helicates	International Conference on Inorganic Ring System (RIS -12), <b>August, 2009</b>	NIO, Goa	S. Nadella and P.S. Subramanian
3.	Self assembled Ni(II) double stranded helicate with novel circulahelicate with nano scale cavity	International Conference on Inorganic Ring System (RIS -12), <b>August, 2009</b>	NIO, Goa	P. Mosae, Selvakumar, E. Suresh and P. S. Subramanian
4	Synthesis and crystal structure for macrocyclic rings and macrocycle-like Cu <sub>2</sub> bis-chelate rings	International Conference on Inorganic Ring System (RIS -12), <b>August, 2009</b>	NIO, Goa	N. Carpenter, M. Selvakumar, E. Suresh and P.S. Subramanian
5	Transmission electron microscope: A versatile tool	Nanotechnology and Nano-biotechnology Workshop, <b>October, 2009</b>	Model College, Mumbai	D.N. Srivastava
6	Recognition of anionic and cationic analytes of biological relevance	Symposium on Modern Trends in Inorganic Chemistry-XIII, <b>December, 2009</b>	Indian Institute of Science, Bangalore	A. Das
7	Colorimetric detection of Hg <sup>2+</sup> in aqueous medium by diametrically disubstituted cyclam unit	National Seminar on Confluence of Supramolecular Chemistry and Nano-science, <b>January, 2010</b>	Gujarat University, Ahmedabad	P. Mahato, A. Ghosh and A. Das
8	One pot synthesis of alpha-bromo ketones from olefins and carboxylic acids from methyl arenes using green brominating reagent under aqueous conditions	International Conference on Emerging Trends in Chemistry (ETIC-2010), <b>January, 2010</b>	University of Pune, Maharashtra	R.D. Patil and S. Adimurthy ( <i>Best Paper Award for Oral Presentation</i> )



Sr No	Title of the paper	Name of the Seminar/ Conference	Venue	Author(s)
9	Silver(I) co-ordination frameworks from two exodentate bis (pyridyl) ligands: Synthesis, characterization and X-ray crystallographic investigation	International Conference on Materials for the Millennium; MatCon 2010, <b>January, 2010</b>	Department of Cochin University of Science and Technology, Kochi, Kerala	A.C. Kathalikkattil and E. Suresh
10	Effect of steric crowding on ion selectivity for calix-crown hybrid ionophores: Experimental, molecular modelling and crystallographic studies	National Seminar on Confluence of Supra-molecular Chemistry and Nano-science, <b>January, 2010</b>	Gujarat University, Ahmedabad	S. Patra, D. Maity, A. Sen, E. Suresh, B. Ganguly and P. Paul
11	Calixarene based fluorescent molecular sensors for selective complexation with $\text{Fe}^{3+}$ , $\text{Cu}^{2+}$ and $\text{Ca}^{2+}$	National Seminar on Confluence of Supra-molecular Chemistry and Nano-science, <b>January, 2010</b>	Gujarat University, Ahmedabad	A. Chakraborty, S. Patra and P. Paul
12	Calixarene based fluorescent molecular sensors : Synthesis, crystal structures and ion recognition property	12 <sup>th</sup> Chemical Research Society of India (CRSI), National Symposium in Chemistry, <b>February, 2010</b>	IICT, Hyderabad	R. Gunupuru, S. Patra and P. Paul
13	NMR and electrochemical investigation on series of trinuclear double stranded metallohelicates	12 <sup>th</sup> Chemical Research Society of India (CRSI), National Symposium in Chemistry, <b>February, 2010</b>	IICT, Hyderabad	S. Nadella, P. Selvakumar and P.S. Subramanian
14	Green bromine for diverse applications	National Workshop on Green Chemistry. <b>17-18, February, 2010</b>	The Sant Gadge Baba Amravati University, Amravati Maharashtra	S. Adimurthy
15	Zn(II)-2-2':6,2''-terpyridine based complex as fluorescent chemosensor for PPI, AMP and ADP	Gujarat Science Academy, <b>March, 2010</b>	Gujarat University, Ahmadabad	P. Das
16	Coupled PeT and resonance energy transfer in a pyrene-anthracene based [2] pseudorotaxane	Gujarat Science Academy, <b>March, 2010</b>	Gujarat University, Ahmadabad	A.K. Mandal, M. Suresh, M. Agarwal and A. Das



### Salt and Marine Chemicals Discipline

Sr No	Title of the paper	Name of the Seminar/ Conference	Venue	Author(s)
1	Atomic absorption spectroscopy- A technique for the estimation of trace metal elements in a sample	Workshop on Strengthening the Quality Control in the Laboratories of Salt Dept., Govt. of India <b>29, August, 2009</b>	Salt Department Seminar Hall, Gandhidham	R.J. Sanghavi and B. Rebary
2	R&D innovations on salt	International Salt Summit <b>23, January 2010</b>	Nirma Institute of Technology, Ahmedabad	V.P. Mohandas and Scientists of SMC Disc.
3	Production of high quality industrial grade salt from brines	Seminar on Orientation Course for Salt Manufacturers and Salt Department Officials <b>22, February 2010</b>	Salt Department Seminar Hall, Tuticorin (TN)	V.P. Mohandas

### Inorganic Materials and Catalysis

Sr No	Title of the paper	Name of the Seminar/ Conference	Venue	Author(s)
1	Solar photo-catalytic degradation of methylene blue dye using coated semiconductor nano-particles	National Seminar on Nano-sized Semiconductor Materials, <b>2009</b>	Manchar, Pune, Maharashtra	N. Thillai Sivakumar, R.J. Tayade and S. Maiti
2	Development of value-added products: Alternatives for solid waste utilization from nitrophosphate fertilizer and diamond mining industry	First International Conference on Recycling and Reuse of Materials (ICRM – 2009), <b>17-19, July, 2009</b>	Kottayam, Kerala	R.S. Somani, H.M. Mody, J.R. Chunnawala, M.V. Sheth, R.V. Jasra and H.C. Bajaj
3	Highly enantio-selective synthesis of chiral $\beta$ -aminoalcohols using chiral monomeric and polymeric Ti (IV) salen complexes as catalysts	Symposium of the Chemical Research Society of India, <b>23-24, July, 2009</b>	Shri Govindram Seksaria Institute of Technology and Science, Indore, M. P.	R.I. Kureshy, M. Kumar, K. JeyaPrathap, S. Agrawal, B. Dangi, N.H. Khan, S.H.R. Abdi and H.C. Bajaj
4	Microwave synthesized mesoporous vanadium MFI catalyst for epoxidation of styrene using molecular oxygen	Workshop on Applications of Nanoporous Materials (PRE ZMPC-2009), <b>30, July - 1, August, 2009</b>	Inha University, Incheon, South Korea	J.K. Mohan





Sr No	Title of the paper	Name of the Seminar/ Conference	Venue	Author(s)
5	Adsorption of CO, CH <sub>4</sub> and N <sub>2</sub> on nickel ion exchanged zeolite NaX	12 <sup>th</sup> International Symposium on Inorganic Ring Systems (IRIS-12), <b>16-21, August, 2009</b>	Goa	G. Sethia, R.S. Somani and H.C. Bajaj
6	Green thrust in CSMCRI's R&D	Indo-Hungarian Workshop on Green Chemistry, <b>14-15, September, 2009</b>	IISc., Bangalore	H.C. Bajaj
7	Ligand design in asymmetric catalysis: Chiral schiff bases - A case study	National Symposium on Emerging Horizons in Catalysis, <b>25-26, September, 2009</b>	M.S. University, Vadodara, Gujarat	S.H.R. Abdi
8	Recyclable chiral dimeric V(V) salen complex catalyzed enantioselective addition of trimethylsilyl cyanide to <i>N</i> -benzylimines	National Symposium on Emerging Horizons in Catalysis, <b>25-26, September, 2009</b>	M.S. University, Vadodara, Gujarat	R.S. Saravanan, N.H. Khan, R.I.Kureshy, S.H.R. Abdi, and H.C. Bajaj
9	Photocatalytic degradation of methylene blue dye using TiO <sub>2</sub> coated optical fiber	National Symposium on Emerging Horizons in Catalysis, <b>25-26, September, 2009</b>	M.S. University, Vadodara, Gujarat	N. ThillaiSivakumar, H.C. Bajaj and R.J. Tayade
10	Oxidation of methane by molecular oxygen catalyzed by heterogeneously supported MoO <sub>3</sub> and Ga <sub>2</sub> O <sub>3</sub> on HZSM-5	National Symposium on Emerging Horizons in Catalysis, <b>25-26, September, 2009</b>	M.S. University, Vadodara, Gujarat	M.D. Khokhar, R.S. Shukla and R.V. Jasra( <i>First Prize for Best Poster Presentation</i> )
11	A novel di-cationic reusable chiral Cr(III) salen catalyst for aminolytic kinetic resolution (AKR) of <i>trans</i> aromatic epoxides	National Symposium on Emerging Horizons in Catalysis, <b>25-26, September, 2009</b>	M.S. University, Vadodara, Gujarat	K. Jeya Prathap, R.I. Kureshy, N.H. Khan, S.H.R. Abdi and H.C. Bajaj



Sr No	Title of the paper	Name of the Seminar/ Conference	Venue	Author(s)
12	Co-SSZ-51 catalyzed epoxidation of styrene using molecular oxygen	National Symposium on Emerging Horizons in Catalysis, <b>25-26, September, 2009</b>	M.S. University, Vadodara, Gujarat	J.K. Mohan, S.M. Pai, B.L. Newalkar, N.V. Chaudhary and R.V. Jasra
13	Liquid phase epoxidation of styrene with molecular O <sub>2</sub> over sulfated Co-Y-ZrO <sub>2</sub> solid catalyst under microwave and thermal heating	National Symposium on Emerging Horizons in Catalysis, <b>25-26, September, 2009</b>	M.S. University, Vadodara, Gujarat	B. Shaik, B. Tyagi and H.C. Bajaj
14	Solvent free isomerization of -pinene using zirconia-silica mixed oxides	National Symposium on Emerging Horizons in Catalysis, <b>25-26, September, 2009</b>	M.S. University, Vadodara, Gujarat	K.B. Sidhpuria, B. Tyagi and R.V. Jasra
15	Synthesis and characterization of semiconductor nano material for photocatalytic degradation of pollutants in water	National Seminar on Nanosized Semiconducting Materials, <b>5-7, November, 2009</b>	Annasaheb Awate Arts, Commerce and Hutatma Babu Genu Science College, Pune	R.J. Tayade
16	Solar photocatalytic degradation of methylene blue dye using coated semiconductor nanoparticles	National Seminar on Nanosized Semiconducting Materials, <b>5-7, November, 2009</b>	Annasahebawate Arts, Commerce and Hutatma Babu Genu Science College, Pune	S.N.Thillai, R.J. Tayade and S. Maiti (First Prize for Best Poster Presentation)
17	A simple dechlorination route to synthesis of carbon nanostructures with unique morphologies using solvothermal method	Advanced Nanomaterials and Nanotechnology (ICANN-2009), <b>9-11, December, 2009</b>	Centre for Nanotechnology, IIT, Guwahati	S.Y. Sawant, R.S. Somani and H.C. Bajaj
18	Enantioselective synthesis of chiral -aminoalcohols via aminolytic kinetic resolution of racemic <i>trans</i> epoxides catalyzed by Cr (III) salen complex in ionic liquid	National Conference on Chemistry for the Protection of Environment (NCCPE), <b>18-19, December, 2009</b>	Department of Chemistry, Priyadarshini Institute of Engineering and Technology, Nagpur, Maharashtra	M. Kumar, R.I. Kureshy, N.H. Khan, S.H.R. Abdi, and H.C. Bajaj



Sr No	Title of the paper	Name of the Seminar/ Conference	Venue	Author(s)
19	Fe(Cp) <sub>2</sub> PF <sub>6</sub> : An efficient catalyst for direct Mannich reaction under solvent free-condition	National Conference on Chemistry for the Protection of Environment (NCCPE), <b>18-19, December, 2009</b>	Department of Chemistry, PIETy, Nagpur, Maharashtra	P. Bera, R.I. Kureshy, N.H. Khan, S.H.R. Abdi, and H.C. Bajaj
20	Microwave assisted solvent-free synthesis of , '-bis (substituted benzylidene) cycloalkanones catalyzed by sulfated zirconia	International Conference on Materials for the Millennium, <b>11-13, January, 2010</b>	Cochin University of Science and Technology, Kochi, Kerala	S.V. Jadhav and H.C. Bajaj
21	Mesoporous sulfated zirconia: Synthesis, characterization and catalytic application towards solvent free synthesis of acetal and ketal	International Conference on Materials for the Millennium, <b>11-13, January, 2010</b>	Cochin University of Science and Technology, Kochi, Kerala	A. Sinhamahapatra, M. Ghose, N. Sutradhar, H.C. Bajaj and A.B. Panda
22	HRh(CO)(PPh <sub>3</sub> ) <sub>3</sub> encapsulated hexagonal mesoporous silica as heterogeneous catalyst for hydroformylation : Effect of surfactant chain length	International Conference on Materials for the Millennium, <b>11-13, January, 2010</b>	Cochin University of Science and Technology, Kochi, Kerala	N. Sudheesh, J.N. Parmar, S.K. Sharma and R.S. Shukla
23	Co/P(Biph) <sub>3</sub> TS catalyzed hydroformylation of higher olefins in the aqueous biphasic system	International Conference on Materials for the Millennium, <b>11-13, January, 2010</b>	Cochin University of Science and Technology, Kochi, Kerala	A.A. Dabbawala, H.C. Bajaj and E. Monflier
24	Effective removal of chromate anion using as-synthesized CoAl LDHs and its potential application in oxidation reactions	International Conference on Materials for the Millennium, <b>11-13, January, 2010</b>	Cochin University of Science and Technology, Kochi, Kerala	C.M. Jinesh, S. Sivashunmugam, D.S. Bhadoria, C.A. Antonyraj and S. Kannan
25	Adsorption of Hg <sup>2+</sup> from aqueous solution of mercury chloride on thiol - functionalized silica gel with different loading of marcapto propyl trimethoxysilane	6 <sup>th</sup> All Gujarat Research Scholars Meet (AGRSM-VI), <b>31, January, 2010</b>	M.S. Univeristy, Vadodara, Gujarat	V. Manu, H.M. Mody and H.C. Bajaj



Sr No	Title of the paper	Name of the Seminar/ Conference	Venue	Author(s)
26	Antibacterial activity of organically modified Indian bentonite and attapulgitic clay	6 <sup>th</sup> All Gujarat Research Scholars Meet (AGRSM-VI), <b>31, January, 2010</b>	M.S. University, Vadodara, Gujarat	R.R. Pawar, R. Jain, A. Bhatt, P. Sakaria, J. Bhatt, K.H. Mody, H.M. Mody and H.C. Bajaj
27	Characterization, beneficiation and application of attapulgitic samples from Gujarat state	6 <sup>th</sup> All Gujarat Research Scholars Meet (AGRSM-VI), <b>31, January, 2010</b>	M.S. University, Vadodara, Gujarat	P.L. Sakaria, A.S. Bhatt, R.R. Pawar, H.M. Mody, J.G. Bhatt and H.C. Bajaj
28	Preparation of enantioselective composite polymer membrane for optical resolution of $\alpha$ -amino acids.	6 <sup>th</sup> All Gujarat Research Scholars Meet (AGRSM-VI), <b>31, January, 2010</b>	M.S. University, Vadodara, Gujarat	P.G. Ingole, K. Singh and H.C. Bajaj ( <i>Second Prize for Best Poster Presentation</i> )
29	Inorganic materials based novel catalysts in the reactions of the C <sub>1</sub> chemicals	Seminar on Advances in Chemical Sciences, <b>31, January, 2010</b>	Department of Chemistry, Municipal Arts and Urban Bank Science College, Mehsana, Gujarat	R.S. Shukla
30	Adsorptive separation for CO <sub>2</sub> capture using modified zeolites	Afro-Asian Conclave for Young scientists, <b>11-13, February, 2010</b>	JNCASR, Bangalore	R.S. Somani
31	Catalytic isomerization to perfumery chemicals by layered double hydroxides and their modified forms as solid bases	Indo-Hungarian Workshop on Future Frontiers in Catalysis, <b>16-18, February, 2010</b>	Indian Institute of Technology, Chennai	S. Kannan
32	In situ powder X-ray diffraction – An excellent tool for materials characterization	National Workshop on X-ray Diffraction Techniques and Applications- NWXRD-2010, <b>17-19, March, 2010</b>	Saurashtra University, Rajkot	S. Kannan





Sr No	Title of the paper	Name of the Seminar/ Conference	Venue	Author(s)
33	Synthesis of propylene carbonate from propylene oxide and carbon dioxide: Effect of hydrotalcite and solvent	XXIV – Gujarat Science Congress, <b>21, March, 2010</b>	Gujarat University, Ahmedabad, Gujarat	C. Murugan and H.C. Bajaj
34	Two dimensional nano LDH sheets – A versatile material for diversified applications	A Nano Material Research Awareness Program (NMRAP-10), <b>26, March, 2010</b>	Bhavnagar University, Bhavnagar	S. Kannan
35	Novel UV-LED photo-catalytic reactor setup for degradation of methylene blue dye using titanium dioxide nanotube	National Workshop on Development of Novel Materials for Hydrogen Production and Photocatalysis, <b>26-27, March 2010</b>	Bhubaneswar	N. Thillai Sivakumar, H.C. Bajaj and R.J. Tayade

### Reverse Osmosis

Sr No	Title of the paper	Name of the Seminar/ Conference	Venue	Author(s)
1	Diffusion of water in nanofiltration membrane	International Conference in Neutron Scattering, <b>6-7, May, 2009</b>	Tennessee, USA	V.K. Sharma, P.S. Singh, S. Gautam, S. Mitra and R. Mukhopadhyay
2	Indigenous TFC reverse osmosis membrane technology for water desalination – Going from lab to field	IWA Membrane Technology Conference & Exhibition, <b>1-3, September, 2009</b>	Beijing, China	P.K. Ghosh, S.L. Daga, A.V.R. Reddy, V.J. Shah, S.V. Joshi, J.J. Trivedi, A.P. Rao, N. Pathak, P. Ray, P. Singh, C.V. Devmurari, G.S. Trivedi and K. Eswaran
3	Fouling resistant hollow fiber membranes for drinking water purification and water reclamation	IWA Membrane Technology Conference & Exhibition, <b>1-3, September, 2009</b>	Beijing, China	A.V.R. Reddy, P. Ray, P. Singh, T.J. Trivedi, B.K. Thakur, J.J. Trivedi, A.P. Rao and C.V. Devmurari



Sr No	Title of the paper	Name of the Seminar/ Conference	Venue	Author(s)
4	Membranes for water recovery from industrial effluents and other waste waters	IWA Membrane Technology Conference & Exhibition, <b>1-3, September, 2009</b>	Beijing, China	A.V.R. Reddy, P. Singh, P. Ray, S.V. Joshi, J.J. Trivedi, A.P. Rao, T.J. Trivedi, B.K.Thakur and C.V. Devmurari
5	Small angle neutron scattering investigation of polydimethyl siloxane-pervaporation membranes	Conference on neutron scattering and mesoscopic systems, <b>12-14, October, 2009</b>	Goa, India	G.L. Jadav, V.K. Aswal and P.S. Singh
6	Influence of hydrophilic silica nanoparticles to the conformation of hydrophilic polymer chain in dilute solution system	Conference on neutron scattering and mesoscopic systems, <b>12-14, October, 2009</b>	Goa, India	P.S. Singh, V.K. Aswal and J. Kohlbrecher
7	Thin film composite hollow fiber membranes: Preparation, characterization and fouling resistant properties for water purification	International Workshop on Advances in Membrane Technology for Water Treatment, Clean Energy and Environment, <b>7-9, December, 2009</b>	CGCRI, Kolkata	K. Parashuram, P. Ray, C.V. Devmurari, P. Singh, J.J. Trivedi and A.V.R. Reddy
8	Application of nanofiltration membranes for water reclamation: Treatment of pharmaceutical waste waters	APA International Conference on Polymer Science and Technology: Vision and Scenario, <b>17-20, December, 2009</b>	New Delhi	P. Ray, P.S. Singh, S. Saradva, B. Thakur, P. Kallem, J.J. Trivedi, A.P. Rao, G.S. Trivedi and A.V.R. Reddy
9	Separation of rose pigments through photo-modified membranes: A novel approach	Asian Polymer Association International Conference on Advances in Polymer Science & Technology, <b>27-20, December 2009</b>	IIT, New Delhi	Yogesh and A. Bhattacharya



Sr No	Title of the paper	Name of the Seminar/ Conference	Venue	Author(s)
10	Membrane technologies for desalination and water reclamation: Case studies of CSMCRI	National Conference on Water: Membranes and other purification technologies, <b>9-10, January, 2010</b>	Vadodara	A.V.R. Reddy, S.L. Daga, J.J. Trivedi, P.Ray, P.S.Singh, C.V.Devmurari, A.P. Rao, N.Pathak and G.S.Trivedi
11	Preparation, characterization and organic fouling and acid stability of poly (acrylonitrile-co-methacrylicacid) ultrafiltration membranes	National Conference on Water: Membranes and other purification technologies, <b>9-10, January, 2010</b>	Vadodara	Y.G. Dave and A.V.R. Reddy
12	Fouling control of submersible membranes by surface modification for water purification application	National Conference on Water: Membranes and other purification technologies, <b>9-10, January, 2010</b>	Vadodara	R.V. Matte, D.D. Patel and A.V.R. Reddy
13	Membrane technologies for water recovery from industrial waste waters	InDA-APDA Conference on Desalination and Water Purification, <b>10-12, March, 2010</b>	Chennai	P. Singh, P. Ray, J.J. Trivedi, K. Parashuram, S. Sharma, A.P. Rao and A.V.R. Reddy
14	Preparation and surface modification of hollow fiber membranes for drinking water disinfection and water reclamation	InDA-APDA Conference on Desalination and Water Purification, <b>10-12, March, 2010</b>	Chennai	P. Ray, P.S. Singh, K. Parashuram, S.R. Maurya, J.J. Trivedi, C.V. Devmurari, N.N. Rao, S. Waghmare and A.V.R. Reddy



## Electro membrane Processes

Sr No	Title of the paper	Name of the Seminar/ Conference	Venue	Author(s)
1	Production of ultra pure water by continuous electro deionization (CEDI) process using indigenously developed interpolymer ion exchange membranes with improved design of the system	IWA Membrane conference, <b>September, 2009</b>	Beijing, China	S.K.Thampy, B.S. Makwana, G.R. Dasale and P.K.Ghosh
2	Sol-gel based zwitterionic polymer electrolyte membranes for CO <sub>2</sub> separation	XXVI EMS Summer School on Membrane Technology for CO <sub>2</sub> Separation <b>29, September - 2, October, 2009</b>	GKSS Research Centre, Germany	B.P. Tripathi, S.P. Nunes and V.K. Shahi
3	Heterogeneous-homogeneous composite bipolar membrane for the conversion of sodium salt of homologous carboxylates into its corresponding acid and base by electro-dialysis	National Seminar on Emerging Trends in Polymer Science and Technology, <b>8-10, October, 2009</b>	Saurashtra University, Rajkot, Gujarat	T. Chakrabarty, S. Prakash, V.K. Shahi and M. Kumar
4	Organic-inorganic composite cross-linked zwitterionic polymer electrolyte membranes for fuel cell applications	National Seminar on Emerging Trends in Polymer Science and Technology, <b>8-10, October, 2009</b>	Saurashtra University, Rajkot, Gujarat	B.P. Tripathi, M. Kumar and V.K. Shahi
5	Cross-linked poly(vinyl alcohol)-poly (acrylonitrile-co-2-dimethylamino ethylmethacrylate) based anion-exchange membranes for electro-membrane applications	6 <sup>th</sup> All Gujarat Research Scholars Meet, <b>31, January, 2010</b>	M.S. University, Vadodara Gujarat	S. Singh, M. Kumar and V.K. Shahi
6	High conducting sulfonated poly(ether ether ketone)-ionic liquid composite membrane for fuel cell applications	6 <sup>th</sup> All Gujarat Research Scholars Meet, <b>31, January, 2010</b>	M.S. University, Vadodara Gujarat	A.N. Mondal, M. Kumar and V.K. Shahi
7	Cost calculation of various capacity electro-dialysis plants for the desalination of brackish water	Euro-Med conference, <b>2010</b>	Tel Aviv, Israel	S.K. Thampy and B.S. Makwana





### Marine Biotechnology and Ecology

Sr No	Title of the paper	Name of the Seminar/ Conference	Venue	Author(s)
1	Wonders of algal fluorescent pigments	Recent Developments in Cultured Algae, <b>4-5, April, 2009</b>	Andhra University, Visakhapatnam	S.K. Mishra, A. Shrivastav, A.D Jain, S. Mishra and P.K. Ghosh
2	Preparation of superior quality products from Indian agarophytes	7 <sup>th</sup> Asia-Pacific Conference on Algal Biotechnology, <b>1-4, December, 2009</b>	Delhi University, New Delhi	R. Meena, K. Prasad and A.K. Siddhanta
3	Grafting of hetero-polysaccharides with hydrophilic polymers	CARBO-XXIV, <b>7-9, December, 2009</b>	Lachoo Memorial College of S & T, Pharmacy Wing, Jodhpur, Rajasthan	G.K. Mehta, R. Meena, K. Prasad and A.K. Siddhanta
4	Preparation of biopolymer based nano-composites	National Seminar on Nanotechnology : Today & Tomorrow, <b>8, March, 2010</b>	Chem. Engg. Dept. Institute of Technology, Nirma University, Ahmedabad, Gujarat	K. Prasad
5	Isolation and screening of polyhydroxyalkanoate (PHA) producing bacteria using Jatropha biodiesel co-products as a sole source of nutrients	XXIV Gujarat Science Congress, <b>21, March, 2010</b>	Gujarat University, Ahmedabad, Gujarat	B. Shethia, A. Shrivastav, S.K. Mishra, I. Pancha, D. Jain and S. Mishra ( <i>Best Paper Award for Oral Presentation</i> )
6	A thermoactive -amylase from a Bacillus sp. isolated from CSMCRI salt farm	XXIV Gujarat Science Congress, <b>21, March, 2010</b>	Gujarat University, Ahmedabad, Gujarat	B. Shethia, A. Shrivastav, S.K. Mishra, I. Pancha, D. Jain and S. Mishra



## 5. Inter Agency Linkages

2008-09

### (A) GRANT-IN-AID PROJECTS

Sr. No.	Project Title	Funding Agency	Amount Received (Rs. in Lakhs)
1	Collection, identification and chemical investigation of marine flora	Ministry of Earth Sciences, New Delhi	30.943
2	Design, synthesis, characterization of single and double stranded metallohelicates and molecular thread: A Chiro-optical device for recognition	DST, New Delhi	3.00
3	Micropropagation and selection of improved germplasm for cultivation of <i>Gracilaria dura</i> (C. Agardh) J. Agardh producing quality agar/agarose for high and application	DBT, New Delhi	3.43
4	Structural property correlation studies of gelling biopolymer agar in aqueous media	DST, New Delhi	3.50
5	Development of membrane bio-reactor for the synthesis of structured lipids from groundnut oil and long chain polyunsaturated fatty acid by inter-esterification using lipase immobilized on membrane	DBT, New Delhi	5.51
6	New synthesis and characterization of chiral inorganic metal complexes as active catalysis for enantioselective synthesis of chiral $\alpha$ -amino alcohols via epoxide-ring opening reaction	DST, New Delhi	3.00
7	Intergeneric protoplast fusion and molecular characterization of somatic hybrids of agarophytes	DST, New Delhi	4.00
8	Non-hazardous bromination with bromine/bromate couple obtained as intermediate of bromine recovery plants: exploratory studies on diverse applications	DST, New Delhi	6.00
9	Design, synthesis and characterization of metal organic framework with rectangular topology and their application	DST, New Delhi	2.00
10	Acetylcholinesterase (ache) inhibitors: the neurotoxic phosphotriesterase substrates and related nerve reagents-conformation, dynamics, hydrolysis and the therapeutic pharmacophores	Department of Atomic Energy, Mumbai	2.697



Sr. No.	Project Title	Funding Agency	Amount Received (Rs. in Lakhs)
11	Development of enantioselective polymer membrane for optical resolution of chiral compounds	DST, New Delhi	1.50
12	Design, study of DREB and MYC/MYB transcription factors from <i>Salicornia brachiata</i> for abiotic stress tolerance in plants	DST, New Delhi	4.00
13	Disinfection of river/pond/ground waters by novel disinfecting polymers	Ministry of Environment & Forests, New Delhi	1.747
14	Studies on the dynamics of the electron/energy transfer in multicomponent Ru(II)-trisbipyridyl or porphyrin derivatives and interfacial electron transfer	Dept. of Atomic Energy, Mumbai	2.15
15	To assist GOMBRT in undertaking trial indigenous seaweeds cultivation and training to interested self help groups in Gulf of Mannar area	Gulf of Mannar Biosphere Reserve Trust, Ramanathapuram, Tamil Nadu	1.50
16	Development of transgenic groundnut ( <i>Arachis hypogaea</i> L.) of enhanced abiotic stress tolerance	DBT, New Delhi	6.19
17	Design and synthesis of organocatalysts and organometallic catalysts for one pot three component enantioselective Strecker reaction required for the synthesis of $\alpha$ -aminoacids	DST, New Delhi	10.00
18	Functional modification of agar and kappa-carrageenan for their wider utility in diverse applications	DST, New Delhi	9.50
19	Synthesis of nano-structured polymer composite pervaporation membrane: Characterization of physico-chemical properties and studies on the separation properties for volatile organic compounds (VOCs) removal from water	DST, New Delhi	4.50
20	Molecular polymorphism among different strains of <i>Dunaliella</i> (Chlorophyceae; Chlamydomonadales)	DST, New Delhi	10.00
21	Theoretical investigations of adsorption of additives onto the crystal surface of sodium chloride and on other alkyl halides	DST, New Delhi	0.50



Sr. No.	Project Title	Funding Agency	Amount Received (Rs. in Lakhs)
22	Development of electrospun nanofibrous membranes for separation and electrochemical processes	DST, New Delhi	5.00
23	Sensitized nanoparticles as new hybrid photo-driven devices	DST, New Delhi	5.00
24	Synthesis of monodispersed organic-inorganic hybrid nano-structured materials	DST, New Delhi	11.00
25	High performance nanocomposite polyelectrolyte membranes with low electro-osmotic drag for energy and electrochemical devices	DST, New Delhi	6.50
26	Fluorescent molecular sensors design, synthesis and cation recognition study	DST, New Delhi	2.00
27	Synthesis of chiral hydrocyanins cyclic intermediates for industrially important bio-active compounds through chiral catalytic route	DST, New Delhi	1.50
28	Synthesis of carbohydrate based natural surfactants and evaluation of their performance	DST, New Delhi	1.50
29	Sea water RO desalination plant of 6000 LPH capacity using hollow fibre module for pretreatment	DST, New Delhi	15.00
30	Inhibition of quorum sensing and bacteria communication: Potential for antifouling agents from marine algae	DBT, New Delhi	5.05
31	Sensors for fluoride, calcium and magnesium ions	DST, New Delhi	4.50





## (B) COLLABORATIVE PROJECTS

Sr. No.	Project Title	Funding Agency	Amount Received (Rs. in Lakhs)
1	Development of adsorbents for the recovery of CO <sub>2</sub> from power plant fuel gas	Gujarat Narmada Valley Fertilizers Company Ltd., Bharuch	8.846
2	To Prepare bio-diesel from Jatropha seeds of different origin and carry out performance evaluation by various users	Office of the Forest Sasan-Gir General Motors India Pvt. Ltd., Halol, Mahindra & Mahindra Ltd., Nasik	8.856
3	Exploratory study for conversion of carbide lime of DSCL, Kota, into precipitated calcium carbonate (PCC)	Tripartite Collaboration DSCL, New Delhi & NRDC, New Delhi & CSMCRI, Bhavnagar	4.84
4	Development of a coagulant-cum-disinfectant for water purification	Kanoria Chemicals & Industries Ltd., New Delhi	2.55
5	Developing 2 acre Jatropha plantation at Talegaon, Maharashtra	General Motors India Pvt. Ltd., Halol	13.10
6	Biofuel from eroded soil in India (Germany)	Daimler Chrysler, Germany	1.23

## (C) SPONSORED PROJECTS

Sr. No.	Project Title	Funding Agency	Amount Received (Rs. in Lakhs)
1	Know how demonstration for various technologies transferred by CSMCRI to entrepreneurs on charge basis	N M S Pharma, Bhavnagar & Pepsico India Holding Ltd., Gurgaon	4.448
2	Supply of RO plants of different capacities to various parties	RSMML, Jaipur; CGCRI, Kolkata; Tata projects Ltd., Hyderabad; CMFRI, Cochin	76.733



Sr. No.	Project Title	Funding Agency	Amount Received (Rs. in Lakhs)
3	Improving methods of cultivation of <i>Kappaphyscus alvarezii</i> and enlarging the range of cultivars	AquAgri Pvt. Ltd., New Delhi	14.89
4	Developing process for producing activated clay for suitable hydrocarbons purification from Gujarat natural bentonite clays	GMDC Science & Research Centre, Ahmedabad	7.50
5	Beneficiation studies of attapulgite for their application in bleaching, oil well drilling & pharmaceutical industries	GMDC Science & Research Centre, Ahmedabad	6.67
6	Development of nanoclays based on bentonite deposits of Gujarat	GMDC Science & Research Centre, Ahmedabad	7.85
7	Development of cleaning method for contaminated membranes for chlor alkali cell	Shriram Vinyl & Chemical Industries, Rajasthan	2.74
8	Improving the quality of salt from Magadi site	M/s. Tata Chemicals Ltd., Mithapur	5.81
9	To study proof of concept for the Merseberg process starting with fluorogypsum	Honeywell International India Pvt. Ltd., Gurgaon, Haryana	4.07

#### (D) CONSULTANCY PROJECTS

Sr. No.	Project Title	Funding Agency	Amount Received (Rs. in Lakhs)
1	Marine environmental monitoring work	J H Kharawala Pvt. Ltd., Ahmedabad	1.288
		Indian Rayon, Veraval	4.75
		Gujarat Construction Ltd., Ahmedabad	4.50
		Cambay Chem Ltd., Ahmedabad	1.199
2	Appointment of CSMCRI as advisor/ Consultant for setting up a 20 MLD desalination facility at Nagaur, Rajasthan	RSMML, Udaipur	3.875
3	Feasibility Study on SOP and MOP	Gujarat State Fertilizer & Chemicals Ltd., Vadodara	3.98



## Central Salt & Marine Chemicals Research Institute

Sr. No.	Project Title	Funding Agency	Amount Received (Rs. in Lakhs)
4	The preliminary survey of the site of solar salt production and assessing techno-economic feasibility of land for manufacture of common salt	Gujarat Alkalies and Chemicals Ltd., Vadodara	3.42
5	Survey of the area in Rann of Kutch on the Indo-Pak border in Barmer district of Rajasthan and assessing its suitability for salt manufacture	The Commissioner of Industries, Industries Department, Jaipur	5.75
6	To assess the performance of salt washery and storage system at Solarish salt work, Singach	Solarish ChemTech Industries Ltd., Binaga	2.50



2009-10

(A) GRANT-IN-AID PROJECTS

Sr. No.	Project Title	Funding Agency	Received amount in year 09-10 (Rs. in lakhs)
1	Collection, identification and chemical investigation of marine flora	Ministry of Earth Sciences, New Delhi	24.856
2	Genetic improvement of <i>Jatropha curcas</i> for adaptability and oil yield	TNBD, New Delhi	15.78
3	New synthesis and characterization of chiral inorganic metal complexes as active catalysis for enantioselective synthesis of chiral $\alpha$ -amino alcohols via epoxide-ring opening reaction	DST, New Delhi	3.50
4	Studies on bioaccumulation / biosorption of heavy metals by marine algae of Gujarat coast	Ministry of Earth Science, New Delhi	1.595
5	Sea water RO desalination plant of 6000 LPH capacity using hollow fibre module for pretreatment	DST, New Delhi	15.00
6	Utilisation of distiller waste (aqueous $\text{CaCl}_2/\text{NaCl}$ ) of soda ash industry for production of muriate of potash from bittern generated as by-product of salt industry	Ministry of Chemicals & Fertilizers, New Delhi	14.21
7	Design, synthesis and characterization of metal organic framework with rectangular topology and their application	DST, New Delhi	3.00
8	Acetylcholinesterase (AChE) inhibitors: the neurotoxic phosphotriesterase substrates and related nerve reagents-conformation, dynamics, hydrolysis and the therapeutic pharmacophores	Department of Atomic Energy, Mumbai	2.697
9	Development of enantio-selective polymer membrane for optical resolution of chiral compounds	DST, New Delhi	3.00
10	Study of DREB and MYC/MYB transcription factors from <i>Salicornia brachiata</i> for abiotic stress tolerance in plants	DST, New Delhi	7.00

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Sr. No.	Project Title	Funding Agency	Received amount in year 09-10 (Rs. in lakhs)
11	Disinfection of river, pond, ground waters by novel disinfecting polymers	Ministry of Earth Sciences, New Delhi	5.577
12	Two dimensional sheets and interlayers of hydrotalcite-like materials-potential scope of environmental remediation	Ministry of Environment & Forests, New Delhi	4.510
13	Development of bipolar membrane technology for water purification and salt recovery as their corresponding acid and base from industrial effluent	Ministry of Environment & Forests, New Delhi	2.962
14	Studies on the dynamics of the electron/energy transfer in multicomponent Ru(II)-tris-bipyridyl or porphyrin derivatives and interfacial electron transfer	Dept. of Atomic Energy, Mumbai	4.438
15	High performance nanocomposite polyelectrolyte membranes with low electro-osmotic drag for energy and electrochemical devices	DST, New Delhi	5.00
16	Synthesis of monodispersed organic-inorganic hybrid nano-structured materials	DST, New Delhi	3.00
17	Sensitized nanoparticles as new hybrid photo-driven devices	DST, New Delhi	2.64
18	Development of chiral catalysts for asymmetric hydroformylation of olefins for the synthesis of chiral drug intermediates	DST, New Delhi	8.00
19	Development of membrane bio-reactor for the synthesis of structured lipids from groundnut oil and long chain polyunsaturated fatty acid by interesterification using lipase immobilized on membrane	DBT, New Delhi	4.51
20	Design, synthesis and DNA interaction studies with novel photosensitizer molecules as efficient photodynamic therapeutic reagents.	DBT, New Delhi	20.59
21	Design, synthesis, characterization of single and double stranded metallohelicates and molecular thread: A chiro-optical device for recognition.	DST, New Delhi	0.655



Sr. No.	Project Title	Funding Agency	Received amount in year 09-10 (Rs. in lakhs)
22	Structural property correlation studies of gelling biopolymer agar in aqueous media	DST, New Delhi	0.85
23	Design and fabrication of UV-LED based photocatalytic reactor for the purification of contaminated water	DST, New Delhi	5.00
24	Assessment of techno-economic feasibility of large scale seaweed cultivation integrated with bio-fertilizer and ethanol production	Ministry of New and Renewable Energy, New Delhi	215.00
25	Pigment biomarkers and spectral fingerprints of mono-specific algae for development of detection algorithms of algal blooms from remote sensing data	Department of Space Application Center (ISRO), Ahmedabad	10.00
26	Sensors for biologically important ions and molecules	DST, New Delhi	20.00
27	A two stage indigenous RO process of 6000 LPH capacity for seawater desalination (2 Nos)	DST, New Delhi	184.82
28	Enhancing power output from commercial silicon PV modules by concentration and selective filtration of incoming solar radiation	DST, New Delhi	11.50
29	Non-hazardous bromination with bromine/bromate couple obtained as intermediate of bromine recovery plants: exploratory studies on diverse applications	DST, New Delhi	5.50
30	Evaluation of chemopreventive potential of c-phycocyanin in mouse skin tumorigenesis and its effects on cell cycle regulators and apoptosis.	Indian Institute of Toxicology Research, Lucknow	1.45
31	Photo-regulation of permeability across the membrane: preparation, characterization and separation study	Dept. of Atomic Energy Pay & Accounts Office, Mumbai	0.929
32	The WRKY family transcription factors in Jatropha: Genome-wide cloning and functional analysis	DST, New Delhi	6.64
33	Remotely monitored and controlled high capacity RO plant for desalination of sea water	DST, New Delhi	10.44



Sr. No.	Project Title	Funding Agency	Received amount in year 09-10 (Rs. in lakhs)
34	Structure-property correlation studies of imidazolium based room temperature ionic liquids in ethylene glycol derivatives: Thermodynamic and spectroscopic investigations	DST, New Delhi	9.50
35	Synthesis of carbohydrate based natural surfactants and evaluation of their performance	DST, New Delhi	3.40
36	Synthesis of bulk and nano structured magnesium oxide using natural brine/bittern as precursor: Characterization and comparative studies on surface morphology and chemical reactivity	DST, New Delhi	4.00
37	Sea water RO desalination plant of 6000 LPH capacity using hollow fibre module for pretreatment	DST, New Delhi	15.00
38	Synthesis of nano-structured polymer composite pervaporation membrane: Characterization of physicochemical properties and studies on the separation properties for volatile organic compounds (VOCs) removal from water	DST, New Delhi	4.00

## (B) COLLABORATIVE PROJECTS

Sr. No.	Project Title	Funding Agency	Received amount in year 09-10 (Rs. in lakhs)
1	To prepare bio-diesel from jatropha seeds of different origin and carry out performance evaluation by various users.	Office of the Forest Sasan-Gir General Motors India Pvt. Ltd., Halol, Mahindra & Mahindra Ltd., Nasik	10.934
2	Development of adsorbents for the recovery of CO <sub>2</sub> from power plant flue gas	NTPC, Noida (UP)	16.71
3	Study on storage of natural gas using nanomaterials by IISc, CSMCRI & BPCL to undertake experimental studies in order to evaluate the theoretical study carried out in the project	Society for Innovation & Development, Bangalore	22.665



Sr. No.	Project Title	Funding Agency	Received amount in year 09-10 (Rs. in lakhs)
4	Developing 2 acre <i>Jatropha</i> plantation at Talegaon, Maharashtra	General Motors India Pvt. Ltd., Halol	9.745
5	Exploratory study for conversion of carbide lime of DSCL, Kota, into precipitated calcium carbonate (PCC)	Tripartite Collaboration DSCL, New Delhi & NRDC, New Delhi & CSMCRI, Bhavnagar	5.00
6	Determination of the economic viability & technical feasibility of commercial <i>Jatropha curcas</i> production for generation of <i>Jatropha</i> oil as bio-fuels feedstock from wastelands	General Motor Corporation Warren, USA	73.60

### (C) SPONSORED PROJECTS

Sr. No.	Project Title	Funding Agency	Received amount in year 09-10 (Rs. in lakhs)
1	Know how demonstration for various technologies transferred by CSMCRI to entrepreneurs on charge basis	N M S Pharma, Bhavnagar; Pepsico India Holding Ltd., Gurgaon, Eco Organics, Mumbai	4.448
2	Supply of RO plants of different capacities to various parties	RSMML, Jaipur; CGCRI, Kolkata; Tata projects Ltd., Hyderabad; CMFRI, Cochin	76.733
3	To assist GOMBRT in undertaking trial indigenous seaweeds cultivation and training to interested self-help groups in Gulf of Mannar area	Gulf of Mannar Biosphere Reserve Trust, Ramanathapuram, Tamil Nadu	0.45
4	Feasibility studies for the preparation of detergent grade zeolite-A from bauxite	M/s. Reminco Resource Pvt. Ltd., Ahmedabad	5.51
5	Feasibility studies on concentration of aqueous acetic acid solution from PTA-RIL plant effluent by RO & ED techniques	M/s. Reliance Industries Ltd., Surat	2.44





**(D) CONSULTANCY PROJECTS**

Sr. No.	Project Title	Funding Agency	Received amount in year 09-10 (Rs. in lakhs)
1	Marine environmental monitoring work	J H Kharawala Pvt. Ltd., Ahemdabad	0.680
		Indian Rayon, Veraval	2.24
2	Appointment of CSMCRI as Advisor/Consultant for setting up a 20 MLD desalination facility at Nagaur	RSMML, Udaipur	3.875
3	Feasibility study on SOP and MOP	Gujarat State Fertilizers & Chemicals Ltd., Vadodara	3.15
4	Exploring the possibility of valuable chemicals from ZLD projects of tannery sector	Tamil Nadu Pollution Control Board, Chennai	6.92
5	Survey and assessment of mangrove population in Gulf of Khambhat – Kalpasar Project	Executive Engineer, Kalpasar Technical Cell, Bhavnagar	0.828
6	Assessment of baseline, environmental quality and social status on coastal, tidal and marine areas of Kalpasar Project	Kalpasar Technical Cell, Gandhinagar	48.97
7	Study of present status of salt pans and assessment of social, economical and environmental impact (positive and negative) in context to the proposed site of the Kalpasar reservoir	Kalpasar Technical Cell, Gandhinagar	6.58
8	Exploratory studies on free flowing sodium nitrite	Deepak Research & Development Centre, Pune	0.978
9	High strength Plaster of Paris	J K Chemicals, Jamnagar	0.561
10	Removal of nitrobenzene impurity from pigment manufactured by M/s. Atul Ltd.	M/s. Atul Ltd., Atul	0.498



## 6. Human Resources Development

### 1. Training Programmes Attended by CSMCRI Staff (2008-09)

Sr. No.	Title of the programme	Organizer	Date	Name of the staff
1	Leadership Development Programme (LDP)	CSIR-HRDC-Ghaziabad, New Delhi	April 20 to May 2 2008	S. Kannan, P.M. Solanki
2	Induction Training Programme for Scientists B and C	CSIR-HRDC-Ghaziabad, New Delhi	May 23 to June 1 2008	Puyam Singh
3	Fifth Training Programme on Enhancement of Managerial Efficiency for Scientists	CSIR-HRDC-Ghaziabad, New Delhi	June 9-13, 2008	H.C. Bajaj
4	Programme on TRIZ (Theory of Inventive Problem Solving) Methods	CSIR-HRDC-Ghaziabad, New Delhi	Aug. 25-27, 2008	Arvind Kumar
5	Training Programme for Assistant (Admn..)	CSIR-HRDC-Ghaziabad, New Delhi	Sep. 1-5, 2008	D.R. Thangadi, A.S. Badheka
6	Leadership Development Programme (LDP)	CSIR-HRDC-Ghaziabad, New Delhi	Nov. 18-30, 2008	B. Jha
7	Awareness Programme on RTI	CSIR-HRDC-Ghaziabad, New Delhi	Jan. 29-30, 2009	D.B. Shukla
8	Leadership Development Programme (LDP)	CSIR-HRDC-Ghaziabad, New Delhi	Feb. 1-13, 2009	R.S. Shukla, Girish Desale
9	Programme on Reservation in Service	CSIR-HRDC-Ghaziabad, New Delhi	Mar. 2-5, 2009	K. Rajagopalan, C.B. Gohil, S. Sharma
10	Programme for PS/PA	CSIR-HRDC-Ghaziabad, New Delhi	Mar. 17-19, 2009	V.M. Rajan, V.J. Gohil
11	Leadership Development Programme (LDP)	CSIR-HRDC-Ghaziabad, New Delhi	Mar. 22 to Apr. 3, 2009	P.S. Subramanian



## 2. Training Programmes Attended by CSMCRI Staff (2009-10)

Sr. No.	Title of the programme	Organizer	Date	Name of the staff
1	Programme on Initiative & Innovation for Managerial effectiveness	CSIR-HRDC-Ghaziabad, New Delhi	June 15-17, 2009	K. Rajagoplan
2	Induction Training Programme for Newly Recruited Scientists	CSIR-HRDC-Ghaziabad, New Delhi	July 27 to Aug. 1 2009	Babulal Rabary, Rajesh Patidar
3	Training Programme for Assistant (Admn.)	CSIR-HRDC-Ghaziabad, New Delhi	Oct. 28-30, 2009	Y.R. Trivedi, D.R. Thengadi
4	Training Programme for Section Officer (S&P)	CSIR-HRDC-Ghaziabad, New Delhi	Nov. 11-13, 2009	Joy M. Kottaram
5	Training Programme on Life After Retirement	CSIR-HRDC-Ghaziabad, New Delhi	Nov. 23- 25, 2009	B.G. Shah, R.H. Trivedi, B.D. Shethia, A.K. Saha, U.P. Saraiya

## 3. M.Sc / M.Tech / M.E Thesis Submitted (2008-09)

Sr. No.	Name of the Research Fellow	Degree	Title of the Thesis	Name of Supervisor	Name of the University
1	Ms. Kavita Sukhadia	M.Sc.	Molecular characterization and diversity analysis of $\gamma$ -irradiated mutants of <i>Jatropha curcas</i> using RAPD fingerprinting	Dr. M.P. Reddy	BRD School, SP University, VV Nagar
2	Ms. Neetu Gupta	M.Sc.	Up-gradation of salt produced from sea water/subsoil brine	Dr. A.M. Bhatt	Bhavnagar University, Bhavnagar
3	Ms. Jadav Rushita	M.Sc.	M o l e c u l a r characterization of half sib mutant population of <i>Jatropha curcas</i> obtained from mutant population using RAPD fingerprinting	Dr. M.P. Reddy Dr. D.R. Choudhary	PM Patel College, Anand



Sr. No.	Name of the Research Fellow	Degree	Title of the Thesis	Name of Supervisor	Name of the University
4	Mr. Vivek Gandhi	M.Sc.	Studies on cellulase from marine bacteria	Dr.(Mrs) K.H. Mody	BRD School, SP University, VV Nagar
5	Ms. Arti Dwivedi	M.Sc.	Ruthenium based heterogeneous catalyst system for selective oxidation of cyclohexane by molecular oxygen	Dr. R.S. Shukla	Devi Ahilya Vishva Vidyalaya, Indore
6	Ms. Prachiben Bhadreshbhai Pathak	M.Sc.	JaCasDmarD-base: a database for the maintenance and managing the DNA marker data for <i>Jatropha curcas</i> L.	Dr. M.P. Reddy	GH Patel PG Department of Computer Sciences and Technology, VV Nagar
7	Ms. Virha N.Kesharia	M.Sc.	Micropropagation and regeneration of <i>Jatropha curcas</i>	Dr. M.P. Reddy	GH Patel PG Department of Computer Sciences and Technology, VV Nagar
8	Mr. Midhun Chandran	M.Sc.	Synthesis and characterization of titanium nanotube for degradation of dyes and organic compounds	Dr. R.J. Tayade	Cochin University, Kochi
9	Mr. Lishil Silvester	M.Sc.	Aldol condensation of furfural and acetone and ensuing hydrogenation over binary hydrotalcites and their Pd-modified forms	Dr. S. Kannan	Cochin University, Kochi
10	Mr. Tharun Jose	M.Sc.	Eco-friendly self aldol condensation of C <sub>3</sub> -C <sub>7</sub> linear aldehydes in a solvent free environment using amine functionalized chitosan as a solid base catalyst	Dr. R.S. Shukla	Cochin University, Kochi





Sr. No.	Name of the Research Fellow	Degree	Title of the Thesis	Name of Supervisor	Name of the University
11	Mr. Balchand Dangi	M.Sc.	Highly enantioselective syntheses of chiral - aminoalcohols using chiral monomeric and polymeric Ti(IV) salen complexes as catalysts	Dr.(Mrs.) R.I. Kureshy	GS Institute of Technology and Science, Indore
12	Mr. Sheikh Sadie Ahmed	M.Sc.	Enantioselective cyanoformylation of aldehydes using chiral Ti(IV) salen complexes	Dr. N.H. Khan	Devi Ahilya Vishva Vidyalaya, Indore
13	Mr. Deep Singh Bhadoria	M.Sc.	Removal and recovery of chromate using nitrate containing Co-Al LDHs	Dr. S. Kannan	Devi Ahilya Vishva Vidyalaya, Indore
14	Mr. Vaibhav Jain	M.Sc.	Cross species amplification and diversity analysis of genus <i>Jatropha</i> using novel microsatellites isolated from <i>Jatropha curcas</i> L."	Dr. M.P. Reddy	Devi Ahilya Vishva Vidyalaya, Indore

#### 4. M.Sc / M.Tech / M.E Thesis Submitted (2009-10)

Sr. No.	Name of the Research Fellow	Degree	Title of the Thesis	Name of Supervisor	Name of the University
1	Mr. Sandip Kumar Nandi	M.Sc.	Synthesis and characterization of sulfated zirconia-silica	Dr. H.M. Mody	ISM University, Dhanbad
2	Mr. Malay Ghosh	M.Sc.	Synthesis, characterization and application of solid acid catalyst for different industrially important organic reactions	Dr. A.B. Panda	ISM University, Dhanbad



Sr. No.	Name of the Research Fellow	Degree	Title of the Thesis	Name of Supervisor	Name of the University
3	Mr. Dhaval Vadhavana	M.Sc.	Effects of organic amendments using <i>Jatropha</i> cake— a by-product of biodiesel process—on soil physicochemical, microbial and biochemical properties in <i>Jatropha curcas</i> plantation	Dr. Arup Ghosh	Ashok Rita College, VV Nagar
4	Ms. Anuradha Roy	M.Sc.	Sonochemical synthesis, characterization and catalytic activity of sulfated zirconia solid acid catalyst for esterification of caprylic acid	Dr.(Mrs) Beena Tyagi	Devi Ahilya Vishva Vidyalaya, Indore
5	Ms.Zahabiya Dhankot	M.Sc.	Studies on salicylic acid induced some physiological & biochemical parameters of <i>Jatropha curcas</i>	Dr. J. Chikara	BRD School of Biosciences, VV Nagar
6	Ms. Vacha D.Bhatt	M.Sc.	Molecular characterization and comparative diversity analysis using dominant and codominant markers among elite germplasm of <i>Jatropha curcas</i> L.	Dr. J. Chikara	Virani Science College, Saurashtra University, Rajkot
7	Mr. Bhavik J Patel	M.Sc.	Studies on pruning and sea weed sap on in vitro cultures of <i>Simmondsia chinensis</i>	Dr.(Ms) Aneesha Singh	Saurashtra University, Rajkot
8	Ms. Kruti Jani	M.Sc.	Regeneration of <i>Jatropha curcas</i> and <i>Simmondsia chinensis</i>	Dr.(Ms) Aneesha Singh	M B.Patel Science College, Anand.
9	Mr. P.Yowan Jeba Raj	M.Sc.	Anion/metal ion directed helicates. Synthesis, spectral characterization and single crystal X-ray structure	Dr. P.S. Subramanian	Manonmaniam Sundaranar University, Tirunelveli



Sr. No.	Name of the Research Fellow	Degree	Title of the Thesis	Name of Supervisor	Name of the University
10	Ms. Molly Thomas	M.Sc.	Kinetic study of degradation of dyes in presence of UV-LED based photocatalytic reactor	Dr. R.J. Tayade	Devi Ahilya Vishva Vidyalaya, Indore
11	Ms. Kanchan Kushwaha	M.Sc.	Water vapour sorption on porous materials	Dr. R.S. Somani	Devi Ahilya Vishva Vidyalaya, Indore
12	Ms. Kavita Meena	M.Sc.	Isolation, purification and identification of marine bacteria producing carboxymethyl cellulase and alginase	Dr. (Mrs) K.H. Mody	Vikram University, Ujjain
13	Mr. Arpan D Bhatt	M.Sc.	Report on microsatellite markers characterization and analysis	Dr. M.P. Reddy	Nirma University, Ahmedabad
14	Mr. Nishant G. Bhadiyadra	M.Sc.	Chemical mutagenesis in <i>Jatropha curcas</i> using DES and their molecular characterization by RAPD fingerprinting	Dr. M.P. Reddy Dr. J. Chikara	Virani Science College, Saurashtra University, Rajkot
15	Mr. Danik D. Patel	M. Tech	Preparation of novel thin film composite membranes for desalination	Dr. A.V.R. Reddy	SVNIT, Surat
16	Mr. Rahul V Matte	M. Tech	Studies on submersible membrane based water purification systems	Dr. A.V.R. Reddy	SVNIT, Surat
17	Mr. Bhavin Khatri	M. Tech	Desalination of sub-soil brine using exhaust gas heat of diesel engine	Dr. G.R. Desale	Nirma University, Ahmedabad
18	Ms. Shruti D. Raval	M.E.	Design, fabrication and performance study of a solar powered adsorption chiller	Dr.(Mrs) S. Maiti	MS University, Vadodara



## 5. Ph.D. Thesis Submitted (2008-09)

Sr. No.	Name of the Research Fellow	Title of the Thesis	Name of Supervisor	Name of the University
1	Mr. Jaydevsinh M. Gohil	Studies on the use of polyvinyl alcohol in pressure and potential driven membranes	Dr (Mrs.) Paramita Ray	Bhavnagar University
2	Mr. Lakshminarayanan P.	Development of receptors for recognition of halides and water clusters: Further functionalization of receptors with fluorophoric units	Dr. Pradyut Ghosh	Bhavnagar University
3	Mr. V. Veeraguranathan	Studies on uptake and assimilation of nitrogen sources in Indian agarophytes	Dr. M. Ganesan	Madurai Kamaraj University
4	Mr. K. Suresh Kumar	Studies on cultivation and the biochemical constituents of <i>Kappaphycus alvarezii</i> (Doty) doty	Dr. P.V. Subba Rao	Bhavnagar University
5	Ms. Pathak Kavita	Heterogeneous and homogeneous chiral catalysts for synthesis of chiral drug intermediates	Dr. S.H.R. Abdi	Bhavnagar University
6	Mr. Achyut Bhatt	Chiral metal complexes as catalysts in the synthesis of chiral pharmaceuticals under homogeneous and heterogeneous conditions	Dr. R.V. Jasra	Bhavnagar University
7	Mr. Hasmukh Patel	Synthesis and characterization of nanoclays for polymeric nanocomposites paints and adsorption applications	Dr. R.V. Jasra	Bhavnagar University
8	Mr. K. Ganesan	Studies on edible species of <i>Entromorpha</i> from Gujarat coast	Dr. P.V. Subba Rao	Bhavnagar University





## 6. Ph.D. Thesis Submitted (2009-10)

Sr. No.	Name of the Research Fellow	Title of the Thesis	Name of Supervisor	Name of the University
1	Mr. Nitish Kumar	Studies on regeneration and genetic transformation in <i>Jatropha curcas</i>	Dr. M.P. Reddy	Bhavnagar University
2	Mr. Santosh Agarwal	Asymmetric synthesis of pharmaceutically important cyanohydrins through chiral catalytic route using chiral Lewis acid based metal complexes	Dr. N.H. Khan	Bhavnagar University
3	Mr. D.V.N. Sudheer Pamidimarri	Studies on molecular diversity in <i>Jatropha</i> and development of molecular markers	Dr. M.P. Reddy	Bhavnagar University
4	Mr. Vishal J. Mayani	Chirally modified silica for separation and asymmetric catalysis	Dr. S.H.R. Abdi	Bhavnagar University
5	Mr. Manoj Agarwal	Studies of in situ generation of hypohalous acids from stable salt mixture through acid activation and their application in eco-friendly halogenations reactions	Dr. P. K. Ghosh	Bhavnagar University
6	Ms. Sweta Singh	Studies on micropropagation and molecular analysis of <i>Jatropha curcas</i> provenances	Dr. M.P. Reddy	Bhavnagar University
7	Arunima Saxena	Selective transport and separation of bio-molecules using charged membranes	Dr. V.K. Shahi	Bhavnagar University
8	Natear Singh	Molecular cloning of peroxisomal ascorbate peroxidase ( <i>pAPX</i> ) gene from <i>Salicornia brachiata</i> and its over expression in peanut ( <i>Arachis hypogaea</i> L.) for abiotic stress tolerance	Dr. B. Jha	Bhavnagar University
9	Sumitra Dutta	Microbial diversity and characterization of alkaliphilic bacteria	Dr. B. Jha	Bhavnagar University



## 7. Awards and Recognitions

2008-09

Sr. No	Awards and Recognition	Awardee(s)
1	Dr. P.K. Bhattacharyya Young Scientist Award 2008 in recognition to outstanding contribution in the field of inorganic photochemistry	Dr. D. Amilan Jose
2	CSIR Award for S&T Innovation for Rural Development 2008 - (Innovations in the area of salt for rural development)	Dr. P.K. Ghosh and Scientists of Salt & Marine Chemicals Discipline
3	Elected as a Fellow of National Academy of Sciences (FNASc), India (2008-2009)	Dr. P. V. Subba Rao
4	Top Reviewer in 2007-09, for exceptional contribution to the quality and success of Food Hydrocolloids. Elsevier Ltd., Oxford, UK	Dr. Kamallesh Prasad

2009-10

Sr. No	Awards and Recognition	Awardee(s)
1	D M Trivedi Life Time Award for contribution to Indian Chemical Industry (Education & Research) - 2009	Dr. P.K. Ghosh
2	Elected as Fellow of the National Academy of Sciences (FNASc), India (2009-10)	Prof B. Jha
3	Member, Editorial Board, Journal of Applied Phycology (Springer) (2009-10)	Dr. C.R.K. Reddy
4	Secretary, Catalysis Society of India	Dr. S. Kannan
5	CRSI Bronze Medal	Dr. Amitava Das
6	Elected as the Fellow of Indian Academy of Sciences (FASc)-2010	Dr. P.K. Ghosh
7	Elected as the Fellow of Indian Academy of Sciences (FASc)-2010	Dr. Amitava Das
8	Young Scientist Award by Bioved Research Society Allahabad, India - 2009	Mr. Ajeet Singh



## Membership of Scientific Societies and Committees

S No	Name of the scientist	Name of the committee
1	Dr. S. Kannan	<ol style="list-style-type: none"><li>1. Negotiation Committee &amp; Task Force Committee for E-journals Consortium (CSIR) - Member</li><li>2. National Executive Committee &amp; Secretary, Catalysis Society of India</li></ol>
2	Dr. R.S. Shukla	<ol style="list-style-type: none"><li>1. Life Member of National Academy of Sciences, India, Allahabad from 1991</li><li>2. Life Member of Catalysis Society of India, from 1996</li><li>3. Member, Inorganic Chemicals Sectional Committee CHD-1 of Bureau of Indian Standards, New Delhi, from 2001</li></ol>
3	Dr. K. Eswaran	<ol style="list-style-type: none"><li>1. Member, Research Advisory Committee, Gulf of Mannar, Biosphere Reserve Trust</li><li>2. Joint Secretary, Seaweed Research and Utilization Association</li></ol>
4	Dr. A.K. Siddhanta	<ol style="list-style-type: none"><li>1. Member on the Editorial Board (2008-2012) of Indian Journal of Marine Sciences, NISCAIR, CSIR, New Delhi</li><li>2. Member of the Bhavnagar University Court (Senate) (October 2008 - October 2013)</li><li>3. Fellow of the Indian Chemical Society (Life Member) - 1989</li><li>4. Life Member (1995) of Seaweed Research and Utilization Association, Chennai</li><li>5. Life Member (1998) of Indian Society of Chemists and Biologists, Lucknow</li></ol>
5	Dr. P.K. Ghosh	<ol style="list-style-type: none"><li>1. Chairman, Programme Advisory Committee (Water Technology), Department of Science &amp; Technology, Govt. of India</li><li>2. Chairman, Inorganic Chemical Sectional Committee, Bureau of Indian Standards (BIS), New Delhi</li><li>3. Chairman, Programme Advisory Committee (Inorganic Chemistry), Department of Science &amp; Technology, Govt. of India</li><li>4. Member, High Level Expert Committee, Ministry of New and Renewable Energy, Govt. of India</li><li>5. Coordinator, Bioresource-based energy, Indo-Brazil Science Council</li><li>6. Member, Research, Design &amp; Development Appraisal Committee, Ministry of New and Renewable Energy, Govt. of India</li><li>7. Member, Task Force in Green Chemistry, Department of Science &amp; Technology, Govt. of India</li></ol>



S No	Name of the scientist	Name of the committee
		<p>8. Member, Expert Committee, Petroleum, Chemicals and Petrochemical Investment Region, Haldia, West Bengal</p> <p>9. Member, Task Force for Reinvigorating Indian Agriculture through S&amp;T, Ministry of Science &amp; Technology, Govt. of India</p> <p>10. Member, Board of Directors, Hindustan Salts &amp; Sambhar Salts Ltd., Jaipur</p> <p>11. Member of Board of Governors, Gujarat Institute of Desert Ecology, Bhuj</p> <p>12. Member, Advisory Board, GSFC Science Foundation</p> <p>13. Member, Gujarat Council of Biotechnology, Govt. of Gujarat</p> <p>14. Member, Board of the School of Chemistry, University of Hyderabad, Hyderabad</p> <p>15. Member, Management Board of OASTC, Bhavnagar University, MoES</p>





## 8. Deputation abroad: CSMCRI Scientists & Research Scholars 2008-2009

Sr. No	Name	Purpose of Visit	Duration
1	Mr. A.A. Patel	For commissioning of RO plant at Malindi, Mombasa, Kenya	29/04/2008 to 17/05/2008
2	Mr. M.R. Gandhi	To collect the information on salt production process at Magadi from the lake brine that contains soda ash and sodium fluoride in addition to salt, Magadi-Africa	19/05/2008 to 25/05/2008
3	Dr. K. Eswaran	To survey the coastal areas of Mauritius and Rodrigues for the development of seaweed industries in Mauritius. Under Mauritius Research Council's project on "Development of Seaweed Industry" in Mauritius Rodrigues, Mauritius	23/06/2008 to 30/06/2008
4	Dr. Bishwajit Ganguly	For discussion on India-Croatia project entitled "Pores and channels by assembly of cyclic peptides: Design, molecular modeling and synthesis" at the host institution-Rudjer Boskovic Institute, Zagreb, Croatia under Indo-Croatia Programme of Cooperation in S&T	24/06/2008 to 04/07/2008
5	Dr. P.K. Ghosh	Visit to Mauritius for interactions with senior officials to identify specific areas of collaboration and to formalize arrangements	25/06/2008 to 29/06/2008
6	Dr. V.K. Shahi	Sir C.V. Raman Research Fellowship Program 2008-09 – Awarded by CSIR, India to carry out a project entitled "To enhance the understanding of organic-inorganic nanocomposite polyelectrolyte membranes" at Virginia, USA	01/08/2008 to 31/01/2009
7	Dr. Amitava Das	To pursue the collaborative research work on "Sensitized nano-particles as new hybrid photo-driven devices" under DST-UKIERI Project, Sheffield University, UK	11/08/2008 to 25/08/2008
8	Miss Amrita Ghosh	To carryout research in developing the hybrid material where the photoactive complexes shall be anchored on the nanoparticulate TiO <sub>2</sub> surfaces and to use them for DNA interaction studies under DST-UKIERI Project, Sheffield University, UK	11/08/2008 to 07/11/2008



Sr. No	Name	Purpose of Visit	Duration
9	Dr. A.V.R. Reddy, Shri S.L. Daga	To work out the detailed work plan for the joint strategic project on "Low energy membrane for water desalination" between CSMCRI, Bhavnagar and CSIRO, Australia	05/10/2008 to 10/10/2008
10	Dr. Amitava Das	To pursue the collaborative research work on "Sensitized nano-particles as new hybrid photo-driven devices" under DST-UKIERI Project, Sheffield University, UK	21/10/2008 to 05/11/2008
11	Dr. P.K. Ghosh	Visit to Israel as a Member of Indian delegation for attending Indo-Israel S&T Meeting held at Jerusalem, Israel	08/11/2008 to 10/11/2008
12	Mr. Manoj K. Gupta	For participation in V <sup>th</sup> Asian Pacific Phycological Forum (APPF), and presented a paper entitled "Salinity induced changes in antioxidant enzymes and biochemical components in the red alga <i>Gracilaria corticata</i> " Wellington, New Zealand	10/11/2008 to 14/11/2008
13	Dr. Indrajit Mukhopadhyay	To participate in a program organized by Chubu Science & Technology Centre Foundation-CSTC, at Nagoya Institute of Technology, Japan	15/11/2008 to 15/06/2009
14	Dr. P.K. Ghosh	To deliver a plenary lecture at the "Jatropha International Congress" during 17-18 December, 2008 and also to participate in a one day pre-congress workshop 'Jatropha Biology Quality and Plantation', Singapore	16/12/2008 to 18/12/2008

## 2009-2010

Sr. No	Name	Purpose of Visit	Duration
1	Mr. Mosae Selvakumar Paulraj	Visit to Germany under the short term DAAD Fellowship for Ph.D. students of India, Germany	01/05/2009 to 31/10/2009
2	Mr. Bijay Prakash Tripathi	Visit to Germany under the short term DAAD Fellowship for Ph.D. students of India, Germany	01/05/2009 to 31/10/2009
3	Miss Anupama Srivastava	Visit to Germany under the short term DAAD Fellowship for Ph.D. students of India, Germany	01/05/2009 to 31/10/2009
4	D.R. Chaudhary	BOYSCAST Fellowship - Visited School of Environment and Natural Resources, The Ohio State University, Columbus, USA	20/05/2009 to 19/05/2010



Sr. No	Name	Purpose of Visit	Duration
5	Dr. P.S. Singh	Bavarian Research Fellowship (Bavarian Research Foundation, International Program) to carry out a research project entitled “Enhanced CO <sub>2</sub> separation using modified inorganic membranes” at Institute of Chemical Reaction Engineering, University of Erlangen-Nürnberg, Erlangen, Germany	01/06/2009 to 30/11/2009
6	Miss Amrita Ghosh	For participation in the 59 <sup>th</sup> Meeting of Noble Laureates & Students at Lindau, Germany, followed by one week visit to various research institutions in Germany	26/06/2009 to 13/07/2009
7	Mr. Moorthy Suresh	For participation in the 59 <sup>th</sup> Meeting of Noble Laureates & Students at Lindau, Germany, followed by one week visit to various research institutions in Germany	26/06/2009 to 13/07/2009
8	Dr. S. Kannan	Sir C.V. Raman Research Fellowship Program 2009-10 – Awarded by CSIR, India, to do research work in collaboration with Prof. Thomas E. Mallouk, Dept. of Chemistry, The Pennsylvania State University, USA on “Layered materials for anion exchange & heterogeneous catalysis”	01/07/2009 to 30/11/2009
9	Shri B.P. Rathod, Shri A.M. Makwana	For installation of 5 new RO plants and checking of earlier 6 RO plants supplied by CSMCRI at NCA-Kabul, Afghanistan	16/07/2009 to 31/07/2009
10	Mr. Jinka Krishna Mohan	Lecture presentation entitled “Microwave synthesized mesoporous vanadium MFI catalyst for epoxidation of styrene using molecular oxygen” at Pre ZMPC Workshop on “Application of Nanoporous Materials”, Inha University, Incheon, S. Korea	30/07/2009 to 01/08/2009
11	Dr. A.V.R. Reddy	For participation and presenting three accepted papers at IWA Membrane Technology Conference & Exhibition 2009, Beijing, China	01/09/2009 to 03/09/2009
12	Miss Amrita Ghosh	To carryout research in developing the hybrid material where the photoactive complexes shall be anchored on the nanoparticulate TiO <sub>2</sub> Surfaces, Sheffield University, UK	10/10/2009 to 30/11/2009
13	Mr. Priyadip Das	To carryout research in developing the hybrid material where the photoactive complexes shall be anchored on the nanoparticulate TiO <sub>2</sub> Surfaces, Sheffield University, UK	10/10/2009 to 30/11/2009



Sr. No	Name	Purpose of Visit	Duration
14	Prof. B. Jha	Indo-German Collaboration in Biotechnology for implementation of the joint research project entitled "Inhibition of quorum sensing and bacterial communication: Potential for antifouling agents from marine algae", Munich, Germany	19/10/2009 to 18/12/2009
15	Ms. Iti Gontia	Under Indo-German Collaboration in Biotechnology for implementation of the joint research project entitled "Inhibition of quorum sensing and bacterial communication: Potential for antifouling agents from marine algae", Munich, Germany	19/10/2009 to 18/12/2009
16	Mr. M.R. Gandhi	As a member of Indian delegation of Ministry of New and Renewable Energy, Govt. of India under an MoU on cooperation in the development of bio-fuels between the Ministry of New and Renewable Energy, Govt. of India and the Department of Energy, USA	26/10/2009 to 30/10/2009
17	Dr. N.H. Khan	Visit to Department of Chemistry, Inha University, South Korea for pursuing research work on the development of chiral metal complexes for different organic transformations viz., asymmetric nitroaldol reaction and oxidation reaction under homogeneous and heterogeneous reaction conditions	01/11/2009 to 01/11/2010
18	Dr. Amitava Das	To pursue the collaborative research work under the joint collaborative project on "Sensitized nano-particles as new hybrid photo-driven devices" at the University of Sheffield, UK	16/11/2009 to 30/11/2009
19	Dr. Shaik Basha	Award of IRCSET-EMPOWER postdoctoral fellowship by Irish Research Council of Science Engineering Technology (IRCSET) to carry out research work on treatment of wastewater containing pharmaceutical compounds by novel integrated photocatalytic adsorbents, at School of Biotechnology, Dublin City University, Dublin, Ireland	19/11/2009 to 13/05/2011
20	Dr. P.K. Ghosh	Visit to Hungary as a part of Indian delegation to attend the Indo-Hungarian workshop on green chemistry held at Budapest, Hungary	23/11/2009 to 24/11/2009
21	Dr. D.B. Shukla	For participating and presenting a paper entitled 'Synergy of intellectual property and traditional knowledge : Holy grail for protection and sustainable future" at the 2 <sup>nd</sup> International Conference on Drug Discovery and Therapy, Dubai -UAE	01/02/2010 to 04/02/2010





## 9. Visitors from abroad to CSMCRI

2008-2009

Sr. No	Name / Organization	Purpose of Visit	Duration
1	Dr. Philip Bolton, Dr. Carl Clayton, Reckitt Benckiser, Dansom Lane, UK	To solve some of its technical challenges in its development of new household products	14/05/2008
2	Dr. Poonam VeerRamjeawon, The Mauritius Research Council, LaMaison de Crne, Mauritius	To meet the concerned scientists working on seaweeds and also to get firsthand experience on the seaweed cultivation and liquid fertilizer among other applications.	15/05/2008 to 17/05/2008
3	Mr. Felipe Miguel, Mr. Horacio Sanchez-Grane, PULL Argentina S.A.Carlos, Argentina	For exploring collaboration options, technical advice and licensing of CSMCRI bio-diesel process technology	29/05/2009 to 30/05/2009
4	Mr. Ehsanullah, Mr. Muhannad Nabi, Norwegian Church Aid (NCA), Kabul, Afghanistan	To have discussion on the maintenance of RO plants for the future NCA programme	24/06/2008 to 26/06/2008
5	Mr. Sverre Norleif Hjellestet, Mr. Abdul Hadi Mrufi, NCA, Kabul, Afghanistan	Purchase of five desalination plants - Negotiate terms and conditions for delivery and payment and make a purchase agreement	03/09/2008 to 04/09/2008
6	Dr. Jim A Thomas, The University of Sheffield, UK	To carry out research under DST –UKIERI collaborative project	22/09/2008 to 1/10/2008
7	Mr. David Salm Butts, DSB International Inc., South Jordan, USA Mr. GuyWilkins, Solar Salt Engineering, OGDEN, VTAN 84403	To have interaction with CSMCRI scientists in the area of salt and salt related aspects. Also for SOP project of the Archean Group of Companies, Chennai	10/11/2008 to 11/11/2008
8	Dr. Armand Diamo, Assistant Professor Universite De Cocody Abidjan, Coted'Ivoire	To carryout research work under the award of INSA –JRD Tata fellowship for research training in India on gas adsorption system	16/01/2009 to 14/04/2009
9	Mr. Ait H. Amar, Mr. M.Abderrezak, Mr. B. Kalache, Mr. M.M. Reda, Hamrou, Algerian Energy Company (AEC), Algerie. (SONATRACH)	To discuss about the possibility to build and operate a world-class RO membrane manufacturing facility in Algeria	19/01/2009



Sr. No	Name / Organization	Purpose of Visit	Duration
10	Dr. Samir Gupta, MONASH University, Australia	Visit to CSMCRI to interview some of the scientists closely associated with key inventions	21/01/2009
11	Mr. Murayama Takashi, Mr. Shiva Tetsuya, Mr. Suzuki Yasuyuki, Mr. Hisao Yakushiji, ITOCHU Corporation TOKAA, Tokyo 107-8077, Japan	For the meeting concerning SOP Project	22/01/2009
12	Dr. H. Hassan Hamid, Mr. Abdul H. Mrufi, Norwegian Church Aid (NCA), Kabul, Afghanistan	For supervision of packing and transportation of 5 RO plants	16/02/2009 to 17/02/2009
13	Mr. David J. Tulauskas GM Asia Pacific, GM (China) Investment Co. Ltd., Shanghai, China	To review GM existing agreement and all other matters pertaining to proposed contract	16/02/2009
14	Dr. Heinz Scherzberg, Dr. Heiner Marx, Dr. Bernd Schultheis, K-UTECAG, Salt Technologies, Sondershausen 1, Germany	For discussions regarding setting up a plant for the production of SOP from GRK bittern through an integrated route	17/02/2009
15	Mr. Mlitan A. Mohamed, The University of Sheffield, UK	To carry out research under DST –UKIERI collaborative project	26/02/2009 to 25/05/2009
16	Dr. Jim A. Thomas The University of Sheffield, UK	To carry out research under DST –UKIERI collaborative project	22/03/2009 to 29/03/2009
17	Prof. Dr. Anton Hartmann, Department of Microbe- Plant Interactions, National Research Centre for Environment & Health, Munich, Germany	For the implementation of the joint research project under Indo-German agreement on biotechnology	29/03/2009 to 3/04/2009



2009-2010

Sr. No	Name / Organization	Purpose of Visit	Duration
1	Mr. Hong Yan, Director, National University of Singapore, Singapore. Mr. Ramachandran Srinivasan Country General Manager (India), JOil(S) Pte. Ltd.	For discussion on possible collaboration in the area of Jatropha	13/04/2009 to 14/04/2009
2	Dr. Philip A. Davies, Dr. Abul K.Hossain, Aston University School of Engineering and Applied Science, Birmingham, UK	For collaboration purpose on water distillation and allied projects	19/09/2009 to 20/09/2010
3	Prof. Dr. Klaus W. Becker, University of Hohenheim, Stuttgart, Germany Ms. Ines K.Rüchel, Mr. Andreas S. M. Essen, Germany Mr. Oliver Gurr, SPIEGEL TV Media GmbH, Hamburg, Germany	Project discussion on Jatropha. Also visit to CSMCRI with TV-team of the esteemed German TV Station “2 Deutsches Fernsehen” for broad casting a scientific report on the project work	22/09/2009 to 25/09/2010
4	Mr. Nguyen T. Long, Mr. Nguyen H.Tho, Mr. Do T.Hieu, South Basic Chemicals Co., Ltd., Ho Chi Minh City, Vietnam	Discussion on zeolite technology	05/10/2010 to 06/10/2010
5	Mr. Mohammad H. Hamid, Mr. Abdul Wasi, Kabul Office, Kabul City, Afghanistan	RO plant inspection–Supply of 4 desalination plants to NCA–AP, Afghanistan	18/11/2009
6	Dr. Jim A. Thomas, Department of Chemistry, The University of Sheffield, UK	To carry out research under DST –UKIERI collaborative project	04/12/2009 to 13/12/2009
7	Mr. Michel Walker, Department of Chemistry, The University of Sheffield, UK	To carry out research under DST –UKIERI collaborative project	06/01/2010 to 03/03/2010
8	Prof. Dr. Anton Hartmann Head, Department of Microbe-Plant Interactions, German Research Centre for Environment & Health (GmbH), Neuherberg, Munich, Germany	For the implementation of the joint research project under Indo-German agreement on biotechnology	14/02/2010 to 20/02/2010



Sr. No	Name / Organization	Purpose of Visit	Duration
9	Ms. Zongli Xie, Clayton, Australia Dr. Jurg Schutz, Belmont, CSIRO Materials Science and Engineering, Geelong, Australia Mr. Alan Gregory, CSIRO Sustainable Ecosystems, Corporate Park, Australia Dr. Manh Hoang, CSIRO Materials Science and Engineering, Clayton, Australia	Meeting and workshops to progress the AISRC water treatment research between CSIR India and CSIRO, Australia	03/03/2010 to 07/03/2010
10	Dr. K. Shankar, Fulbright Program Coordinator, United States-India Educational Foundation, Mumbai	Meeting regarding Fulbright fellowship opportunities for Indian nationals for 2011-2012	19/03/2010
11	Dr. Arun Goyal, Indo-US Foundation for Research Education, Energy & Environment 330, Duluth, MN 5503, USA	To have discussions on bio-fuels	24/03/2010 to 25/03/2010
12	Dr. Jim A. Thomas, The University of Sheffield, UK	Visit to CSMCRI under DST-UKIERI collaborative project	24/03/2010 to 31/03/2010





## 10. Distinguished Visitors & Lectures

2008-09

Date	Speaker	Title of the lecture
07-04-2008	Dr. Manash Chatterjee, Founder & Director, Benchbio Pvt. Ltd., Valsad, Gujarat	Allele detection platform: A non GMO method to create varieties
25-06-2008	Prof. Uliyar V. Mani, M.S. University, Vadodara	Nutrition transition in India : Its impact on health & disease
30-06-2008	Prof. S. Natarajan, IISc, Bangalore	Metal organic framework compounds: Some recent results
01-08-2008	Dr. Gautam Palit, M.D., CDRI, Lucknow	The evolving process of drug designing for psychiatric disorders
10-12-2008	Dr. (Ms.) Krishna P. Gupta, Indian Institute of Toxicology Research, Lucknow	Tumor prevention by natural compounds
12-12-2008	Dr. Rajendra Singh Thakur, TIFR, Mumbai	Resolution enhancing strategies in solid state NMR
23-12-2008	Dr. Hirendra Nath Ghosh, Scientific Officer G, BARC, Mumbai	Femtosecond vibrational spectroscopy probing electron transfer (ET) and proton coupled electron transfer (PCET) reactions in solution
30-12-2008	Prof. Baishnab C. Tripathy, JNU, New Delhi	Over expression of PORC for resistance to excess light & oxidative stress
30-01-2009	Prof. Naresh Jotwani, Director, Institute of Solar Energy, Gandhinagar, Institute of Petroleum Technology, Gandhinagar	Solar energy as potential source of alternative energy
13-02-2009	Dr. Jayasankar E. Variyar, Vice President, R&D, Cholayll Pvt. Ltd.	Powder processing of highly active powders
30-03-2009	Prof. Dr. Anton Hartmann, Munich, Germany	Relevance of N-acylhomoserine lactone autoinducers and inhibitors for the ecology of bacteria and their interaction with higher organisms



2009-10

Date	Speaker	Title of the lecture
29-06-2009	Dr. S. Bhattacharya, Department of Mathematics, IIT, Kharagpur	Mathematical modeling on membrane separation processes
15-09-2009	Prof. Panchanan Pramanik, Department of Chemistry, Indian Institute of Technology, Kharagpur	Soft chemistry for nano-materials and their application
6-10-2009	Dr. Sudhanshu Misra, Consultant to Marubeni Specialty Chemicals, Advanced Materials Group, Founder, Nexplanar Corporation, USA	Nanotechnology and advanced materials for emerging technologies - Focus on semiconductors and cleantech
23-10-2009	Prof. K. Satyanarayana, Dy. Director- General and Editor, Indian Journal of Medical Research, ICMR, New Delhi	Some unethical practices and authorship issues in research
28-10-2009	Dr. K. Rama Rao, Ex-scientist-CSMCRI, Mandapam	Marine algal research at CSMCRI -1960 to 2000
25-12-2009	Dr. Vasant Fadke, Nagpur	Joy of chemistry
26-12-2009	Dr. Krishnesh Mehta, NID, Ahmedabad	Science motivation
16-02-2010	Prof. Dr. Anton Hartmann, Munich, Germany	N-acylhomoserine production and phenotypic variation by rhizosphere bacteria
12-03-2010	Dr. Markus Schubnell, Specialist in DMA & other thermal system, Mettler Toledo, Switzerland	Recent advances in thermal analysis
24-03-2010	Prof. Arun Goyal, President and CEO Indo-American Algae [A Green Energy & Environmental Company], and Indo-American Systems, Minneapolis/Duluth	Carbon concentration mechanism(s) in plants and algae: Biotechnology for improved photosynthesis and biomass production for biofuels and high-value chemicals
19-03-2010	Dr. K. Shankar, Fulbright Program Coordinator, United States - India Educational Foundation American Center, 4 New Marine Lines, Mumbai	Information on Fullbright fellowship
26-03-2010	Prof. Vilas Gajanan Gaikar, Institute of Chemical Technology (Formerly UDCT), Mumbai	Improving separation efficiency of functionalized polymers by molecular modeling



## 11. Invited Talks / Lectures Delivered By CSMCRI Scientists

2008-09

Sr No	Title of Talk / Lecture	Name of the Seminar / Conference / Institute	Venue	Presenter(s)
1	New concepts, inventions and technology implementation for social good: Case studies from CSMCRI	Keynote Lecture: Symposium on "Science, Technology and Business for Social transformation", April 27, 2008	Hindustan Unilever Limited, Bangalore	Dr. P.K. Ghosh
2	Colorimetric sensors for sulphate and phosphate ions	3rd Mid-year Symposium of CRSI, July 25-26, 2008	National Institute of Pharmaceutical Research, Punjab	Dr. Amitava Das
3	Inventing in mature technologies: Recent case studies from CSMCRI	Dr. K.K.G. Menon Memorial Lecture, September 19, 2008	UICT, Mumbai	Dr. P.K. Ghosh
4	Inventing in mature technologies: Recent case studies from CSMCRI	Invited Lecture: Technology Centre, October 15, 2008	Reliance Industries Limited, Vadodara	Dr. P.K. Ghosh
5	CSMCRI's engagement in energy from bio-resources	Invited Lecture: 74 <sup>th</sup> Annual meeting of Indian Academy of Sciences, November 1, 2008	IIT, Delhi	Dr. P.K. Ghosh
6	The CSMCRI Jatropha experience and its impact	Plenary Lecture: Jatropha International Conference-2008, December 12, 2008	Singapore	Dr. P.K. Ghosh
7	Molecular sensors: Synthesis, characterization and ion recognition property	International Conference on Frontiers of Functional Materials, January, 2009	Calcutta University, Kolkata	Dr. P. Paul
8	Molecular sensors: Synthesis, characterization and ion recognition study	University of Calcutta, January 6, 2009	Kolkata	Dr. P. Paul
9	Quest for energy from India bio-resources	Invited Lecture. Young Scientists of Asia Conclave, January 15, 2009	TWAS Regional Office for Central & South Asia, JNCASR, Bangalore	Dr. P.K. Ghosh



Sr No	Title of Talk / Lecture	Name of the Seminar / Conference / Institute	Venue	Presenter(s)
10	Microwave irradiated solvent free synthesis of a sucrose based surfactant	National Seminar on Emerging Trends in Chemical Sciences Research, January 20-21, 2009	S.P University, Vallabh Vidya Nagar, Gujarat	Dr. K. Prasad
11	Functional modifications of seaweed polysaccharides	National Conference CARBO XXIII, January 22-24, 2009	Bhavnagar University, Bhavnagar	Dr. A.K. Siddhanta
12	There is great joy in inventing and greater joy when the inventions make an impact on society: Illustrations from recent work at CSMCRI, Bhavnagar	Chemburkar Memorial Lecture, January 31, 2009	Community Science Centre, Vadodara	Dr. A.K. Siddhanta
13	Understanding morphology of alkali halides in presence of impurities employing DFT methods	National Chemical Laboratory, February 5, 2009	Pune	Dr. B. Ganguly
14	Preparation of sustainable materials from polysaccharides and carbohydrates	National Seminar on Green Chemistry, February 5-6, 2009	V.N. South Gujarat University, Surat, Gujarat	Dr. K. Prasad
15	Colorimetric sensors for fluoride and phosphate ions	National Symposium in Chemistry, February 6-8, 2009	National Chemical Laboratory, Pune	Dr. Amitava Das
16	$^{13}\text{C}[^1\text{H}]$ NMR as quantitative tool: Analytical method development using spin lattice relaxation agent and its advantages and disadvantages	M.S. University, February 21, 2009	Vadodara	Dr. P.S. Subramanian
17	NMR and EPR spectroscopy as tools for structural elucidation in solution	Charu Chandra College, February 24, 2009	Kolkata	Dr. P. Paul
18	Joy of invention	Dr.P.C.Mahalanabis Memorial Lecture, February 29, 2009	W. B. State S&T Council & Burdwan University, WB	Dr. P.K.Ghosh





Sr No	Title of Talk / Lecture	Name of the Seminar / Conference / Institute	Venue	Presenter(s)
19	NMR of paramagnetic complexes: Contacts and pseudocontact shifts and NMR of fluxional molecule	Bhavnagar University, March 5, 2009	Bhavnagar	Dr. P.S. Subramanian
20	Free resonance energy transfer in interwoven host-guest complexes	National Symposium on Radiation and Photochemistry, March 12-14, 2009	Kumayun University, Nainital	Dr. Amitava Das
21	Dye sensitized electron injection to the nano-particulate TiO <sub>2</sub>	CSIR-NSFC Joint Workshop on Nano-Materials and their Applications, March 24-28, 2009	CGCRI, Kolkata	Dr. Amitava Das

#### 2009-10

Sr No	Title of Talk / Lecture	Name of the Seminar / Conference / Institute	Venue	Presenter(s)
1	Development of value added products: Alternatives for solid waste utilization from nitrophosphate fertilizer and diamond mining industry	First International Conference on Recycling and Reuse of Materials, July 17-19, 2009	Kottayam, Kerala	Dr. R.S. Somani
2	Technology aggregation and licensing experience	Invited Lecture: July 18, 2009	IIM, Ahmedabad	Dr. P.K. Ghosh
3	Translating inventions into practice and the critical role of engineers	Invited Lecture: July 24, 2009	Nirma Institute of Technology, Ahmedabad	Dr. P.K. Ghosh
4	Iodide and iodate determination in table salt by ion chromatography-amperometric detection	Salt analysis training, August 28, 2009	Gandhidham, Gujarat	Dr. Babulal Rebarry
5	Transmission electron microscope: A versatile tool	Model College, October 10, 2009	Mumbai	Dr. D.N. Srivastava
6	Synthesis and characterization of semiconductor nanomaterial for photocatalytic degradation of pollutant in water	Commerce & Hutatma Babu Genu Science College, November 5, 2009	Pune	Dr. R. J. Tayade



Sr No	Title of Talk / Lecture	Name of the Seminar / Conference / Institute	Venue	Presenter(s)
7	Enabling infrastructure for providing product access and reach	Invited Lecture: International Knowledge Millennium Conference, November 10, 2009	ICICI Knowledge Park, Hyderabad	Dr. P.K. Ghosh
8	Experience in the area of bio-fuels and its relevance in the rural context	Invited Lecture: India-LAC Conference, November 30, 2009	ICAR, New Delhi	Dr. P.K. Ghosh
9	Recognition of anionic and cationic analytes of biological relevance	Modern Trends in Inorganic Chemistry-XIII, December 7-10, 2009	India Institute of Science, Bangalore	Dr. Amitava Das
10	Computational explorations from surfaces to biomolecules	IACS, December 11, 2009	Kolkata	Dr. B. Ganguly
11	Green chemistry: Applications, research activities and recent trends	Invited Lecture: December 15, 2009	Madurai Kamaraj University, Madurai	Dr. P.K. Ghosh
12	Cross-linked poly (vinyl alcohol) (PVA)-polyacrylonitrile-co-2-(dimethylamino) ethylmethacrylate (PAN-DMAEMA) based anion-exchange membranes for electrochemical	Polymer Congress December 17-20, 2009	Asia Polymer Association, New Delhi	Dr. V.K. Shahi
13	Calixarene based molecular sensor: Synthesis and ion recognition study	National Seminar on Confluence of Supra-molecular Chemistry and Nano-science, January 22, 2010	Gujarat University, Ahmedabad	Dr. P. Paul
14	Inorganic materials based novel catalysts in the reactions of the C <sub>1</sub> chemicals	State Level Seminar on Advances in Chemical Sciences, Gujarat, January 31, 2010	Department of Chemistry, Mehsana	Dr. R.S. Shukla
15	Catalytic isomerization to perfumery chemicals by layered double hydroxides and their modified forms as solid bases	Invited Lecture: Indo-Hungarian Workshop on Future Frontiers in Catalysis, February 16-18, 2010	Indian Institute of Technology, Chennai	Dr. S. Kannan



## Central Salt & Marine Chemicals Research Institute

Sr No	Title of Talk / Lecture	Name of the Seminar / Conference / Institute	Venue	Presenter(s)
16	Green bromine for diverse applications	National Workshop on Green Chemistry, February 17, 2010	The Sant Gadge Baba Amravati University, Amravati, Maharashtra	Dr. S. Adimurthy
17	Electrochemical processes related to water and energy: Recent work at CSMCRI	Professor K.S.G. Doss Memorial Lecture, 15 <sup>th</sup> National Convention of Electrochemists, February 18, 2010	Vellore Institute of Technology, Vellore	Dr. P.K. Ghosh
18	In-situ powder X-ray diffraction - An excellent tool for materials characterization	Invited Lecture: National Workshop on X-ray Diffraction Techniques and Applications- NWXRD-2010, March 17-19, 2010	Saurashtra University, Rajkot	Dr. S. Kannan
19	Two dimensional nano LDH sheets - A versatile material for diversified applications	Invited Lecture: A Nano Material Research Awareness Program-NMRAP-10, March 26, 2010	Bhavnagar University, Bhavnagar	Dr. S. Kannan



## 12. Knowledge Resource Centre (Library)

The CSIR-CSMCRI KRC is considered to be premier one in this region having rich collections of books, periodicals, reference materials in print and electronic form in the areas of R & D being carried out in the institute. Besides catering to the information needs of R&D staff of the institute, the KRC also extends services to the visiting research scholars, university staff, R & D staff of the industries, government officials and others. A brief account of KRC collection, facilities, services are as under:

### COLLECTION OF KRC

Sr. No.	Particulars	Available as on 31-3-2008	Addition during 2008-09	Addition during 2009-10	Collection as on 31.3.2010
1	Books	11893	52	30	11975
2	Back Vols.	26551	396	400	27347
3	Translation	429	-	-	429
4	Photocopy	2149	-	-	2149
5	Patents	340	-	-	340
6	Standards	761	-	-	761
7	Micro-cards	67	-	-	67
8	Microfilms	1326	-	-	1326
9	Maps/Charts	265	-	-	265
10	Reprints	2698	-	-	2698
	<b>Total</b>	<b>46479</b>	<b>448</b>	<b>430</b>	<b>47357</b>

### JOURNALS/DATABASES/E-JOURNALS SUBSCRIPTION

International Journals	68
National Journals	76
Online Bibliographic Databases	02 (Sci-Finder and ASTM DL)
Bibliographic Database on CD	01

Apart from the above the KRC has received the access of online journals through CSIR-E-Journals Consortium from the Elsevier, Springer, ACS, RSC, Wiley Blackwell, Oxford University Press publishers. The KRC is having specialized collection of International Abstracting and Indexing Services viz. Chemical Abstracts, Biological Abstracts, Current Contents/FTP/2005, back volumes of journals in chemistry, chemical technology, biological sciences and general sciences.

### INFORMATION SERVICES

For easy and quick access to current and latest information by the R & D staff, KRC renders various information services to its users. Through these services, scientific and technical staff is kept well informed about the current trends in the field of their interest. The services rendered are as follows:

1. Inter-Library loan services
2. Reader's queries
3. Document delivery service
4. Bibliographic search through databases
5. Reference service
6. Literature search facility to outsider





## Central Salt & Marine Chemicals Research Institute

The external members from corporate sectors, universities are also granted permission to consult the documents in the KRC. This fulfills the aim of maximum utilization of KRC documents. About 300 visitors, 15 external members and 1 corporate member under external membership visited the KRC during 2008-10.

### TRAINING PROGRAM

The KRC has organized training programs on JCCC@INSTIRC and SciFinder database for the internal users for better utilization of information products used in R&D. About 100 participants including scientists, technical staff and research scholars attended the workshop.



### 13. Dateline CSMCRI

2008-09

Date	Salient Details
1 April, 2008	MoU signed for knowhow with M/s Allergen Inc., California, USA on proprietary information on breast implant materials and manufacturing processes
10 April, 2008	MoU signed for knowhow with M/s Grassim Industries Ltd., Nagda (M.P.) for making high purity industrial grade salt
10 April, 2008	CSMCRI Foundation Day Function. Professor H. C. Trivedi, Vice Chancellor, Bhavnagar University, Bhavnagar was the Chief Guest. He delivered the Foundation Day Address. Prof R. V. Mehta, Ramanna Fellow, Department of Physics, Bhavnagar University, Bhavnagar was the Guest of Honor. Professor Mehta delivered a lecture on "Science and Technology of Ferro-fluids"
16 April, 2008	MoU signed for knowhow with M/s Tata Projects Limited, Mumbai & Corporate Office at Mithona Towers, Secunderabad in the area of water purification, including membrane preparation desalination and fluoride/arsenic removal and development of integrated process for high recovery of potable water from brackish water containing excess fluoride together with removal of excess fluoride from eject stream
May, 2008	First time high purity salt of > 99.5 % is achieved
13 May, 2008	MoU signed for knowhow with M/s DCM Shriram, New Delhi for conversion of carbide lime obtained from acetylene to precipitated calcium carbonate at laboratory and pilot plant scale
13 May, 2008	MoU signed for knowhow with M/s Reckitt Benckiser, U.K. on areas relating to house hold care, personal care and health care
22 May, 2008	MoU signed for knowhow with Commissioner of Industries, Govt. of Rajasthan, Jaipur in the area of salt manufacture, starting from survey of land, for the construction of salt works, to the production of high quality industrial grade salt
16 June, 2008	MoU signed with DBT, New Delhi on micro propagation and selection of improved germplasm for cultivation <i>Gracilaria dura</i> (C. Agardh) J. Agardh producing high quality agar / agarose for high end application
29 August, 2008	MoU signed with National Research Development Corporation, New Delhi for authorization of CSIR technology transfer
September, 2008	Successful testing of indigenous 8 inch module TFC RO membrane



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Date	Salient Details
3 September, 2008	MoU signed with M/s Norwegian Church Aid, Kabul, Afghanistan for purchase and installation of 5 desalination plants FOB in Bhavnagar and install the plants at NCAs cost in five village of Qaramqol and Qorghhan districts of Faryab Province
12 September, 2008	MoU signed with Executive Engineer, Kalpasar Technical Cell, Gandhinagar for feasibility report on “Studies on present status of salt pans and assessment of social, economic and environmental impact (positive or negative) in context to the proposed site of Kalpasar reservoir”
14 September, 2008	Hindi day celebrations. Essay competitions, kavyapathan, tashvirkyaboltihai, samacharpathan, Hindi typing, shrutlekhan, scientific presentations in Hindi were arranged
26 September, 2008	CSIR Foundation Day Function. Prof. Anil K. Gupta, Executive Vice Chair, National Innovation Foundation, IIM–A was the Chief Guest. The topic of his Foundation Day Address was “The Salt of Earth : Few Stories of Minds on Margins”
20 October, 2008	MoU signed with PPG Industries, Inc. Pittsburgh, U.S.A. on precipitated silica modification for its use as a thixotrope
6-7 November, 2008	CSIR Programme on Youth for Leadership in Science (CPYLS) program arranged. Prof. P. Joshi, TIFR Mumbai was the Chief Guest. He delivered inaugural lecture on “New perspectives on understanding universe”. 93 meritorious students of Standard X from various boards attended the programme. Two days counseling session for them was also arranged
28 November, 2008	MoU signed with M/s DCW Ltd., Caustic Soda & PVC Divisions. Sahapuram Tamil Nadu on high purity industrial grade salt
12 January, 2009	MoU signed for knowhow with Gujarat State Fertilizers & Chemicals Limited, Vadodara for preparation of detailed techno economic feasibility report for:- 1) Sulphate of Potash (SOP) production having annual capacity of 10,000 MTPA 2) Muriate of Potash (MOP) production having annual capacity of 10,000 MTPA from natural bittern
30 January, 2009	MoU signed with M/s Jayashree Rajan, Bhavnagar for design, construction and operation of domestic size multipurpose solar oven with manual solar traction arrangement
12 February, 2009	MoU signed with M/s Pepsico India Holding Private Limited, Haryana & M/s Aquagri Processing Private Limited, Bangalore on cultivation of <i>Kappaphycus alvarezii</i> seaweed
15 February, 2009	MoU signed for knowhow with M/s Aquagri Pvt. Ltd., Bangalore for improving methods for cultivation of <i>Kappaphycus alvarezii</i> and enlarging the range of cultivation



Date	Salient Details
4 March, 2009	National Safety Day celebrated. Safety pledge was taken by all the staff. Mr. Kundan Kumar, Additional Divisional Railway Manager, Bhavnagar gave a lecture on “Safety procedures adopted in the railways” The Fire-fighting team of Bhavnagar Municipal Corporation demonstrated the First Aid Firefighting appliances and their methods of usage to all staff members. Prizes were given to staff for different competitions conducted in Hindi, Gujarati and English
9 March, 2009	MoU signed with M/s Arasan Phosphates Pvt. Ltd. Kadampur, Tamil Nadu for low dust extruded chalk
20 March, 2009	MoU signed with M/s Arasan Phosphates Pvt. Ltd. Kadampur, Tamil Nadu for high strength Plaster of Paris (Alpha Plaster)
31 March, 2009	MoU signed with M/s Infusil India Pvt. Ltd., Bangalore for technology for making ultra-pure water

## 2009-10

Date	Salient Details
10 April, 2009	First time successful synthesis of bioethanol from red seaweed
10 April, 2009	CSMCRI Foundation Day Function. Prof S K Brahmachari, Secretary, DSIR and DG, CSIR was the Chief Guest. He gave the Foundation Day Address
13 May, 2009	MoU signed with DCM Shriram Consolidated Limited, New Delhi on exploratory work for converting carbide lime (CL) obtained from acetylene generators of DSCL to precipitated calcium carbonate (PCC) at laboratory (500 gms) and pilot plant scale (5 Kg batch)
3 June, 2009	MoU signed with Executive Engineer Kalpasar Technical Cell, Gandhinagar for assessment of baseline environmental quality and social status of coastal, tidal and marine areas of Kalpasar project
16 June, 2009	MoU signed with Institute of Diploma Studies, Nirma Univ. of Sci. and Tech., Ahmedabad on testing of nanoclays for polymers and clay nanocomposites
29 June, 2009	A quarterly Hindi workshop was conducted for the benefit of the staff of Analytical Science Discipline. Dr. Parimal Paul, Dr. Babulal Rebari and Mr. Rajesh Patidar and Mr. Rambabu delivered lectures to promote Hindi in the routine work
14 September, 2009	Hindi day celebrations. Essay competitions, kavyapathan, tashvirkyaboltihai, samacharpathan, Hindi typing, shrutlekhan, scientific presentations in Hindi were arranged





Date	Salient Details
23 September, 2009	MoU signed with M/s Aquila Organics Pvt. Ltd., Mumbai on preparation of styrene oxide from styrene and hydrogen peroxide, hydrogenation of styrene oxide to phenyl ethyl alcohol and methylation of phenyl ethyl alcohol to phenyl ethyl methyl ether by DMS
26 September, 2009	CSIR Foundation Day. Dr. S Sunderasan, Salt Commissioner, Govt. of India was the Chief Guest. The topic of his Foundation Day Address was "Salt Industry in India"
October, 2009	First time identification and isolation of salt-tolerant genes for jeera (cumin)
23 October, 2009	MoU signed with Executive Engineer, Gulf of Khambhat, Development Project (Water Resource), Bhavnagar on survey and assessment of mangrove population in Gulf of Khambhat
29-30 October, 2009	CSIR Programme on Youth for Leadership in Science (CPYLS) program organized. Dr. Arun Dave, Director, Lokseva University, Lok Bharati Sanosara, was the Chief Guest. 84 meritorious students of Standard X from various boards attended the programme. Two days counseling session for them was also arranged
30 November to 2 December, 2009	A science motivation programme was organized for secondary science teachers of Bhavnagar district. The teachers had displayed their working model of their choice. An interactive session was arranged with the scientists
12 December, 2009	MoU signed for knowhow with M/s Indian Seaweed Company Limited, Vijayawada, AP for the large scale raft cultivation of <i>Kappaphycus alvarezii</i> on bamboo rafts
14 January, 2010	MoU signed with M/s General Motors Co., Michigan, USA for development of Jatropha, a drought-resistant, non-edible shrub, can be produced on non-arable wasteland with minimal agronomic inputs and produce significant quantities of jatropha oil for conversion to biodiesel
5 February, 2010	MoU signed with Wipro Limited (Wipro Waters), Navi Mumbai for desalination – sea water and brackish water Areas of Interest: (i) Treatment solutions in mid-sized plants, modular decentralized systems and hybrids (solar & wind) (ii) Research & innovation in the area of improving membrane efficiency, reducing energy consumptions, use of alternative energy (solar & wind), innovative sea water intake systems, rejects management
4 March, 2010	National Safety Day was celebrated. Safety pledge was taken by all the staff. Mr. Rishikesh Chormare, Safety Officer, gave a presentation on 'Material Safety Data Sheet'. Prizes were given to staff for different competitions conducted in Hindi, Gujarati and English

## 14. Seminars / Workshop / Events / Meetings Organized



67<sup>th</sup> CSIR Foundation Day Celebrations: Prof Anil K. Gupta, Executive Vice Chair, National Innovation Foundation, IIM-A was the Chief Guest and delivered foundation day address on “*The Salt of Earth: Few Stories of Minds of Margins*” on 26<sup>th</sup> September 2008.



68<sup>th</sup> CSIR Foundation Day Celebrations: Dr. S. Sunderasan, Salt Commissioner, Jaipur was the Chief Guest and delivered the foundation day address on “*Salt Industry in India*” on 26<sup>th</sup> September 2009.



55<sup>th</sup> CSMCRI Foundation Day Celebrations: Prof. H.C. Trivedi, Vice-Chancellor, Bhavnagar University, Bhavnagar was the Chief Guest and delivered the foundation day address on 10<sup>th</sup> April 2008. Prof. R.V. Mehta, Ramanna Fellow, Dept. of Physics, Bhavnagar University, Bhavnagar was the Guest of Honor and he gave a scientific lecture on “*S&T on Ferro Fluids*”.



56<sup>th</sup> CSMCRI Foundation Day Celebrations: Prof. Samir K. Brahmachari DG, CSIR and Secretary, DSIR was the Chief Guest and delivered the CSMCRI foundation day address on 10<sup>th</sup> April 2009.

## 15. Appointments

Name and date of joining	Area and Qualifications
 <p><b>Dr S K Mandal</b> (05-05-2008)</p>	<p><b>Biological Science</b></p> <ul style="list-style-type: none"> <li>• Ph D in Marine Sciences, Bhavnagar University, Bhavnagar</li> <li>• MSc in Marine Sciences, Calcutta University, Kolkata</li> <li>• Area of work: Marine Ecology &amp; Environment</li> </ul>
 <p><b>Mr. S C. Upadhyay</b> (23-7-2009)</p>	<p><b>Chemical Engineer</b></p> <ul style="list-style-type: none"> <li>• Bachelor in Chemical Engineering, NIT Durgapur</li> <li>• Masters in Business Administration (Operation Management), IGNOU</li> <li>• Post Graduate Diploma in Marketing Management, IGNOU</li> <li>• Area of work: Salt &amp; marine chemicals, Process design &amp; engineering and technology development</li> </ul>
 <p><b>Dr. Divesh N. Srivastava</b> (27-7-2009)</p>	<p><b>Chemical Science</b></p> <ul style="list-style-type: none"> <li>• Ph D in Chemistry, Banaras Hindu University, Varanasi</li> <li>• MSc Physical Chemistry, Banaras Hindu University, Varanasi</li> <li>• Area of work: Electron microscopy, Electro-analytical chemistry</li> </ul>
 <p><b>Miss Aneesha Singh</b> (06-11-2009)</p>	<p><b>Biological Science</b></p> <ul style="list-style-type: none"> <li>• Ph D in Botany, Bhavnagar University, Bhavnagar</li> <li>• MSc in Life Science (Botany)</li> <li>• Area of work: Biotechnology (Plant tissue culture)</li> </ul>
 <p><b>Mr. Sanjay D Patil</b> (07-12-2009)</p>	<p><b>Mechanical Engineer</b></p> <ul style="list-style-type: none"> <li>• ME Mechanical Engineer, RGPV University, Bhopal</li> <li>• BE Mechanical Engineer, NMU, Jalgaon</li> <li>• Area of work: RO Engineering &amp; Design</li> </ul>
 <p><b>Mr. Rishikesh Chormare</b> (07-01-2010)</p>	<p><b>Safety Officer</b></p> <ul style="list-style-type: none"> <li>• BE Fire &amp; Safety, Rajiv Gandhi Prodhayagiki Vishwavidhyala, Indore</li> <li>• Area of work: Safety</li> </ul>



**Name and date of joining**



**Mr. Hiren Raval**  
(01-2-2010)

**Area and Qualifications**

**Chemical Engineer**

- ME in Chemical Engineering from MS University, Vadodara
- Executive Diploma in International Business, Nirma University, Ahmedabad
- Area of work: Polymer technology



**Dr Vaibhav Kulshrestha**  
(01-2-2010)

**Chemical Science**

- Ph D in Material science, University of Rajasthan, Jaipur
- MSc Dr. BR Ambedkar University, Agra
- Area of work: Membrane technology



**Mr. Hariom Gupta**  
(03-2-2010)

**Chemical Science**

- MSc in Physics, CCS University, Meerut, UP
- M Phil in Magnetic Resonance, Lucknow University, UP
- Area of work: NMR



**Mr. S. Shyam Sundar**  
(18-2-2010)

**Business Administration**

- Masters in Business Administration, Sheffield University, UK
- MSc in Mathematics, Anna University, Chennai
- Area of work: R & D Planning



**Mr. Sourish Bhattacharya**  
(15-3-2010)

**Biochemical Engineer**

- B Tech in Biotechnology, West Bengal University of Technology, Kolkata
- M Tech in Fermentation Technology, Institute of Chemical technology, Mumbai
- Area of work: Mass cultivation, Fermentation technologies, Design and scale up of processes





## Retirement / Voluntary / Transfer

Sr. No.	Name	Designation	Date
1	Mr. Thomas Mathew	Sr. Steno	30-04-2008
2	Mr. H. K. Chudasama	Assistant (S&P) Gr.I	31-05-2008
3	Mr. M. D. Vala	Tech. Gr.II (4)	31-05-2008
4	Mr. C. M. John	Private Secretary	31-05-2008
5	Mr. M. B. Lakhani	Tech. Gr.II (2)	31-05-2008
6	Mr. M. J. Baraiya	Tech. Gr.II (3)	31-07-2008
7	Mr. K. R. Gody	Tech. Gr.II (3)	30-09-2008
8	Mr. B. R. Iyer	Sr. Steno	10-06-2008 (VRS)
9	Mr. B. K. Dave	Jr. Security Guard	31-10-2008
10	Dr. S. T. Rajan	Scientist Gr.IV (5)	31-01-2009
11	Mr. Avanish Kumar	SO (F&A)	03-02-2009 (Transfer)
12	Mr. J. N. Parmar	Tech. Gr.II (4)	31-03-2009
13	Mr. A. Sathakku	Tech. Gr.II (4)	31-03-2009
14	Mr. S. L. Daga	Scientist Gr.IV (5)	31-05-2009
15	Mr. K. S. Patel	Jr. Security Guard	31-07-2009
16	Dr. M. P. Reddy	Scientist Gr.IV (5)	30-09-2009
17	Mr. V. M. Makwana	Assistant (S&P) Gr. I	10-10-2009 (VRS)
18	Dr. P.M. Gaur	Scientist Gr (IV) 2	24-12-2009 (Death)
19	Mr. J. H. Devmurari	Tech. Gr.II (3)	31-12-2009
20	Mr. L. J. Fernandes	Tech. Gr. II (3)	31-01-2010
21	Mr. A. K. Saha	Gr. III (6)	31-01-2010
22	Mr. V.R.K.S. Susarla	Scientist Gr.IV (4)	28-02-2010
23	Mr. Babu Duda	Safaiwala	28-02-2010
24	Dr. A. S. Mehta	Scientist Gr. IV (6)	28-02-2010
25	Mr. N. R. Dave	Tea Maker	31-03-2010

## Obituary

The Director and staff of CSMCRI deeply mourn the sudden and sad demise of their colleagues. Mr. S. A. Chauhan (2<sup>nd</sup> May 2008); Dr. P. M. Gaur (24<sup>th</sup> December 2009)



## 16. Research Council

<b>Prof. V. Krishnan</b> Hindustan Lever Research Professor & Head, Chemical Biology Unit, JNCASR, Jakur Campus PO, Bangalore 560 064	<b>Chairman</b>
<b>Prof. G. Subramanian</b> Ex-Director National Facility for Marine Cyanobacteria, Bharatidasan University, E-204, Vasanth Vihar Apartments, Cross West Extension, Thillai Nagar, Tiruchirapalli 620 018	<b>Member</b>
<b>Dr. Devang Vipin Khakhar</b> Professor & Head, Department of Chemical Engineering Indian Institute of Technology, Mumbai, Powai, Mumbai 400 076	<b>Member</b>
<b>Prof. K. C. Upadhyay</b> School of Life Sciences, Jawaharlal Nehru University, New Delhi 110 067 Res. 24 Dakshinapuram, JNU New Campus, New Delhi 110 067	<b>Member</b>
<b>Dr. Sumit Bhaduri</b> Head, Research & Development, Reliance Industries Ltd., Swastik Mill Compound, Corporate Park, V.N. Purav Marg, Chembur, Mumbai 400 071	<b>Member</b>
<b>Shri V. M. Naik</b> Deputy Head of Laboratory, Unilever Research India Hindustan Lever Research Centre, No. 64, Main Road, Whitefield, Bangalore 560 066	<b>Member</b>
<b>Prof. M. Ravindran</b> "Vigna Raja", Pondicherry Road, Kottur, Chennai 600 085	<b>Member</b>
<b>Dr. S. Sivaram</b> Director, National Chemical Laboratory, Pune 411 008	<b>Member</b>
<b>Dr. P. S. Ahuja</b> Director, Institute of Himalayan Bioresource Technology Post Box No. 6, Palampur 176 001	<b>Member</b>
<b>Dr. Pushpito K. Ghosh</b> Director, Central Salt & Marine Chemicals Research Institute, G. B. Marg, Bhavnagar 364 002	<b>Member</b>
<b>Dr. A. S. Mehta, Secretary</b> Scientist, Central Salt & Marine Chemicals Research Institute, G. B. Marg, Bhavnagar 364 002	<b>Member</b>



## 17. Resources - Staff and Budgetary Details

### Staff Details

Category	Particulars	Persons on Roll 31.3.2009	Persons on Roll 31.3.2010
<b>Scientific</b>	Group IV	<b>92</b>	<b>96</b>
<b>Technical</b>	Group III	38	38
	Group II	66	64
	Group I	20	20
	<b>Total (Technical)</b>	<b>124</b>	<b>122</b>
<b>Non – Technical</b>	Group A	05	10
	Group B	28	22
	Group C	26	24
	Group D	0	0
	<b>Total (Non - Technical)</b>	<b>59</b>	<b>56</b>
	<b>Total 'A'</b>	<b>275</b>	<b>274</b>
	Ad-hoc Scientist	0	0
	Scientist Fellow (QHS)	5	6
	<b>EMR and Project related temporary personnel</b>		
	Research Associate ((RA)/Sr. RA)	3	1
	Senior Research Fellows (SRF)	30	34
	Junior Research Fellows (JRF)	52	33
	Project Assistants	136	141
	Other (Project Related)	10	7
	Apprentice	23	29
	<b>Total 'B'</b>	<b>259</b>	<b>251</b>
	<b>Total A + B</b>	<b>534</b>	<b>525</b>

### CSIR Allocation

Financial Year	2008-09 Rs. in Lakhs	2009-10 Rs. in Lakhs
<b>A. Revenue (National Labs.)</b>		
Total Salaries	1167.553	1380.575
Budget (Including P04/P05/P06/P70-Staff Qtr.)	147.200	171.000
P-07 Chemical/Consum. & Other Res.	175.000	280.000
<b>Total Revenue Budget</b>	<b>1489.753</b>	<b>1831.575</b>
<b>B. Capital (National Labs.)</b>		
Budget (Including W & S/ Staff Qtrs. Capital)	21.980	98.22
P-50 Land Cost	0.000	0.000
P-50 (App. & Equipment/Computer Equipment/Off. Eqpt.)	203.000	153.000
P-50 (Furniture & Fittings/Workshop Machinery)	1.399	2.000
P-50 (Library Books/Library Journals)	93.500	95.000
P-50 Vehicles	20.644	0.000
P-26 (ICT) (Infrastructure/Facilities)	30.627	0.000
<b>Total Capital</b>	<b>371.150</b>	<b>348.220</b>
<b>Total REV.+CAP. (A+B)</b>	<b>1860.903</b>	<b>2179.795</b>
C. Total Network & RSP Projects	1416.399	826.870
<b>Total National Lab. (A+B+C)</b>	<b>3277.302</b>	<b>3006.665</b>
<b>P-61 NMITLI</b>	<b>13.396</b>	<b>15.780</b>

### Revenue other than CSIR Allocation

Financial Year	2008-09 Rs. in Lakhs	2009-10 Rs. in Lakhs
Sponsored R&D	126.340	82.087
Collaborative/ Cooperative R&D	36.941	125.169
Grant-in-Aid R&D	160.717	670.411
R&D Consultancy	35.663	43.896
SMM	0.300	0
<b>SUB TOTAL (ECF)</b>	<b>359.961</b>	<b>921.563</b>
Analytical/Tech services	4.355	13.363
Knowhow transfer/Royalty	57.233	41.552
Sale of lab products	0.0006	0.050
Conference/ Seminar/Workshop	3.000	0.02450
<b>SUB TOTAL (credited to CSIR/lab Reserve)</b>	<b>64.589</b>	<b>54.990</b>
Amount collected as service tax (Repaid to government)	27.798	18.550
<b>GRAND TOTAL</b>	<b>452.348</b>	<b>995.103</b>

### Laboratory Reserve

Financial Year	2008-09 Rs. in Lakhs	2009-10 Rs. in Lakhs
Opening cash balance	261.643	189.924
Receipt during the year	150.734	173.408
Investment encashment on maturity	525.000	775.000
<b>Total Receipt (A)</b>	<b>937.377</b>	<b>1138.332</b>
Expenditure during the year	172.453	344.764
Reinvestment	575.000	700.000
<b>Total Expenditure (B)</b>	<b>747.453</b>	<b>1044.764</b>
<b>Closing cash balance (A-B)</b>	<b>189.924</b>	<b>93.568</b>





## 18. Management Council

(01 April 2008 to 31 December 2009)

• <b>Dr Pushpito K Ghosh</b> , Director	<b>Chairman</b>
• Dr. A.S. Mehta, Scientist Gr. IV(5)	Member
• Dr. H.C. Bajaj, Scientist Gr. IV(5)	Member
• Dr. (Mrs.) Parmita Ray, Scientist Gr. IV(3)	Member
• Shri J.R. Chunawala, Scientist Gr. IV(3)	Member
• ShriShobhit Singh Chauhan, Scientist Gr. IV(1)	Member
• Shri E. Suresh, Tech. Gr. III(6)	Member
• Sr. F&AO (SG) / Sr. F&AO / F&AO	Member
• Sr. COA / COA / AO	Member- Secretary

(01 January 2010 to 31 March 2010)

• <b>Dr Pushpito K Ghosh</b> , Director	<b>Chairman</b>
• Dr. S. Sivaram, Director, NCL, Pune	Member
• Dr. Bhavnath Jha, Scientist Group IV(6)	Member
• Dr. (Mrs) K.H. Mody, Scientist Group IV(5)	Member
• Dr. D.B. Shukla, Scientist Group IV(5)	Member
• Dr. G.R. Desale, Scientist Group IV(3)	Member
• Dr. (Mrs) Subarna Maiti, Scientist Group IV(2)	Member
• Shri. R. J. Sanghavi, T.O. Group III(3)	Member
• CoFA / F & AO	Member
• Sr. COA / COA / AO	Member- Secretary



## Acknowledgements

We thank the following staff and students who have helped in original photos collection, formatting, proof-reading, proof correction & Hindi translation of Biennial Report 2008-10

Dr. Divesh N. Srivastava	Dr. H.C. Bajaj
Dr. Puyam S. Singh	Dr. C.R.K Reddy
Mr. K.G. Vijay Anand	Mr. Churchil A. Antonyraj
Dr. Beena Tyagi	Students of DIMC
Dr. K. Eswaran	Dr. B. Rebary
Dr. J.J. Trivedi	Dr. Rajesh Patidar
Dr. Saroj Sharma	Dr. A.K. Siddhanta
Dr. V.K. Shahi	Dr. Sandhya Mishra
Dr. D.R. Chaudhari	Dr. Avinash Mishra
Dr. Aruna Ravi Prakash	Dr. Pradeep Agarwal
Dr. Anita Singh	Mr. Ravi Singh B.
Dr. R.S. Shukla	Mr. Mahendra K. Shukla

A simple one-keypad lock:

Printed in the United Kingdom by the Cambridge University Press

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### Pachobutrazol Arrests Unexpressed $\beta$ -Casein

Arup Ghosh - Sumendra Chakraborty - B. J.  
Anura K. Prakash - G. Kishore - A. J.

Evidence for a plant-associated natural ha-

Anton Harmann\*, Blauenfurt, Pa. U.S.A.

Wajay P. Tripathi and Vinod K. ...  
Electro-Mechanical Process Division, Central Salt and Marine Chemicals  
Research Institute, Industrial Research & Development, G.B. Marg, Bhavnagar-370 015, India

Reviewed July 15, 2008; Revised August 15, 2008; Accepted August 15, 2008.

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